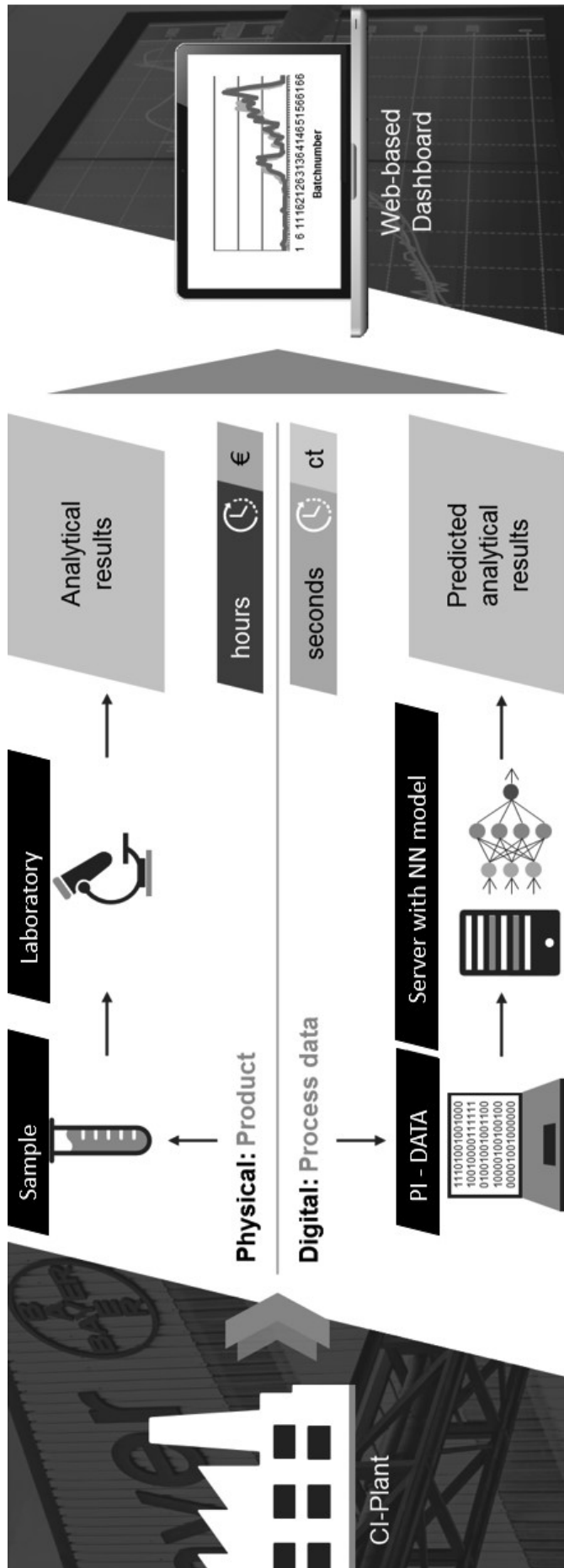


**Fig. 1:**

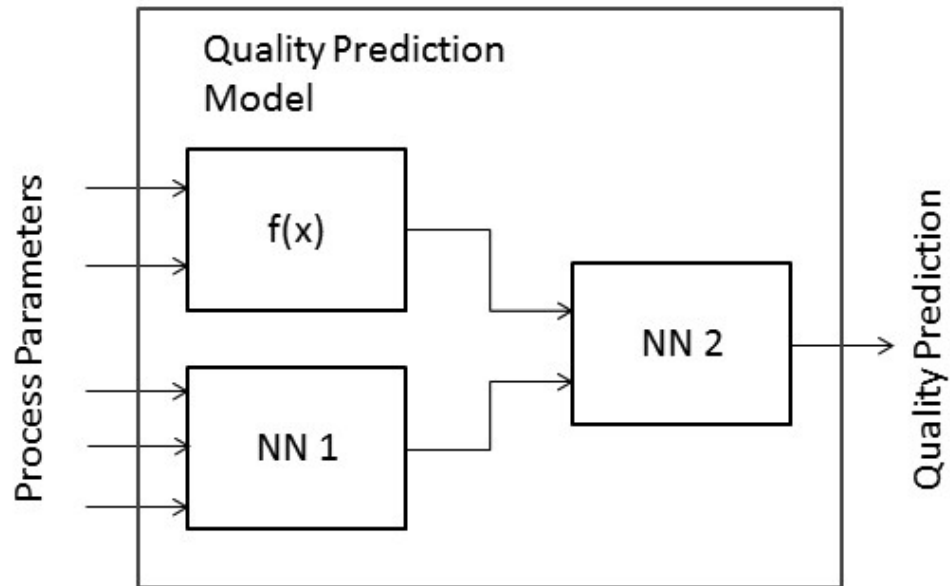
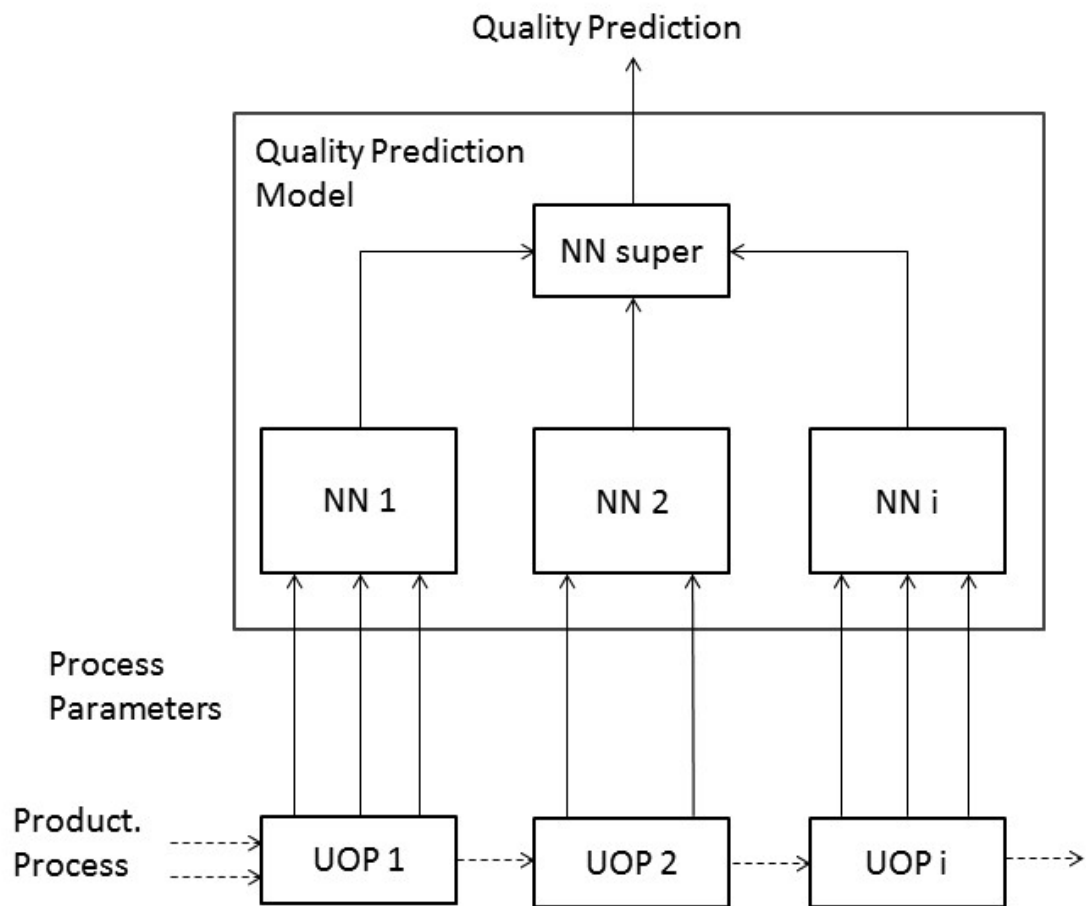


Fig. 2:

**Fig. 3**

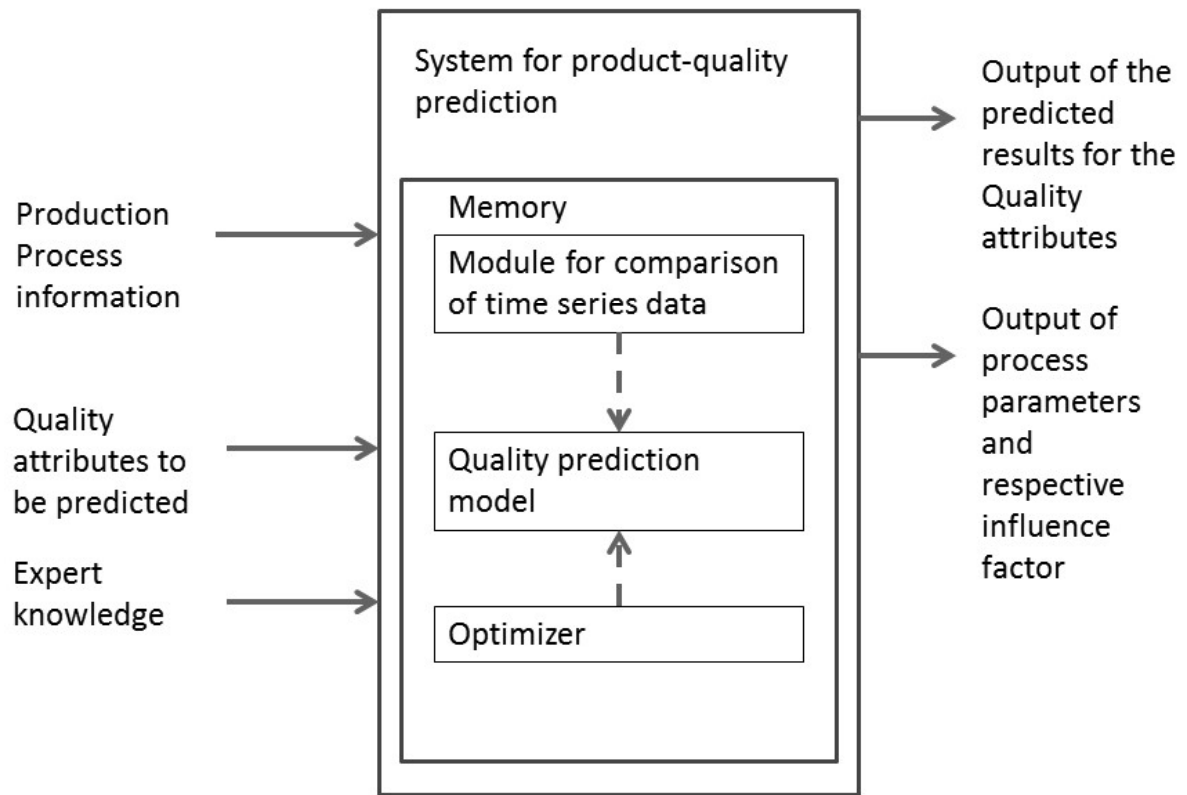


Fig. 4

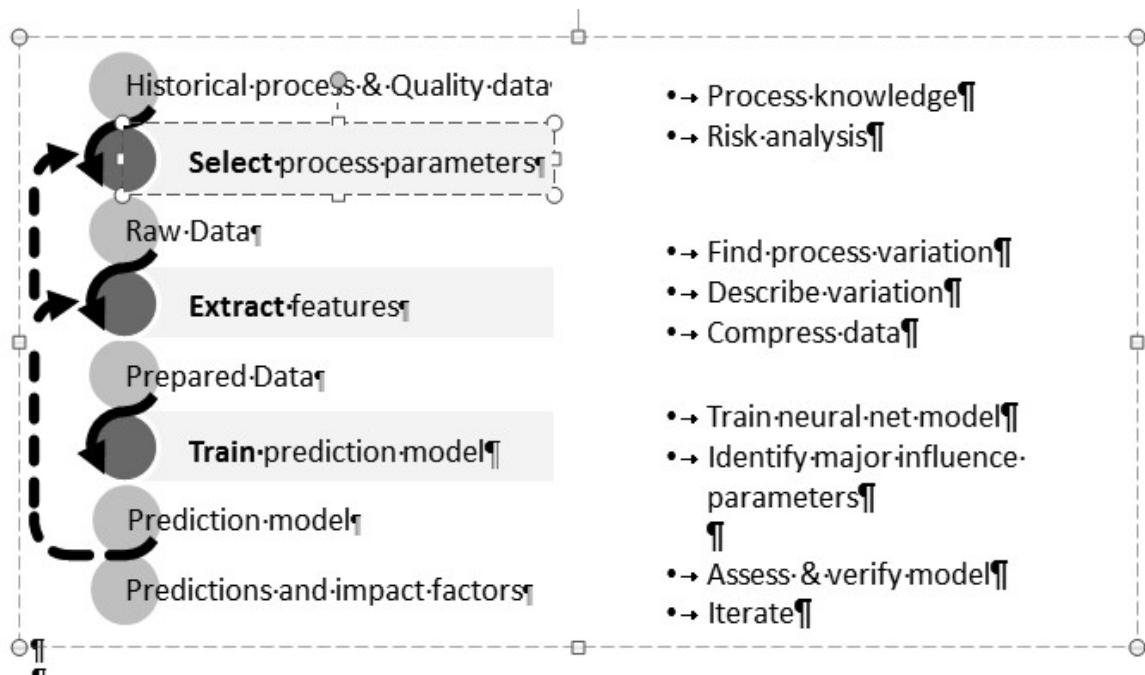
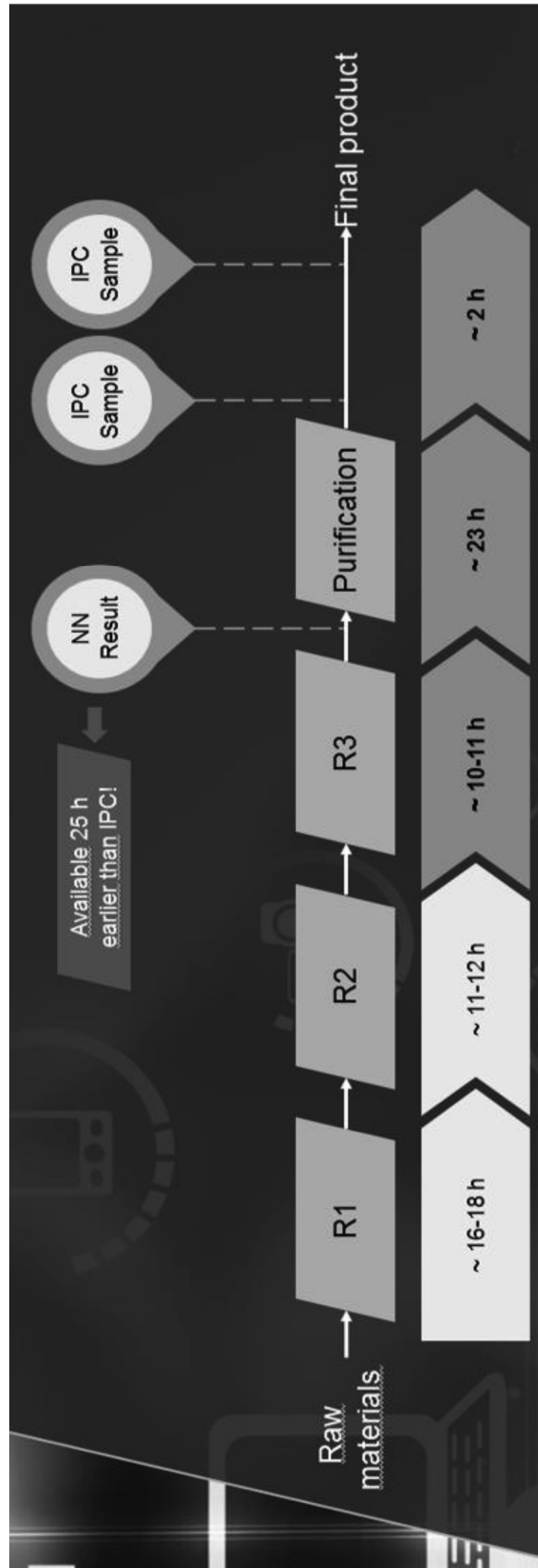
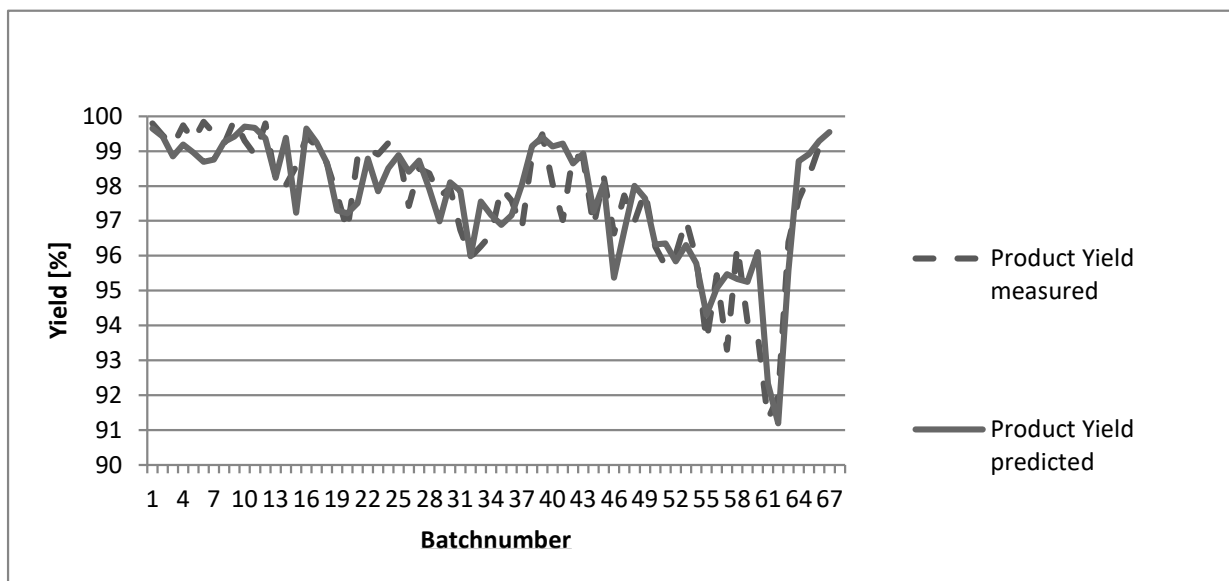
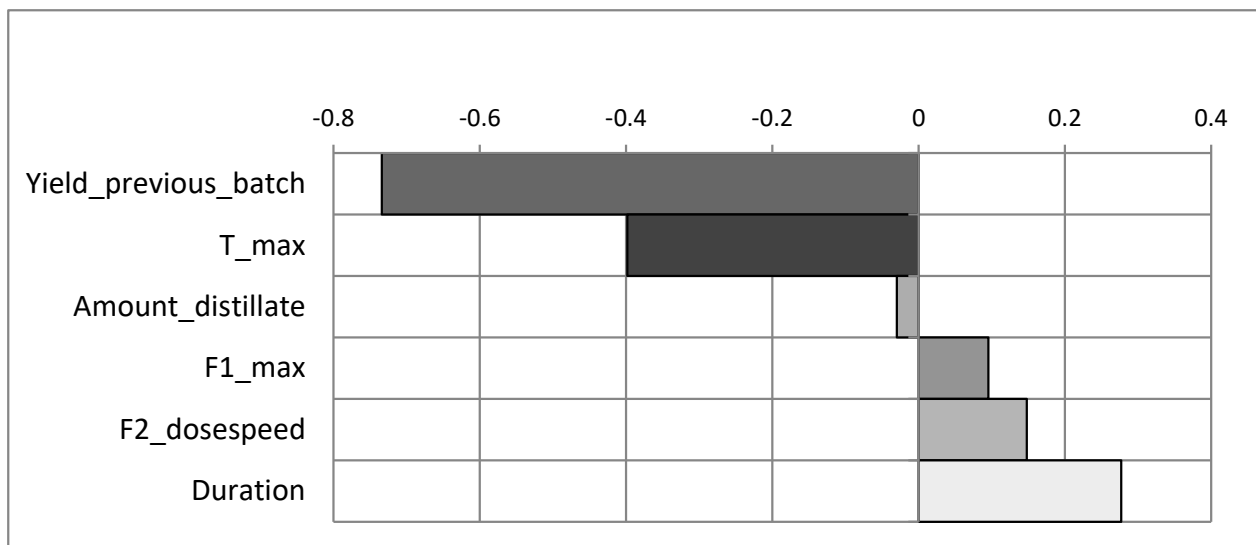


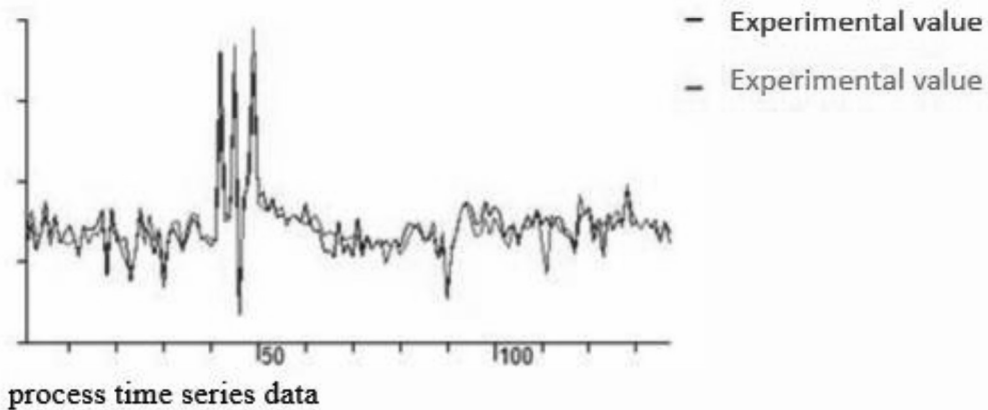
Fig. 5

**Fig. 6**

**Fig. 7**

**Fig. 8**

Testset, Loss on drying, $R = 0,9024$

**Fig 9**