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(54) Title: FLAT-SKINNED DOOR THE SIMULATES A THREE-DIMENSIONAL MOLDED SKIN DOOR AND CORRESPONDING METHOD

(57) Abstract

A method of making a flat-skinned door (1) which simulates a three-dimensional molded skin door, and corresponding product, are disclosed. The method includes the steps of applying a basecoat(s) to the door skin, applying a woodgrain puff-ink to the skin over the basecoat in order to simulate woodgrain patterning, utilizing a printing roll(s) to print a photographic image on the door which simulates a three-dimension molded door skin, and forming a hardened non-stainable polymerized coating over the image applied by the printing roll(s). In such a manner, a flat-skinned door (1) may be made which simulates a three-dimensional molded skin door.

