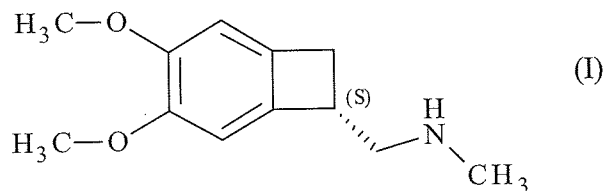


ABSTRACT

PROCESS FOR THE ENZYMATIC SYNTHESIS OF (7*S*)-1-(3,4-DIMETHOXYBICYCLO[4.2.0]OCTA-1,3,5-TRIEN-7-YL) N-METHYL METHANAMINE, AND APPLICATION IN THE SYNTHESIS OF IVABRADINE AND SALTS THEREOF

5

Process for the enzymatic synthesis of the compound of formula (I), (7*S*)-1-(3,4-dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl) N-methyl methanamine:



and application in the synthesis of ivabradine and addition salts thereof with a pharmaceutically acceptable acid.

10

No figure.