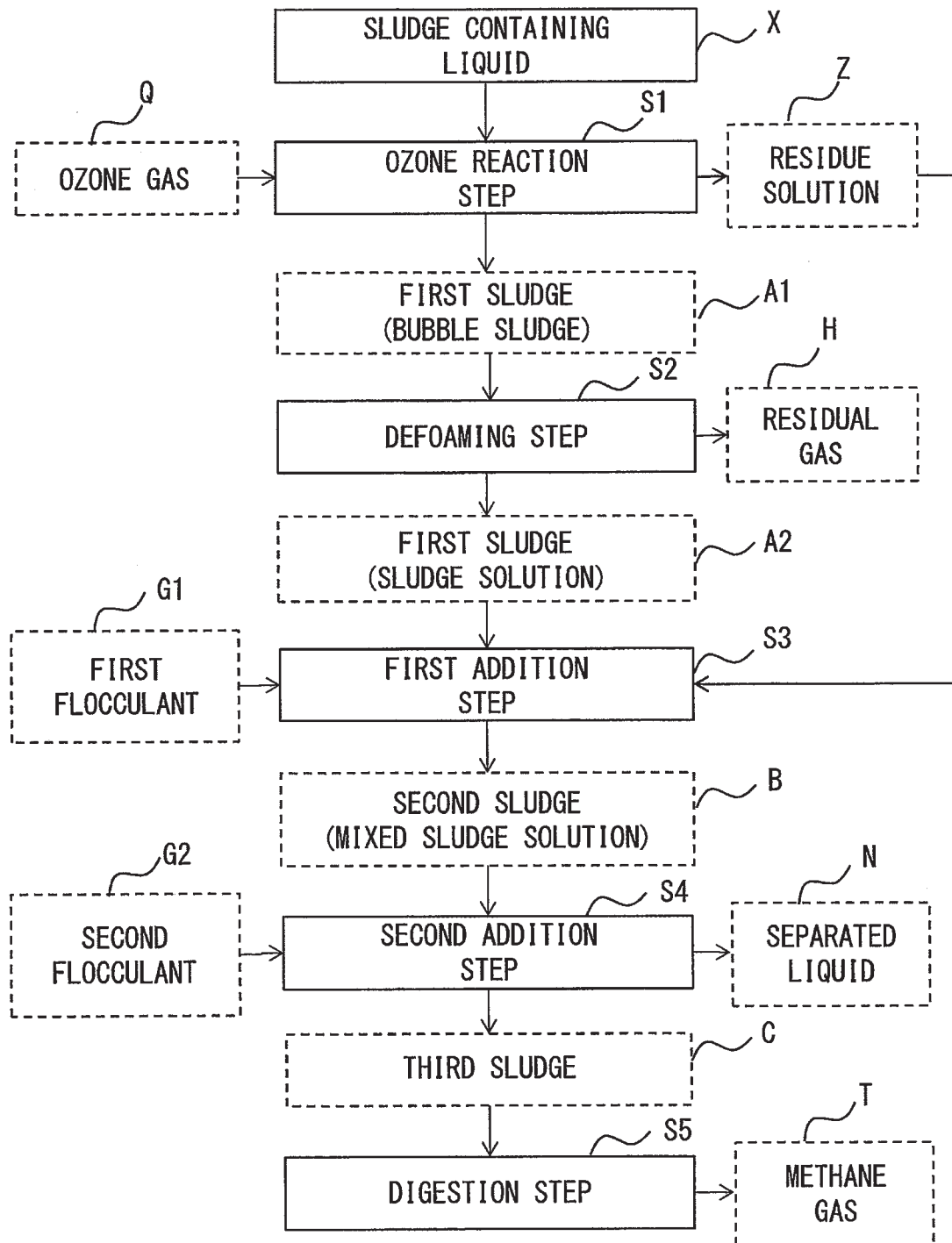


FIG. 2



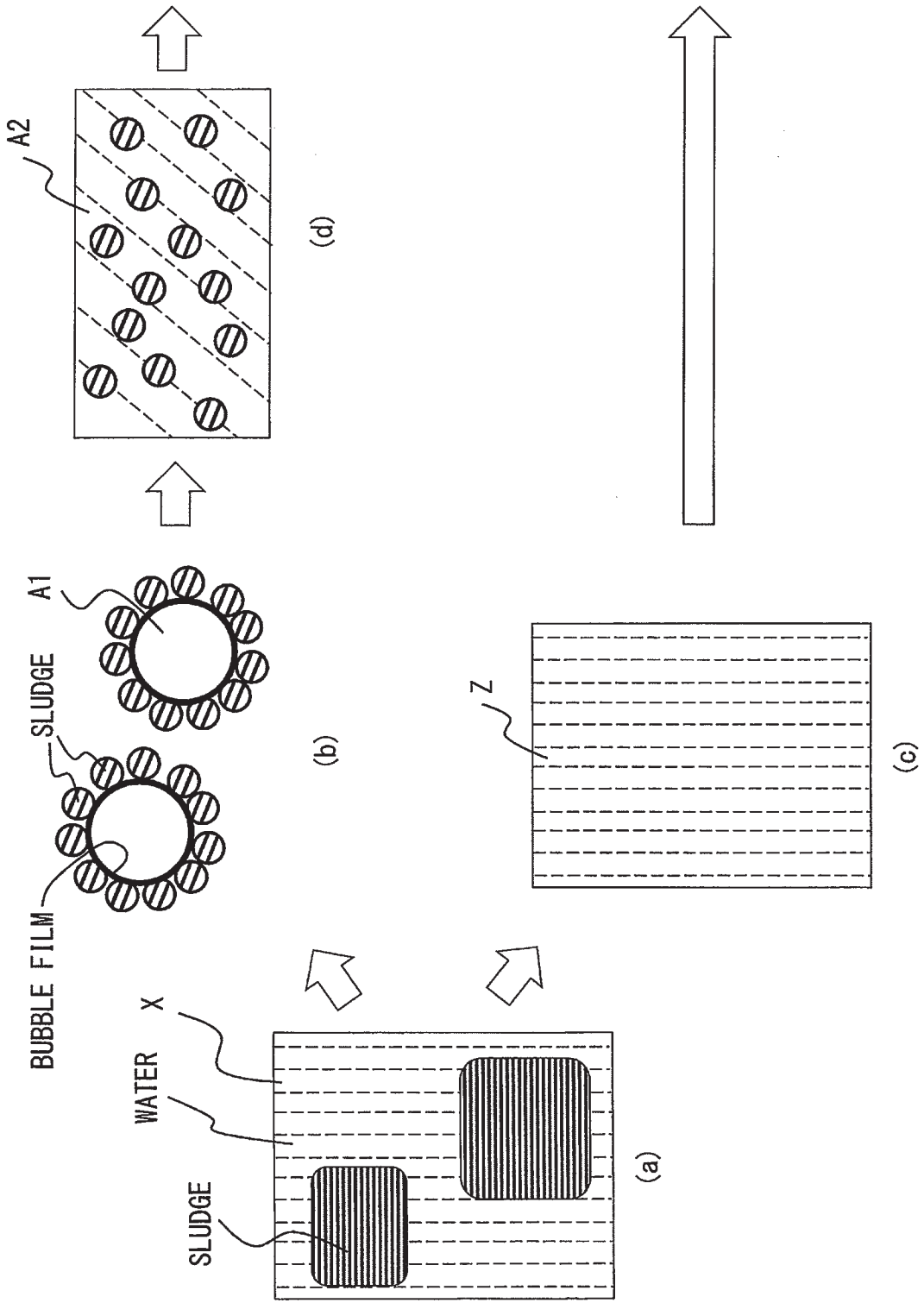
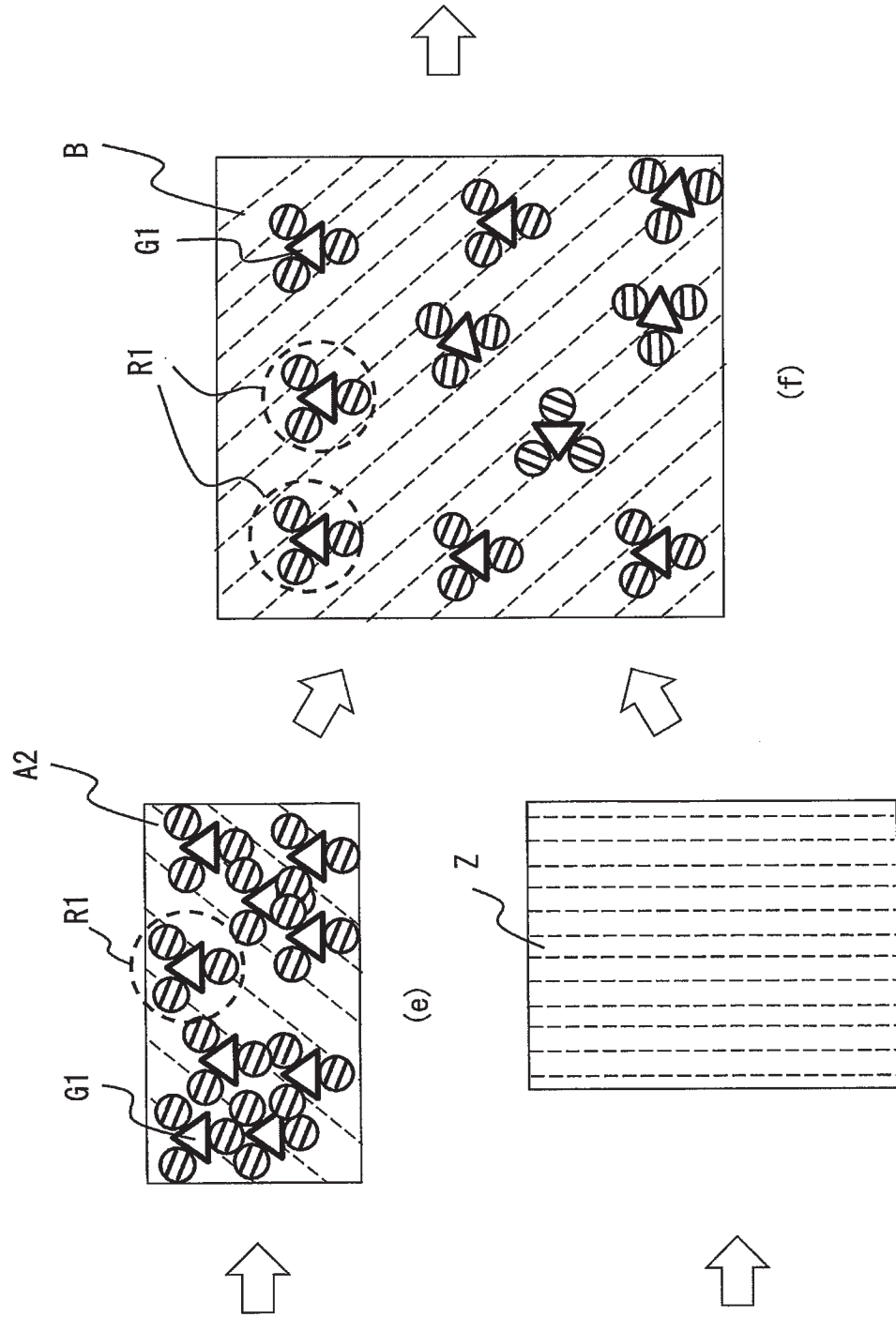


FIG. 3

FIG. 4



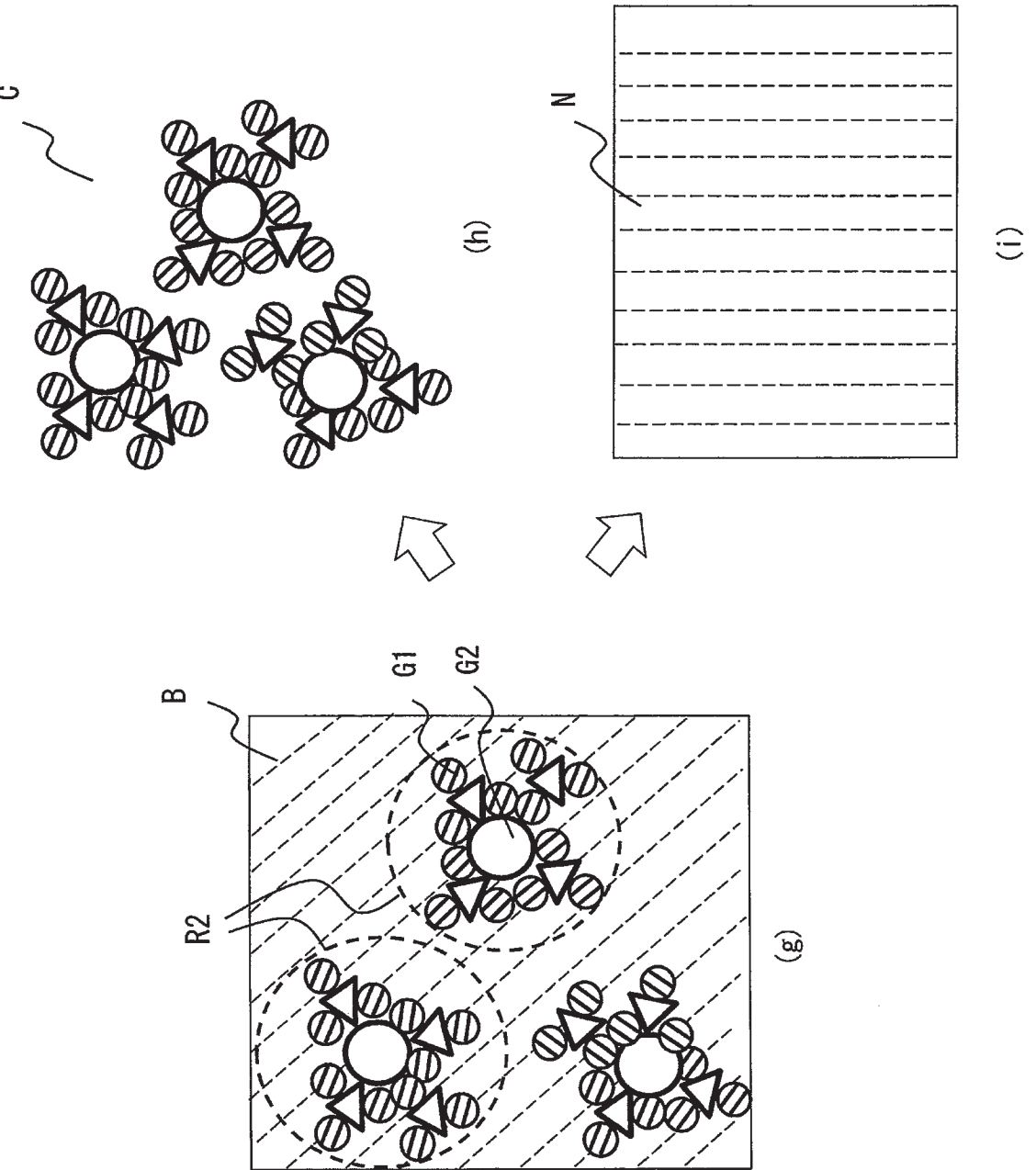


FIG. 5

FIG. 6

CONDITION No.	FLOCCULATION TREATMENT CONDITION	FIRST FLOCCULANT (CONCENTRATION OF POLY FERRIC SULFATE)	SECOND FLOCCULANT (CONCENTRATION OF POLYMER FLOCCULANT)
1	ADD ONLY SECOND FLOCCULANT TO SLUDGE CONTAINING LIQUID	0 vol%	0.85 vol%
2	MIX SOLUBILIZED SLUDGE AND RESIDUE LIQUID AND ADD ONLY SECOND FLOCCULANT	0 vol%	0.85 vol%
3	MIX SOLUBILIZED SLUDGE AND RESIDUE LIQUID AND ADD FIRST FLOCCULANT AND SECOND FLOCCULANT	0.25 vol%	0.85 vol%
4	AFTER ADDING FIRST FLOCCULANT TO SOLUBILIZED SLUDGE, MIX RESIDUE LIQUID THEREWITH AND ADD SECOND FLOCCULANT	0.125 vol%	0.85 vol%
5	AFTER ADDING FIRST FLOCCULANT TO SOLUBILIZED SLUDGE, MIX RESIDUE LIQUID THEREWITH AND ADD SECOND FLOCCULANT	0.25 vol%	0.85 vol%

FIG. 7

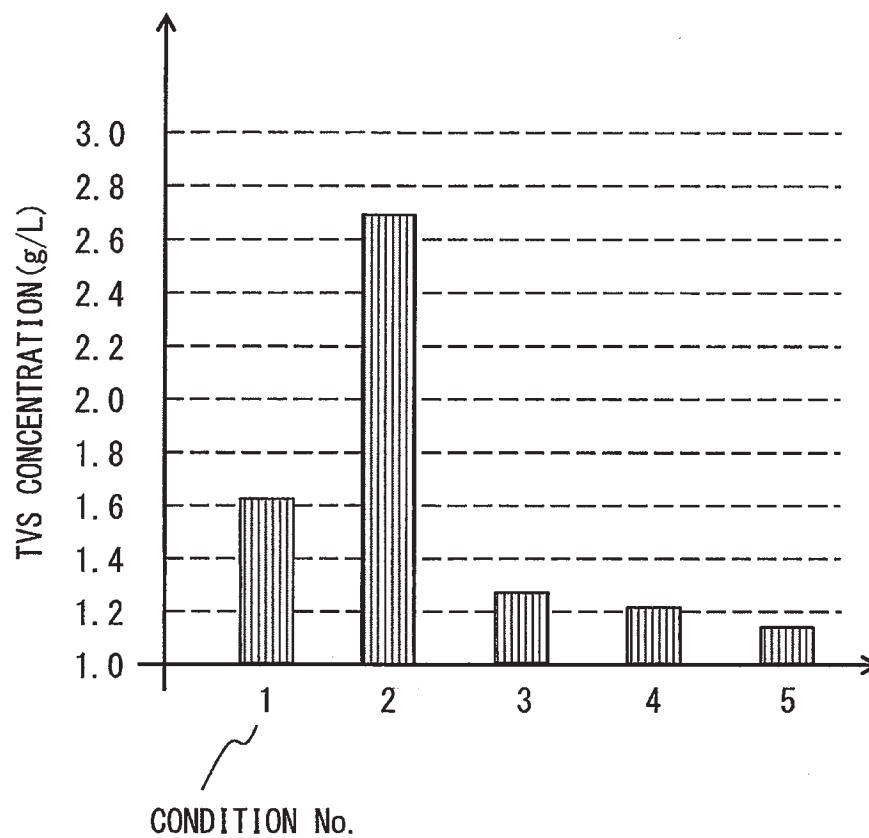


FIG. 11

500

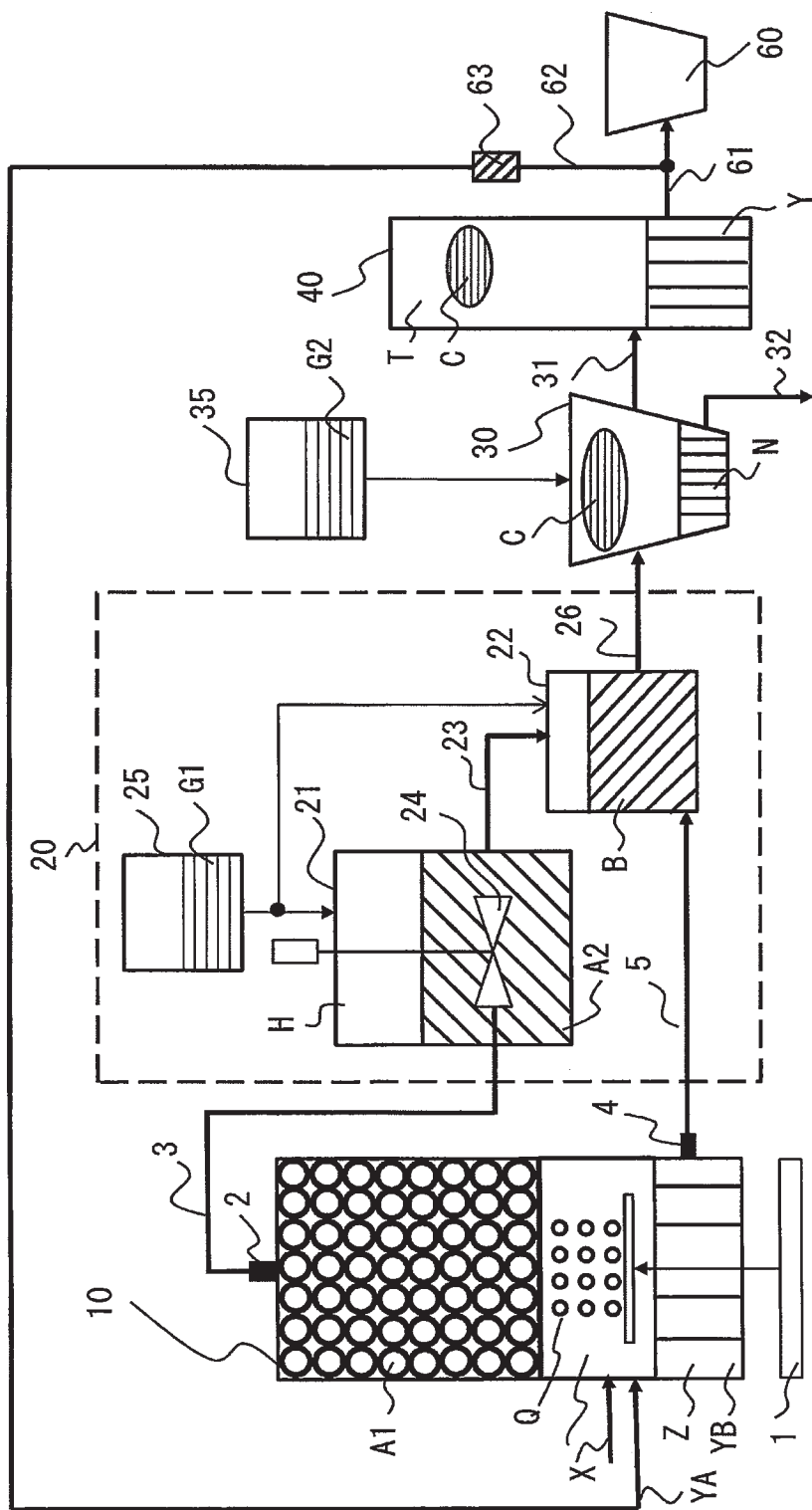


FIG. 12

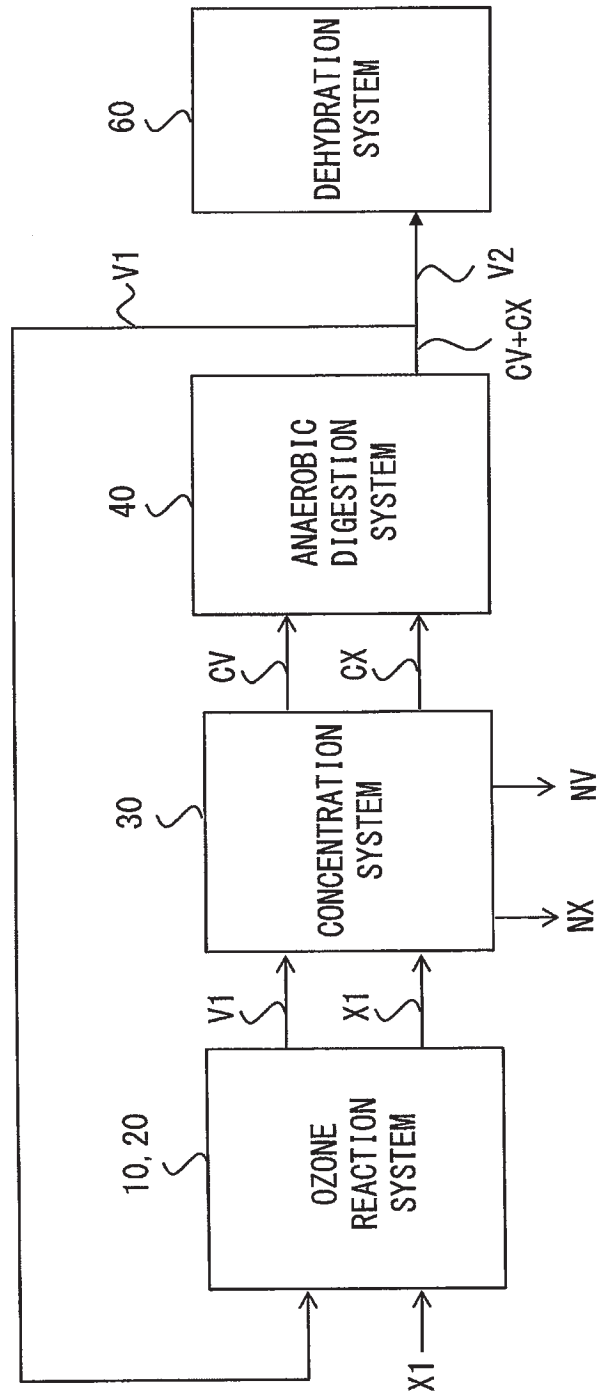


FIG. 13

