

CLAIMS

1. A method for forming an optical fiber, wherein the method comprises:
providing a manufacturing intermediate having an elongate body and comprising an outer tube and
5 a plurality of inner tubes, the plurality of inner tubes being arranged in the outer tube, the plurality of inner tubes being arranged in one or more ring structures around, and at least partially defining, an aperture extending through the elongate body along an axial dimension of the elongate body, a boundary of the aperture defining an internal surface of the manufacturing intermediate;
etching the internal surface of the manufacturing intermediate using an etching substance; and
10 drawing the manufacturing intermediate along the axial dimension so as to form the optical fiber, the optical fiber being a hollow-core anti-resonant-reflecting fiber comprising a plurality of anti-resonant elements formed from the inner tubes.
2. The method according to claim 1 wherein the plurality of inner tubes are arranged in a single ring
15 structure around the hollow core so that each of the inner tubes is not in contact with any of the other inner tubes.
3. A method according to claim 1 or claim 2 wherein by drawing the manufacturing intermediate along an axial dimension the dimensions of the manufacturing intermediate perpendicular to the axial
20 dimension are reduced by a factor, wherein the factor is at least 10.
4. A method according to any of the preceding claims wherein the etching of the internal surface of the manufacturing intermediate comprises a wet chemical etching process.
- 25 5. A method according to claim 4 wherein etching of the internal surface of the manufacturing intermediate comprises one of liquid submerging, capillary filling, pressurized filling, or spray etching.
6. A method according to any of the preceding claims wherein the etching substance comprises one of HF, a mixture of HF and HNO₃, or KOH.
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7. A method according to any of the preceding claims wherein the method is performed at room temperature.

8. A method according to any of claims 1 to 3, or 5 to 7, wherein the etching of the internal surface of the manufacturing intermediate comprises a dry chemical etch.
9. A method according to any of the preceding claims further comprising etching an internal surface
5 of one or more of the inner tubes of the manufacturing intermediate using the etching substance.
10. A method according to any of the preceding claims wherein the etching the internal surface of the manufacturing intermediate using an etching substance comprises preferentially etching one or more portions of the internal surface of the manufacturing intermediate which correspond to one or more portions
10 of the optical fiber that, in use, have dominant contact or interaction with light propagating through the optical fiber.
11. An optical fiber formed according to the method of claims 1 to 10.
12. A manufacturing intermediate for forming an optical fiber, the manufacturing intermediate being formed as an intermediate according to the method of any of claims 1 to 10 before the manufacturing intermediate is drawn along the axial dimension so as to form an optical fiber.
13. A supercontinuum radiation source comprising:
20 a radiation source operable to produce a radiation beam; and
an optical fiber formed according to the method of claims 1 to 10, wherein the optical fiber is configured to receive the radiation beam and to broaden a spectrum of that pulsed radiation beam so as to generate a supercontinuum radiation beam.
14. A lithographic apparatus comprising an optical fiber formed according to the method of claims 1 to 10.
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15. A metrology apparatus comprising an optical fiber formed according to the method of claims 1 to 10.