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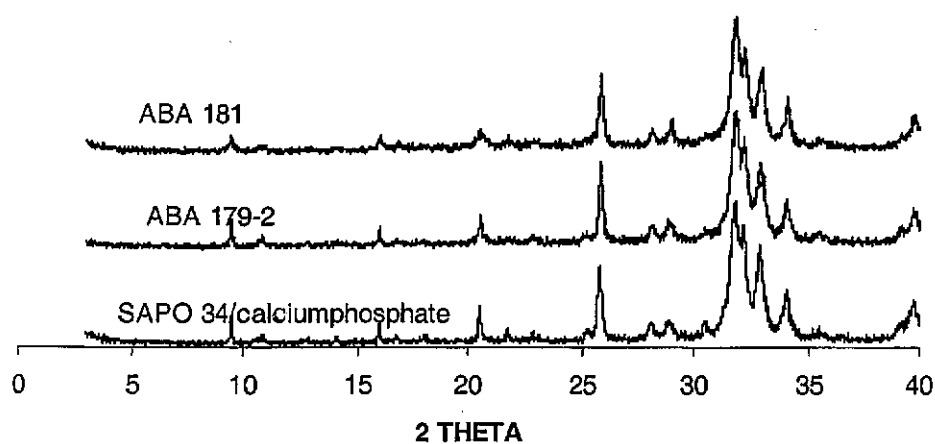
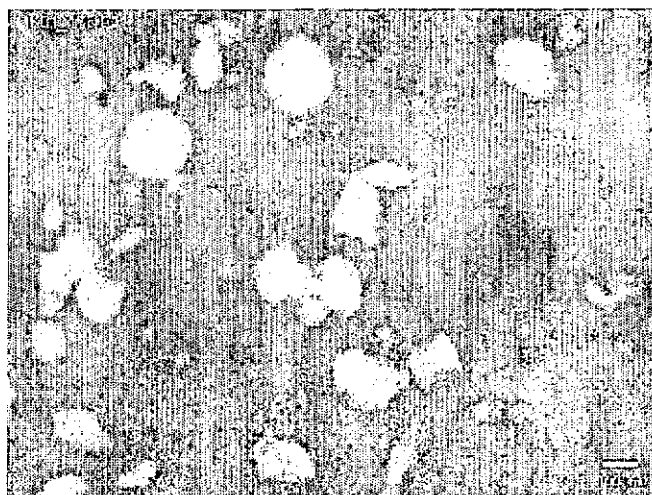
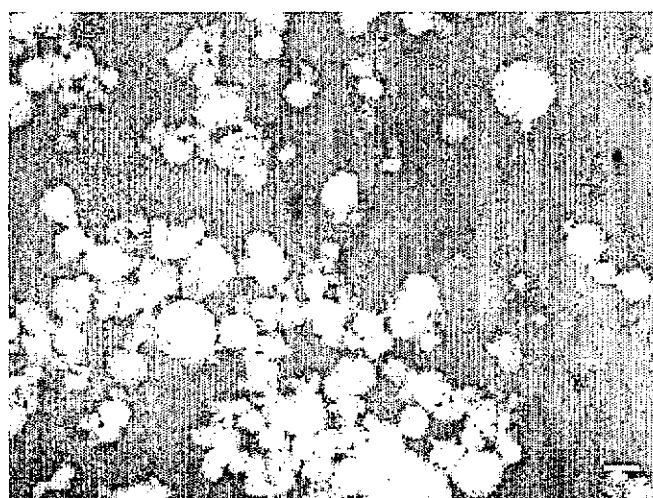


Figure 1 XRD diffractograms of formed bodies after SAPO-34 synthesis (ABA-181; **Example 10** and ABA-179-2; **Example 1**) compared with standard SAPO-34 mixed with calciumphosphate

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a)



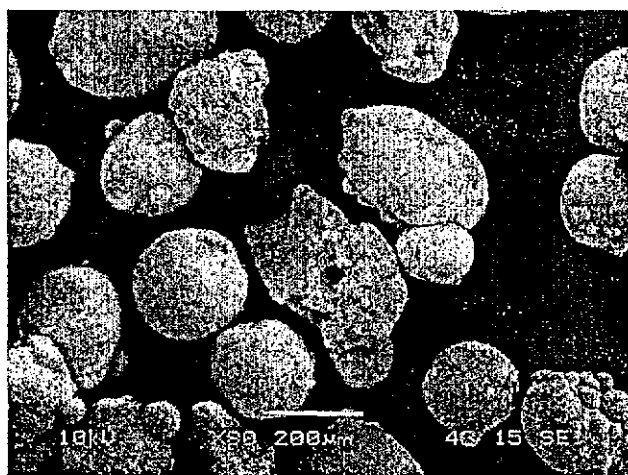
b)

Figure 2 Microscopy of formed bodies (**Example 1**) (K01-178.001)
a) before and b) after SAPO-34 synthesis (ABA-179-2).

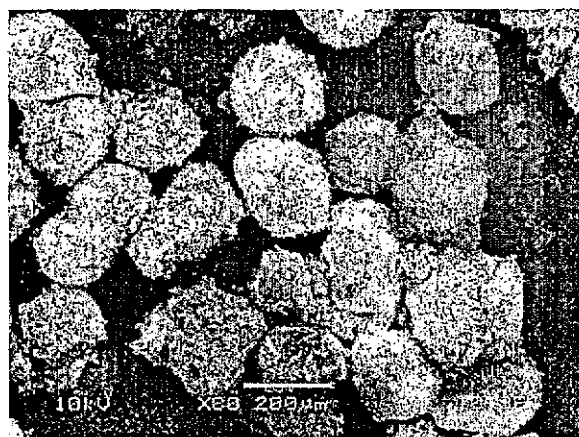
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Figure 3 SEM pictures of formed bodies before and after exposure to SAPO-34 synthesis conditions (**Example 17**)

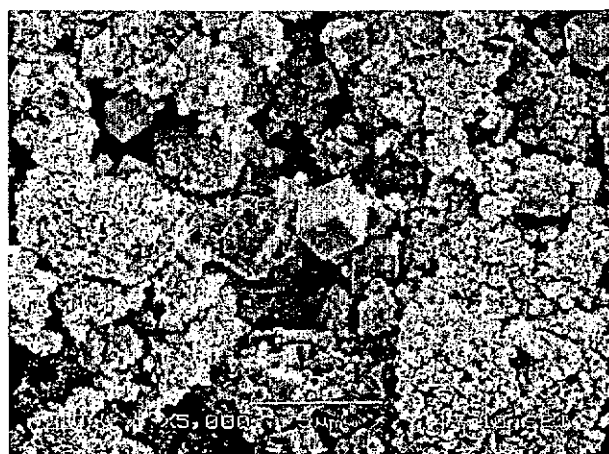
K01-179.001 before synthesis



ABA-194 after synthesis



ABA-194 after synthesis



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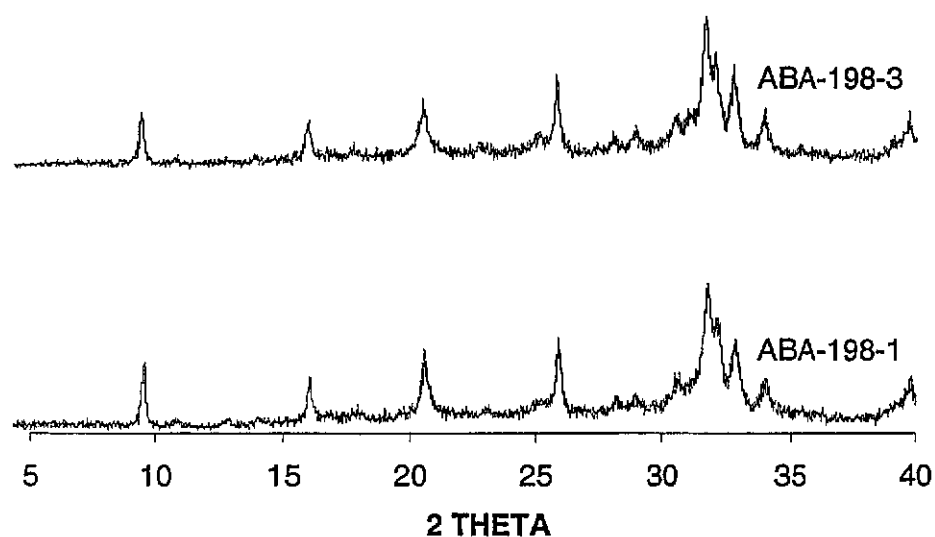


Figure 4 XRD of in-situ synthesis of SAPO-34 in formed bodies (spray dried). The samples were not washed after crystallisation (Examples 20 and 21).

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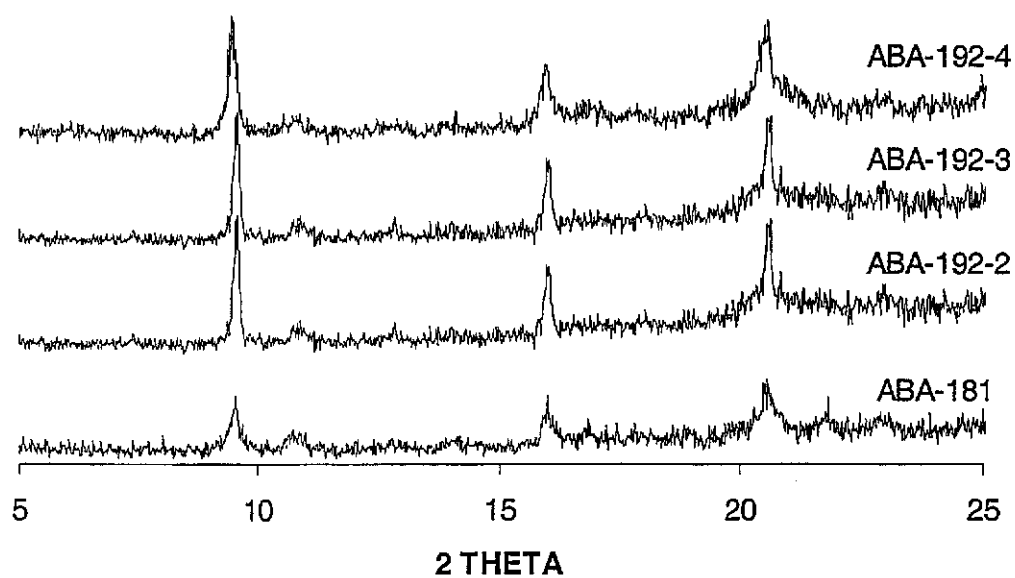
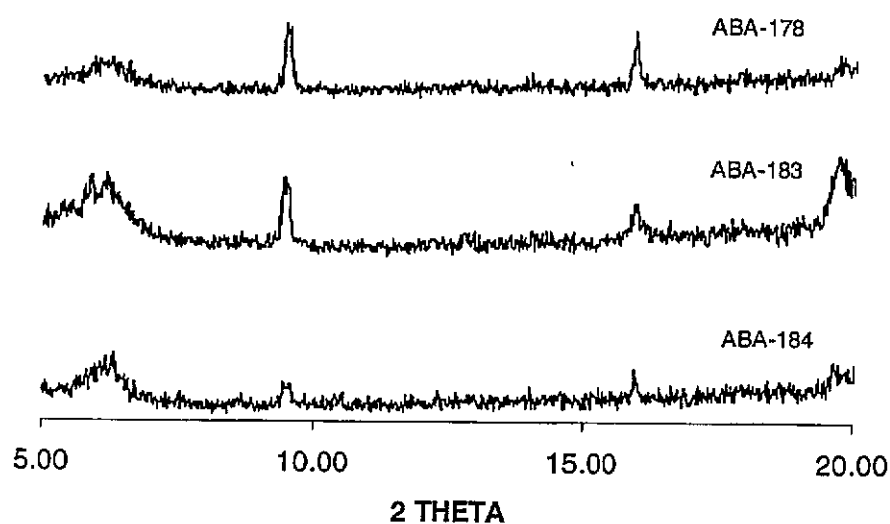


Figure 5 XRD diffractograms of formed bodies after SAPO-34 synthesis (ABA-192-2 (Example 22), ABA-192-3 (Example 23), ABA-192-4 (Example 24) and ABA-181 (Example 25))

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**Figure 6**

XRD of tablets of alternative binders and AIPO exposed to SAPO-34 synthesis (ABA-178; **Example 26** kaoline as binder, ABA-183; **Example 27** γ - Al_2O_3 as binder, ABA-184; **Example 28** Al_2O_3 -sol as binder)

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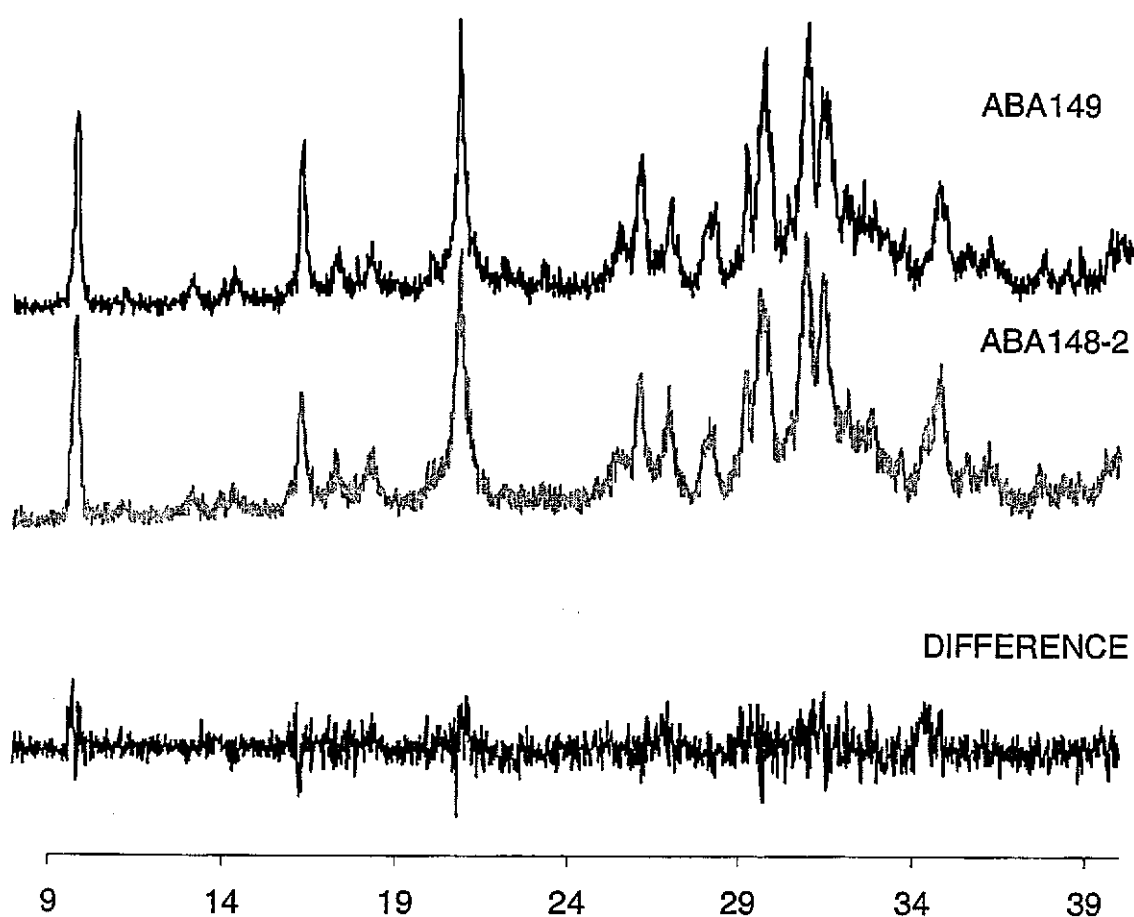


Figure 7 XRD patterns of samples ABA149 (Example 29) and BA148-2 (reference)