

ABSTRACT

METHOD OF RESIN MOLDING AND RESIN MOLDING MACHINE

The method of resin molding is capable of preventing molded products from forming resin flash on their surfaces. The method comprises the steps of: covering over a parting face, of at least one of molding dies (20a, 20b) with release film (50); clamping a work piece (10), with the release film (50), by the molding dies (20a, 20b); and filling the melted resin in the molding section (28) of the molding die (20a, 20b), wherein the release film (50) is tightly pressed on a surface of a part of the work piece (10), which is exposed after molding, in the clamping step. By pressing the release film (50) on the surface of the part of the work piece (10), the release film (50) prevents the melted resin from invading into a gap between the release film (50) and the work piece (10), so that no resin flash is formed on the surface of the work piece (10).

FIG.6

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED