

DECORATIVE MEMBER FOR OUTDOOR USE

ABSTRACT OF THE DISCLOSURE

5 A first side cover of a dual bearing reel is fastened by threadedly coupling
screws from the inner side of a first side plate to a plurality of cylindrical portions that
are attached to the inner surface of the first side cover. Alumite is formed on the
aluminum alloy-made first side cover. A fine triazine thiol powder is diffused on the
inner surface of the first side cover by an electrodeposition plating process such that
an electrodeposition layer is formed thereon. The cylindrical portions are attached to
10 the inner surface of the first side cover by inserting at least a portion of the first side
cover into a die and outsert or insert-molding the cylindrical portions to the
electrodeposition layer. It is possible to control increases in the cost of a decorative
member, control the exposure of attachment portions, and provide an expensive
appearance to the decorative member.

15 (Fig. 2)