

**TRACKER CIRCUIT AND METHOD FOR AUTOMATED TEST EQUIPMENT
SYSTEMS**

BY

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BACKGROUND

[0001] An automated test equipment system is used for testing integrated circuit devices or ICs. That testing involves functional testing including time dependent data. The automated test equipment system, also referred to as an ATE tester, typically includes test circuitry that is connected to a control computer. The control computer provides a user interface that accepts and stores functional test patterns and timing data, referred to as test vectors for activating the test circuitry to provide stimulus signals to a device-under-test or DUT. This also includes receiving and evaluating DUT response output signals. The DUT output signals are evaluated to determine the parametric and operational characterization of the DUT. Stored pattern functional testing affords a critical step in the production of integrated circuit devices to provide parametric and operational characterization of the devices.

[0002] The present inventor has realized that the effectiveness of such testing relies on accurate synchronization of the tester and DUT. This is because as clock speeds increase to gigahertz and beyond, the effectiveness of the testing is dependent more heavily on precise clock synchronization. At high frequency, inaccuracy of clock and data synchronization can more easily result in false test results because the margins of error decrease as the operating speed of the device under test increases. As discussed below, this may occur because the data transition

time or "jitter band" becomes a larger percentage of the data signal, thus creating a larger source of false test results.

[0003] What is needed is an apparatus and/or method for ensuring that the response data signal is correctly detected. Thus, it has been determined by the present inventor that what is needed is a means for synchronizing the tester clock signals with incoming DUT response data signals to allow detection of the response data signal away from the jitter band.

SUMMARY

[0004] In one embodiment, a digital data signal capture circuit that synchronizes a received digital data signal includes a transition detector. The transition detector has a digital data signal sampler and an early/late transition detector. The digital data signal sampler samples and holds the received digital data signal at a first time, a second time, and a third time. The early/late transition detector is in communication with the digital data signal sampler to receive samples of the received digital data signal at the first time, second time, and the third time and from the received samples determine if the state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and from the time position of the state transition generates an increment/decrement signal indicating a position for the transition. A strobe adjustment circuit is in communication with the transition detector to receive the increment/decrement signal. From the increment/decrement signals, the strobe adjustment circuit generates the strobe signal based on the indication of the position of the transition. The digital data signal capture circuit includes a capture flip flop circuit that is coupled to receive the received digital data signal and is coupled to communicate with the strobe adjustment circuit to receive the strobe

signal to capture the received digital data signal at the timing of the strobe signal.

[0005] The digital data signal sampler incorporates a first tracking flip flop, a second tracking flip flop, and third tracking flip flop. The first tracking flip flop captures and retains the received digital data signal at the first time and at the third time. The second tracking flip flop captures and retains the received digital data signal at the second time. The third tracking flip flop is in communication with the first tracking flip flop to receive the received digital data signal captured at the first time for storage until the third time.

[0006] The digital data signal capture circuit has a clock generator that generates a first timing signal and a second timing signal. The first timing signal has a phase difference of approximately 90° from the second timing signal. The clock generator is connected to provide the first timing signal at the first time and the third time to the first tracking flip flop to capture and retain the received digital data signal. The clock generator is connected to provide the first timing signal to the third flip flop to receive the received digital data signal captured at the first time for storage until the third time. The clock generator is connected to provide the second timing signal to the second flip flop at the second time to capture and retain the received digital data signal at the second time.

[0007] The early/late transition detector has a first comparison circuit in communication with the first and third flip flops to generate a transition occurrence signal to indicate that the transition occurred between the first time and the third time. The early/late transition detector further includes a second comparison circuit in communication with the second and third flip flops to indicate that the

transition occurred between the first time and the second time.

[0008] The strobe adjustment circuit comprises a persistence up/down counter, a digital-to-analog converter, and a variable delay element. The persistence up/down counter is in communication with the transition detector via an OR tree to receive the increment/decrement signal and is constructed to increment the persistence up/down counter so as to adjust a strobe digital value signal. The digital-to-analog converter is in communication with the persistence up/down counter. The persistence up/down counter may be a programmable multiple bit counter adjusted to limit a repetition rate of the received digital data signal. The variable delay element is in communication with the digital-to-analog converter to adjust a master oscillator strobe signal to generate the strobe signal based on an output of the digital-to-analog converter. The variable delay element provides the strobe signal to the capture circuit for capturing the received digital data signal.

[0009] The digital data signal capture circuit further includes an OR tree circuit that is in communication with the transition detector. The OR tree circuit receives the increment/decrement signal for a set number of clock cycles per cycle of the received digital data signal to insure that the digital data signal capture circuit is not unstable and does not oscillate.

[0010] In various embodiments, the digital data signal capture circuit also includes a tracker controller. The tracker controller is in communication with a pattern generator to receive tracker control signal and in communication with the transition detector and the strobe adjustment circuit to position the strobe signal as a function of the tracker control signal.

[0011] In various embodiments, a digital data signal capture method is executed to synchronize received digital data signals. The method includes detecting transitions of a received digital data signal. Detecting the transitions includes sampling and holding the received digital data signal at a first time, a second time, and a third time. It is then determined whether a state transition has occurred between the first time and the second time and whether it has occurred between the first time and the third time. One of an increment signal or a decrement signal is generated to provide an indication of a position of the state transition between the first time and the second time or between the second time and the third time. A strobe signal is adjusted based on the increment signal and the decrement signal. A digital data signal state value of the received digital data signal is captured using the strobe signal.

[0012] The sampling of the received digital data signal at the first time, the second time, and the third time may include generating a first timing signal and a second timing signal. The first timing signal has a phase difference of approximately 90° from the second timing signal. The first timing signal is provided at the first time and the third time to capture and retain the received digital data signal. The first timing signal is connected to provide the first timing signal to receive the received digital data signal captured at the first time for storage until the third time. The second timing signal is provided at the second time to capture and retain the received digital data signal at the second time. Generating the strobe signal may include synchronizing the strobe with the received digital data signal such that digital data signal state value is detected midway between jitter bands of the received digital data signal.

BRIEF DESCRIPTION OF THE DRAWINGS

[0013] FIG. 1 is a simplified block diagram of an automated test equipment system.

[0014] FIG. 2 is a simplified block diagram of an automated test equipment system channel to a device-under-test.

[0015] FIG. 3 is a plot of an example DUT digital output signal and the automated test equipment timing clocks used for capturing and synchronizing the DUT digital output signal of various embodiments.

[0016] FIG. 4 is a logic diagram of some embodiments of a transition detection circuit for digital data signal capture.

[0017] FIG. 5 is a simplified block diagram of an embodiment of a data capture circuit for capture of DUT digital output.

[0018] FIG. 6 is a logic diagram of one embodiment of an OR tree circuit and persistence up/down counter.

[0019] FIG. 7 is a block diagram of another embodiment of a data capture circuit for capture of DUT digital output.

[0020] FIG. 8 shows an example of jitter bands in a digital data signal.

DESCRIPTION

[0021] The main limiting factor for the communication of fast data, which is transferred between two integrated circuits, is the clock to data setup and hold time on the receiving Flip-Flop, or latch. Several different methods may be used to deal with the capturing of data across the boundary between the two integrated circuits. One way of synchronization is to include sending clock simultaneously with the data on two separate transmission paths. This commonly referred to as source synchronization.

[0022] Another way is to embed the clock in the data by encoding the data with clocking with a protocol that allows the extraction of the clock from the data. Yet another way is using bidirectional communication protocols that provide "handshaking" feedback digital data signals to inform the transmitter that it needs to move the data transition relatively earlier or later to compensate for lack of synchronicity between the transmitting integrated circuit and the receiving integrated circuit.

[0023] The above techniques may be used alone or in combination to allow transfer of data between a device-under-test and an automated test equipment system.

[0024] FIG. 1 is a simplified block diagram of an example of an automated test equipment system **5**. The automated test equipment **5** includes a control computer (not shown) typically in the tester mainframe **10**, which is in communication with a test head **15**. The test head **15** is connected to a device interface board or DIB **20**. The DIB **20** electrically contacts the DUT **25** for testing the device under test. The device-under-test **25** may be a packaged silicon die, or a semiconductor wafer containing many chips for probe testing.

[0025] The automated test equipment system **5** includes test circuitry (not shown) for generating stimulus signals and evaluating response signals from the DUT **25**. This circuitry

(not shown) may include power; signal pattern, format, and timing generators; pin electronics; and input/output drivers, some of which is located in the test head **15** and some in the tester mainframe **10**, depending on the embodiment. Further, this circuitry (not shown) may include signal capture and evaluation circuitry.

[0026] FIG. 2 is a simplified block diagram of one possible example embodiment of an automated test equipment system channel to a device-under-test. The automated test equipment **100** has a tester control unit **105** that provides overall functional control for parametric and functional testing of a device-under-test **130**. The definition of the parametric and functional testing is described in test vectors **107** that are dispatched to the individual channels that provide the stimulus input test signals and monitor the response output signals of the device-under-test **130**. The test vectors **107** are transferred to a test pattern generator **110**. The test pattern generator **110** decodes the test vectors **107** to determine the specific pattern of stimulus test signals for each channel and thus for each input or output pin of the device-under-test **130**. The output of the test pattern generator **110** is the stimulus test signal formatter **115**. The stimulus test signal formatter **115** receives the generated test stimulus signals and formats the signals for correct voltage amplitude and sequence for ordered test vectors. The output of the stimulus test signal formatter **115** is the test stimulus signal timing generator **120**. The test stimulus signal timing generator **120** adjusts the timing of the stimulus test signals such that they are correctly aligned to meet the timing specifications of the device-under-test **130**. The output of the test stimulus signal timing generator **120** is the input to the test stimulus signal drivers **125**. The test stimulus signal drivers **125** provide the appropriate source impedance and driving current and voltage to meet the input requirements

of the device-under-test **130**. The test stimulus signals **127** from the test stimulus signal drivers **125** are applied to the device-under-test **130**.

[0027] The test response signals **132** are the signals generated by the device-under-test **130** in response to the inputs of the test stimulus signal drivers **125** and are the inputs to the test response comparator/load circuits **135**. The test response comparator/load circuits **135** provide the appropriate termination load devices for the transmission lines (printed circuit lands, connectors, and cables) that carry the test response signals **132**. The test response comparator/load circuits **135** further has comparator circuits for determining a voltage state of the test response signals **132**. If the test response signals **132** are digital data signals, this is the logical 1 or logical 0 or the logic state. Alternately, if the test response signals **132** are analog signals the comparators may in fact be analog-to-digital converters for sampling the analog test response signals **132** for further evaluation.

[0028] The recovered test response signals **132** are transferred from the test response comparator/load circuits **135** to the response digital data signal capture circuit **140**. The response digital data signal capture circuit **140** establishes the timing of the recovered test response signals **132** to insure that the test response signals **132** are correctly received relative to the timing of the automated test equipment system **100**. The test response signals **132** are then transferred to the test response signal format recovery circuit **145**. The test response signal format recovery circuit **145** interprets the format of the test response signals **132** to insure that the format of the test response signals **132** is correctly interpreted. The test response signals **132** are then conveyed to the test response signal error compare and recording circuit **150**. The test response signal error compare

and recording circuit **150** receives an expected response signal **112** from the test pattern generator **110** for comparison to the recovered, timed, and formatted test response signals **147**. The outcome of the comparison is compiled to become a test result report **152** that is conveyed to the tester control unit **105** for further processing and evaluation. The tester control unit **105** may include control function circuits (not shown) such as a shmoo plot generator for providing control signals to the function blocks **110**, **115**, **120**, **125**, **135**, **140**, **145**, and **150** to modify the timing of the test stimulus signals **127** and capturing of the test response signals **132**.

[0029] In the automated test equipment systems **100**, the test response signals **132** may be structured to have the source synchronized digital data, the digital data with the embedded clock, or the digital data with the bidirectional communication protocols that provide "handshaking" feedback data as described above. Additionally, any newly designed data transfer protocols are going to be received and require synchronization to enable the reception of test response signals **132**. Rather than implement specific solutions to each form of clock for data skew management for each application, what is needed is to implement a general solution that should be able to synchronize any transfer of digital data signals (i.e. data and/or clock) from a device-under-test **130** with the integrated circuits of the automated test equipment **100**. Further what is needed is to provide a circuit that actually tracks the incoming digital data signal transitions and based on the transition tracking adjusts a strobe in the center of the digital data signal eye no matter what type of data protocol and clocking scheme is employed. The digital data signal eye being a boundary between jitter bands of successive digital data signals.

[0030] FIG. 8 shows an example of jitter bands in a digital data signal. The jitter bands **801a** and **801b** are fluctuations

at the transitions of successive transitions of the digital data signal **800** relative to the nominal cycle time of the digital data signal **800**. Obtaining reliable data in the digital data signal eye **803** or between the jitter bands can be a significant problem at high frequencies, i.e. at frequencies of about 1Ghz (1Gbps) or greater, because the jitter bands occupy a larger relative percentage of the digital data signal **800**.

[0031] In various embodiments, a digital data signal capture circuit determines an occurrence of a transition of the digital data signals. It should be noted that the term digital data signals refers to any data or clock signal being captured and synchronized by all embodiment of the digital data signal capture circuit. The digital data signal capture circuit then detects if the transition was earlier or later than expected relative to the clock of the receiving circuitry. A strobe signal timing position of the clock is then moved in the same direction.

[0032] FIG. 3 is a plot of a device-under-test (DUT) response digital data signal output and the automated test equipment timing clocks used for capturing and synchronizing the response digital data signal of a DUT for various embodiments. The DUT digital response signal output **205** is the response from the DUT to the stimulus test signals **127** of FIG. 2. The tester control unit **105** of FIG. 2 generates tracking clocks, Track_Clk_early **210** and Track_Clk_late **212** that are approximately 90° out of phase. With the falling edge of the Track_Clk_early **210** arriving approximately one quarter (1/4) cycle earlier than the Track_Clock_late **212**. Each of the tracking clocks, Track_Clk_early **210** and Track_Clk_late **212** are used to sample the digital response signal output **205**. The digital response signal output **205** is sampled at the time A **215** by the falling edge of the Track_Clock_late **212**. The digital response signal output **205**

is sampled at the time B **220** by the rising edge of the Track_Clock_early **210**. The digital response signal output **205** is sampled at the time C **225** by the rising edge of the Track_Clock_late **212**.

[0033] The digital logic states at the time A **215** and at the time C **225** are logically compared to determine if a transition occurred in the time period between the sampling at the time A **215** and at the time C **225**. The digital logic states at the time A **215** and at the time B **220** are logically compared to determine if a transition occurred in the time period between the sampling at the time A **215** and at the time B **220**. If the logic states of the digital response signal output **205** at the time A **215** and at the time C **225** are different (a transition occurred) and if the logic states of the digital response signal output **205** at the time A **215** and at the time B **220** are the same (transition is late), the strobe clock transition position must be placed at a later time. Alternately, if the logic states of the digital response signal output **205** at the time A **215** and at the time C **225** are different (a transition occurred) and if the logic states of the digital response signal output **205** at the time A **215** and at the time B **220** are different (transition is early), the strobe clock transition position must be placed at an earlier time. The moving of the strobe clock transition position synchronizes the strobe clock with the digital response signal output **205** such that the digital data signal state value of the digital response signal output **205** is detected midway between jitter bands of the digital response signal output **205**.

[0034] FIG. 4 is a logic diagram of a digital data signal transition detection circuit **200**. In this embodiment, the transition detector **200** detects a state transition of the received digital data signal. The digital response signal output **205** is received by a digital data signal sampler

circuit **230** from the output of the test response comparator/load circuits **135** of FIG. 2. The digital data signal sampler circuit **230** samples and holds the digital response signal output **205** and includes the double repetition rate (DDR) flip flops **250**, **255**, and **260**. The double repetition rate (DDR) flip flops **250** and **255** receive the digital response signal output **205**. The DDR flip flop **250** is clocked by Track_Clock_early **210** and the DDR flip flop **255** is clocked by the Track_Clock_late **212**. The rising edge of the Track_Clock_early **210** triggers the DDR flip flop **250** to sample and hold the digital response signal output **205** at the time B **220**. The falling edge of the Track_Clock_late **212** triggers the DDR flip flop **255** to sample and hold the digital response signal output **205** at the time A **215**.

[0035] The output of the DDR flip flop **255** is connected to the data input of the DDR flip flop **260**. The Track_Clock_late **212** is the input to the clock terminal of the DDR flip flop **260**.

[0036] The rising edge of the Track_Clock_late **212** triggers the DDR flip flop **260** to transfer the sampled and held digital response signal at the output of the DDR flip flop **255** at the time C **225** to the DDR flip flop **260**. At the same time the rising edge of the Track_Clock_late **212** triggers the DDR flip flop **255** to sample and hold the digital response signal output **205** at the time C **225**.

[0037] An early/late transition detector **280** is connected with the digital data signal sampler **230** to receive samples of the received digital data signal (outputs A, B, and C). The early/late transition detector **280** includes the Exclusive OR circuits **265** and **270** and the AND gate **275**. The Exclusive OR circuit **265** logically compares the sampled and held digital response signal B at the output of the DDR flip flop **250** with the sampled and held digital response signal at the output A of the DDR flip flop **260** to determine if a transition has

occurred between the time A **215** and the time B **220**. The Exclusive OR circuit **270** logically compares the sampled and held digital response signal C at the output of the DDR flip flop **255** with the sampled and held digital response signal at the output A of the DDR flip flop **260** to determine if a transition has occurred between the time A **215** and at the time C **225**. The AND gate **275** logically combines the signal **267** indicating that the logic state of the digital response signal output **205** at the time A **215** is equal to the logic state of the digital response signal output **205** at the time B **220** ($A=B$) with the signal **272** indicating the a transition has occurred between the time A **215** and the time C **225** ($A \neq C$) to provide an increment signal **277** indicating that the strobe should be moved later to capture the digital response signal output **205**. The out-of-phase output of the Exclusive OR circuit **265** that indicates that the logic state of the digital response signal output **205** at the time A **215** is not equal to the logic state of the digital response signal output **205** at the time B **220** ($A \neq B$) provides a decrement signal **282** indicating that the strobe should be moved later to capture the digital response signal output **205**.

[0038] FIG. 5 is a block diagram of an embodiment of a response digital data signal capture circuit **140**. The test response signal **132** is applied to the comparator/load circuit **135**, as shown in FIG. 2. The comparator/load circuit **135** receives a comparator level signal **134** indicating a level demarcating the logic state levels of the test response signal **132**. A comparator circuit **133** determines the logic state level of the test response signal **132** and generates the digital response signal output **205** that is the input to the response digital data signal capture circuit **140**.

[0039] The response digital data signal capture circuit **140** has a master oscillator **305**, labeled as MOSC in FIG. 5, that generates the master strobe clock **307** that used to capture the

digital response signal **205**. The master strobe clock **307** is an input to the strobe adjust circuit **350**. The strobe adjust circuit **350** includes the delay element **335** that advances or delays the strobe clock **307** to generate the adjusted strobe clock **337** that is the input to a data capture circuit, such as a flip flop **340**. This may be done on a per channel basis, i.e. the strobe clock **337** for each channel of the tester may be adjusted independently, or a single channel may be used to adjust the strobe clock **337** used by all channels of the tester.

[0040] The adjusted strobe clock **337** is applied to the phase generator **310** that generates the Track_Clock_early **210** and the Track_Clock_late **212**. The Track_Clock_early **210** and the Track_Clock_late **212** are the timing inputs to the transition detector **315**. The transition detector **315** is structured and performs as described in FIG. 4. The digital response signal **205** is applied to the transition detector **315** along with the Track_Clk_early **210** and Treack_Clk_late **212**, as discussed above with reference to FIG. 4. The transition detector **315** indicates whether a transition of the digital response signal output **205** is early or late, and thus indicates whether the strobe clock **307** needs to be advanced or delayed for capturing the digital data signal **205** to generate the digital response signal **345** which is transferred through the test response signal format recovery circuit **145** to the test response signal error compare and recording circuit **150** of FIG. 2.

[0041] The strobe adjust circuit **350** further includes the persistence UP/DOWN counter **325** and the digital-to-analog converter **330**. The adjustment voltage for the delay element **335** is the analog output voltage of the digital-to-analog converter **330**. The increment command INC_DAC **326** and the decrement command DEC_DAC **328** applied to the inputs of the digital-to-analog converter **330** is the output of the

persistence UP/DOWN counter **325**. The value of the increment command INC_DAC **326** and the decrement command DEC_DAC **328** outputs of the persistence UP/DOWN counter **325** are based on the timing of the transition of the digital response signal **205** as determined by the transition detector **315**. The strobe position is set with digital-to-analog converter **330** in which larger values provides more delay in the delay element **335** move the strobe later and smaller values provide less delay in the delay element **335** to move the strobe earlier.

[0042] Several problems arise from using just the transition detector **315**: First, in current and future applications, the strobe may be running at extremely high frequencies of 8 GHz or more. It is very difficult to implement a persistence UP/DOWN counter **325** that can operate with random increment and decrement signals at this high operational frequency. Second, there is a loop time for the circuit to respond to changes in position of the strobe. The digital data signal capture may become unstable and oscillate as it is trying to correct. To address this, the increment output **277** and decrement output **282** are applied to the OR tree circuit **320**. The extremely high clock frequencies and the potential instabilities and/or oscillations are managed by the OR tree circuit **320**. The increment output **322** and decrement output **324** of the OR tree circuit **320** control the persistence UP/DOWN counter **325** driving the digital-to-analog converter **330**.

[0043] Third, in many cases the digital data signal capture circuit is used on an I/O boundary that is alternately an input and an output, for instance the data pins of a memory both transmit and receive data. The digital data signal capture circuit **140** must be disabled when the automated test equipment **100** is providing the stimulus signals to a device-under-test. A DC enable function would be implemented on the

Drive I/O signal to appropriately enable or disable the digital data signal capture circuit **140**.

[0044] FIG. 6 is a logic diagram of an OR tree circuit **320** and persistence up/down counter **325** of one embodiment. The OR tree circuit **320** consists of two strings of DDR flip flops **400a**, **400b**, **400c**, and **400d**, and **405a**, **405b**, **405c**, and **405d**. The outputs of the DDR flip flops **400a** and **400b** are connected to the OR gate **410** and the outputs of the DDR flip flops **400c** and **400d** and the output of the OR gate **410** are connected to the OR gates **411**. The outputs of the DDR flip flops **405a** and **405b** are connected to the OR gate **412** and the outputs of the DDR flip flops **405c** and **405d** and the output of the OR gate **412** are connected to the OR gates **413**. The clock **clk_hs 415** is applied to the clock input of each of the DDR flip flops **400a**, **400b**, **400c**, and **400d**, and **405a**, **405b**, **405c**, and **405d**. The increment signal **277** from the transition detector **315** of FIG. 5 is applied to the data input of the DDR flip flop **400a** with the output of each of the DDR flip flops **400a**, **400b**, **400c** applied to the data input of the DDR flip flops **400b**, **400c**, and **400d**, respectively. The DEC 282 from the transistion detector 315 of FIG. 5 is applied to the data input of the DDR flip flop **405a** with the output of each of the DDR flip flops **405a**, **405b**, **405c** applied to the data input of the DDR flip flops **405b**, **405c**, and **405d**, respectively.

[0045] The output of the DDR flip flop **400a** and the outputs of the OR gates **410** and **411** are the applied to the inputs of the multiplexer **420**. The output of the DDR flip flop **405a** and the outputs of the OR gates **412** and **413** are the applied to the inputs of the multiplexer **425**.

[0046] The clock **clk_hs 415** is applied to the data flip flops **430** and **434**. The out-of-phase output of the data flip flop **430** is connected to its data input. Additionally, the out-of-phase output of the data flip flop **430** is connected to the input of the exclusive OR **432**. The out-of-phase output of

the data flip flop **432** is connected to the second input of the exclusive OR **432** and the output of the exclusive OR **432** is connected to the data input of the data flip flop **434**. This structure provides a circuit that divides the clock `clk_hs 415 by factors of two and four. The clock clk_hs 415, the in-phase output of the data flip flop 430, and the in-phase output of the data flip flop 434 are connected to the inputs of the multiplexer 435. The select gate lines of the multiplexers 420, 425, and 435 have the master oscillator cycles per vector select signal MPV 440 applied to select the number of sampling cycles applied for each of the DUT clock cycles. In this implementation there may be either 4, greater than 4, 2, or 1 sampling cycles for each DUT clock cycle.`

[0047] The output of the multiplexer **420** is the data input to the data flip flop **445**, and the output of the multiplexer **425** is the data input to the data flip flop **450**. Thus, the output of the OR gates **410** and **411** of the increment branch of the OR tree circuit **320** are coupled to the DDR flip flop **445** via the multiplexer **420**, and the output of the OR gates **412** and **413** of the decrement branch of the OR tree circuit **320** are coupled to the DDR flip flop **450** via the multiplexer **420**. The clock inputs of the data flip flops **445** and **450** are clocked with the divided clock **437** from the output of the multiplexer **435**. The outputs of the DDR flip flops **445** and **450** are the inputs to the AND gates **455** and **460**. The non-inverting outputs of the DDR flip flops **445** and **450** are the inputs to the AND gates **455** and **460**, respectively, and inverting outputs of the DDR flip flops **445** and **450** are the inputs to the AND gates **460** and **455**, respectively. The logical combinations of the outputs of the data flip flops **445** and **450** generate the increment signal **322** and decrement signal **324** at the outputs of the AND gates **455** and **460**. The increment signal **322** and decrement signal **324** are the command signs for the persistence

counter **325** to activate an increment of the count or a decrement of the count.

[0048] At the fastest repetition rate (div 4), four cycles of the increment signal **277** are logically combined with the OR gates **410** and **411** and OR gates **412** and **413** and clocked respectively to the data flip flops **445** and **450** in the center with clock `clk_hs` **415** divided by four. If there are both increment and decrement commands in each group of four cycles, they cancel each other out and no action takes place at the persistence Up/Down counter **325**. This, of course, is not ideal in that information may be lost, i.e. three increment signals **277** can be canceled out by one decrement signal. However, simulations of this situation have proven that the digital data signal capture is accurate. After the increment signal **277** has passed through and been processed by the OR tree circuit **320** to generate the increment signal **322**, the repetition rate has been further slowed (to approximately 2G bits per second (2 Gbps) max in some implementations). The slower increment and decrement signals **322** and **324** are used as input signals for the persistence Up/Down counter **325** for further repetition rate reduction. The outputs of the persistence Up/Down counter **325** are further divided in frequency by the divider circuits **327** and **329** to produce the `INC_DAC` **326** and `DEC_DAC` **328** signals. In the present implementation this allows a digital data signal strobe clock **337** of FIG. 5 to capture the digital data signals from the DUT at a rate of approximately 500Mbps or below for digital data signal transfer between chips.

[0049] Returning to FIG. 5, the implementation of the persistence Up/Down counter **325** is a programmable three or four bit Up/Down counter. The persistence Up/Down counter **325** keeps track of the relative number of increment **322** and decrement **324** signals. If the persistence Up/Down counter **325** achieves the maximum count and another increment signal **322**

arrives, the persistence Up/Down counter **325** is reset to the midpoint and issues an increment command INC_DAC **326** to the strobe digital-to-analog converter **330**. If the persistence Up/Down counter **325** decrements to 1 and another decrement command **324** arrives, the persistence Up/Down counter **325** is reset to a midpoint value and the persistence Up/Down counter **325** issues a decrement command DEC_DAC **328**. If the persistence Up/Down counter **325** is programmed to be three bits, it effectively divides the max repetition rate by a factor of four and if the persistence Up/Down counter **325** is a four bit counter, it divides the maximum repetition rate by a factor of eight. This allows the max repetition rate off chip to be limited to 250Mbps. Future implementations may need to capture digital data signal at clocking rates of 12 GHz. In this case, the 4 bit counter would yield a max repetition rate of 375Mbps. Besides reducing the off chip repetition rate, persistence Up/Down counter **325** serves as part of the loop bandwidth control. The larger count value of the persistence Up/Down counter **325** will reduce the slew rate by a factor of two. Normally the smallest count value that keeps the digital data signal rate in range is used, however, if there are stability problems the larger count value of the persistence Up/Down counter **325** is available.

[0050] In some embodiments used on a tester I/O channel, it may not be desirable to track, or adjust the strobe signal, while the tester is driving or sending signal to the DUT. In such a case, the persistence counter **325** may be disabled using the capture enable signal **323** when an I/O channel driver is on.

[0051] The embodiments of the response digital data signal capture circuit **140** of FIG. 5 illustrate a single path for capturing digital data signals. However, in embodiments of automated test equipment, the digital data signal capture **140** circuit may employ the phase generator **310**, transition detect

circuit **315**, and the OR tree circuit **320** for the capture of digital data signals in multiple input channels of an automated test equipment system connected to a DUT. The increment signal output INC **322** and the decrement signal output DEC **324** of a single channel may be transferred to multiple digital-to-analog converters **330** on other digital data signal capture circuits **140**.

[0052] FIG. 7 is a block diagram of a response digital data signal capture circuit **140** of another embodiment where the phase generator **310**, the transition detect circuit **315**, and the OR tree circuit **320** of the digital data signal capture circuit **140** are employed for providing the increment signal output INC **522** and the decrement signal output DEC **524** to multiple digital data signal capture circuits **140n** of an automated test equipment system. The phase generator **310**, the transition detect circuit **315**, and the OR tree circuit **320** of the digital data signal capture circuit **140** are collectively referred to as a tracker logic circuit **500** for ease of discussion. The phase generator **310**, the transition detect circuit **315**, and the OR tree circuit **320** operate as in FIG. 5.

[0053] The increment output **522** and the decrement output **524** of the OR tree circuit **320** of the tracker **500** may be brought to the boundary of the response digital data signal capture circuit **540** for transfer to other response digital data signal capture circuits **540n** (not shown) of other channels of the automated test equipment. The increment output **522** is applied to one input of the multiplexer **505** and the decrement output **524** is applied to one input of the multiplexer **510**. An increment input **512** and a decrement input **514** is applied to the response digital data signal capture circuit **540** from other response digital data signal capture circuit **540** of other input channels of the automated test equipment. The increment input **512** is applied to a second

input of the multiplexer **505** and the decrement input **514** is applied to the second input of the multiplexer **510**.

[0054] The output of the multiplexer **505** and the output of the multiplexer **510** are respectively connected to the increment input and the decrement input of the persistence Up/Down counter **325**. The multiplexers **505** and **510** act to select whether the advancing or delaying of the master strobe clock **307** is determined by the external increment input **512** and decrement input **514** applied to the response digital data signal capture circuit **540** from other channels within the automated test equipment system, or by the increment output **522** and the decrement output **524** from the tracker **500** of the channel, as shown.

[0055] The persistence Up/Down counter **325**, the strobe digital-to-analog converter **330**, the delay element **335**, and capture flip flop **340** function as described in FIG. 5, except that, if an external increment input **512** and decrement input **514** are chosen for capturing the DUT response output digital data signal **205**, the master strobe clock **307** may be varied according to the transitions of an other DUT digital response output signal **205n** of other channels of the automated test equipment.

[0056] In some embodiments, the external increment input **512** and decrement input **514** may be from a shmooring generator as described within the tester control unit **105** of FIG. 2. The shmooring generator provides the increment input signal **512** and decrement input signal **514** to move the strobe signal to find the timing boundaries for successful capturing the DUT digital response signal output **205**.

[0057] The select signal **515** is generated by the tracker control circuit **520**. The tracker control signals **525**, labeled as Tracker CTRL in FIG. 7, are sourced from the pattern generator **110** of FIG. 2. The tracker control signals **525** may have 4 bits to control the functions of enable, reset, select

other channel, and train mode select. The enable signal causes all enabled transition detector tracker logic circuits **500** on all the channels to begin issuing the increment commands on the increment output **522** and decrement commands on the decrement output **524** to follow the DUT digital response output signal **205** of all the output signals of the DUT. The reset command causes all persistence Up/Down counter **325** of all the channels to return to the reset value. The reset value is a DC programmable value for each counter. The select other channel causes all enabled increment multiplexers **505** and the decrement multiplexers **510** to switch from the local increment output signals **522** and the local decrement output signals **524** to the external increment input signals **512** and the decrement input signals **514**. The select other channel function is primarily used for tracking response data busses with a separate reference clock transmitted from the DUT. Only the input channel on which this separate clock is being received will remain using the local signals, all other persistence Up/Down counters **325** of the other channels will receive the increment and decrement commands as the increment input **512** and decrement input **514** from the channel receiving the separate clock. The control functions for the automated test equipment contains logic that allows any of the receiving response channels to be the source of increment and decrement commands as the increment input **512** and decrement input **514** and all other associated channels of the automated test equipment will follow.

[0058] The train mode enables the increment output **522** to cause the decrement output **524** to force the persistence Up/Down counter **325** to slip by the period of a clock (**M4**) that has a frequency that is one-quarter that of the master oscillator **305**. The train mode command as one of the tracker control signals **525** causes the tracker control circuit to activate the train signal **530**. The train signal **530** is one

input of the AND gate **535**. The second input of the AND gate **535** is the increment input **512**. The logical combination of the train signal **530** and the increment input **512** generates the necessary decrement output signal **524** for forcing the slipping of the persistence Up/Down counter **325**.

[0059] The train mode is used to position the master strobe clock **307** in the center of the delay range of the master strobe clock **307** on initial device alignment. The logical combination of the train signal **530** and the increment input **512** also issues a reset to re-center the digital-to-analog converter **330**. The Train mode is only applied where the master oscillator cycles per vector select signal MPV **440** of FIG. 6 are set to factors of 2, 4 or 8. Master oscillator cycles per vector select signal MPV **440** set to a factor of one is always centered as is discussed hereinafter.

[0060] Shmooing or shmoo plotting of the response of the tester to variations in strobe placement may be implemented as a variation of the train mode. Shmooing is used to find an edge by moving the strobe along until the comparator goes from failing to passing. A shmooing generator, within the tester control unit **105** of FIG. 2 would issue successive increment or decrement commands so that the strobe position is moved by a desired amount. Shmooing commands may be implemented through tracker control **520**. Since the enable and train mode bits of the tracker control signal **525** are not used when shmooing, they may be used as the increment and decrement bits for shmooing. As an alternative, the increment and decrement shmooing commands could be delivered to the multiplexers **505** and **510**.

[0061] In various embodiments, the persistence Up/Down counter **325** controlling the digital-to-analog converter **330** needs to have a programmable increment and decrement value of 1, 2, 4 or 8 least significant bits. Currently, designs incorporate a nine bit counter with a 500ps delay range. This

is used to control the gain of the loop, which in turn impacts loop stability.

[0062] Not shown is a gain adjust for each of the digital-to-analog converters **330** for all channels of the automated test equipment system. The gain adjust modifies the output signal of the digital-to-analog converters **330** such that the delay range of the delay element **335** matches to 5% or better across all the input channels of the automated test equipment system. This is desirable in instances where the separate reference clock is transmitted from the DUT and several input channels must follow the separate reference clock reference channel. The increment input signals **512** and the decrement input signals **514** being sent to the slave channels following the transitions of the separate reference clock need to move the track point by the same amount as the reference channel receiving the separate reference clock (within 5%).

[0063] It should be noted that in order to reduce bandwidth requirement of the captured digital response signal **345**, the increment output signals **522** and decrement output signals **524** are encoded such that the transition, not the level, indicates the action. This effectively cuts the bandwidth requirement in half. Additionally, the response digital data signal capture circuit **540** does not generate the increment output **522** and decrement output **524** at the same time. In some of the embodiments of the present technology, the closest the increment output **522** and decrement output **524** can be is 2-4 ns apart depending on the size of the persistence Up/Down counter **325**.

[0064] While this invention has been particularly shown and described with reference to the embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made without departing from the spirit and scope of the invention.

WHAT IS CLAIMED IS:

1. A digital data signal capture circuit for synchronization of a received high frequency digital data signal, the digital data signal capture circuit comprising:

a) a transition detector comprising:

1) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and

2) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, the second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

b) a strobe adjustment circuit coupled within the digital data signal capture circuit and configured so as to generate a strobe signal based on the increment and decrement transition signals from the early/late transition detector; and

c) a capture circuit constructed to capture the received digital data signal using the strobe signal, wherein the digital data signal sampler comprises a clock generator to generate a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal, and wherein the digital data signal sampler is configured to use the first and second timing signals to sample and hold the received digital data signal at the first time, the second time, and the third time,

wherein the digital data signal sampler further comprises:

A) a first tracking flip flop configured to capture and retain the received digital data signal at the first time and at the third time;

B) a second tracking flip flop configured to capture and retain the received digital data signal at the second time; and

C) a third tracking flip flop in communication with the first tracking flip flop and configured to receive the received digital data signal captured at the first time for storage until the third time, and wherein the clock generator is connected to provide the first timing signal at the first time and the third time to the first flip flop to capture and retain the received digital data signal and wherein the clock generator is connected to provide the first timing signal to the third flip flop to receive the received digital data signal captured at the first time for storage until the third time, and wherein the clock generator is connected to provide the second timing signal to the second flip flop at the second time to capture and retain the received digital data signal at the second time.

2. The digital data signal capture circuit of claim 1, further comprising an OR tree circuit coupled between the early/late transition detector and the strobe adjustment circuit, and wherein the strobe adjustment circuit is configured to generate the strobe signal based on increment and decrement strobe signals from the OR tree circuit.
3. The digital data signal capture circuit of claim 2, wherein the capture circuit is in communication with a variable delay element to receive the strobe signal from the variable delay element.
4. The digital data signal capture circuit of claim 1 further comprising a tracker controller in communication with a pattern generator to receive a tracker control signal and in communication with the transition detector and the strobe adjustment circuit to position the strobe signal as a function of the tracker control signal.
5. A digital data signal capture circuit for synchronization of a received high frequency digital data signal, the digital data signal capture circuit comprising:
 - a) a transition detector comprising:
 - 1) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and

2) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, the second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

b) a strobe adjustment circuit coupled within the digital data capture circuit and configured so as to generate a strobe signal based on the increment and decrement transition signals from the early/late transition detector; and

c) a capture circuit constructed to capture the digital data signal using the strobe signal,

wherein the digital data signal sampler comprises:

(i) a first tracking flip flop configured to capture and retain the received digital data signal at the first time and at the third time;

(ii) a second tracking flip flop configured to capture and retain the received digital data signal at the second time; and

(iii) a third tracking flip flop in communication with the first tracking flip flop and configured to receive the received digital data signal captured at the first time for storage until the third time, and

wherein the early/late transition detector comprises a first comparison circuit in communication with the second and third tracking flip flops to generate a transition occurrence signal to indicate that the state transition occurred between the first time and the second time to generate the decrement transition signal.

6. The digital data signal capture circuit of claim 5, wherein the early/late transition detector further comprises:

i) a second comparison circuit in communication with the first and third tracking flip flops to indicate that the state transition occurred between the first time and the third time; and

ii) a logic circuit in communication with the first and second comparison circuits to generate the increment transition signal.

7. A digital data signal capture circuit for synchronization of a received high frequency digital data signal, the digital data signal capture circuit comprising:

a) a transition detector comprising:

1) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and

2) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, the second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

b) a strobe adjustment circuit coupled within the digital data signal capture circuit and configured so as to generate a strobe signal based on the increment and decrement transition signals from the early/late transition detector; and

c) a capture circuit constructed to capture the received digital data signal using the strobe signal, wherein the digital data signal sampler comprises a clock generator to generate a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal, and wherein the digital data signal sampler is configured to use the first and second timing signals to sample and hold the received digital data signal at the first time, the second time, and the third time,

further comprising an OR tree circuit coupled between the early/late transition detector and the strobe adjustment circuit, and wherein the strobe adjustment circuit is configured to generate the strobe signal based on increment and decrement strobe signals from the OR tree circuit, and

wherein the strobe adjustment circuit comprises:

- A) a persistence up/down counter coupled to receive the increment and decrement strobe signals;
- B) a digital-to-analog converter in communication with the persistence up/down counter; and
- C) a variable delay element in communication with the digital-to-analog converter to adjust a master oscillator strobe signal to generate the strobe signal based on an output of the digital-to-analog converter.

8. The digital data signal capture circuit of claim 7, wherein the OR tree circuit is coupled between the transition detector and the persistence up/down counter so as to receive the increment and decrement transition signals from the early/late transition detector for a set number of clock cycles per cycle of the received digital data signal to inhibit oscillation in the digital data signal capture circuit.

9. The digital data signal capture circuit of claim 7, wherein the persistence up/down counter is a programmable multiple bit counter adjusted to limit a repetition rate of the received digital data signal.

10. A digital data signal capture circuit for synchronization of a received high frequency digital data signal, the digital data signal capture circuit comprising:

- a) a transition detector comprising:
 - 1) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and
 - 2) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, the second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

b) a strobe adjustment circuit coupled within the digital data signal capture circuit and configured so as to generate a strobe signal based on the increment and decrement transition signals from the early/late transition detector; and

c) a capture circuit constructed to capture the received digital data signal using the strobe signal,

wherein the digital data signal sampler comprises a clock generator to generate a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal, and wherein the digital data signal sampler is configured to use the first and second timing signals to sample and hold the received digital data signal at the first time, the second time, and the third time,

further comprising an OR tree circuit coupled between the early/late transition detector and the strobe adjustment circuit, and wherein the strobe adjustment circuit is configured to generate the strobe signal based on increment and decrement strobe signals from the OR tree circuit, wherein the OR tree circuit comprises:

a) an increment branch connected to receive increment transition signals from the early/late transition detector, the increment branch comprising:

- 1) a plurality of serially connected flip-flops having outputs in communication with an increment OR circuit;
- 2) an increment flip-flop having an input in communication with an output of the increment OR circuit, the increment flip-flop having a clock signal input in communication with a divided clock signal and having an output in communication with an increment input of the persistence up/down counter; and

b) a decrement branch connected to receive decrement transition signals from the early/late transition detector and provide a decrement signal to the persistence up/down counter, the decrement branch comprising:

- 1) a plurality of serially connected flip-flops having outputs coupled to a decrement OR circuit; and
- 2) a decrement flip-flop in communication with an output of the decrement OR circuit, the decrement flip-flop having a clock signal input in communication with the divided clock

signal and having an output in communication with a decrement input of the persistence up/down counter.

11. The digital data signal capture circuit of claim 10, wherein a non-inverting output of the increment flip-flop and an inverting output of the decrement flip flop are coupled to an increment branch AND gate, and wherein a non-inverting output of the decrement flip-flop and an inverting output of the increment flip flop are coupled to a decrement branch AND gate, the increment branch AND gate and the decrement branch AND gate being coupled to the persistence up/down counter.

12. An automated test equipment system comprising:

a) a plurality of digital data signal capture circuits for synchronizing received digital data signals from a plurality of channels in communication with a device-under-test, each of the digital data signal capture circuits comprising:

1) a transition detector comprising:

i) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and

ii) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

2) an OR tree circuit coupled to the early/late transition detector;

3) a strobe adjustment circuit coupled to the OR tree circuit, the strobe adjustment circuit being configured to generate a strobe signal based on increment and decrement strobe signals from the OR tree circuit; and

4) a capture circuit constructed to capture the digital data signal using the strobe signal, wherein the digital data signal sampler comprises a clock generator that generates a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal, and wherein the digital data signal sampler is configured to use the first and second timing signals to sample and hold the received digital data signal at the first time, the second time, and the third time, wherein the digital data signal sampler further comprises:

- a) a first tracking flip flop to capture and retain the received digital data signal at the first time and at the third time;
- b) a second tracking flip flop to capture and retain the received digital data signal at the second time; and
- c) a third tracking flip flop in communication with the first tracking flip flop to receive the received digital data signal captured at the first time for storage until the third time,

wherein the clock generator is connected to provide the first timing signal at the first time and the third time to the first tracking flip flop to capture and retain the received digital data signal and wherein the clock generator is connected to provide the first timing signal to the third flip flop to receive the received digital data signal captured at the first time for storage until the third time, and wherein the clock generator is connected to provide the second timing signal to the second flip flop at the second time to capture and retain the received digital data signal at the second time.

13. The automated test equipment system of claim 12, wherein each of the digital data signal capture circuits further comprises a tracker control unit in communication with a pattern generator to receive a tracker control signal and in communication with the transition detector and the strobe adjustment circuit to position the strobe signal as a function of the tracker control signal.

14. The automated test equipment system of claim 12, wherein each of the digital data signal capture circuits further comprises an increment/decrement selector circuit in communication with all the plurality of digital data signal capture circuits for incrementing or decrementing a persistence counter based on a state of a selection signal.

15. An automated test equipment system comprising:

a) a plurality of digital data signal capture circuits for synchronizing received digital data signals from a plurality of channels in communication with a device-under-test, each of the digital data signal capture circuits comprising:

1) a transition detector comprising:

i) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and

ii) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, the second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

2) an OR tree circuit coupled to the early/late transition detector;

3) a strobe adjustment circuit coupled to the OR tree circuit, the strobe adjustment circuit being configured to generate a strobe signal based on increment and decrement strobe signals from the OR tree circuit; and

4) a capture circuit constructed to capture the digital data signal using the strobe signal,

wherein the digital data signal sampler comprises:

(A) a first tracking flip flop configured to capture and retain the received digital data signal at the first time and at the third time;

(B) a second tracking flip flop configured to capture and retain the received digital data signal at the second time; and

(C) a third tracking flip flop in communication with the first tracking flip flop and configured to receive the

received digital data signal captured at the first time for storage until the third time,
 wherein the digital data signal sampler further comprises a clock generator that generates a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal, and wherein the clock generator is connected to provide the first timing signal at the first time and the third time to the first tracking flip flop to capture and retain the received digital data signal and wherein the clock generator is connected to provide the first timing signal to the third tracking flip flop to receive the received digital data signal captured at the first time for storage until the third time, and wherein the clock generator is connected to provide the second timing signal to the second flip flop at the second time to capture and retain the received digital data signal at the second time,
 wherein the early/late transition detector comprises a first comparison circuit in communication with the second and third tracking flip flops to generate a transition occurrence signal to indicate that the state transition occurred between the first time and the second time to generate the decrement transition signal.

16. The automated test equipment system of claim 15, wherein the early/late transition detector further comprises:

- A) a second comparison circuit in communication with the first and third tracking flip flops to indicate that the state transition occurred between the first time and the third time; and
- B) a logic circuit in communication with the first and second comparison circuits to generate the increment transition signal.

17. The automated test equipment system of claim 16, wherein the strobe adjustment circuit comprises:

- 1) a persistence up/down counter coupled to receive the increment and decrement strobe signals;
- 2) a digital-to-analog converter in communication with the persistence up/down counter; and
- 3) a variable delay element in communication with the digital-to-analog converter to adjust a master oscillator strobe signal to generate the strobe signal based on an output of the

digital-to-analog converter.

18. The automated test equipment system of claim 17, wherein the capture circuit is in communication with the variable delay element to receive the strobe signal from the variable delay element.

19. The automated test equipment system of claim 17, wherein the OR tree circuit is coupled between the transition detector and the persistence up/down counter so as to receive the increment and decrement transition signals from the early/late transition detector for a set number of clock cycles per cycle of the received digital data signal to inhibit oscillation in the digital data signal capture circuit.

20. The automated test equipment system of claim 17, wherein the persistence up/down counter is a programmable multiple bit counter adjusted to limit a repetition rate of the received digital data signal.

21. An automated test equipment system comprising:

a) a plurality of digital data signal capture circuits for synchronizing received digital data signals from a plurality of channels in communication with a device-under-test, each of the digital data signal capture circuits comprising:

1) a transition detector comprising:

i) a digital data signal sampler capable of sampling and holding a received digital data signal at a first time, a second time, and a third time; and

ii) an early/late transition detector in communication with the digital data signal sampler, the early/late transition detector being constructed to receive samples of the received digital data signal at the first time, second time, and the third time and from the received samples determine if a state transition occurs between the first time and the second time and if the state transition occurs between the first time and the third time and generate increment and decrement transition signals based on whether the state transition occurs between the first time and the second time and whether the state transition occurs between the first time and the third time;

- 2) an OR tree circuit coupled to the early/late transition detector;
- 3) a strobe adjustment circuit coupled to the OR tree circuit, the strobe adjustment circuit being configured to generate a strobe signal based on increment and decrement strobe signals from the OR tree circuit; and
- 4) a capture circuit constructed to capture the digital data signal using the strobe signal, wherein the digital data signal sampler comprises a clock generator that generates a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal, and wherein the digital data signal sampler is configured to use the first and second timing signals to sample and hold the received digital data signal at the first time, the second time, and the third time, wherein each of the digital data signal capture circuits further comprises an increment/decrement selector circuit in communication with all the plurality of digital data signal capture circuits for incrementing or decrementing a persistence counter based on a state of a selection signal, wherein the increment/decrement selector circuit is further in communication with a strobing generator within a tester control unit for incrementing or decrementing to adjust the strobe signal.

22. A digital data signal capture method for synchronization of received digital data signals, the method comprising:

- a) detecting transitions of a received digital data signal, wherein detecting the transitions comprises:
 - 1) sampling and holding the received digital data signal at a first time, a second time, and a third time;
 - 2) determining whether a state transition occurs between the first time and the second time or between the first time and the third time; and
 - 3) generating one of an increment transition signal or a decrement transition signal to provide an indication of a position of the state transition between the first time and the second time or between the second time and the third time;

- b) adjusting a strobe signal based on the one of the increment transition signal or the decrement transition signal; and
- c) capturing a digital data signal state value of the received digital data signal using the strobe signal, wherein sampling the received digital data signal at the first time, the second time, and the third time comprises:
 - (i) generating a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal;
 - (ii) providing the first timing signal to a sample circuit at the first time and the third time to capture and retain the received digital data signal and to receive the received digital data signal captured at the first time for storage until the third time; and
 - (iii) providing the second timing signal to the sample circuit at the second time to capture and retain the received digital data signal at the second time.

23. The method of claim 22, further comprising providing the one of the increment transition signal or the decrement transition signal to an OR tree and adjusting the strobe signal based on increment and decrement strobe signals from the OR tree.

24. The method of claim 23, wherein adjusting the strobe signal based on increment and decrement strobe signals from the OR tree comprises providing the increment and decrement strobe signals of the OR tree to a persistence counter and the output of the persistence counter to a delay circuit to adjust the strobe signal.

25. The method of claim 24, wherein the OR tree receives one of the increment transition signal or the decrement transition signal for a set number of clock cycles per cycle of the received digital data signal to inhibit oscillation in a digital data signal capture circuit performing the digital data signal capture method.

26. The method of claim 22, wherein adjusting the strobe signal comprises synchronizing the strobe signal with the received digital data signal such that a digital data signal state value is detected midway between jitter bands of the received digital data signal.

27. A method for automatically testing electronic circuitry comprising:

a) capturing and synchronizing received digital data signals from a plurality of channels in communication with a device-under-test comprising:

- 1) detecting transitions of a received digital data signal, wherein detecting the transitions comprises:
 - i) sampling and holding the received digital data signal at a first time, a second time, and a third time;
 - ii) determining whether a state transition occurs between the first time and the second time and between the first time and the third time; and
 - iii) generating one of an increment transition signal or a decrement transition signal to provide an indication of a position of the state transition between the first time and the second time or between the second time and the third time;
- 2) providing the one of the increment transition signal or the decrement transition signal to an OR tree;
- 3) adjusting a strobe signal based on at least one of an increment and decrement strobe signal of the OR tree; and
- 4) capturing a digital data signal state value of the received digital data signal using the strobe signal, wherein sampling the received digital data signal at the first time, the second time, and the third time comprises:
 - (A) generating a first timing signal and a second timing signal, wherein the first timing signal has a phase difference of approximately 90° from the second timing signal;
 - (B) providing the first timing signal to a sample circuit at the first time and the third time to capture and retain the received digital data signal and to receive the received digital data signal captured at the first time for storage until the third time; and
 - (C) providing the second timing signal to the sample circuit at the second time to capture and retain the received digital data signal at the second time.

28. The method of claim 27 further comprising:

b) shmooring the strobe signal by adjusting the strobe signal by a predetermined amount and determining pattern sensitivity of the received digital data signals; and

c) selecting between detecting transitions of the received digital data signals and the shmooring of the strobe signal based on a state of a selection signal.

29. The method of claim 27, wherein adjusting a strobe signal based on at least one of the increment and decrement strobe signal from the OR tree comprises providing increment and decrement strobe signals from the OR tree to a persistence counter and the output of the persistence counter to a delay circuit to adjust the strobe signal.