

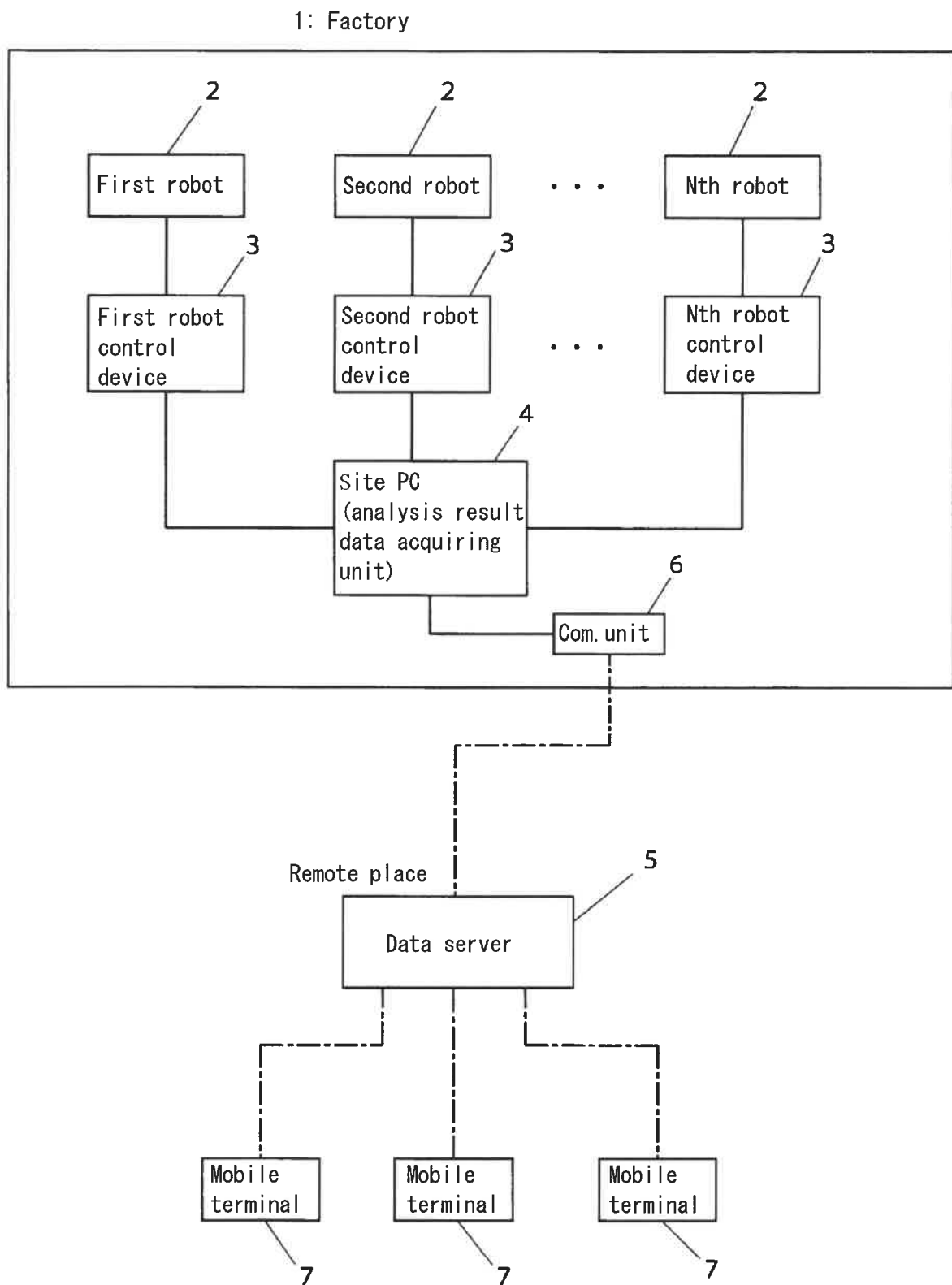


FIG. 1

Environment setting data

■ User information

- user name, factory name, site PC information

■ Connection setting information

- robot type, user line name, user's number, manufacturer's number, IP address

■ Threshold setting file

- threshold of analysis result data (default setting can be changed by customer)
- The threshold value is set for each axis.

FIG. 2

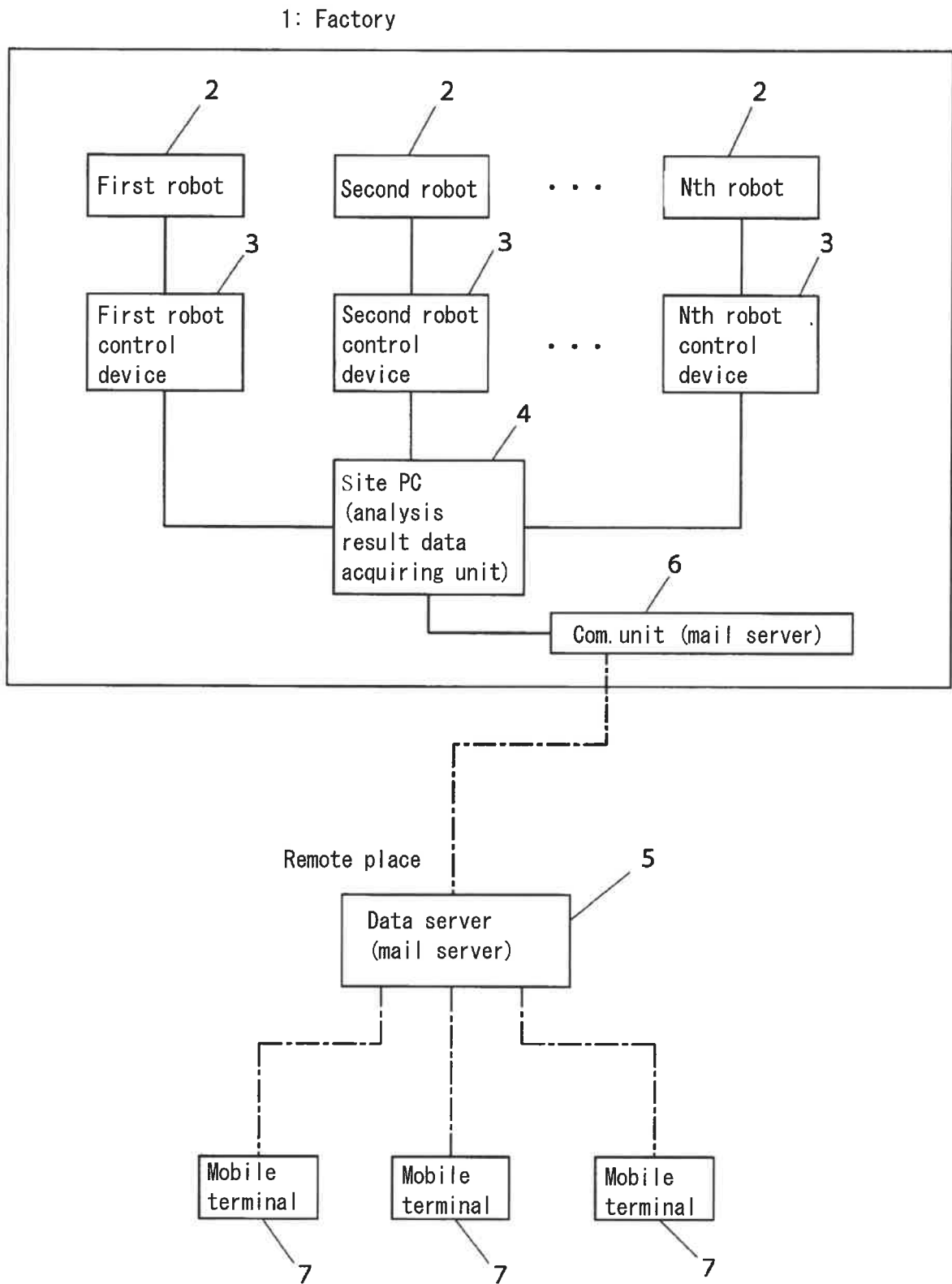


FIG. 3

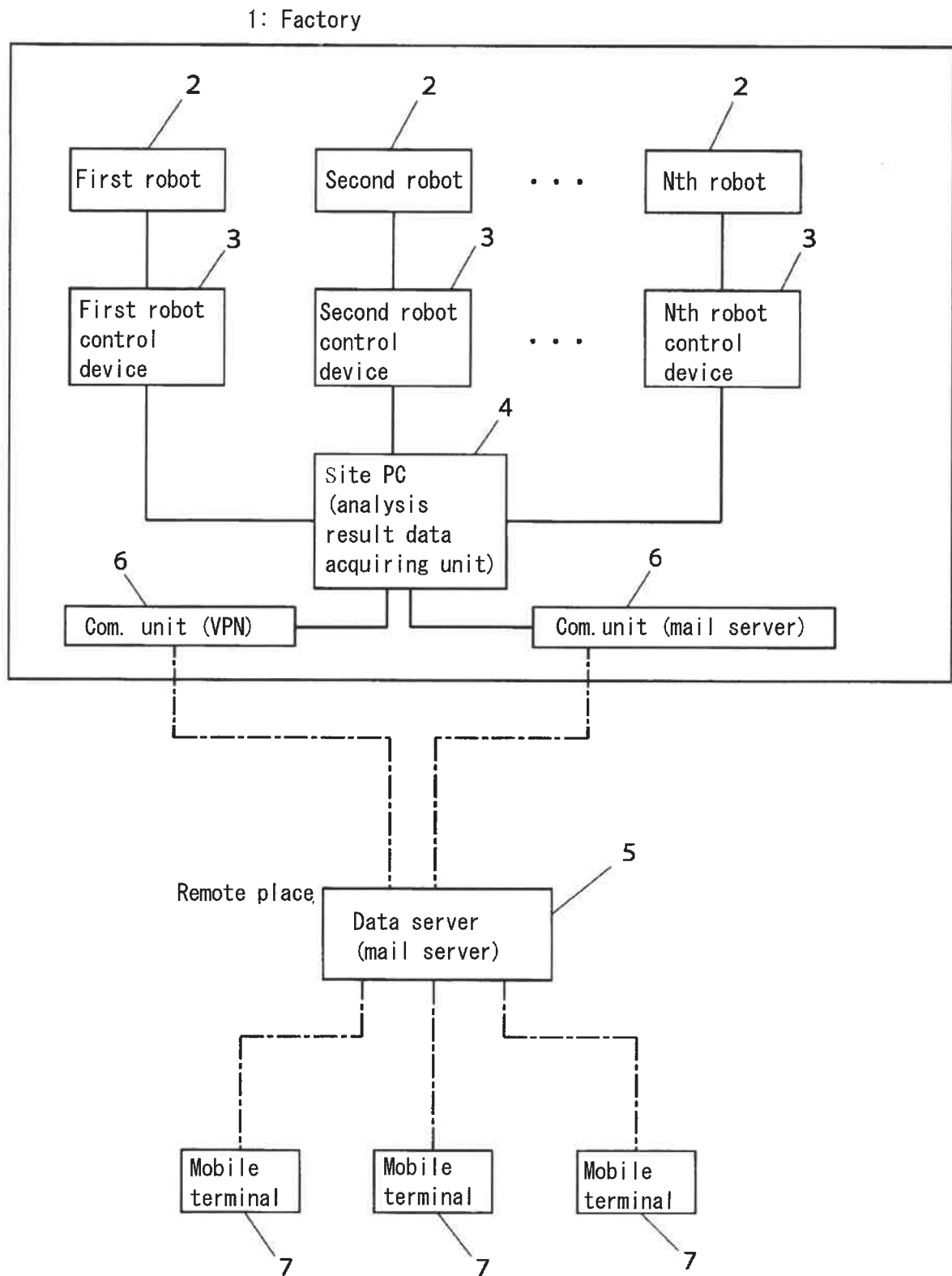


FIG. 4

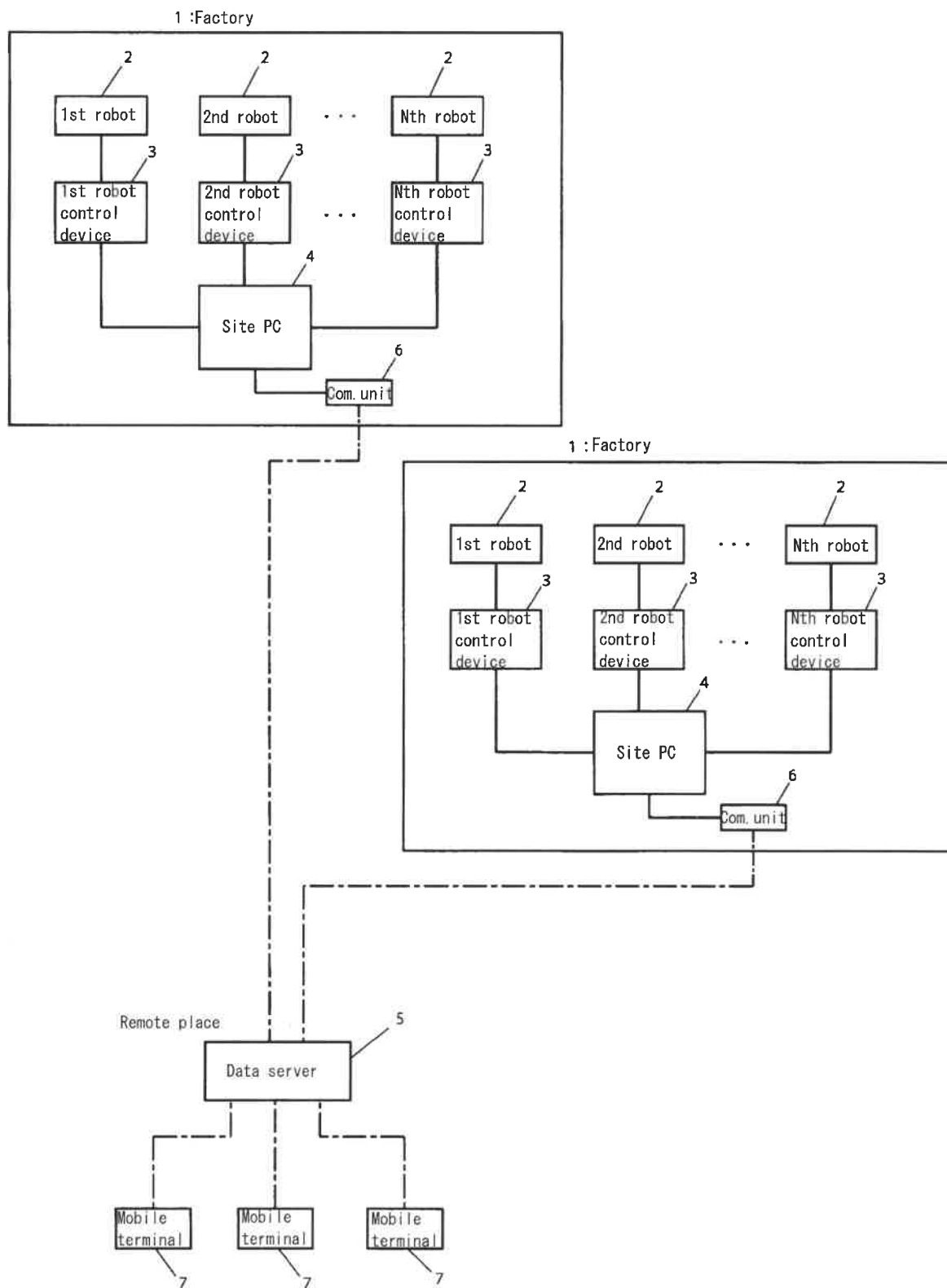


FIG. 5