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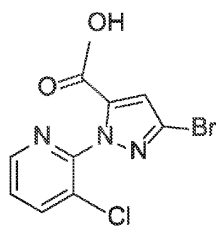
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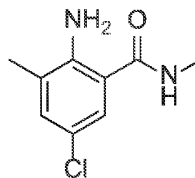
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(54) Title: IMPROVED CHLORANTRANILIPROLE PROCESS THROUGH USE OF A CRYSTAL INTERMEDIATE



Formula II



Formula III

(57) Abstract: Disclosed are three-component crystals comprising compounds of Formula II, compounds of Formula III and an amine base in an equimolar ratio (1:1:1). Also disclosed are methods for preparing the three-component crystals comprising compounds of Formula II, compounds of Formula III and an amine base in an equimolar ratio (1:1:1). Further disclosed are methods for the preparation of chlorantraniliprole using the three-component crystals of the disclosure.

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