

Abstract

The invention relates to a method for production of a plastic injection-moulded part (2) having an insert (16, 40, 50) made of a material different from plastic material (60) and to a plastic component. An insert (16, 40, 50) is introduced into a cavity (33) of an injection mould (30). The clamping force of the injection mould (30) is set, on a clamping mechanism (34), to a force predetermined by the material of the insert (16, 40, 50). The insert (16, 40, 50) is injected seamlessly, inside the injection mould (30), partially or completely into the plastic material (60) of the plastic injection-moulded part (2).

(Figure 3)