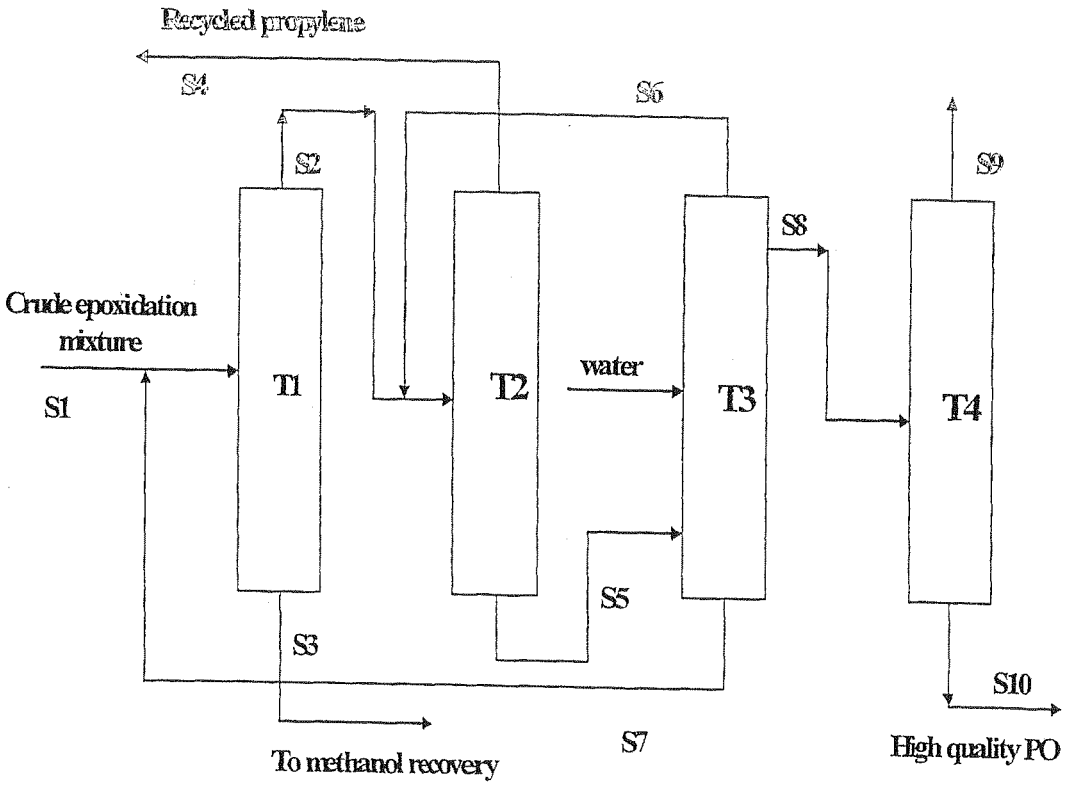

Recycled propylene
S4
S6
S2
S9
S8
Crude epoxidation mixture
S1
T1
T2
water
T3
T4
S5
S3
S10
S7
To methanol recovery
High quality PO

Fig. 1