

Specification

INORGANIC DRY POWDER BUILDING COATING AND PREPARING METHOD THEREFOR

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Field of the invention

The present invention relates to paint, particularly, to an inorganic dry-powdered architectural paint with good weather resistance, cleaning resistance, and without salting-out and whitening.

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Background of the invention

An architectural paint means the paint using for the exterior wall, interior wall, ceiling or floor of a building for functions of decoration, protection and improving living conditions. Currently, water-borne paint, which features prominently in the paint filed, contains water emulsion type paint and water solution type paint, with water as disperse medium. However, the percent of water in components of the water-borne paint is up to 35-55%, leading to consume a lot of manpower, material resource and financial resource to pack or transport the water-borne paint. Due to a short shelf life and storage life, high cost and special technology is required to overcome the bad storage stability, i.e. to avoid demixing and thickening during the storage.

The discovery of re-dispersible emulsion powder by Wacker Chemie AG, Germany, enables to dry-powdering the paint. Dry-powdered paint, generally, is a powder obtained from an emulsion by a special process, which changes the producing and storage mode, reduces producing cost, makes the pack and transport easy and safe, and prolongs the storage life and the shelf life. During application, it is mixed with solvent to form a alcohol or water based

paint or quick-drying paint, with the advantages such as good adaptability, easy accessibility, and economization of some requisite chemical auxiliaries in common paint to resolve the environment pollution and to save resource. So that the dry-powdered paint has been widely used and developed. Among the products of architectural paint, high solid dry-powdered paint is invented earlier and it has a great practical value, such as powdered putty, powdered tile-like paint, powdered enamel paint, powdered water resistant paint and thermal insulation paint, etc.

Thin-layer dry-powdered architectural paint is coated mostly by mixing with water and following roller coating or brush coating in-situ. According to the different requirement from the high solid dry-powdered paint, the thin-layer dry-powder architectural paint can be divided into two types: one is pure re-dispersible emulsion powder system and the other is a composition (inorganic dry-powder architectural paint) of re-dispersible emulsion powder with inorganic powdered material, such as gypsum, slaked lime and cement, etc.

In the dry-powder paint of pure re-dispersible emulsion powder system, the property mainly depends on the emulsion powder. The difference of film-forming performance between the re-dispersible emulsion powder and emulsion leads to the difference of the property between coatings, outstandingly being evident in cleaning resistance, aging resistance, etc. Therefore, this paint fails to large-scale application.

In inorganic dry-powdered paint, inorganic film-forming component, such as cement, lime or gypsum, is added, so that the cleaning resistance and aging resistance have been greatly improved and advanced. Meanwhile, the inorganic dry-powdered paint has the advantages of frost resistance and

anti-mildew, as well as the good performances in the aspects of resistance to water washing, adhesion, waterproof, etc. Therefore, in European market, the inorganic dry-powdered paint has great important status. Chinese Patent CN100558834C discloses a green dry-powdered paint with containing
5 re-dispersible emulsion powder and white cement as major constituent, wherein, it saves many additions usually used in emulsion paint and reduces the volatile organic compound. Chinese Patent CN101230214B discloses a cement-based dry-powdered paint consisted of white cement, re-dispersible emulsion powder and additions having functions of tile-like and noctiluent,
10 with great durability. Chinese Patent CN102173710A discloses a gypsum-based dry-powdered paint comprising gypsum powder, white cement and PVA micro powder to resolve the bad durability of conventional paint through chemical bonding reaction.

15 However, due to the addition of the lime or cement and so on, soluble salts will be generated. The soluble salts may separate out onto the surface of coating under certain conditions. These salts are white, so that some lighter colour spots will appear on deep colour coating, which is known as the whitening phenomenon. Therefore, the inorganic dry-powder paint is only suitable for
20 white or light colour coating.

Summary of the invention

To overcome the defect of whitening easily occurs in the inorganic dry-powdered architectural paint, the present invention provides an inorganic
25 dry-powdered architectural paint, which has the advantages of good cleaning resistance, weather resistance, no whitening phenomenon, and provides a method of producing the same.

The first aspect of the present invention provides an inorganic dry-powdered

architectural paint, comprising inorganic gel system and re-dispersible emulsion powder.

5 Optionally, a pigment and/or filler can be added into the inorganic dry-powdered architectural paint.

The inorganic gel system comprises alkali metal silicate and hardening agent, wherein, the hardening agent is selected from the substances which can form a cross-linked consolidation body with the alkali metal silicate.

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The alkali metal in the alkali metal silicate is one of more metal selected from IA, IIA, IIIA and IIB, IB groups in Mendeleev's periodic table. Preferably, the alkali metal silicate is one or mixture of several of sodium silicate, potassium silicate, lithium silicate.

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The hardening agent, preferably, contains one or mixture of several of fluorosilicate, phosphate (including condensed phosphate), borate, metallic oxide and metal hydroxide.

20 Wherein, the metal in the metallic oxide or metal hydroxide is one or more selected from IA, IIA, IIIA and IIB, IB groups in Mendeleev's periodic table.

Wherein, the metal in the fluorosilicate, phosphate, borate, metallic oxide or metal hydroxide is one or more selected from IA, IIA, IIIA and IIB, IB groups in
25 Mendeleev's periodic table.

According to the inorganic dry-powdered architectural paint of the present invention, preferably, the hardening agent comprise one or mixture of several of Al_2O_3 , ZnO , MgO , sodium fluorosilicate, potassium fluorosilicate, lithium

fluorosilicate, magnesium fluorosilicate, aluminum fluorosilicate, aluminum phosphate, potassium phosphate, sodium phosphate, magnesium phosphate, condensed aluminum phosphate, aluminum borate, potassium borate, sodium borate, magnesium borate.

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According to the inorganic dry-powdered architectural paint of the present invention, preferably, the re-dispersible emulsion powder is obtained from polymer emulsion by drying. The polymer can be homopolymer, binary copolymer or ternary copolymer obtained by polymerizing alkene, alkadiene, acrylic acid, acrylate ester, methacrylic acid, methacrylate ester, vinyl aliphate ester. The vinyl aliphate ester can be represented by $R-CO-O-CH=CH_2$, wherein, R is hydrocarbonyl, preferably is alkyl, most preferably is straight or branched C1-C20 alkyl. The example of the polymer is, such as, poly(vinyl acetate), vinyl acetate/ethylene copolymer (EVA), vinyl acetate/propylene copolymer, vinyl acetate/butadiene copolymer, vinyl acetate/styrene copolymer, styrene/butadiene copolymer, acrylate/styrene copolymer, acrylate ester/vinyl acetate/vinyl higher aliphate ester copolymer, vinyl acetate/higher aliphate ester copolymer, ethylene/vinyl chloride/vinyl laurate ester copolymer, vinyl acetate/ethylene/vinyl higher aliphate ester copolymer, poly(acrylic acid), poly(acrylate ester), poly(methacrylic acid), poly(methacrylate ester), and so on.

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According to the inorganic dry-powdered architectural paint of the present invention, preferably, the pigment can be organic or inorganic pigment with white or light colour, or any other colour. The example of inorganic pigment is, such as, titanium pigment, iron oxide red, iron oxide yellow, iron oxide black, lithopone (coprecipitate of zinc sulfide and barium sulfate), carbon black, cadmium red, cadmium yellow, lead chromium yellow, chromium oxide green, iron blue, zinc oxide, cobalt blue. The example of the organic pigment is,

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such as, the pigment with structure of phthalocyanin, azo type pigment, the pigment with structure of quinacridinone.

According to the inorganic dry-powdered architectural paint of the present invention, the filler can be inorganic filler, preferably, containing one or mixture of several of silicon oxide, silicate salt, carbonate salt, carbide, sulfate, sulfide, nitride, metal oxide, metal hydroxide and metal; for example, silicon nitride, boron nitride, wollastonite, aluminum oxide, barium sulfate, calcium carbonate (can be light calcium carbonate or ground calcium carbonate), talcum powder, mica powder, bentonite, sieroze powder, aluminum silicate (prefer to ultra-fine aluminum silicate), quartz powder, calcite, and so on.

According to the inorganic dry-powdered architectural paint of the present invention, optionally, an auxiliary which is suitable for paint can be added, and can be any auxiliary that can improve the property of the inorganic dry-powdered architectural paint, such as defoaming agents, dispersing agent, thickening agent, wetting agent, coalescent, anti-mildew agent, hydrophobic agent.

The defoaming agent can be one or mixture of several of silicone oil, mineral oil, polyether, polyether modified silicone oil, higher aliphatic alcohol, organic phosphorus ester.

The dispersing agent can be water-soluble anionic surfactant, such as acid salt ($R-COOM$), sulfate salt ($R-O-SO_3M$), sulfonate salt ($R-SO_3M$); or the dispersing agent can be non-ionic surfactant, such as $Y-(CH_2-CH_2-O)_n-X$; also, the dispersing agent can be homopolymer or copolymer of vinyl carboxylic acid or its ester or its salt, or copolymer of the vinyl carboxylic acid with other vinyl comonomer; or phosphate salt, such as sodium hexametaphosphate.

Wherein, R is hydrocarbonyl with C5-C30 carbon chain length, prefer to straight or branched C5-C30 alkyl; X and Y can be different or same, and both X and Y are capping group which can not ionize in water, such as H, R-COO-; n is degree of polymerization.

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The thickening agent can be: 1) cellulose and/or its derivatives, such as methyl cellulose, carboxymethyl cellulose, hydroxypropyl cellulose, hydroxypropyl methyl cellulose; or 2) poly(acrylic acid) and/or its derivatives, such as poly(acrylate salt), poly(methacrylic acid), poly(methacrylate salt); or 3) 10 polyurethane associative thickening agent; or 4) inorganic thickening agent, such as bentonite.

The wetting agent can be polysiloxane, polyether modified polydimethylsiloxane, polyester modified polydimethylsiloxane, fluorinated 15 surfactant, polyether, etc.

The anti-mildew agent can be: 1) quaternary ammonium salt, quaternary phosphonium salt, guanidine, biguanide, pyridine, imidazole, isothiazolinone, phenol, or the derivatives of the said substances; or 2) the anti-mildew agent 20 with active ingredient, such as Ag^+ , Cu^{2+} , Zn^{2+} ; or 3) active oxide, such as ZnO , TiO_2 .

The hydrophobic agent (water-proofing agent) can be organic silicon, such as methyl silanol sodium salt.

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The coalescent means a film forming material which can improve the coalescing performance, so that the inorganic dry-powdered architectural paint of the present invention can be suitable in a wide temperature range. The coalescent can be diatomic alcohol, diatomic alcohol monoether, diatomic

alcohol monoether carboxylate ester and so on, such as ethylene glycol, propylene glycol monobutyl ether, propylene 1-methoxy-2-propyl acetate ester, 2,2,4-trimethyl-1,3-pentanediol monobutyl ether.

- 5 According to an embodiment of the said inorganic dry-powdered architectural paint of the present invention, the following components are included with the following weight ratio:

alkali metal silicate 50-400;

hardening agent 1-100;

10 re-dispersible emulsion powder 20-250;

optionally, the following components are also included with the following weight ratio:

pigment 0-300; and/or

filler 300-700; and /or

15 auxiliary 0-20.

According to another embodiment of the said inorganic dry-powdered architectural paint of the present invention, the following components are included with the following weight ratio:

20 alkali metal silicate 100-350;

hardening agent 3-80;

re-dispersible emulsion powder 30-200;

optionally, the following components are also included with the following weight ratio:

25 pigment 0-250; and/or

filler 350-600; and /or

auxiliary 1-15.

According to another embodiment of the said inorganic dry-powdered

architectural paint of the present invention, the following components are included with the following weight ratio:

	alkali metal silicate	100-250;
	hardening agent	5-50;
5	re-dispersible emulsion powder	50-150;

optionally, the following components are also included with the following weight ratio:

	pigment	0-150; and/or
	filler	400-550; and /or
10	auxiliary	2-10.

According to another embodiment of the said inorganic dry-powdered architectural paint of the present invention, the following components are included with the following weight ratio:

15	alkali metal silicate	100-150;
	hardening agent	10-30;
	re-dispersible emulsion powder	70-120;

optionally, the following components are also included with the following weight ratio:

20	pigment	50-100; and/or
	filler	450-500; and /or
	auxiliary	5-7.

The second aspect of the present invention provides a method of producing the said inorganic dry-powdered architectural paint, including the following steps: the alkali metal silicate, the hardening agent and the re-dispersible emulsion powder are dry mixed, optionally, together with the pigment powder, and/or the filler powder, and/or the auxiliary powder, to obtain the inorganic dry-powdered architectural paint.

In the method of the second aspect, the alkali metal silicate, the hardening agent, the re-dispersible emulsion powder, the pigment, the filler, the auxiliary, and their weigh ratio has been described above.

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Some analytical measurements show that the inorganic dry-powdered architectural paint, when being mixed with water and coated onto buildings, has advantages of cleaning resistance and weather resistance without whitening phenomenon, and meets the Chinese standard JG/T26-2002, i.e.

10 overcomes the problem of bad cleaning resistance and weather resistance existing in pure emulsion powdered paint, and overcomes the whitening phenomenon being existing in cement or lime based powdered paint.

According to Chinese standard GB/18582-2008, no VOC (volatile organic
15 compound) has been found, so that the inorganic dry-powdered architectural paint is environmentally friendly.

Further more, the inorganic dry-powdered architectural paint of the present invention can be produced and used conveniently, with a low cost.

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Detailed Description of the Invention

The inorganic dry-powdered architectural paint of the present invention includes:

- 1) alkali metal silicate salt, can be metal silicate salt, wherein, the metal is
25 selected from IA group in Mendeleev's periodic table; such as one or mixture of several of sodium silicate, potassium silicate and lithium silicate;
- 2) hardening agent, includes one or mixture of several of fluorosilicate, phosphate (including condensed phosphate salt), borate, metallic oxide and metal hydroxide;

wherein, the metal in said metallic oxide and metal hydroxide is selected from IA, IIA, IIIA, IIB and IB groups in Mendeleev's periodic table;

wherein, the said fluorosilicate, phosphate, borate are metal salts, wherein, the metal is selected from IA, IIA, IIIA, IIB and IB groups in Mendeleev's
5 periodic table;

wherein, the examples of the hardening agent includes one or mixture of several of Al_2O_3 , ZnO , MgO , sodium fluorosilicate, potassium fluorosilicate, lithium fluorosilicate, magnesium fluorosilicate, aluminum fluorosilicate, aluminum phosphate, potassium phosphate, sodium phosphate, magnesium
10 phosphate, condensed aluminum phosphate, aluminum borate, potassium borate, sodium borate, magnesium borate;

wherein, the components 1) and 2) form an inorganic gel system;
3) re-dispersible emulsion powder, wherein, the re-dispersible is obtained from polymer emulsion by drying, and the polymer can be one or mixture of several
15 homo-polymer, binary copolymer and ternary copolymer of alkene, alkadiene, acrylic acid, acrylate ester, methacrylic acid, methacrylate ester or vinyl aliphate ester; wherein, the vinyl aliphate ester is represented by R-CO-O-CH=CH_2 , and the R is hydrocarbonyl, preferably is alkyl, more preferably is straight or branched C1-C20 alkyl; the example of the polymer
20 includes poly(vinyl acetate), vinyl acetate/ethylene copolymer (EVA), vinyl acetate/propylene copolymer, vinyl acetate/butadiene copolymer, vinyl acetate/styrene copolymer, styrene/butadiene copolymer, acrylate/styrene copolymer, acrylate ester/vinyl acetate/vinyl higher aliphate ester copolymer, vinyl acetate/higher aliphate ester copolymer, ethylene/vinyl chloride/vinyl
25 laurate ester copolymer, vinyl acetate/ethylene/vinyl higher aliphate ester copolymer, poly(acrylic acid), poly(acrylate ester), poly(methacrylic acid), poly(methacrylate ester), and so on.

The three components above-mentioned are key ingredient of the inorganic

dry-powdered architectural paint of the present invention. However, the components 4) filler and/or 5) pigment can be added:

4) filler, used for improving the strength of the inorganic dry-powdered architectural paint, wherein, the filler can be inorganic filler, preferably, including one or mixture of several of silicon oxide, silicate salt, carbonate salt, carbide, sulfate, sulfide, nitride, metal oxide, metal hydroxide and metal; for example, silicon nitride, boron nitride, wollastonite, aluminum oxide, barium sulfate, calcium carbonate (can be light calcium carbonate or ground calcium carbonate), talcum powder, mica powder, bentonite, sieroze powder, aluminum silicate (prefer to ultra-fine aluminum silicate), quartz powder, calcite, and so on:

5) pigment, used for providing required colour for the inorganic dry-powdered architectural paint, wherein, the pigment can be organic or inorganic pigment with white or light colour, or any other colour. The example of inorganic pigment is, such as, titanium pigment, iron oxide red, iron oxide yellow, iron oxide black, lithopone (coprecipitate of zinc sulfide and barium sulfate), carbon black, cadmium red, cadmium yellow, lead chromium yellow, chromium oxide green, iron blue, zinc oxide, cobalt blue. The example of the organic pigment is, such as, the pigment with structure of phthalocyanin, azo type pigment, the pigment with structure of quinacridinone.

However, according to the requirement, an auxiliary which is suitable for paint can be added, such as defoaming agents, dispersing agent, thickening agent, wetting agent, coalescent, anti-mildew agent, hydrophobic agent.

The inorganic dry-powdered architectural paint can be obtained from the above-mentioned components by dry mixing. To obtain a good property of the inorganic dry-powdered architectural paint, the weight ratio of the above-mentioned components is:

	alkali metal silicate	50-400;
	hardening agent	1-100;
	re-dispersible emulsion powder	20-250;
	and, optionally,	
5	pigment	0-300; and/or
	filler	300-700; and/or
	auxiliary	0-20.

More preferably, the weight ratio of the above-mentioned components is:

10	alkali metal silicate	100-350;
	hardening agent	3-80;
	re-dispersible emulsion powder	30-200;
	and, optionally,	
	pigment	0-250; and/or
15	filler	350-600; and/or
	auxiliary	1-15.

More preferably, the weight ratio of the above-mentioned components is:

	alkali metal silicate	100-250;
20	hardening agent	5-50;
	re-dispersible emulsion powder	50-150;
	and, optionally,	
	pigment	0-150; and/or
	filler	400-550; and/or
25	auxiliary	2-10.

Most preferably, the weight ratio of the above-mentioned components is:

	alkali metal silicate	100-150;
	hardening agent	10-30;

	re-dispersible emulsion powder	70-120;
	and, optionally,	
	pigment	50-100; and/or
	filler	450-500; and/or
5	auxiliary	5-7.

The inorganic dry-powdered architectural paint of the present invention and the method of producing the same will be described in more detailed in the following examples, to make the present invention to be more comprehensible.

10 However, it should not be understood that the following examples will limit the scope of the present invention.

Example 1 (Exq1)

In this example, the components are:

15	potassium silicate	100g;
	aluminum phosphate	5g;
	EVA re-dispersible emulsion powder	50g;
	CaCO ₃	400g;
	defoaming agent	1g;
20	thickening agent	1g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement

results are list in table 1 and table 2 separately.

Example 2 (Exq2)

In this example, the components are:

5	potassium silicate	250g;
	aluminum phosphate	50g;
	EVA re-dispersible emulsion powder	150g;
	TiO ₂	150g;
	CaCO ₃	550g;
10	defoaming agent	5g;
	thickening agent	5g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

Example 3 (Exq3)

In this example, the components are:

25	sodium silicate	233g;
	ZnO	46g;
	EVA re-dispersible emulsion powder	134g;
	iron oxide yellow	128g;
	wollastonite	534g;

defoaming agent	3g;
thickening agent	2g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

Example 4 (Exq4)

In this example, the components are:

lithium silicate	108g;
sodium fluorosilicate	12g;
EVA re-dispersible emulsion powder	63g;
iron oxide red	51g;
bentonite	430g;
defoaming agent	1g;
thickening agent	2g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB

18582-2008, *“Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings”*. The measurement results are list in table 1 and table 2 separately.

5 **Example 5 (Exq5)**

In this example, the components are:

	sodium silicate	135g;
	magnesium fluorosilicate	27g;
	EVA re-dispersible emulsion powder	86g;
10	ZnO	43g;
	wollastonite	453g;
	defoaming agent	2g;
	thickening agent	2g.

15 The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, *“Inorganic Building Coating for External Wall”*,
20 and the amount of VOC is measured according to China standard GB 18582-2008, *“Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings”*. The measurement results are list in table 1 and table 2 separately.

25 **Example 6 (Exq6)**

In this example, the components are:

	potassium silicate	161g;
	condensed aluminum phosphate	40g;
	EVA re-dispersible emulsion powder	103g;

TiO ₂	85g;
CaCO ₃	515g;
defoaming agent	2g;
thickening agent	2g.

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The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

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Example 7 (Exq7)

In this example, the components are:

potassium silicate	183g;
potassium fluorosilicate	37g;
EVA re-dispersible emulsion powder	122g;
TiO ₂	114g;
CaCO ₃	511g;
defoaming agent	2g;
thickening agent	2g.

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The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction

Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement
5 results are list in table 1 and table 2 separately.

Example 8 (Exq8)

In this example, the components are:

	potassium silicate	205g;
10	aluminum phosphate	23g;
	EVA re-dispersible emulsion powder	92g;
	TiO ₂	94g;
	CaCO ₃	500g;
	defoaming agent	2g;
15	thickening agent	2g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The
20 property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement
25 results are list in table 1 and table 2 separately.

Example 9 (Exq9)

In this example, the components are:

	potassium silicate	233g;
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	aluminum phosphate	47g;
	EVA re-dispersible emulsion powder	136g;
	TiO ₂	141g;
	CaCO ₃	539g;
5	defoaming agent	2g;
	thickening agent	1g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

Example 10 (Exq10)

In this example, the components are:

20	potassium silicate	242g;
	aluminum phosphate	41g;
	EVA re-dispersible emulsion powder	147g;
	TiO ₂	101g;
	CaCO ₃	501g;
25	defoaming agent	1g;
	thickening agent	2g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and

stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

Example 11 (Exq11)

10 In this example, the components are:

	potassium silicate	285g;
	sodium fluorosilicate	51g;
	poly(acrylate ester) re-dispersible emulsion powder	197g;
	iron oxide black	200g;
15	talcum powder	560g;
	defoaming agent	1g;
	thickening agent	2g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

Example 12 (Exq12)

In this example, the components are:

	potassium silicate	314g;
	magnesium fluorosilicate	66g;
	PMMA re-dispersible emulsion powder	173g;
5	lithopone powder	232g;
	calcite	594g;
	defoaming agent	1g;
	thickening agent	2g.

- 10 The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*",
- 15 and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

20 **Example 13 (Exq13)**

In this example, the components are:

	lithium silicate	350g;
	magnesium phosphate	80g;
	vinyl acetate/ethylene copolymer re-dispersible emulsion powder	200g;
25	2,9-dimethylquinacridinone	250g;
	boron nitride	600g;
	defoaming agent	15g;
	thickening agent	15g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, “*Inorganic Building Coating for External Wall*”, and the amount of VOC is measured according to China standard GB 18582-2008, “*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*”. The measurement results are list in table 1 and table 2 separately.

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Example 14 (Exq14)

In this example, the components are:

- sodium silicate 100g;
- potassium fluorosilicate 3g;
- 15 styrene/butadiene copolymer re-dispersible emulsion powder 30g;
- silicon carbide 350g;
- defoaming agent 10g;
- thickening agent 10g.

20 The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, “*Inorganic Building Coating for External Wall*”, and the amount of VOC is measured according to China standard GB 18582-2008, “*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*”. The measurement results are list in table 1 and table 2 separately.

25

Example 15 (Exq15)

In this example, the components are:

	lithium silicate	50g;
	Al ₂ O ₃	1g;
5	poly(methacrylic acid) re-dispersible emulsion powder	20g;
	mica powder	300g;
	defoaming agent	10g;
	thickening agent	10g.

- 10 The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*",
- 15 and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

20 Example 16 (Exq16)

In this example, the components are:

	lithium silicate	80g;
	MgO	3g;
	poly(acrylic acid) re-dispersible emulsion powder	20g;
25	pigment red 114	300g;
	Barium sulfate	320g;
	defoaming agent	15g;
	thickening agent	15g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement results are list in table 1 and table 2 separately.

10

Example 17 (Exq17)

In this example, the components are:

	lithium silicate	400g;
	sodium boronate	100g;
15	ethylene/vinyl chloride/vinyl laurate ester copolymer re-dispersible emulsion powder	250g;
	phthalocyanine blue	300g;
	CaCO ₃	700g;
	defoaming agent	15g;
20	thickening agent	15g.

The above-mentioned components are dry mixed to obtain the inorganic dry-powdered architectural paint. The obtained paint is added into water and stirred. Then the mixture is operated for spray coating or brush coating. The property of the coating is measured according to the China Construction Industry Standard JG/T 26-2002, "*Inorganic Building Coating for External Wall*", and the amount of VOC is measured according to China standard GB 18582-2008, "*Indoor Decorating and Refurbishing Materials — Limit of Harmful substances of interior architectural coatings*". The measurement

results are list in table 1 and table 2 separately.

Table 1, physical properties of the paint obtained in Exq1-17 and the coatings
from the same

5

Item	technical requirement	result	conclusion
State in container	After stirring, no block appears, and shows homogeneous stat	conformance to the requirement	Qualified
Workability	Brush two accessibility	conformance to the requirement	Qualified
Apperance of coating	The appearance of the film is normal	conformance to the requirement	Qualified
hot storage stability (30 days)	No blocking, coacervation and mildwing phenomenon	conformance to the requirement	Qualified
Low temperature storage stability (3 times)	No blocking and coacervation phenomenon	conformance to the requirement	Qualified
Drying time (surface drying), hour	≤ 2	conformance to the requirement	Qualified
Cleaning resistanc, time	≥ 100	> 10000	Qualified
Water resistance(168h)	No blister, crack and peeling; powder slightly peeling off is allowed	No change	Qualified
Alkali resistance(168h)	No blister, crack and peeling; powder slightly	No change	Qualified

	peeling off is allowed		Qualified
Temperature	No blister, crack and		
alter resistance	peeling; powder slightly	No change	
(10 times)	peeling off is allowed		
Dirt			Qualified
resistance, %	≤20	10	
resistance to	No blister, crack,		
artificial	peeling, and powdering	500	
weathering, hour			

Table 2, measurement results of harmful substance from the paint obtained in Exq1-17 and the coatings from the same

Item	technical requirement	result	conclusion	
VOC, g/L	≤120	Not detected	Qualified	
free-formaldehyde, mg/L	≤100	Not detected	Qualified	
Heavy metal	Soluble Lead (Pb), mg/kg	≤90	Not detected	Qualified
	Soluble Cadmium (Cd), mg/kg	≤75	Not detected	Qualified
	Soluble Chromium (Cr), mg/kg	≤60	Not detected	Qualified
	Soluble mercury (Hg), mg/kg	≤60	Not detected	Qualified
	Total of benzene, toluene, ethylbenzene and xylene, mg/kg	≤300	Not detected	Qualified

From table 1, it can be seen that the cleaning resistance measurement of the inorganic dry-powdered architectural paint of the present invention is more than 10000 times, far beyond the regulation, 1000 times, of standard JG/T 26-2002. Through tests of water resistance (168h), alkali resistance (168h) and temperature alter resistance (10 times), it can be seen that the storage stability, dirt resistance and workability can meet the standard JG/T 26-2002.

Meanwhile, during the measurements and practical application, no salt separating out and whitening occurs from the inorganic dry-powdered architectural paint of the present invention.

From table 2, it can be seen that, during applications, no harmful substance, such as VOC, heavy metal, benzene and formaldehyde, is generated from the inorganic dry-powdered architectural paint of the present invention, so that the
5 paint of the present invention is environment friendly.

It should be understood that the description of the embodiments above is only the illustrations of the present invention, and it does not limit the present invention to the specific embodiments illustrated. Numerous other ways of
10 carrying out the method provided by the present invention may be devised by the skilled in the art without departing from the scope of the invention, and they are thus encompassed by the present invention. Therefore, it should be understood that any identical shift or modification can be done without departing from the spirit and the scope of the present invention.

15

Claims

1. An inorganic dry-powdered architectural paint, characterized in that, the inorganic dry-powdered architectural paint comprises an alkali metal silicate, a hardening agent and an organic re-dispersible emulsion powder; wherein, the
5 hardening agent is selected from the substances which can form a cross-linked consolidation body with the alkali metal silicate; wherein the hardening agent is one or mixture of several of fluorosilicate, phosphate, borate, metallic oxide and metal hydroxide.

10

2. The inorganic dry-powdered architectural paint according to Claim 1, characterized in that, the metal of metallic oxide or metal hydroxide is one of more metal selected from IA, IIA, IIIA and IIB, IB groups in Mendeleev's periodic table; the fluorosilicate, phosphate or borate is one or more metal salts,
15 wherein, the metal is selected from IA, IIA, IIIA and IIB, IB groups in Mendeleev's periodic table.

3. The inorganic dry-powdered architectural paint according to Claim 1, characterized in that, the re-dispersible emulsion powder is obtained from
20 polymer emulsion by drying; wherein, the polymer is one or mixture of several of homopolymer, binary copolymer, ternary copolymer from alkene, alkadiene, acrylic acid, acrylic ester, methacrylic acid, methacrylate ester and vinyl aliphate ester; wherein, the vinyl aliphate ester is represented by $R-CO-O-CH=CH_2$, and the R is hydrocarbonyl.

25

4. The inorganic dry-powdered architectural paint according to Claim 1, characterized in that, R is straight or branched C1-C20 alkyl.

5. The inorganic dry-powdered architectural paint according to Claim 1, characterized in that, the alkali metal silicate is one or mixture of several of sodium silicate, potassium silicate and lithium silicate.

5 6. The inorganic dry-powdered architectural paint according to any one of Claims 1-5, characterized in that, the weight ratio of the alkali metal silicate, the hardening agent and the re-dispersible emulsion powder is:

alkali metal silicate 50-400;

hardening agent 1-100;

10 re-dispersible emulsion powder 20-250.

7. The inorganic dry-powdered architectural paint according to Claim 1, characterized in that, the inorganic dry-powdered architectural paint further contains filler and/or pigment.

15

8. The inorganic dry-powdered architectural paint according to Claim 7, characterized in that, the filler contains one for mixture of several of silicon oxide, silicate salt, carbonate salt, carbide, sulfate, sulfide, nitride, metal oxide, metal hydroxide and metal.

20

9. The inorganic dry-powdered architectural paint according to Claim 7, characterized in that, the pigment contains one or mixture of several of titanium pigment, iron oxide red, iron oxide yellow, iron oxide black, lithopone, carbon black, cadmium red, cadmium yellow, lead chromium yellow, chromium oxide
25 green, iron blue, zinc oxide, cobalt blue, and the pigment with structure of phthalocyanin, azo type pigment, the pigment with structure of quinacridinone.

10. The inorganic dry-powdered architectural paint according to Claim 7, characterized in that, the weight ratio of the components is:

	alkali metal silicate	50-400;
	hardening agent	1-100;
	re-dispersible emulsion powder	20-250;
	pigment	0-300; and/or
5	filler	300~700.

11. The inorganic dry-powdered architectural paint according to Claim 1 or 7, characterized in that, the inorganic dry-powdered architectural paint further contains an auxiliary suitable for paint field.

10

12. The inorganic dry-powdered architectural paint according to Claim 11, characterized in that, the weight ratio of the components is:

	alkali metal silicate	50-400;
	hardening agent	1-100;
15	re-dispersible emulsion powder	20-250;
	pigment	0-300; and/or
	filler	300~700; and/or
	auxiliary	0~20.

20 13. A method of producing the inorganic dry-powdered architectural paint according to Claim 1, characterized in that, the powder alkali metal silicate, the powder hardening agent and the re-dispersible emulsion powder are dry mixed, optionally, together with a pigment powder, and/or a filler powder, and/or an auxiliary powder.