

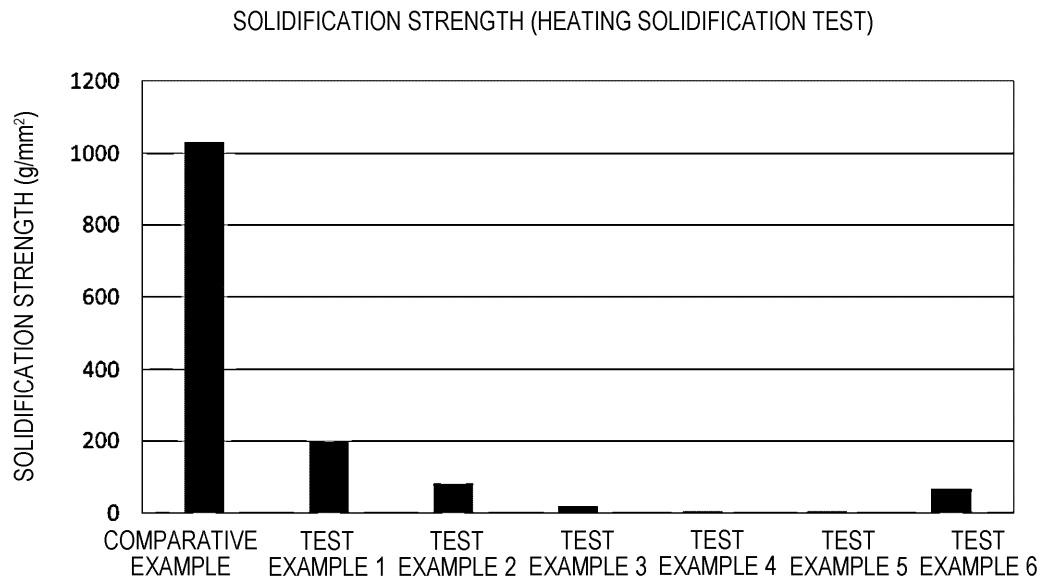
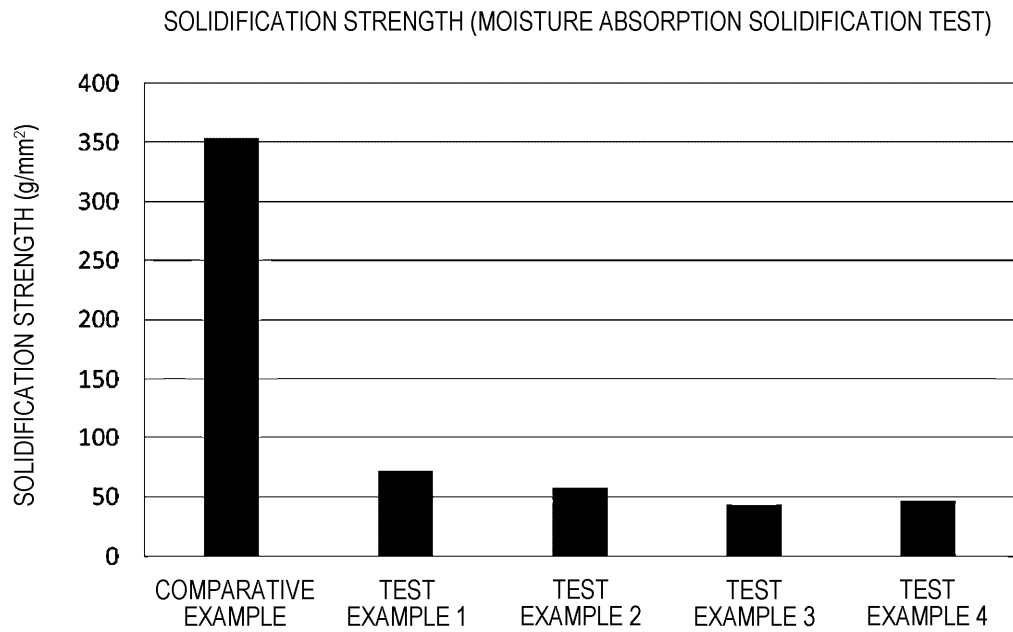
FIG. 1**FIG. 2**

FIG. 3

TEST EXAMPLE 4, POWDERED SOY SAUCE OF THE PRESENT INVENTION, 100TIMES

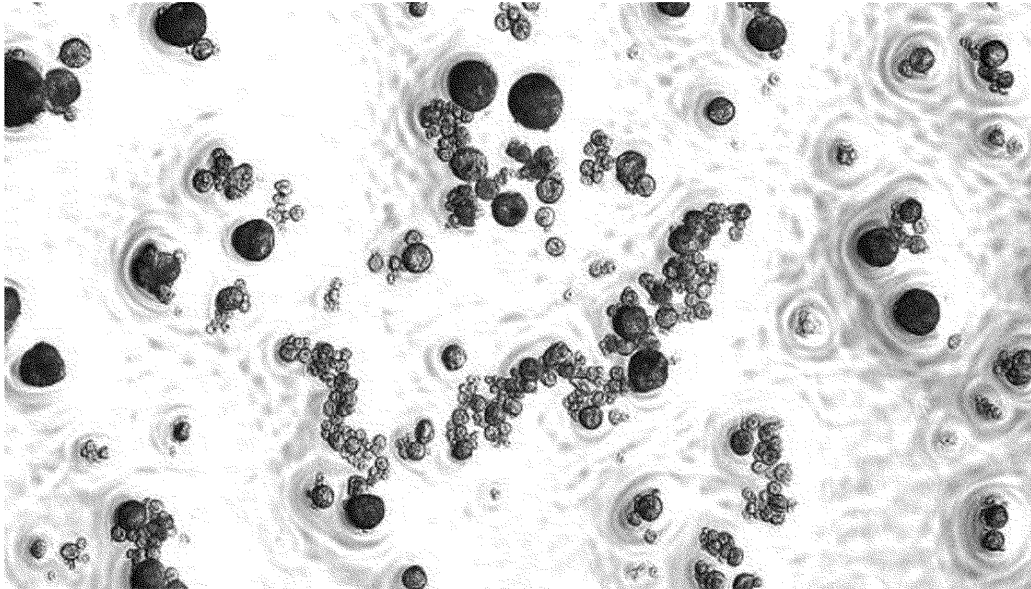


FIG. 4

TEST EXAMPLE 13. POWDERED SOY SAUCE OBTAINED BY ADDING
POWDERED SOY SAUCE TO SOY SAUCE RESIDUE POWDER, 100TIMES

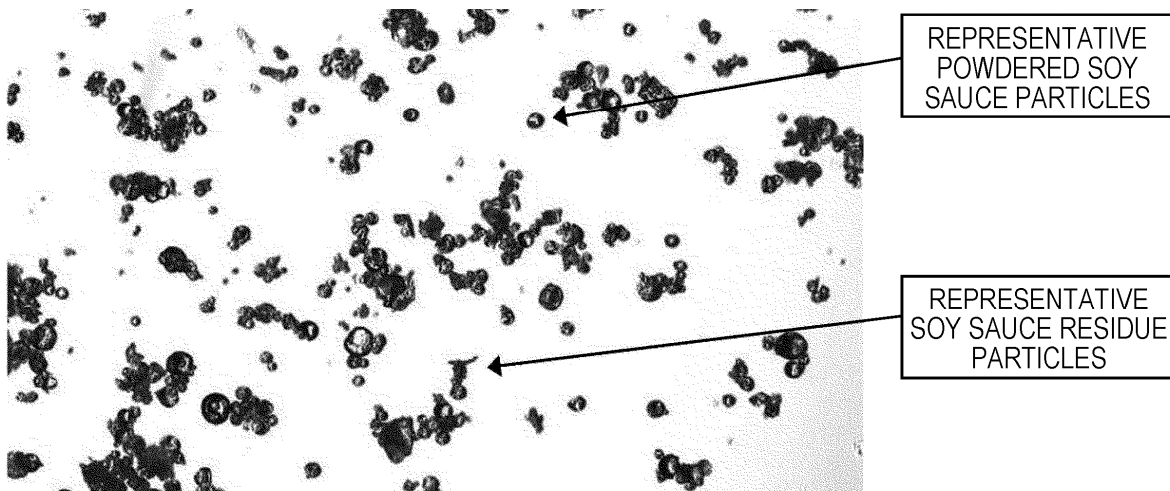


FIG. 5

TEST EXAMPLE 14, MIX LIQUID SOY SAUCE WITH SOY SAUCE RESIDUE,
HEAT AND DRY AT 60°C, THEN CRUSH, 100 TIMES

