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(21) International Application Number: PCT/DK98/00472 (22) International Filing Date: 30 October 1998 (30.10.98) (30) Priority Data: PA 1997 01245 3 November 1997 (03.11.97) DK (71) Applicant (for all designated States except US): HH PATENT A/S [DK/DK]; Grødevej 14, DK-6823 Ansager (DK). (72) Inventor; and (75) Inventor/Applicant (for US only): HUNDEBØL, Keld, Otting [DK/DK]; Grødevej 14, DK-6823 Ansager (DK). (74) Agent: LARSEN & BIRKEHOLM A/S; Skandinavisk Patentbureau, Banegårdspladsen 1, P.O. Box 362, DK-1570 Copenhagen V (DK).	(81) Designated States: AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	

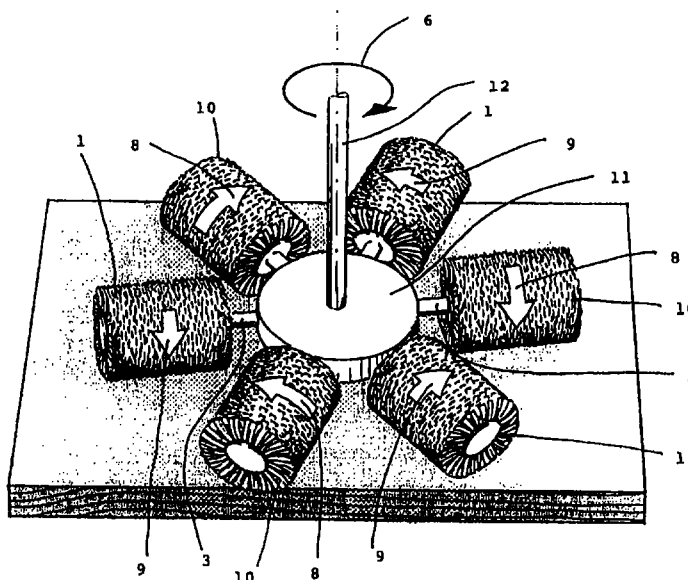


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(54) Title: METHOD FOR SANDING SURFACES ON ITEMS



(57) Abstract

With sanding or sanding machines with rotating sanding tools comprising sanding segments which are rotated in mutually opposite directions, according to the invention a more uniform sanding result and uniform wear on the tools is achieved with a method whereby the tools (10) which are rotated in the direction like a roller are rotated slightly faster than are the tools (1) which are rotated in the opposite direction. The necessary increase in speed has shown to be around 7 %, since the individual segments under the increased influence of the centrifugal force will thus obtain the same sanding pressure and herewith a uniform sanding effect for all of the sanding tools regardless of their direction of rotation in relation to the item.

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