

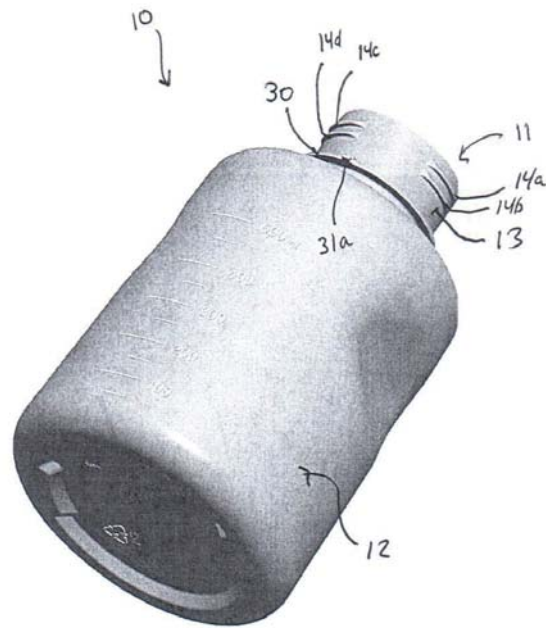
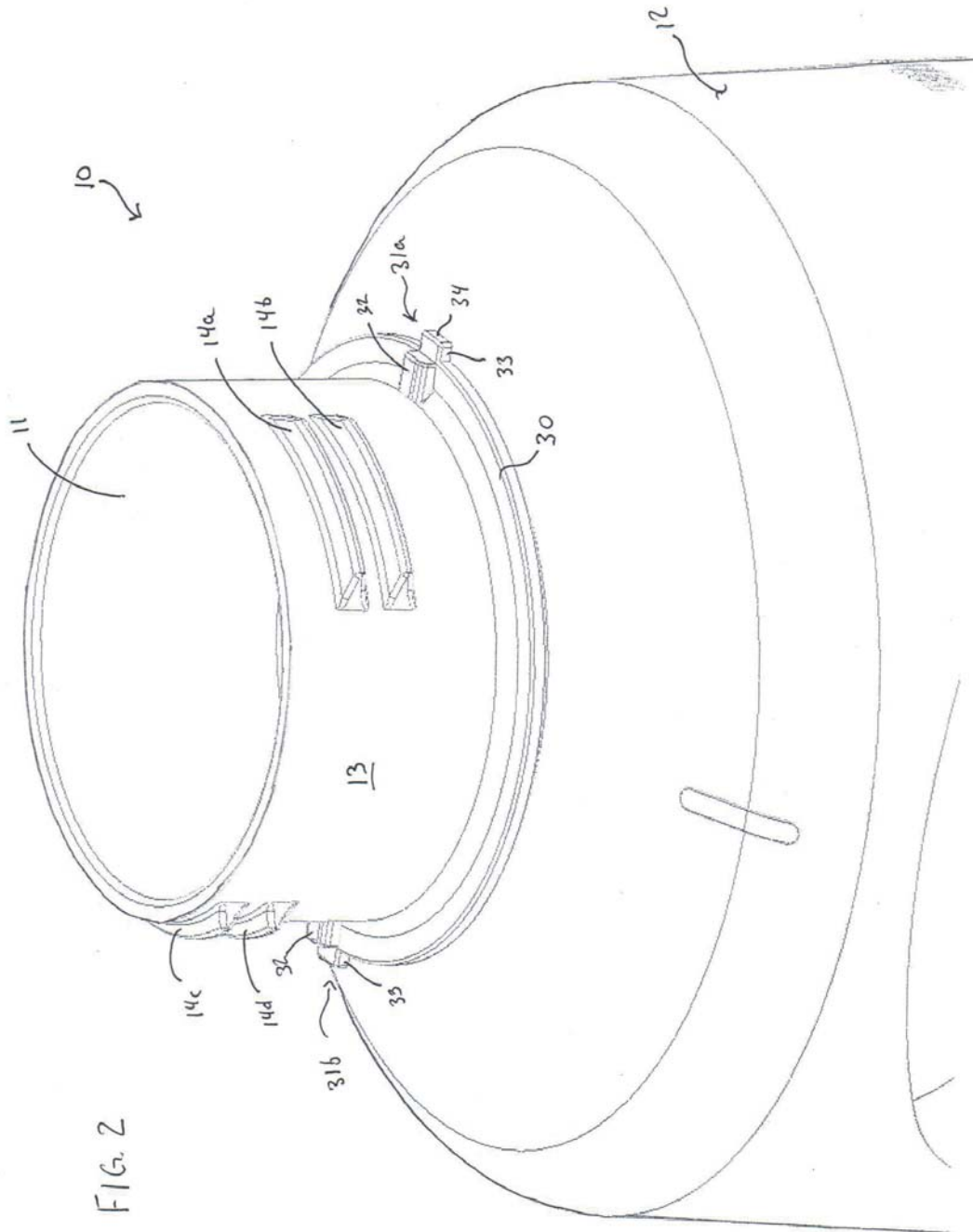


FIG. 1



Bottle tabs drop into the Collar slots and engage the threads when rotated

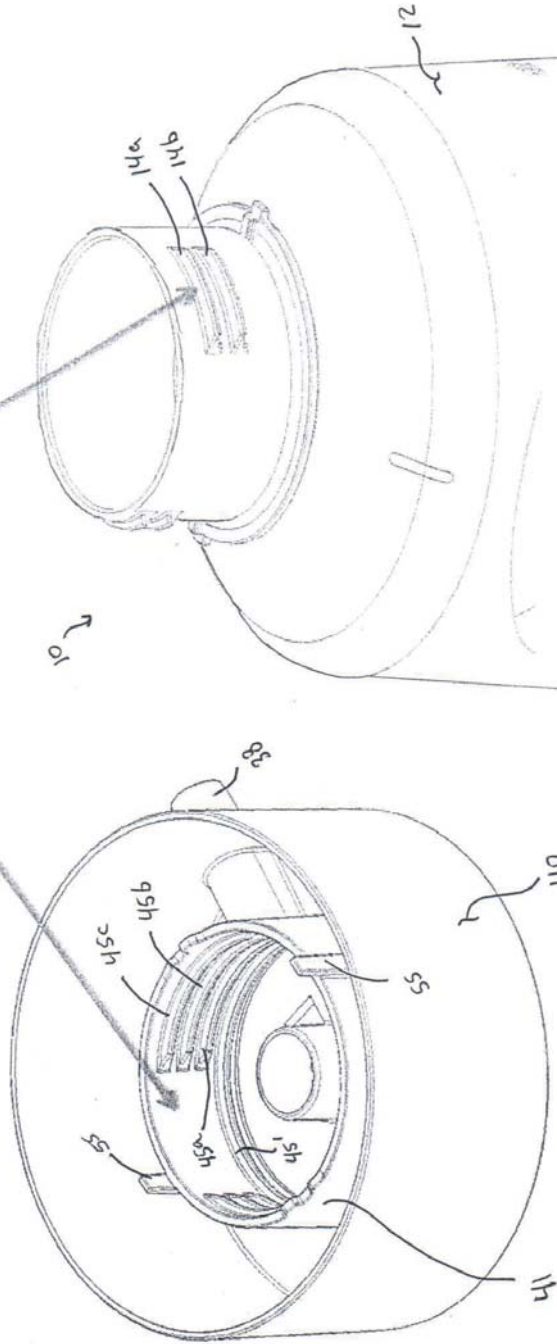


FIG. 3A

Aside from ease of use, the purpose of the $\frac{1}{4}$ turn is to reduce (or eliminate) the flaking that is seen during automated assembly of the bottles.

FIG. 3B

FIG. 3C

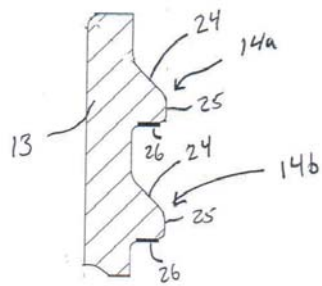


FIG. 6

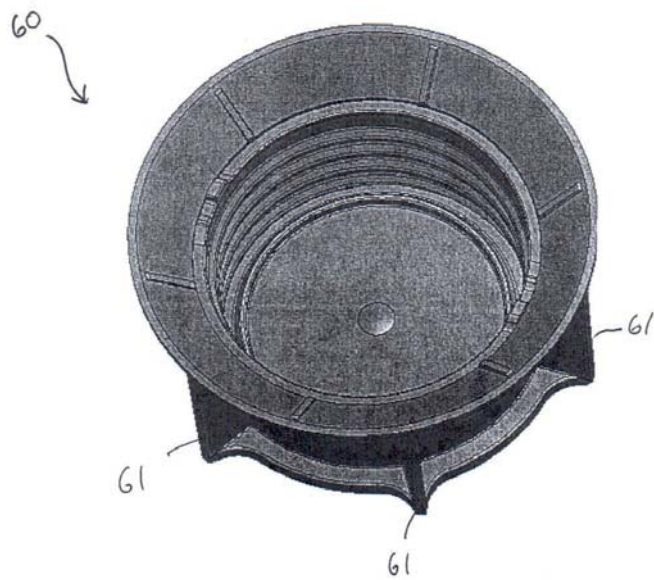


FIG. 4

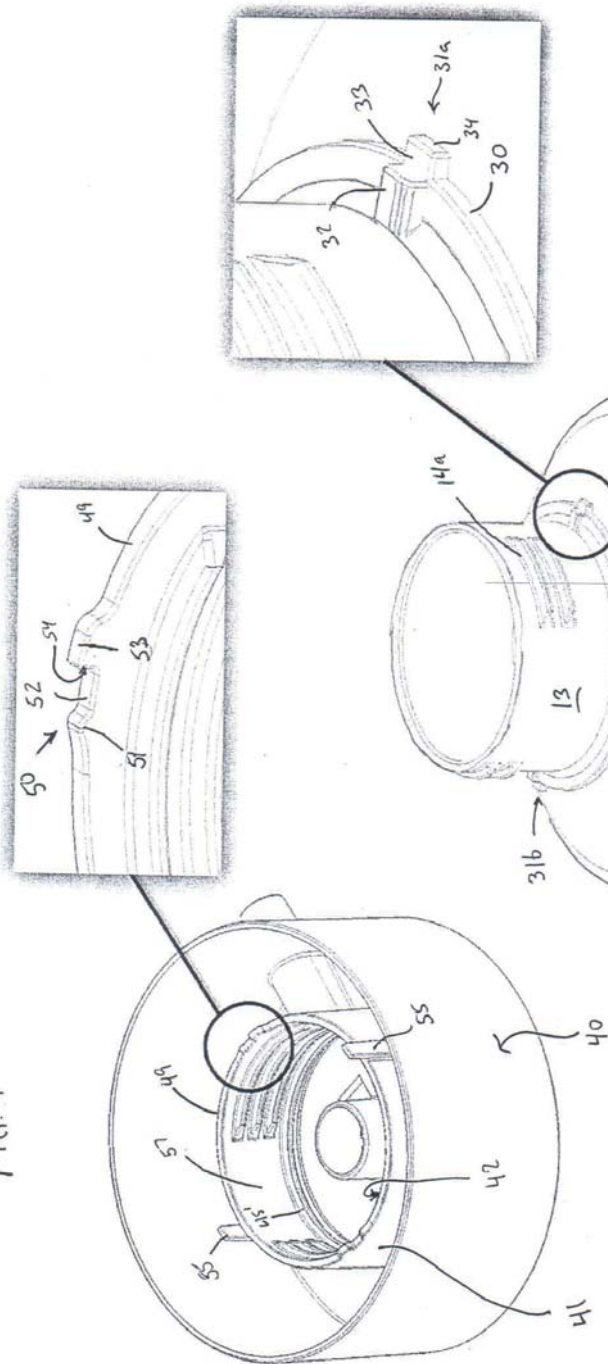
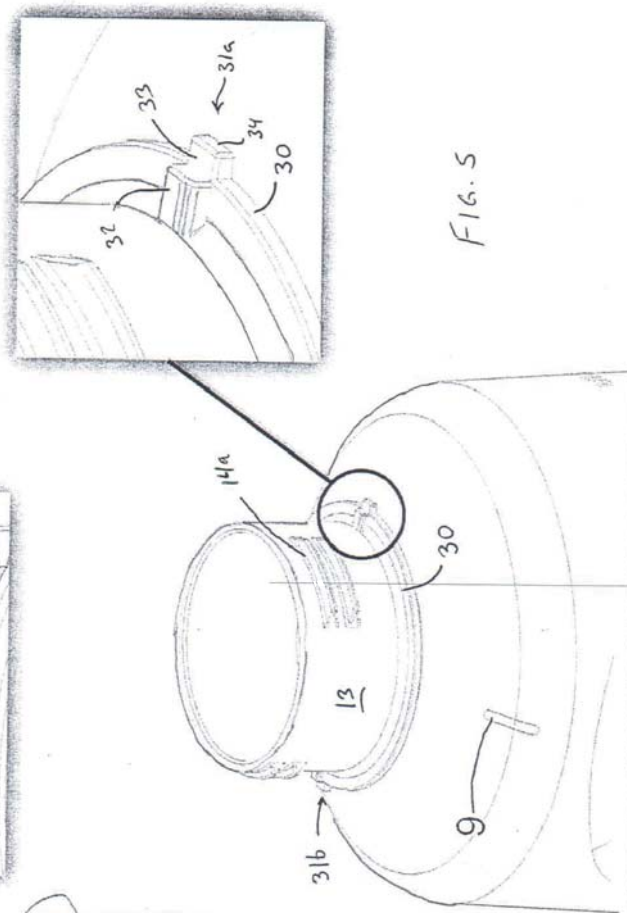


FIG. 5



Features provides a snap fit lock, an audible "click", and tactile feedback of closure.

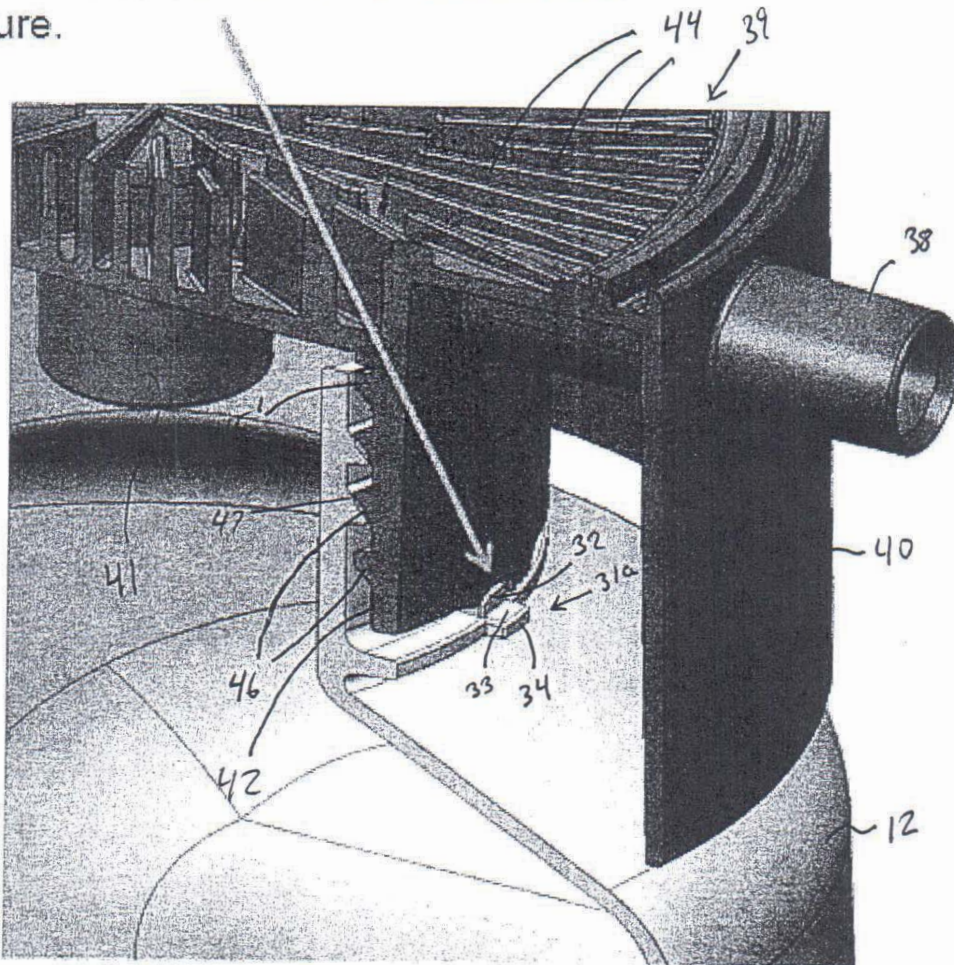
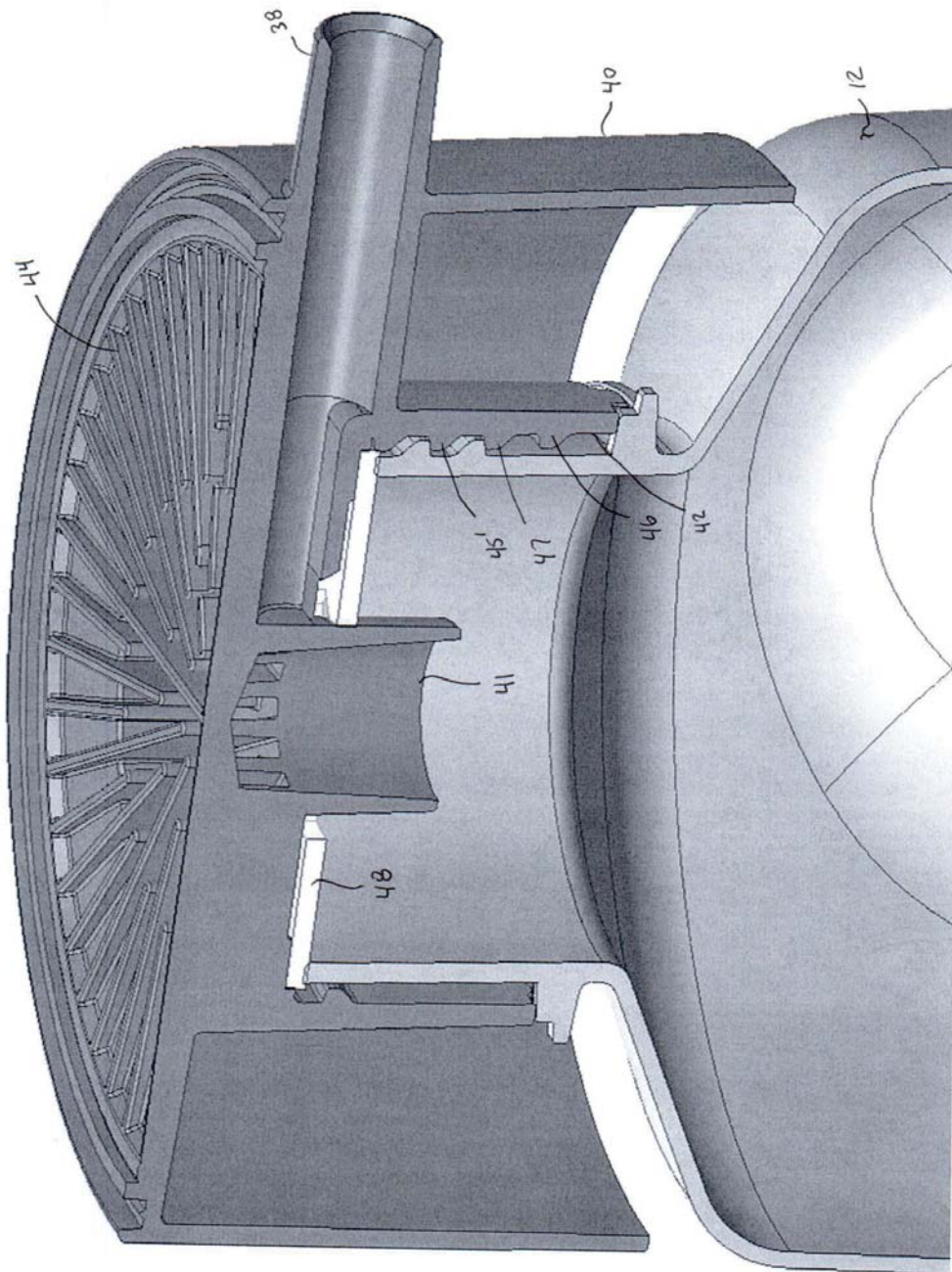


FIG. 5A

FIG. 5B



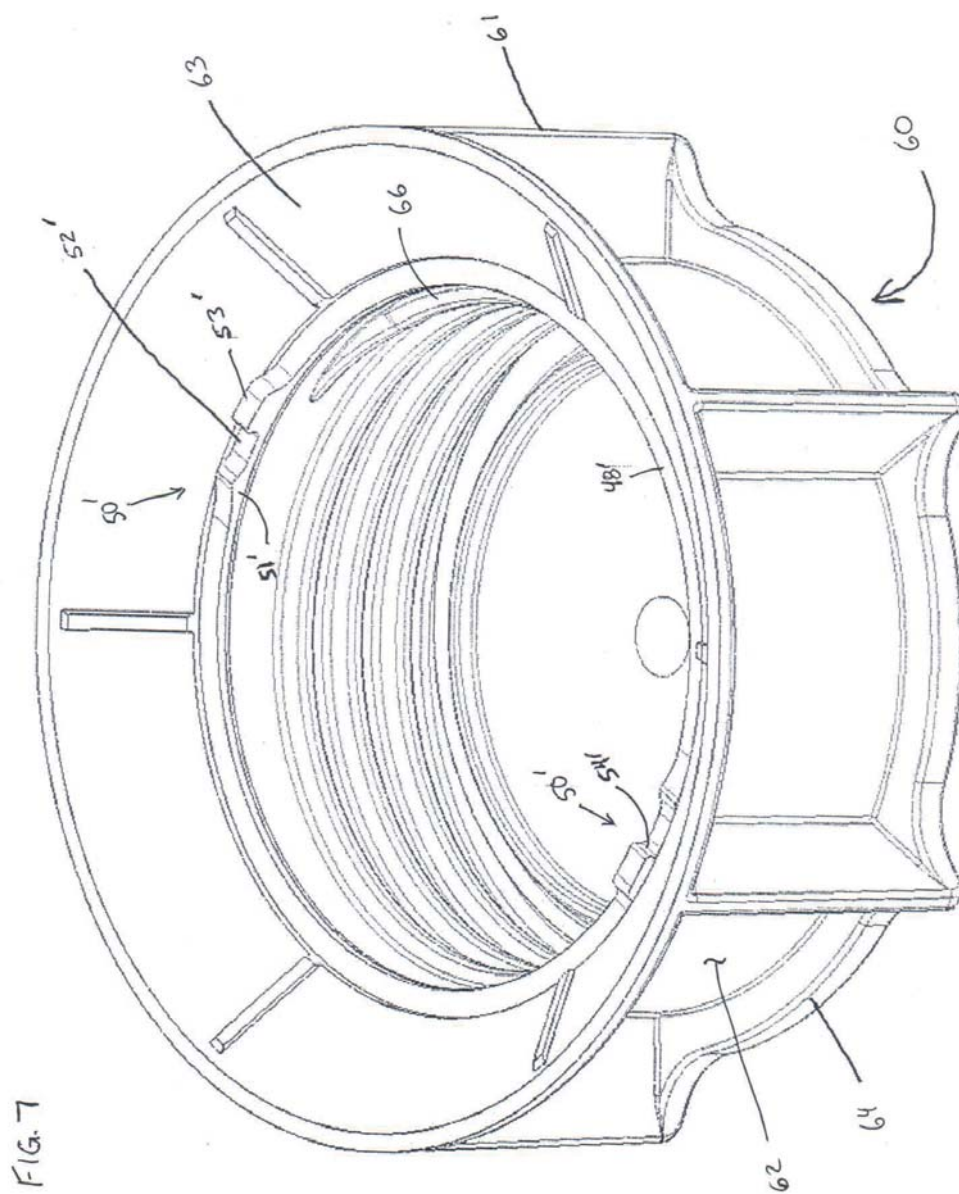
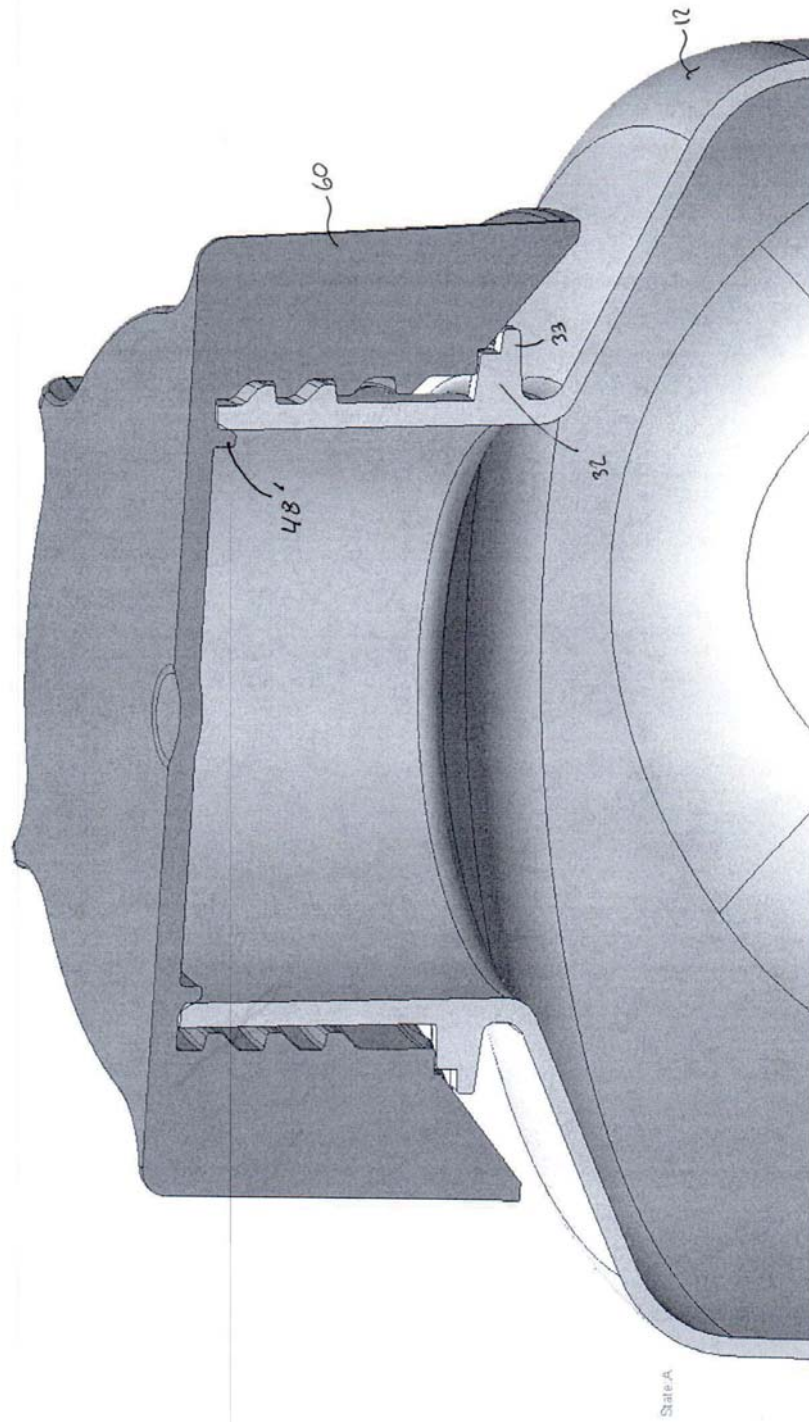


FIG. 7A



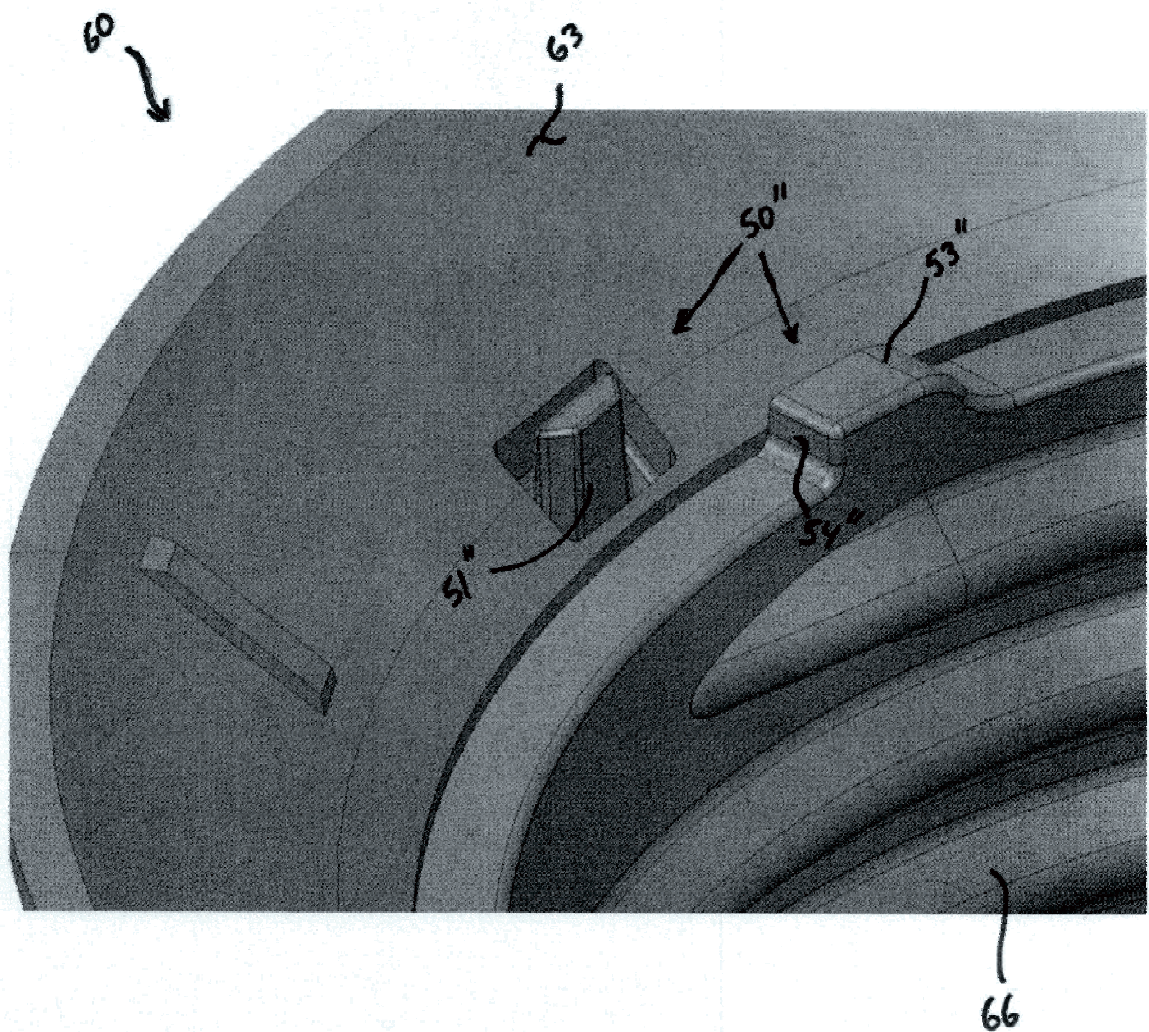


FIG. 8

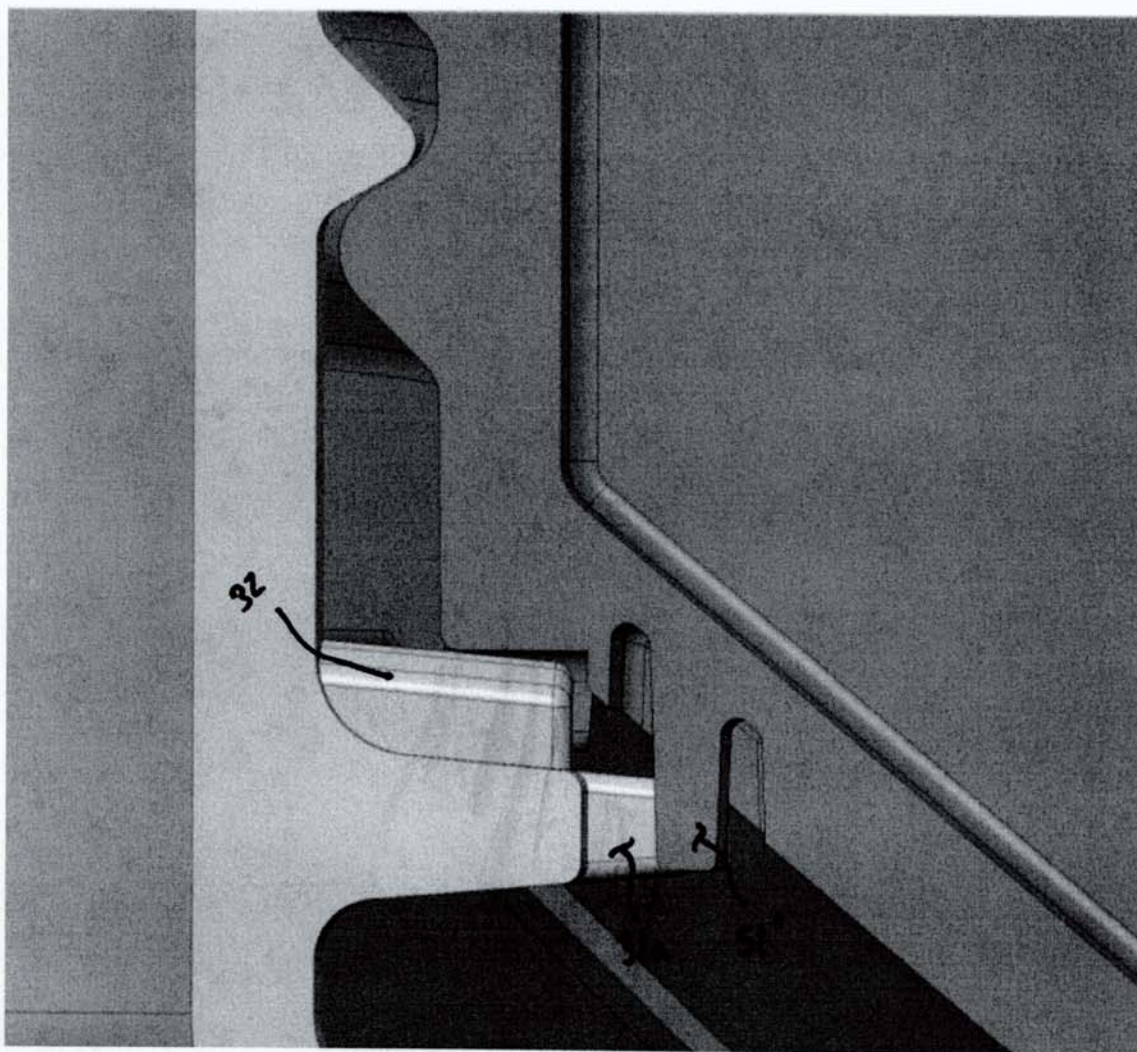


FIG. 9

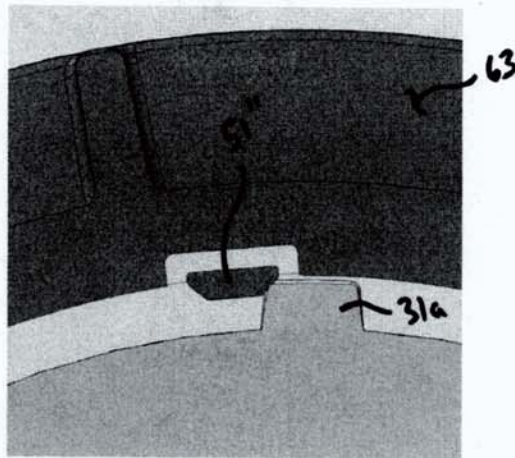


FIG. 10A

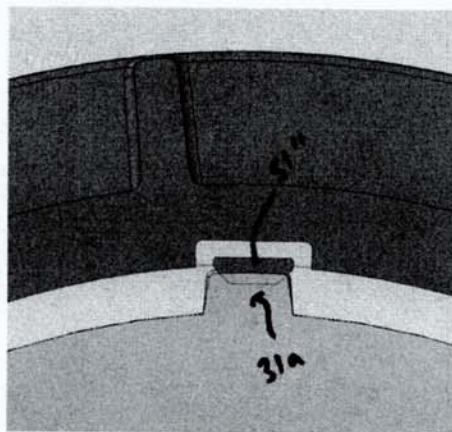


FIG. 10B

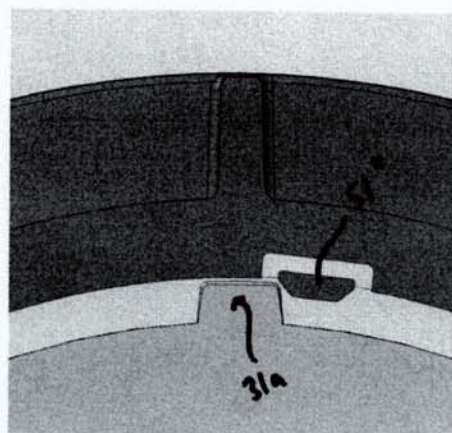


FIG. 10C