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- (71) **Applicant:** BASF SE [DE/DE]; 67056 Ludwigshafen (DE).
- (71) **Applicant (for ID, MY, PH, TH, VN only):** UNITED PAN-EL-SYSTEM (M) SDN. BHD. [MY/MY]; PTD 124299, Jalan Kempas Lama, Kampung Seelong Jaya, Skudai 81300 (MY).
- (72) **Inventors:** RAMANATHAN, Elangovan; No. 2, Jin As-taka U8/87, Shah Alam 40150 (MY). XIONG, Loh Cher; PTD 124299, Seelong Jaya, Skudai 81300 (MY).
- (74) **Agent:** ALTMANN, Andreas; Herzog Fiesser & Partner Patentanwälte PartG mbB, Isartorplatz 1, 80331 Muenchen (DE).

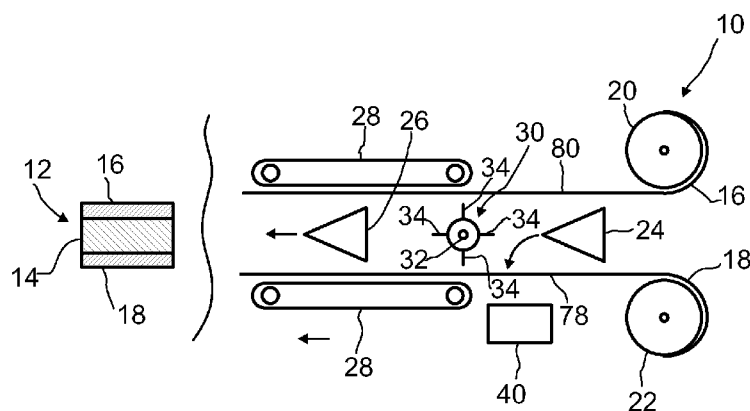
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(54) **Title:** METHOD AND APPARATUS FOR THE CONTINUOUS PRODUCTION OF PIR/PUIR/PUR FOAM CORED SANDWICH PANELS

FIG.1

(57) **Abstract:** The present invention provides a method for the continuous production of a PIR/PUIR/PUR foam cored sandwich panel (12) with metal sheets (16, 18) as facings at top and bottom, wherein the upper metal sheet (16) and the lower metal sheet (18) are continuously fed into a double belt (28), wherein a PIR/PUIR/PUR core material is applied between the upper metal sheet (16) and the lower metal sheet (18), wherein an adhesive is applied to the lower metal sheet (18), wherein a portion of the adhesive applied to the lower metal sheet (18) is applied to the upper metal sheet (16) by means of a rotating brush. The present invention further provides an apparatus for the continuous production of a PIR/PUIR/PUR foam cored sandwich panel (12) with metal sheets (16, 18) as facings at top and bottom.