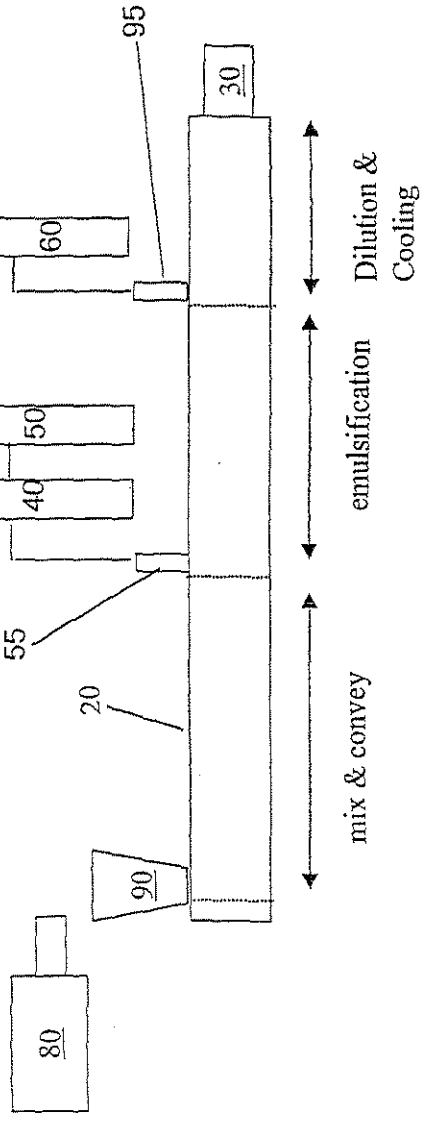

95
30
60
50
40
55
20
90
80
Dilution &
Cooling
emulsification
mix & convey

Figure 1