**Body fluid sampling device**

The present invention relates to the field of body fluid analyses in order to make a diagnosis or to monitor the concentration of analytes such as the blood glucose concentration.

The invention concerns a device or system for sampling small amounts of body fluid. A body fluid sampling device may comprise a skin piercing element with a fluid pathway for receiving body fluid therein. At least a portion of the fluid pathway is open to the environment. The sampling device further comprises a fluid receiving means which is separated from the fluid pathway so that fluid in the pathway will not contact the fluid receiving means in a first (separated) state. The device or system can be brought into a second state in which at least a portion of the pathway contacts the fluid receiving means so that fluid is transferred. Based on signals from a sensor of the fluid receiving means analyte concentration can be determined.

Systems for sampling body fluids are already known in the prior art in which body fluid is taken up into a disposable element. Blood collection and analytical systems are e.g. known from the document EP 0 199 484 which comprise a disposable unit with a capillary to collect body fluid and to transport the body fluid into a detection area. The further development of this concept is described in WO 97/42888. The arrangement described in this patent is particularly suitable for collecting relatively small amounts of body fluids which is primarily accomplished by pressing a ring onto the area surrounding a collection site and a pump movement. A system for analysis based on small amounts of interstitial fluid is known from EP 0 723 418. For this purpose a very thin closed hollow needle is inserted into the dermis and interstitial fluid is conveyed through the needle to a test zone by applying pressure to the area surrounding the puncture site. A highly miniaturized arrangement which also utilizes a closed needle to withdraw body fluid is known from US 5,801,057. A particular advantage of this arrangement is the extremely thin needle which can be inserted into the arm region of a patient without essentially any pain.

Whereas the arrangement described in US 5,801,057 already fulfils numerous practical requirements, some features are in need of improvement. A general problem with the

sampling devices according to the previously mentioned document is to manufacture the hollow needle cost-effectively and as small as possible.

With this aim body fluid samplers which have an open fluid pathway structure are contemplated. The documents US 2003/0018282 and US 2003/0028125 both describe skin piercing devices which have an open channel for body fluid sampling which at least partially is located in a region of a piercing needle. Body fluid sampled into the fluid pathway is transferred to a testing zone which is fixed to the skin piercing element. In particular US 2003/0028125 describes that the skin piercing element is integral with a part of a test strip. A further document that contemplates a similar sampling and testing device with provision of a pooling area is described in US 2002/0168290.

The prior art sampling and testing devices describe embodiments where sample from a capillary channel is directly transferred to a testing zone which is in contact with the channel. Contrary to that the present invention proposes body fluid sampling and testing devices where the fluid pathway in a phase in which sample is taken up is out of fluidic contact with a testing zone. After having taken up a fluid sample into the fluid pathway at least a portion of the fluid pathway is being contacted with a fluid receiving means that receives fluid from the pathway. The fluid receiving means may be a test zone or it may be a zone that transports sample to a test zone. Wetting of the test zone therefore can be initiated in a controlled manner by the contacting step. This triggering of test zone wetting has the advantage that the reaction time (i.e. the time between contacting a test chemistry with sample fluid and reading of test results) can be controlled which leads to higher accuracy of analyte determination. A further advantage compared to the prior art sampling devices is that fluid sampling and contacting of the sampling device with a testing zone can be conducted at different locations. Fluid sampling for example can be done at the front end of a hand-held apparatus while contacting with a testing zone can be made within the apparatus. Due to this shuttle function of the skin piercing element optics or other evaluation means can be moved into the interior of a housing which is advantageous with view to the limited space at the front end. A further advantage of contacting the test zone or the fluid receiving means with sample already present in the fluid pathway is that contact can be made with a portion of the fluid pathway that does not contain the first fluid

emerging the body. By this influences of plasma and substances from the body surface can be avoided or reduced.

Furthermore a physical separation of the test zone from blood during the sampling step avoids that test chemistry diffuses into the human body during sampling.

The present invention therefore has significant advantages over the fluid sampling devices of the prior art.

One particular field of application of systems and devices for withdrawing small amounts of body fluid is the so-called spot-monitoring in which the concentration of particular analytes present in body fluids is determined at a particular time. Such measurements can be carried out repeatedly at time intervals in order to monitor a change of analyte concentration. Such analysis employing disposable test elements has proven to be particularly advantageous especially in the field of blood sugar measurement by diabetics. If excessively high blood sugar values (hyperglycaemia) occur in a diabetic over a period of time, this can lead to serious long-term damage such as blindness and gangrene. If, on the other hand, a diabetic gets into a state of hypoglycaemia because he has for example injected too large a dose of insuline, this can become life-threatening if the diabetic falls into a so-called hypoglycaemic shock. A regular control of the blood sugar level enables the diabetic to avoid hyperglycaemic and hypoglycaemic states and also to learn how to coordinate his eating habits, bodily activity and insuline medication. In addition to improving and maintaining the health of diabetics, regular blood sugar monitoring also has considerable overall economic advantages since high costs for secondary diseases can be avoided. The reasons which prevent a more widespread and consequent use of blood sugar monitoring are primarily the pain caused by the required body fluid collection and the multiple handling steps of systems currently in the market. With the currently used systems the diabetic or medical staff must firstly obtain a drop of blood which is usually obtained from the finger pad. So-called lancing devices may be used to reduce pain. A lancing device must be firstly loaded with a lancet, tensioned, placed on the body surface and triggered. After the lancing process the user has to milk his finger in order to convey a drop of blood out of the puncture wound. Before this procedure the diabetic has to already place

a test strip in a blood sugar measuring instrument and activate it. The drop of blood can now be applied to the test strip and after for example 10 seconds a blood sugar measurement is available. Finally the user has to dispose of the spent lancet and test strip. The present invention enables the process of blood sugar measurement to be greatly simplified.

Simplification is reached by employing a piercing element which receives body fluid in a fluid pathway and this fluid then can be automatically contacted with a fluid receiving means including a test zone. A simplification of blood glucose testing not only is advantageous for current users, it hopefully also has the effect that more people having diabetes will test their blood glucose concentration on a regular basis.

A sampling device and system according to the present invention serves to withdraw small amounts of body fluid. In this context body fluids are understood in particular as blood, interstitial fluid and mixtures of these body fluids. Whereas in conventional blood collection systems this is usually carried out on the finger pad, the collection system according to the invention can also be used to withdraw blood from alternate sites on the body such as the forearm and the palm.

A skin piercing element for withdrawing small amounts of body fluid according to the present invention has a protruding portion with a sharpened end for piercing skin. Within at least a region of the protruding portion a fluid pathway is located which has a capillary activity to transport body fluid. At least a part of the capillary structure, preferably the whole capillary, is open to the outside along its extension. A capillary structure is understood within the scope of the invention as a body which transports body fluid as a result of capillary forces towards the proximal end of the capillary structure when the distal area is contacted with body fluid. With regard to this function the capillary structure according to the invention is similar to the open needle structures described in US 2003/0018282 and US 2003/0028125 to which reference is made herewith. However, an important difference is that these documents describe microneedles where the capillary channel is steadily in fluidic contact with a test zone so that body fluid received in the capillary channel is directly applied to the test zone and hence initiates reaction.

The longitudinal extension of the skin piercing element extends from a proximal end which provides a holding area to a distal end having a protruding portion which is intended to be inserted into the skin. The hollow needles of the prior art have an opening at their distal end through which body fluid can enter and the fluid pathway then changes into a closed channel or chamber in which the test zone is located. In contrast the capillary structure according to the present invention preferably is open to the outside over its entire longitudinal extension and the fluid path is not closed by a test zone.

Open capillaries can be manufactured by photolithographic methods like those described in the document US 5,801,057 and which are known from the field of semiconductor technology. It is also possible to provide channels, grooves etc. which are open to the outside in solid needles by milling, etching and such like. Such depressions which provide the capillary channel may lead from the tip or at least from a region adjoining the tip of the skin piercing element to a proximal holding region which is connectable to a holding device. The depressions or capillaries do not necessarily have to run in straight lines, but can also for example be arranged in spirals, meanders etc. Furthermore the capillaries may be arranged in a network with bifurcations, split capillaries, etc. The cross-section of the capillaries can for example be V-shaped, semi-circular or also rectangular.

Such channels are preferably generated by etching processes as photochemical milling (PCM). PCM is the machining of metal structures without heating or mechanically milling the starting material. PCM is based on optical pattern transfer and etch processes. It is known to be a micromachining technology.

The starting materials are metal sheets. There is a wide range of different materials to choose from, ranging from medical steel to aluminium and invar. In the case of steel, most of the standard medical types are available. When compared to silicon, glass or quartz, the cost of the raw material steel is much lower.

PCM is a Photolithography based fabrication method, i.e. the outline of a structure to be machined is transferred optically. A photosensible polymer is applied onto the metal sheet in a film. The polymer is referred to as photoresist and comes in two types:

1. Dry resist (foil laminated onto the substrate)

2. Wet resist (liquid spread and cured on the substrate)

Upon selective illumination of the photoresist via a shadow mask, the photoresist can be selectively removed from the substrate (which is often referred to as patterning).

When the patterned substrate is exposed to aqueous solution (e.g. Iron (III) chloride for steel) which reacts with the substrate material, the material is selectively removed from the areas where there is no photoresist left (referred to as the "etch"). There are two main principles of how the substrate can be brought in contact with the substrate.

1. dipping of the substrate into a bath of etchant

2. spraying of the etchant on the substrate

The etch step is in its nature generally isotropic, i.e. the etch rate is approximately the same in all directions. Isotropicity can be influenced by a large number of parameters during the photolithography and during the etch, thus it is possible to control the etch profile within certain limits.

Spray etching offers larger flexibility in controlling etch rates and profiles when compared to dip etching.

In most cases, it is imperative that the photoresist layer is removed from the substrate to obtain the sampling devices. Removal of photoresist layer is normally a wet process.

In addition to the already mentioned methods for incorporating capillary channels into surfaces, it is also possible to generate the capillary channels by assembling bodies in a way that capillary gaps are created. Thus it is for example possible to fasten two or more solid needles together for example by welding such that the contact areas of the solid needles form capillary channels. In a corresponding manner it is also possible to twist wires together in the form of a stranded wire such that numerous contact areas are formed which generate the capillary channels. Further skin-piercing elements with fluid pathways can be created by applying one or more layer of materials (e.g. laminated foils) onto a flat needle in a way that a capillary gap is created between the layers or is provided in one such layer.

The capillary channels which provide the fluid pathway typically have a greater depth than width. The ratio of depth to width (generally referred to as aspect ratio) is preferably 0.3 to 3. The cross-section of the capillary channel is typically larger than 2500 $\mu m^2$ and less than 1 $mm^2$. Preferably the capillary channel has a width in the range of 50 to 450 micrometers, most preferred around 200 micrometers. As already stated above it is advantageous that the capillary channels are open to the outside such that they can take up body fluid while the capillary structure is inserted into the body. In order to achieve a good uptake of body fluid the area of the capillary structure that is open to the outside should have a length of 0.5 mm or more.

The shape of the skin piercing element is relatively uncritical. It can for example be in the form of a small cube. Special measures are usually not necessary to mount the skin piercing element in a drive unit but a holding region located at the proximal end of the skin piercing element is preferred. Advantageously the holding area is formed integral with the other regions of the skin piercing element. Piercing element designs can be employed that are known for disposable lancets of conventional blood sampling systems. For example the holding region can have tapers into which spring elements of a holder of a drive unit engage in order to hold the piercing element. The piercing element is advantageously positioned within a holder in such a manner (for example by pressing the end of the piercing element facing away from the tip against a stop) that it allows a good control of

the piercing depth. Reference is made to the document EP B 0 565 970 with regard to such a holder and the interaction between the holder and the disposable lancing unit.

The body fluid sampling device in addition to the skin piercing element has a fluid receiving means which is spatially separated from the fluid pathway of the skin piercing element so that fluid in that pathway will not contact the fluid receiving means during filling. The fluid receiving means and the pathway, however, are contacted to each other after fluid sample has been received in at least a part of the fluid pathway and when start of the analytical reaction is desired.

The spatial separation of skin piercing element and fluid receiving means enables embodiments where the skin piercing elements is employed as a shuttle to transport sampled fluid to a fluid receiving means. This is particularly advantageous when fluid sampling is made in a spatially restricted area (e.g. the front end of apparatus) and the fluid receiving means does not fit well into this limited space. The latter in particular is the case for fluid receiving means fixed to a tape as e.g. described in European patent application 0 202 6242.4, US 4,218,421 and EP 0 299 517. The shuttle function enables a testing process with the steps of

- piercing skin with the skin piercing element
- sampling body fluid into the skin piercing element
- transporting sampled body fluid with the skin piercing element to a fluid receiving means
- contacting the fluid receiving means with body fluid on the skin piercing element,
- detecting a change of the fluid receiving means which relates to the concentration of an analyte.

When a magazine with fluid receiving means is employed there further can be the steps of exposing a specific fluid receiving means from the stored fluid receiving means to contact the skin piercing element loaded with sample fluid. When the specific fluid receiving means has been evaluated a further fluid receiving means can be exposed to contact sample fluid on a skin piercing element.

A system according to above shuttle concept therefore has one or more skin piercing elements, a drive for driving a skin piercing element to pierce skin, a transport means to transport the skin piercing means into contact with a fluid receiving means. The drive for piercing and the transport means may be employed in the same drive unit. Further the system may comprise a storage unit for multiple fluid receiving means. The system further may comprise an exposing unit for successively exposing fluid receiving means to receive fluid.

The fluid receiving means is a structure that can take up fluid from a fluid pathway of the skin piercing element. This uptake of fluid e.g. can be accomplished by an electrical potential applied between fluid in the fluid pathway and the fluid receiving means. Preferably, however, the fluid receiving means has a higher capillarity than the fluid pathway of the skin piercing element so that during contact fluid is automatically taken up. In this regard the fluid receiving means can be made from a fleece or fabric material that has a high capillarity and is hydrophilic (at least in areas for fluid take-up). The fluid receiving means may have a particular region which comprises such material of high capillarity or the whole area of the fluid receiving means can act as receiving means for fluid from the fluid channel. The fluid receiving means may be a test zone in itself which can be covered with a fabric or woven material or the fluid receiving means may be more complex and allows for pre-processing of sample fluid and /or transport of fluid to a sensor / test zone. Pre-processing may comprise filtration of fluid sample and / or a mixing with reagents.

The fluid receiving means comprises a test zone with at least one chemistry layer that contains a reagent for detecting an analyte.

The reagent undergoes a detectable change due to reaction with the analyte to be detected. Typical reagents for detecting glucose are based for example on glucose oxidase in conjunction with a chromogenic redox system. Reagents are well known in the prior art for optical evaluation which form a colour with glucose from the body fluid. Furthermore reagents are also known from the field of blood sugar test strips which allow

electrochemical detection of analytes. The reagent mixtures that are used are usually in a solid state and, due to their constituents (e.g. aluminium oxide, kieselguhr and such like), have such a high capillarity that they can take up body fluid from the capillary channel. Since these detection systems are well-known from the prior art they are not described in more detail herein but reference is made to US 5,762,770 and US 36,268.

The body fluid collection system according to the present invention additionally has a drive unit which, when activated, moves the skin piercing element from a first into a second position such that it performs a lancing movement. Suitable drive units are well-known from the field of blood sampling systems. It can for example contain a spring which is cocked by the user and when released drives the skin piercing element. A particularly advantageous drive unit is described in EP B 0 565 970.

Systems / devices for body fluids analysis comprise a detection unit. If a sensor / test zone containing reagent is used which changes colour or forms a colour when an analyte is present, the system can have an optical detection unit comprising a light source and a detector to detect transmitted or reflected light. When electrochemical detection is employed, the system has electrodes which contact the test zone or the fluid receiving means. For evaluation of raw signals the system can have electronic devices known in the prior art in order to determine the concentration of analyte for example by measuring the so-called Cotrell current (see e. g. US 36,268).

With the skin piercing element according to the present invention body fluid can be withdrawn while the protruding portion is inserted into the skin (i.e. withdrawal of sample directly from the body and / or from body fluid emerging on the body surface) or the protruding portion can be retracted from the body after piercing and takes up body fluid that emerges on the body surface. A partial withdrawal in which the protruding portion remains in the body but the lancing channel in the skin is opened to collect body fluid is especially suitable for sampling at the arm. This is due to the fact that small incisions on the arm close very rapidly such that no fluid or only very small amounts of fluid emerge after piercing. On the other hand the sensitivity to pain is much less pronounced on the arm as compared for example to the finger and thus when the protruding portion remains in the

body this is not felt to be painful. As described above an advantage of a capillary structure that is open to the outside is that fluid can be taken up through the open fluid channel whereas the area for taking up liquids by hollow needles is limited to the front end of the needle. The latter is particularly disadvantageous when the needle opening becomes sealed by tissue (due to a stamped out tissue portion) during the piercing process such that no liquid or only an inadequate amount can be taken up.

Furthermore a withdrawal process can be carried out with the sampling device according to the invention which is a combination of the previously mentioned processes. In this combined process piercing is carried out firstly, the protruding portion is pulled back over a part of the piercing path and is allowed to reside there for a collection period of few seconds. An advantage of this process is that the retraction of the protruding portion exposes a part of the lancing channel such that body fluid collects therein and can enter from there into the fluid pathway of the skin piercing element. Further such withdrawal process has the advantage that blood on the skin surface can be taken up by the open channel. Depending on the circumstances it may even be possible to remove residual blood almost completely so that no blood is seen by the user.

A further decisive factor which is important for an efficient uptake of body fluid into the fluid pathway is the wettability of the capillary channel. When capillary structures made of silicon are used, these are usually adequately wettable due to a silicon oxide layer on the surface. If metals are used for the capillary structure, these are often relatively difficult to wet. This can be counteracted by a number of different measures such as silication of the surface. The wettability is usually adequate when the liquid in the capillaries has a concave meniscus which is the case when the wetting angle is less than 90°.

The present invention will be described in more detail with regard to the figures, in which:

Fig. 1 schematically shows a first embodiment of the invention with a moveable fluid pathway in a perspective view;

Fig. 2 shows a further embodiment with a moveable fluid receiving means;

Fig. 3 shows a further embodiment with cuts through piercing elements and test zones;

Fig. 4 illustrates the concept of electrical triggering a contact of sample fluid;

Fig. 5 depicts a design for providing skin piercing element and test zone in spaced apart geometry;

Fig. 6 schematically shows an improved shape of the capillary channel;

Fig. 7 shows a skin piercing element having regions with different cross section;

Fig. 8 schematically shows a section of an embodiment for magnetic triggering of fluid contact;

Fig. 9 and 10 schematically show sections of an embodiment with optical matching elements;

Fig. 11 to 14 show top views of channel designs for additional fluid discharge.

Figure 1 shows a skin piercing element (10) which has a fluid pathway (11) which runs in an elongated portion (12,13) of the skin piercing element. This portion is connected to a holder (14) in form of a frame. The elongated portion has a protruding portion (12) which protrudes from the holder portion (14). At the front end of the protruding portion a sharpened tip (15) is located. The sharpened tip (15) enables penetration of the skin surface during pricking with the skin piercing element. The fluid pathway (11) starts in the front end region of the protruding portion and extends into a movable portion (13) which is located in the holder frame (14). The fluid pathway is an open capillary channel which permits body fluid which contacts the channel in the region of the protruding portion to move into the moveable portion (13) by means of capillary action. As depicted in figure 1A protruding portion, moveable portion and frame portion of the skin piercing element are formed integrally. The skin piercing element (10) can be made by etching processes. As well known in silicon manufacturing processes a wafer of silicon material can be etched to provide devices comprising tips and capillary channels. For mass production it is however advantageous to produce the skin piercing elements by etching of thin metal plates. It is particularly advantageous that the sharpened tip (15) of the protruding portion (12) can be formed during the etching process as well so as to avoid separate grinding steps.

As can be seen from figure 1A there is no reagent or sensor contacting the fluid channel which would receive body fluid immediately after the channel has been filled with sample

fluid. The present invention contrary to that proposes to locate a test zone or sensor separately on a fluid receiving means.

Figure 1B shows the skin piercing element (10) of figure 1A together with a fluid receiving means including a test zone. The fluid receiving means (40) is shown schematically. The fluid receiving means (40) is located on the upper side of the skin piercing element on which side the fluid channel (11) is open to the environment. The fluid receiving means (40) is, however, initially spaced from the fluid pathway (11) so that sample fluid within the fluid pathway does not contact the fluid receiving means. Therefore no fluid transfer from the fluid pathway onto the fluid receiving means occurs in this geometry of the fluid sampling device. In the depicted embodiment the fluid receiving means essentially consists of a holding structure (41) which provides proper orientation and spacing of the fluid receiving means relative to the skin piercing element and a test zone (45). In the depicted embodiment the test zone is a reagent chemistry which produces an optical signal based on the concentration of analyte in the body fluid. Due to the incorporation of porous materials as e.g. kieselguhr or titanium dioxide the reagent chemistry already has high capillarity that sucks fluid from capillary channel (11). The reagent chemistry is applied to a carrier surface. As shown in figure 1B initially the fluid pathway and the test zone (45) are spaced apart so that body fluid located in the capillary channel (11) will not be transferred to the test zone (45). After fluid has been received in the fluid pathway and has filled the moveable section (13) the body fluid sampling device is primed for measurement. By means of mechanical actuation the moveable section (13) can be bend in direction of the sensor (45) so that body fluid located in the fluid pathway contacts the test zone and wettes the reagent chemistry. This mode of contacting the sensor with sample fluid has several advantages over the prior art devices.

A first advantage over the prior art is that measurement can be initiated at a specific point in time. This means that the time between wetting of the test zone and measurement of the final signal can be chosen at will. The time period, however, is shorter than the drying time of blood in the capillary. Knowing or controlling the time of reaction improves accuracy of the measurement. Further a signal can be measured beginning directly after wetting which allows to monitor reaction kinetics. Evaluation of this early signals can be used to improve

accuracy of the measurement result as well. A further advantage can be seen from figure 1B. When the moveable section (13) is contacted with the test zone (45) it contacts an intermediate section of the fluid channel (11) but not the very end. Fluid contaminated by the skin surface or containing interstitial fluid (ISF) enters the capillary first and therefore resides after filling in the end portion of the capillary. Fluid in this end portion is not contacted with the fluid receiving means, therefore the end portion is called discharge region. The intermediate portion of the channel therefore contains fluid almost uncontaminated and without ISF. Since fluid from this region is transferred to the fluid receiving means and therefore needs to be accessible, this region is called the access region. This concept of transporting fluid from the capillary to the fluid receiving means serves to exclude disturbances of measurement by plasma or substances from the skin surface. It goes by its own that contamination by substances from the skin surface should be avoided if possible, in particular, when the amounts of sample for analysis are decreased to low amounts (e.g. below 1 microliter). For interstitial fluid it is known that this body fluid normally does not show the actual blood glucose concentration but a concentration from 5 to 30 minutes before. This is due to the time delay of exchange between the blood compartment and the interstitial fluid compartment.

It has to be understood that this concept which avoids to contact the fluid receiving means with (contaminated) fluid received first in the channel can be applied to a number of device designs and is not restricted to sampling devices having a skin piercing element. This invokes a method of sampling fluid comprising the steps of

- introducing fluid into an introduction region of a support structure which has a channel therein, said fluid filling an access region of the support structure which is accessible from the surrounding and the channel having a discharge region located downstream the access region

- contacting a fluid receiving means with fluid located in the access region to receive fluid but not contacting it with fluid in the discharge region.

But now back to the embodiment shown in figure 1 where the support structure is a skin piercing element. The contacting between the moveable portion (13) and the sensor (45) can be seen in figure 1C. As this figure shows the moveable portion due to its shape in form of a tongue can be bent upwardly. Based on the very thin structure of the skin piercing element the moveable section automatically will have enough flexibility if the skin piercing element is made from a ductile material. Suitable materials are e. g. metals, silicon and even ceramics which do not brake upon bending.

It has to be considered, that instead of bringing the capillary to the test zone it is also possible to bring the test zone to the capillary by e. g. bending the carrier.

Figure 2 shows a second embodiment where contact between the fluid channel and the fluid receiving means is accomplished by a moveable fluid receiving means. As in the first embodiment the skin piercing element has a protruding portion (12) with a tip (15) for piercing the skin. A fluid channel (11) in form of a capillary channel starts close to the piercing tip (15) and extends into an intermediate section of the holder portion (14). The fluid receiving means comprises a spacer (42) and a moveable carrier (43) fixed to the spacer. The moveable carrier (43) at its underside holds a test zone (45) in form of a reagent matrix for optical detection. When the capillary channel (11) is filled with sample fluid the moveable carrier (43) is depressed and the test zone (45) contacts the filled channel and takes up body fluid. The transparent carrier (43) now can be illuminated and radiation reflected by the back side of the test zone (45) can be measured to obtain a signal.

Figure 2B shows the portion of the fluid channel (11) which contacts the sensor (45) in more detail. As can be seen the channel has upstanding walls which protrude from the upper surface of the skin piercing element (14). The upstanding walls (11´) have pointed edges. The function of these edges can better be seen in figure 2C which shows the interaction between test zone and fluid pathway (11). The left drawing of figure 2C shows the test zone (45) approaching the fluid pathway. The test zone (45) is located at the underside of a carrier (40). The body fluid (25) residing in the fluid pathway (11) has a depressed conus. This means that a slight contact between the test zone and the walls of the fluid pathway may not be sufficient to contact the body fluid with the testing material. In

the right hand drawing the function of the pointed edges can be seen which serves to depress the sensor material or even to cut it. Due to this the test zone on one hand is approaching the surface of body fluid more closely and on the other hand an intimate contact between the testing material and the channel walls is achieved. Both aspects improve transfer of body fluid from the fluid pathway onto the test zone.

Figure 3 depicts four embodiments showing cuts through piercing elements and test zones. This will illustrate a technical problem which has to be accounted for. In figure 3A an embodiment is shown where a hydrophobic coating (16) has been applied on the body piercing element beside the fluid channel. As can be seen in figure 3A contact of the test zone with the skin piercing element does not only bring the test zone and body fluid into contact but during the contact capillary spaces are generated between the test zone (or the carrier) on one hand and the portions beside the fluid pathway on the other hand. This normally creates a high capillarity which transfers sample fluid residing in the channel not only on the test zone but also into the small capillary spaces which are generated. The hydrophobic coating (16) avoids sample fluid from creeping between the upper surface of the skin piercing element (14) and the carrier or test zone. It is desired to transfer the sample onto a dedicated area of the testing material so that the transferred amounts of sample fluid are sufficient to wet the test zone in a way that an accurate measurement can be achieved. Loosing sample fluid to other regions of the test zone or to the carrier could mean that the testing material is not wetted sufficiently in the dedicated region and measurement cannot not be conducted properly.

Figure 3B shows a further embodiment which avoids an unintentional creeping of sample fluid. Similary to figure 2 this embodiment has upstanding channel walls which contact the test zone or carrier. Due to this, fluid that creeps into spaces stops at the outer channel walls and a loss of sample fluid is largely reduced. The channel walls, however, do not need to be square shaped as depicted in figure 3B but they may also be pointed as shown in figure 3C or 3D.

Figure 4 shows the concept of electrical triggering a contact of sample fluid with the test zone. This general concept, however, is shown in figure 4 with respect to a skin piercing

element as special embodiment of a support structure having a channel. For fluid triggering a high potential is applied between the sample fluid (25) and the carrier (40). This may cause either sample fluid to move from the channel onto the test zone or may cause a movement of the carrier in direction of the channel. In both cases wetting of the test zone by sample fluid can be triggered in a very short time frame by turning on the electrical potential. As can be seen by transparent drawing of the carrier the channel beneath the test zone leads into a collecting zone (26) for providing a larger amount of fluid for wetting the test zone than the thin capillary channel would provide.

Figure 4B depicts preferred embodiments of collecting zones in more detail. As can be seen the collecting zone (26) preferably has upstanding elements (26′) which facilitate movement of fluid onto the test zone. These upstanding elements on one hand provoke high electrical charges at their end for transporting fluid and on the other hand they improve capillarity of the collecting zone (26) which improves filling with fluid.

Figures 5A, B and C depict sampler designs for providing skin piercing element and test zone in a spaced apart geometry that allows contacting of test zone with sample fluid in the channel by actuation. The embodiment of figure 5A is similar to Figure 1. The skin piercing element comprises a frame which is connected to an inner portion (13′) in which runs the capillary channel (11). Inner portion and frame are connected by bendable portions (51). After filling of the capillary channel the inner portion is torsioned against the frame so that a portion of the capillary contacts the test zone beneath the carrier (43). By bending around the bendable portions the inner portion contacts the test zone in an angled manner. This has proven to be particularly advantageous since it provides a uniform wetting of the test zone without inclusion of air bubbles.

Figure 5B shows an embodiment where the carrier (43) and its support are connected via bendable portions (51′) to a main portion (14′) which comprises the capillary. Again contact between capillary and test zone is accomplished in a tilted manner.

Figure 5C shows an embodiment having an inner portion (13′′) which is connected at two ends to the frame portion (14′′). When pressure is applied from the underside to the central

part of the inner portion (13'') this bends against the test zone beneath the carrier (43). By bowing this inner portion again an angled contacting is achieved.

Figure 6 schematically depicts an improved shape of the capillary channel. It has been found that the fill level of fluid in the channel generally increases with decreasing width of the capillary. The capillary of figure 6 has a first region (a) which leads into the tip portion of the skin piercing element. A second region (b) of increased diameter is for providing an increased sample volume. Particularly useful is third region (c) of decreased width. Due to the decreased width the fill level is increased and therefore transfer of fluid from the channel to the test zone has a high success rate. Therefore it is preferred to contact the test zone with the capillary in a tilted manner so that it first contact region (c) and thereafter region (b). This ensures that fluid transfer will be initiated safely by region (c) and enough sample for testing is provided by region (b). Region (d) downstream region (c) may be employed to discharge contaminated sample fluid or ISF.

Figure 7 shows a skin piercing element having a first region (a) leading into the tip region and a second region (b) of increased diameter. Picture A shows a status after skin has been pierced and blood was taken into region (a) of the capillary channel. Due to lower decreased capillarity of region (b) sample liquid fills region (a) but not region (b). When the skin piercing element is contacted with a carrier (43) the open channel structure (a, b, d) in some portion is closed at its top and capillarity is hence increased in this portion so that collection region (b) is filled and a test zone on the underside of the carrier (43) gets into contact with sample fluid. It is advantageous to have a circular detection area with view to the geometry of optical elements.

A skin piercing element according to figure 7 may be used in following method:

- piercing skin
- sampling body fluid into a portion of the capillary channel (region (a)).
- contacting the capillary channel in a collecting region (b) with a test zone and / or a carrier so that region (b) fills with body fluid
- detecting changes of the test zone due to reaction with analyte from the body fluid.

Figure 8 shows a concept where the contact between the sensor 45 and fluid pathway or channel 11 can be established by employing magnetic forces 70. A paramagnetic or ferromagnetic material 72 is incorporated, deposited or attached to the sensor, or to the channel portion 13. Alternatively, a current carrying wire of appropriate geometry is incorporated or attached to the sensor or the channel portion.

A magnetic field 72 provided by an electromagnet 74 (or permanent magnet, solenoid, or other suitable means) thus exerts an actuation force 70 on the sensor (or channel portion or both), bringing them into fluidic contact. The force magnitude and thus the time-dependent triggering of the fluidic contact is controlled by controlling the magnetic field strength, i.e. by switching the electro magnet 74 or approaching a permanent magnet.

Furthermore, a magnetic dipole moment may be induced in a nonmagnetic ring (or similar geometry) deposited on the sensor or channel portion by time-varying magnetic fields at the location of the ring. This represents an alternative way to produce an actuation force for triggered fluidic contact.

As shown in Figures 9 and 10, an optical index matching element 80 is employed for coupling the test zone (sensor 45) of the fluid receiving means 82 to an optical detection unit (not shown), and, at the same time, for exerting a mechanical force to bring the fluid pathway 11 and the sensor 45 of the fluid receiving means 82 into a contacting state.

As outlined above, the glucose concentration is determined by a kinetic measurement of the colour change in the sensor 45 upon wetting with a sufficiently large amount of blood contained in the pathway or channel 11. A reflectometric measurement is performed by illuminating the sensor 45 with incident light 84 of appropriate wavelengths and detection of the reflected radiation 86.

The limited detection area on the sensor 45 imposes severe constraints on the mechanical positioning tolerances of the wetted test zone with regard to the optical detection system. Furthermore, if only a small detection area is available, inhomogeneities in the sensor enzyme chemistry more severely influence the coefficient of variation for repeated glucose measurements. Simultaneous optical detection of the triggered actuation between blood

and sensor 45 necessitates that there no interference between the triggering actuation mechanism and the optical detection system.

An optical system consisting of appropriate light emitter and receiver and and optics such as lenses and/or optical fibres is employed for the reflectomertric measurement. The amount of light of a certain wavelength reflected from the sensor 45 gives a measure of the glucose concentration.

The sensor 45 typically consists of an enzyme chemistry mixed with small particles providing diffuse reflection of the incoming light, deposited on a polycarbonate strip or foil 82 with well defined optical transmission properties. The irradiating light 84 is diffusely scattered by the particles in the strip, and absorbed by dyes activated by enzymatic reactions with blood glucose. Thus the amount of reflected light 86 is reduced by increased absorption with increasing glucose concentration.

The elastomeric optical element 80 has a refractive index closely matched to that of the sensor 45. The element 80 is employed as an intermediate layer or slab between the sensor 45 and the optics of the detection unit. The element 80 may have a means 88 which allow it to be used as a lever arm for the transduction of mechanical displacement for the triggered actuation of the sensor 45 (see Figure 9). The sensor 45 on its one side abuts the element 80, whereas the opposite site of the sensor is separated by means of spacers 90 form the channel 11, keeping free an air gap 92. Upon actuation, the fluid receiving means 82 is bend downwards and blood in the micro channel 11 underneath the sensor 42 is transferred onto the sensor, and the kinetic colour change reaction takes place.

The aforesaid components thus:

- provide a means to actuate the element towards the channel 11 for triggered blood-sensor contact;
- allow the simultaneous illumination of the sensor 45 and collection of reflected light intensity;
- allow optical detection of a small sensor areas;
- reduce interference from Fresnel reflections at the sensor surface.

Alternatively, as shown in Figure 10, an optical waveguide/fibre assembly 94 in conjunction with the intermediate matching element 80 is used to illuminate the sensor 45 and collect reflected light, while the waveguide/fibre 94 simultaneously serves to displace the element 80 and hence the sensor 45 against the fluid pathway or channel 11. The optical waveguide/fibre 90 may also directly actuate the sensor 45, if the index matching element is provided by a special coating.

The optical waveguide/fibre bundle 94 is mechanically actuated by an actuation mechanism (a motor, or other drive unit, or a mechanism translating the microsampler movement into a displacement of the optical waveguide/fibre). The intermediate elastomeric material 80 translates the mechanical displacement of the optical fibre or other mechanical actuator directly to the sensor 45, thereby serving as a mediator for the triggered actuation/contact between the sensor 45 and the adjacent portion of the blood-filled micro fluidic channel 11.

The bundle 94 of small diameter fibres 96 is furthermore used to address small regions on the sensor 45, since the cone of acceptance of light for each single fibre 96 in the bundle is limited by its numerical aperture. A densely packed bundle of fibres thus serves to sample discrete small regions on the sensor. A few of the fibres may actually sample parts of the wetted detection area on the sensor, while other fibres sample the non-wetted parts. The bundle of fibres may be coupled to a detector array or CCD for individual readout of the fibres, thus generating an image of the detection area. Individual sampling of the fibres enables the detection in a small sensor area, while mechanical positioning tolerances are largely relaxed.

Each single fibre may either be addressed for illumination of the sensor, or for collection of the diffuse reflected light, or for simultaneous illumination and collection if an appropriate beam splitter is used. A randomized distribution of the fibres in the bundle is desirable to provide homogeneous illumination of the sensor and complete detection coverage of the sensor surface.

Fig. 11 shows an example for a body fluid sampling device wherein the laterally open capillary channel 11 has a sampling section 100 and a discharge section 102 branching off upstream the sampling section for taking up a fraction of the body fluid entering the capillary first at the tip region 104. This again allows for discharge of contaminated sample fluid or ISF, as explained above in connection to Fig. 6. In order to receive the first portion of the fluid, it is necessary that the capillarity of discharge section 102 is higher than the capillarity of the inlet section 106 in the region of the branching 108. In order to increase the capillarity, the discharge section 102 may be closed by a lid 110. In this case, it is important to leave open a vent 112 at the end of the discharge section.

Fig. 12 depicts an embodiment in which the discharge section is extended to comprise a waste region 114 and a reservoir region 116 upstream the waste region. The sampling or target section 100 is not filled during an uptake phase due to the wide opening. Only in the contact phase where the sensor 118 is brought into contact with the sampling section 100 and closes this region as a lid, the capillarity is increased and blood is sucked out of the reservoir region 116 into the sampling section 100. Thus it is necessary that the volume of the discharge section is sufficiently large in order to be able to fill the sampling section 100 and additionally to take up the waste fluid.

As shown in Fig. 13, in order to accelerate the filling of the sampling section, multiple discharge sections 102 can be employed. Different intersecting configurations 120 can be used in order to direct the fluid under capillary action (Fig. 14).

**Claims**

1. Device for sampling body fluid comprising
   - a fluid pathway (11) for receiving body fluid, wherein at least a portion of said fluid pathway (11) is open to the environment and
   - a fluid receiving means (40) being spaced from said fluid pathway (11) so that fluid in said pathway (11) is out of fluidic contact with the fluid receiving means (40) in a first state.

2. Device according to claim 1, further comprising a skin piercing element (10) having said fluid pathway (11).

3. Device according to claim 1 or 2, wherein the fluid receiving means (40) comprises a test zone (45).

4. Device according to any one of claims 1 to 3, wherein the fluid receiving means (40) is separated from the fluid pathway (11) by an air gap (92) preferably maintained by spacers (90).

5. Device according to any one of claims 1 to 4, wherein said device being adapted to undergo a physical change upon actuation so as to assume a contacting state in which a fluid in said fluid pathway (11) contacts said fluid receiving means (40).

6. Device according to any one of claims 1 to 5, wherein said device having a moveable portion (13) which can be moved and at least a portion of said fluid pathway (11) or fluid receiving means (40) is located on said moveable portion (13) to assume the contacting state.

7. Device according to any one of claims 2 to 6, wherein said skin piercing element (10) has a fluid transfer region and at least a portion of said fluid pathway (11) in said fluid transfer region has pointed walls (11').

8. Device according to claim 7, wherein said fluid receiving means (40) comprises a layer structure that can be depressed or cut by said pointed walls (11').

9. Device according to any one of claims 1 to 8, wherein body fluid received in said fluid pathway (11) is moved by electrical actuation onto the fluid receiving means (40).

10. Device according to any one of claims 1 to 9, wherein the skin piercing element (10) has a collection zone (26) in which upstanding elements (26') are located.

11. Device according to any one of claims 1 to 10, wherein the fluid pathway (11) or the fluid receiving means (40) have confining means for confining the area of fluid transfer from the fluid pathway (11) onto the fluid receiving means (40).

12. Device according to any one of claims 1 to 11, wherein said fluid pathway (11) has protruding wall portions and a surface adjacent to the fluid pathway (11) is recessed with respect to the protruding wall portions.

13. Device according to any one of claims 1 to 12, wherein a surface adjacent to the fluid pathway (11) is hydrophobic.

14. Device according to any one of claims 1 to 13, wherein said fluid receiving means (40) comprises a test zone (45) and at least one of a reaction zone, a filtration zone and a mixing zone.

15. Device according to claim 1, wherein said skin-piercing element has two or more fluid pathway (11)s.

16. Device according to any one of claims 1 to 15, wherein said fluid pathway (11) in a first region (a) has a first width and in another region (c) has a second width which is smaller than the first width.

17. Device according to any one of claims 1 to 16, wherein said fluid pathway (11) further comprises a collecting zone (b).

18. Device according to any one of claims 3 to 17, wherein said test zone (45) is located in or contacted with an intermediate portion of the fluid pathway (11) so that the fluid portion entering the pathway first is not contacted with the test zone (45).

19. Device according to any of the preceding claims, wherein the fluid pathway (11) has a sampling section (100) and at least one discharge section (102) located downstream the sampling section (100) and/or branching off upstream the sampling section (100) for receiving a fraction of the body fluid entering the pathway (11) first, and wherein the sampling section (100) is a test zone (45) or can be contacted with a test zone (45) for analysis of body fluid contained therein.

20. Device for sampling body fluid comprising a skin piercing element (10) with a capillary channel as a preferably laterally open fluid pathway (11) for receiving body fluid, wherein the channel has a sampling section (100) and at least one discharge section (102) located downstream the sampling section (100) and/or branching off upstream the sampling section (100) for receiving a fraction of the body fluid entering the capillary first, and wherein the sampling section (100) is a test zone (45) or can be contacted with a test zone (45) for analysis of body fluid contained therein.

21. Device according to claim 19 or 20, wherein the sampling section (100) is filled through an inlet section (106) of the capillary channel (11), the capillarity of the inlet section (106) being smaller than the capillarity of the at least one discharge section (102) branching off the inlet section.

22. Device according to any one of claims 19 to 21, wherein the capillarity of the discharge section (102) is increased by means of a lid (110) closing an open side portion of the discharge section (102).

23. Device according to any one of claims 19 to 22, wherein the discharge section (102) has a waste region (114) and a reservoir region (116) upstream of the waste region (114), and wherein body fluid from the reservoir region (116) is fed to the sampling section (100) after an uptake phase.

24. Device according to any one of claims 19 to 23, wherein the capillarity of the sampling section (100) is increased through contact of a fluid receiving means (40) after filling of the discharge section (102).

25. Device according to any one of claims 19 to 24, wherein the volume of the discharge section (102) is larger than the volume of the sampling section (100).

26. Device for body fluid analysis comprising

- a skin piercing element (10) with a fluid pathway (11) for receiving body fluid, wherein at least a portion of said fluid pathway (11) is open to the environment and
- a fluid receiving means (40) being spaced from said fluid pathway (11) so that fluid in said pathway is out of fluidic contact with the fluid receiving means (40),
- said fluid receiving means (40) comprising a test zone (45).

27. Device according to any of the preceding claims, comprising a meter with a detection unit for receiving signals from said test zone (45) to determine the presence and/or concentration of an analyte.

28. Device according to claim 27, wherein said meter includes a holder in which said fluid receiving means (40) is received and signal transmission from the test zone (45) to the detector is enabled.

29. Device according to any one of claims 1 to 29, comprising a contacting means which contacts a portion of the fluid pathway (11) with the fluid receiving means (40) to provide the test zone (45) with sample fluid.

30. Device according to claim 27 or 28, wherein said meter has a processing unit that receives a signal indicating that the contacting means has contacted the fluid pathway (11) with the fluid receiving means (40) or that sample fluid has reached the test zone (45).

31. Device according to claim 29, wherein said contacting means comprises voltage means for applying an electrical potential between said fluid pathway (11) and said fluid receiving means (40) so that fluid from the fluid pathway (11) contacts the fluid receiving means (40).

32. Device according to claim 29, wherein said contacting means applies a force to a moveable portion (13) of the fluid pathway (11) or the fluid receiving means (40) to bring the fluid pathway (11) and the fluid receiving means (40) into mutual contact.

33. Device according to any of the preceding claims, comprising a magnetic contacting means (74,76) for applying a magnetic field (72) to bring the fluid pathway (11) and the fluid receiving means (40) into fluid transferring contact.

34. Device according to claim 33, wherein the magnetic contacting means (74,76) includes a permanent magnet, an electromagnet (76), a solenoid or a current carrying wire.

35. Device according to claim 33 or 34, wherein at least one of a paramagnetic or ferromagnetic material (74) or a current carrying element or a preferably ring-like element for producing a magnetic dipole moment under time-varying magnetic fields is incorporated or attached to a portion of the fluid pathway (11) and/or of the fluid receiving means (40).

36. Device according to any one of claims 29 to 35, wherein the contacting means has an optical matching element (80) for coupling the test zone (45) to an optical detection unit, the optical matching element (80) being adapted for exerting a mechanical force to bring the fluid pathway (11) and the fluid receiving means (40) into a contacting state.

37. Device according to claim 36, wherein the optical detection unit includes a reflectometer connected to the optical matching element (80) via an optics comprising lenses, optical waveguides and/or optical fibres (94).

38. Device according to claim 36 or 37, wherein the optical matching element (80) is provided by a coating of the optics facing the test zone (45).

39. Device according to any one of claims 36 to 38, wherein the optical matching element (80) has a refractive index matched to the refractive index of the test zone (45).

40. Device according to any one of claims 36 to 39, wherein the optical matching element (80) consists of an elastomeric material.

41. Device according to any one of claims 36 to 40, wherein the optical matching element (80) is arranged on a side of the test zone (45) opposite to the fluid pathway (11) and is designed preferably as a lever arm or ram for the transduction of mechanical displacement to assume a contacting state between the fluid pathway (11) and the test zone (45).

42. Device according to any one of claims 2 to 42, comprising a drive means for driving the skin piercing element (10) into skin to pierce the skin for obtaining a body fluid sample.

43. Method for determining an analyte concentration in body fluid comprising the steps of:

a) receiving body fluid in a fluid pathway (11) preferably of a skin piercing element (10), the fluid pathway (11) being spatially separated from a fluid receiving means (40) during filling,

b) contacting the fluid pathway (11) with the fluid receiving means (40) so that body fluid from the fluid pathway (11) contacts the fluid receiving means (40) and reaches a test zone (45),

c) receiving signals from said test zone (45) which are characteristic for an analyte concentration,

d) processing said signals to determine the analyte concentration.

44. Method according to claim 43, wherein a time period beginning with step b) is monitored and determination of analyte concentration is initiated based on the time passed.

45. Method according to claim 43, wherein step b) initiates a monitoring of signals and the change of signal over time is employed to determine a point in time for concentration determination.

46. Method according to any one of claims 43 to 45, comprising pricking skin with said skin piercing element (10).

47. Analytical device comprising

- a support structure having a channel (11) therein which is accessible from the surrounding in at least an access region, said channel having a fluid introduction region (a) as well as a discharge region (d) located downstream the access region
- a fluid receiving means (40),

the fluid receiving means (40) being spaced from the channel in a first state and the fluid receiving means (40) being in contact with fluid located in the access region in a second state to receive fluid, so that the fluid receiving means (40) is not contacted with a fluid from the discharge region.

48. Method of sampling fluid comprising the steps of
- introducing fluid into an introduction region of a support structure which has a channel therein, said fluid filling an access region of the support structure which is accessible from the surrounding and having a waste region (114) located downstream the access region
- contacting a fluid receiving means (40) with fluid located in the access region to receive fluid but not with a fluid portion in the discharge region.

49. Analytical device comprising
- a support structure having a channel for receiving fluid therein which is accessible from the surrounding in at least an access region,
- a fluid receiving means (40) being spaced from the channel
- a source of electrical potential which when turned on applies an electrical potential between fluid in said access region and said fluid receiving means (40) so that fluid from said access region is transported onto said fluid receiving means (40).

50. Analytical device according to claim 47 or 49, wherein the fluid receiving means (40) comprises a test zone (45).

51. Analytical device according to claim 49, wherein the access region is an enlarged portion of the channel which forms an open chamber and in the chamber there are located upstanding elements.

52. Method for transporting fluid from a support structure to a fluid receiving means (40), comprising the steps of
- holding a support structure having a channel for receiving fluid therein which is accessible from the surrounding in at least an access region in a spaced relationship to a fluid receiving means (40),

- applying an electrical potential between fluid in said access region and said fluid receiving means (40) so that fluid from said access region is transported onto said fluid receiving means (40).

53. System for body fluid analysis comprising
- a skin-piercing element with a fluid pathway (11) for receiving body fluid, wherein at least a portion of said fluid pathway (11) is open to the environment and
- a fluid receiving means (40) being spaced from said fluid pathway (11) so that fluid in said pathway will not contact the fluid receiving means (40), said fluid receiving means (40) comprising a test zone (45),
- a transport means to transport the skin piercing element (10) into contact with the fluid receiving means (40).

54. System according to claim 53, further comprising
a magazine storing multiple fluid receiving means (40).

55. System according to claim 54, further comprising an exposing unit for successively exposing fluid receiving means (40) from said magazine to receive fluid.