

ABSTRACT

An annular flange member is provided which is adapted to be provided around a fluid passage opening of a housing of a hydraulic machine to connect a fluid conduit means to the fluid passage opening. The annular flange member comprises an inside surface facing the housing, an outside surface opposite the inside surface, and a through hole extending from the inside surface to the outside surface and fluidly communicated with the fluid passage opening. The outside surface is provided with an O-ring receiving groove surrounding the through hole which is formed by a half die cutting press operation. A hydraulic machine is provided which includes a flange member as noted above.