FIG. 1

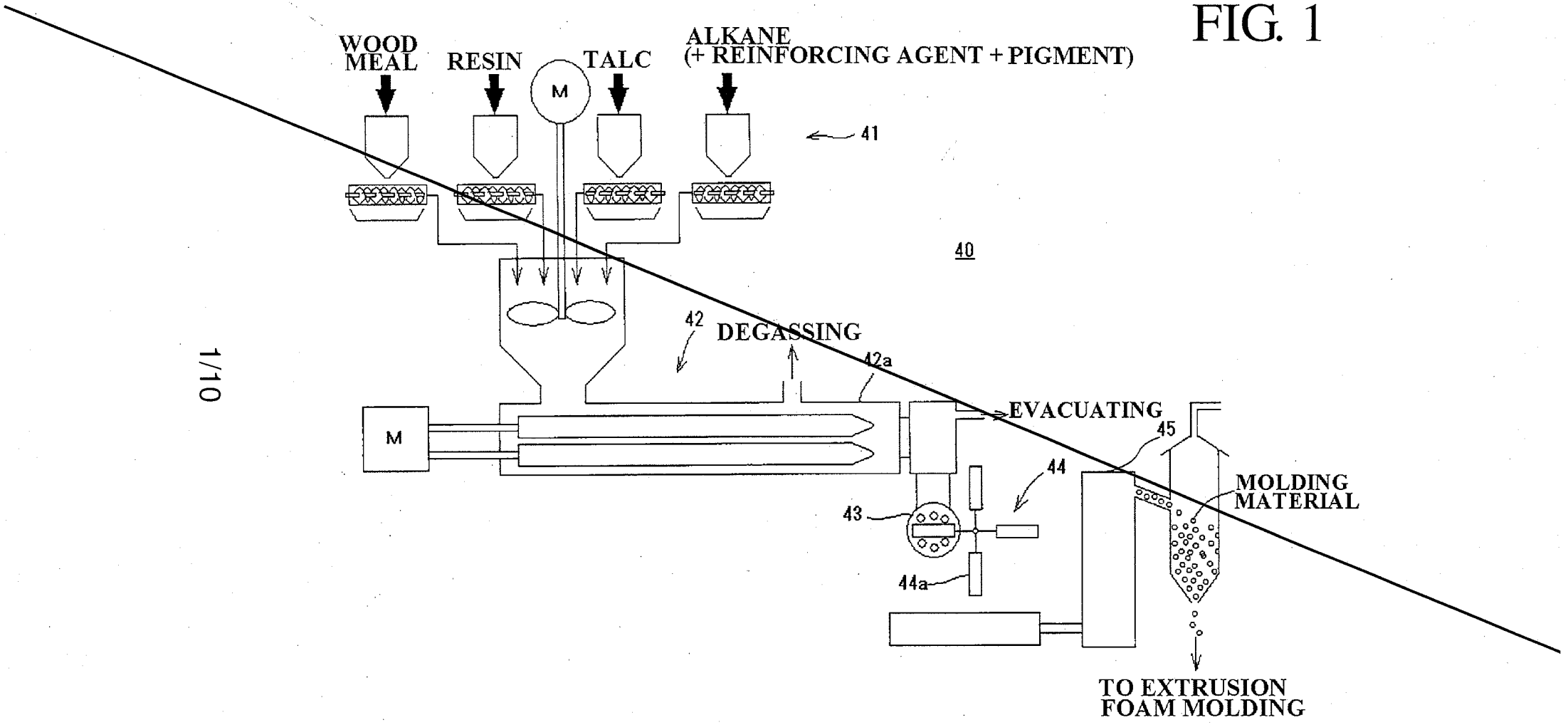

WOOD MEAL
RESIN
TALC
ALKANE (+ REINFORCING AGENT + PIGMENT)
M
41
40
42
DEGASSING
42a
EVACUATING
45
44
43
44a
MOLDING MATERIAL
M
TO EXTRUSION FOAM MOLDING

FIG. 2

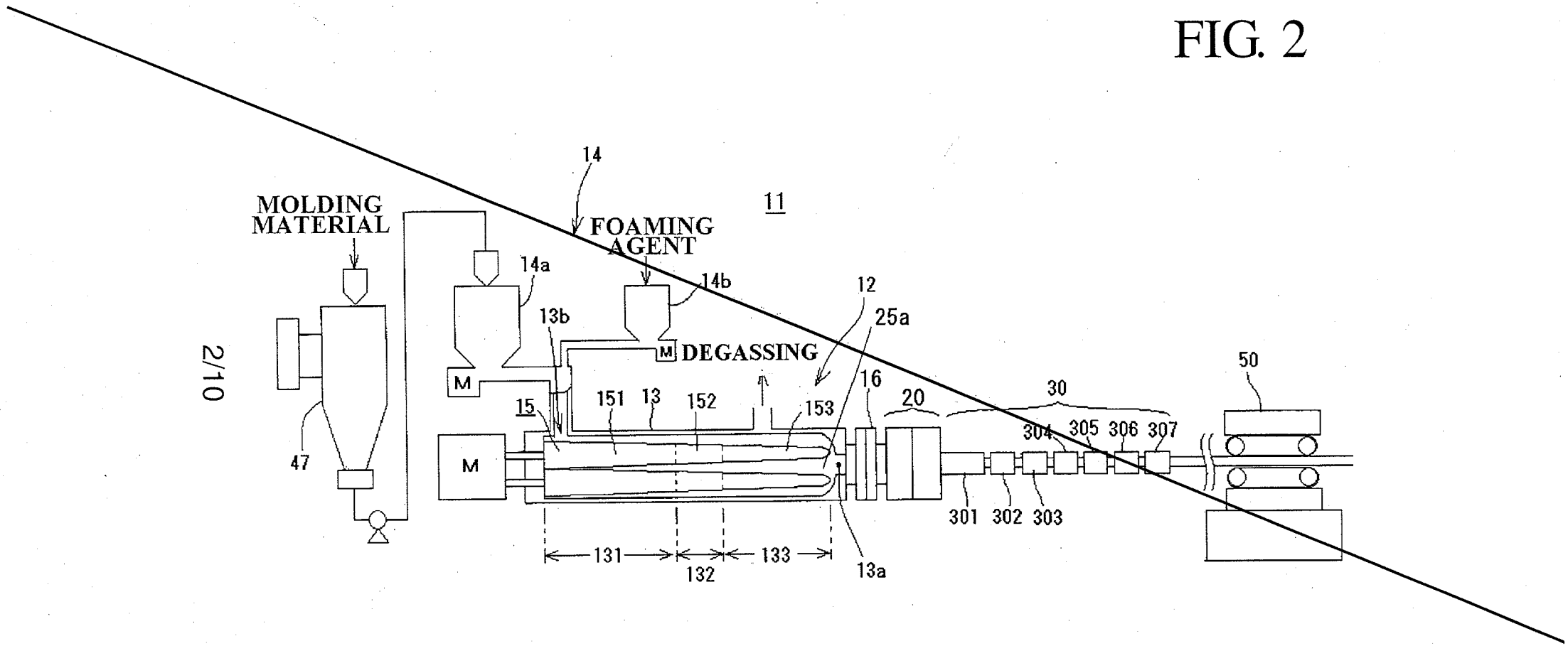

MOLDING MATERIAL
FOAMING AGENT
14
11
14a
14b
12
25a
13b
M
DEGASSING
M
50
16
20
30
15
151
13
152
153
304
305
306
307
47
M
301
302
303
131
132
133
13a

FIG. 3

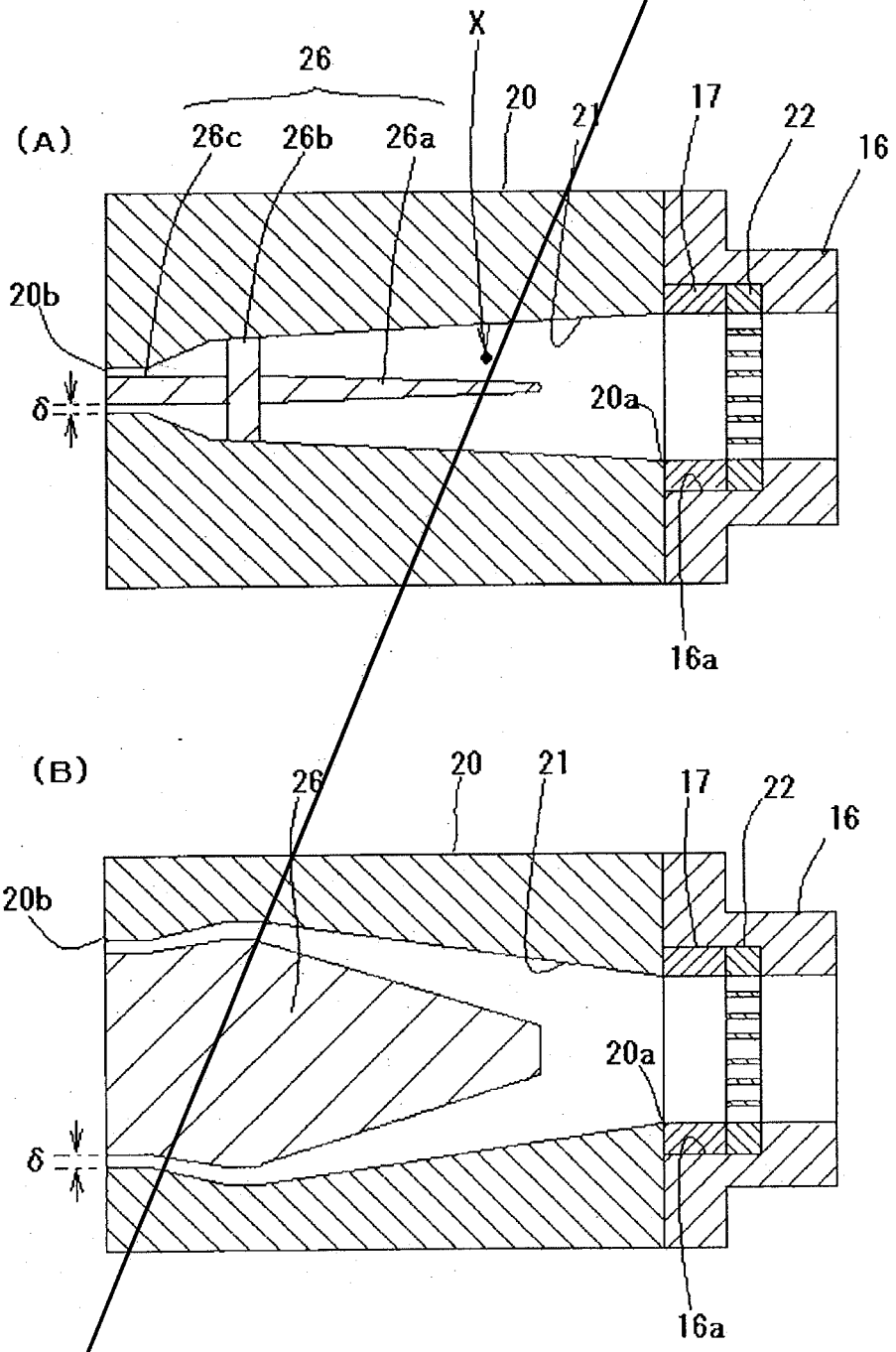

(A)
X
26
26c
26b
26a
20
21
17
22
16
20b
δ
20a
16a
(B)
26
20
21
17
22
16
20b
20a
δ
16a

FIG. 4

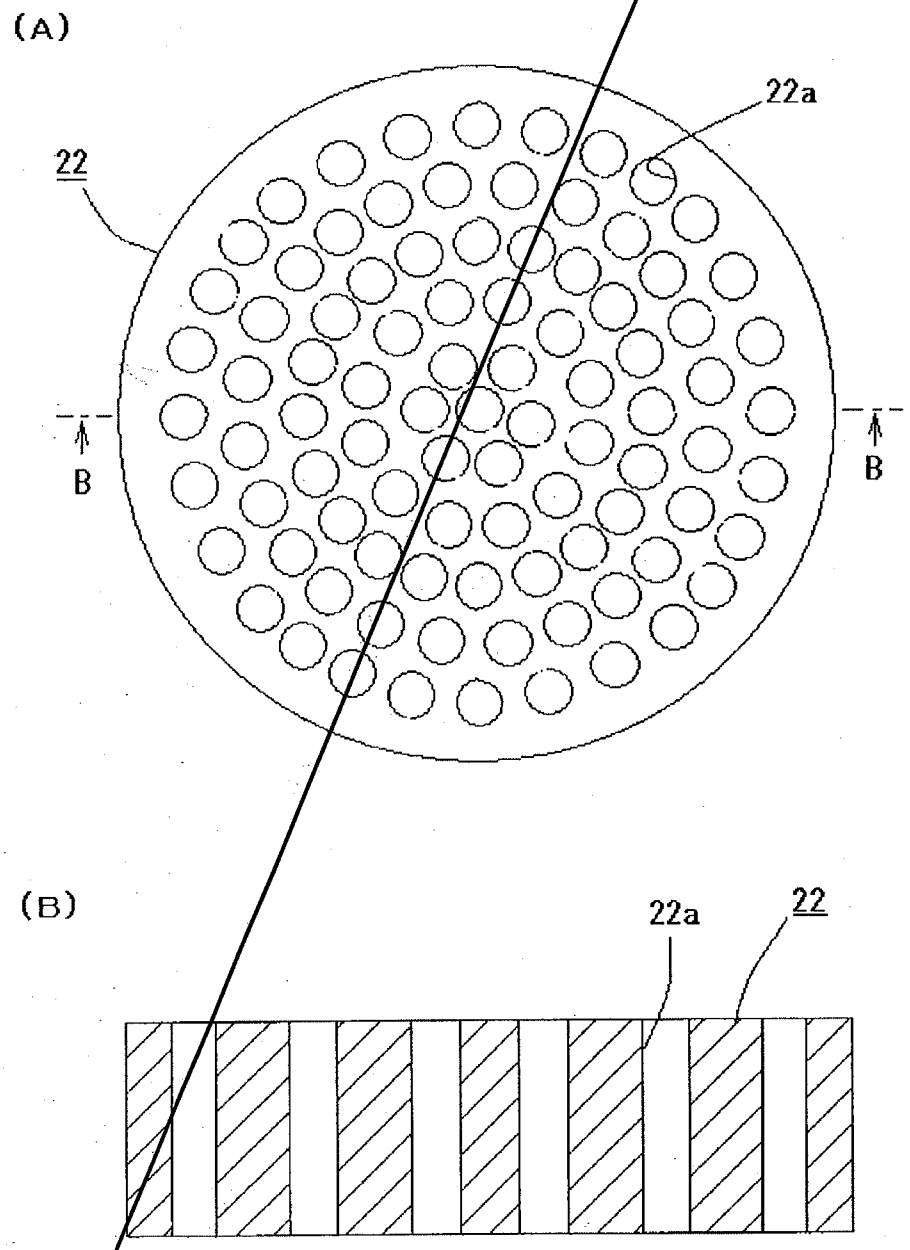


FIG. 5

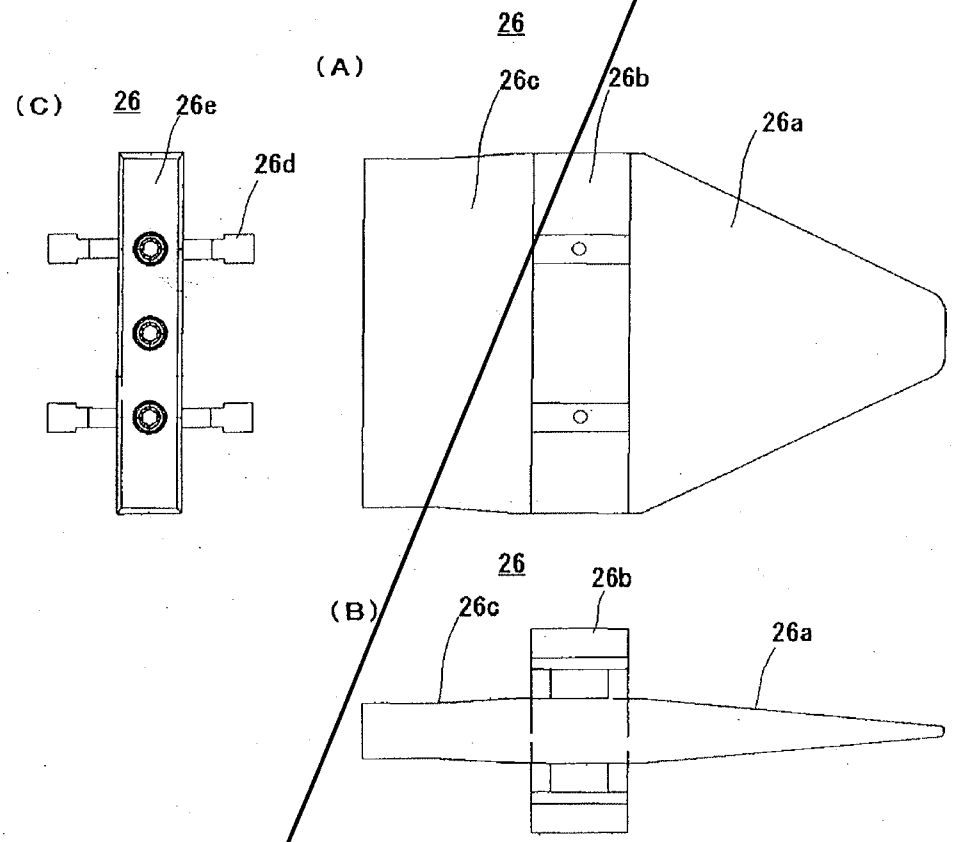


FIG. 6

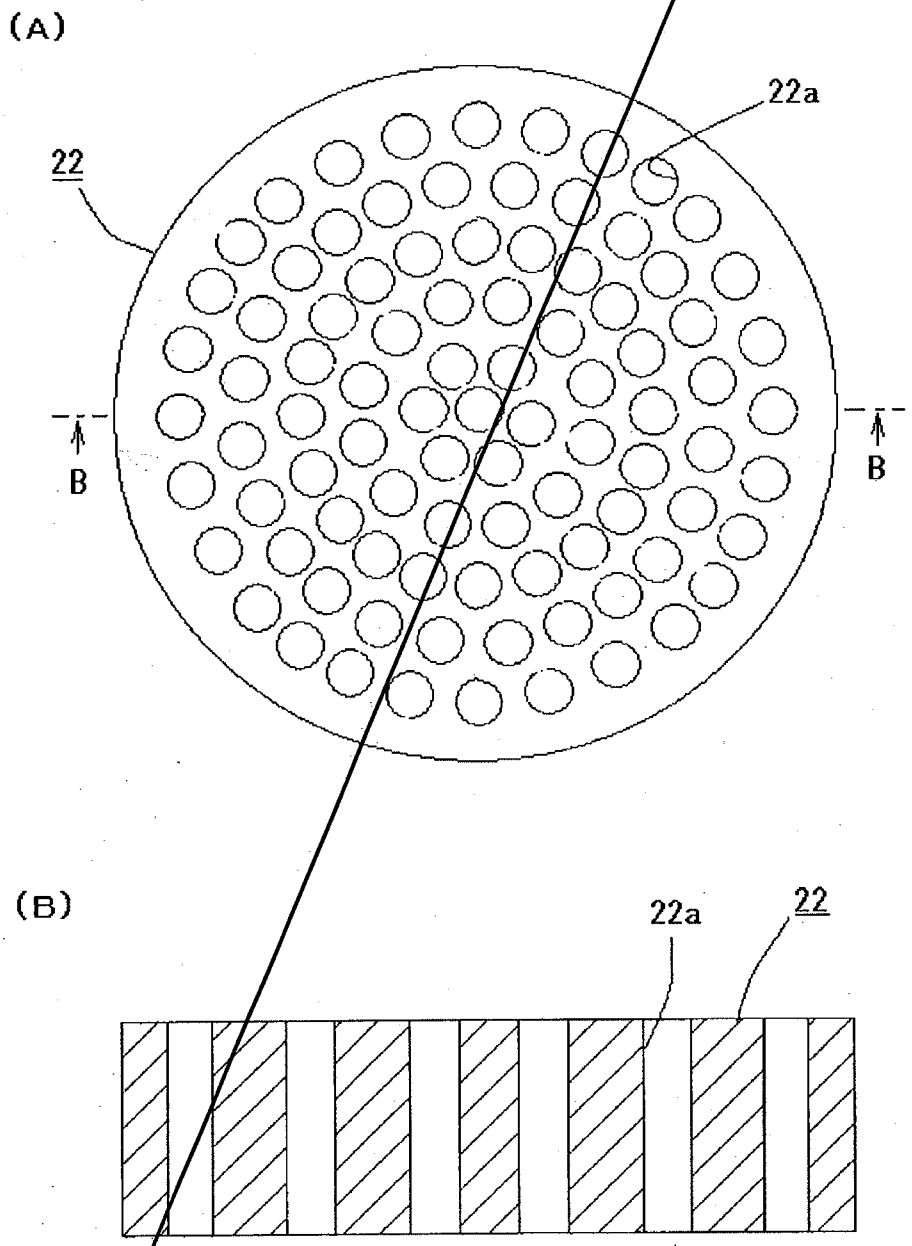


FIG. 7

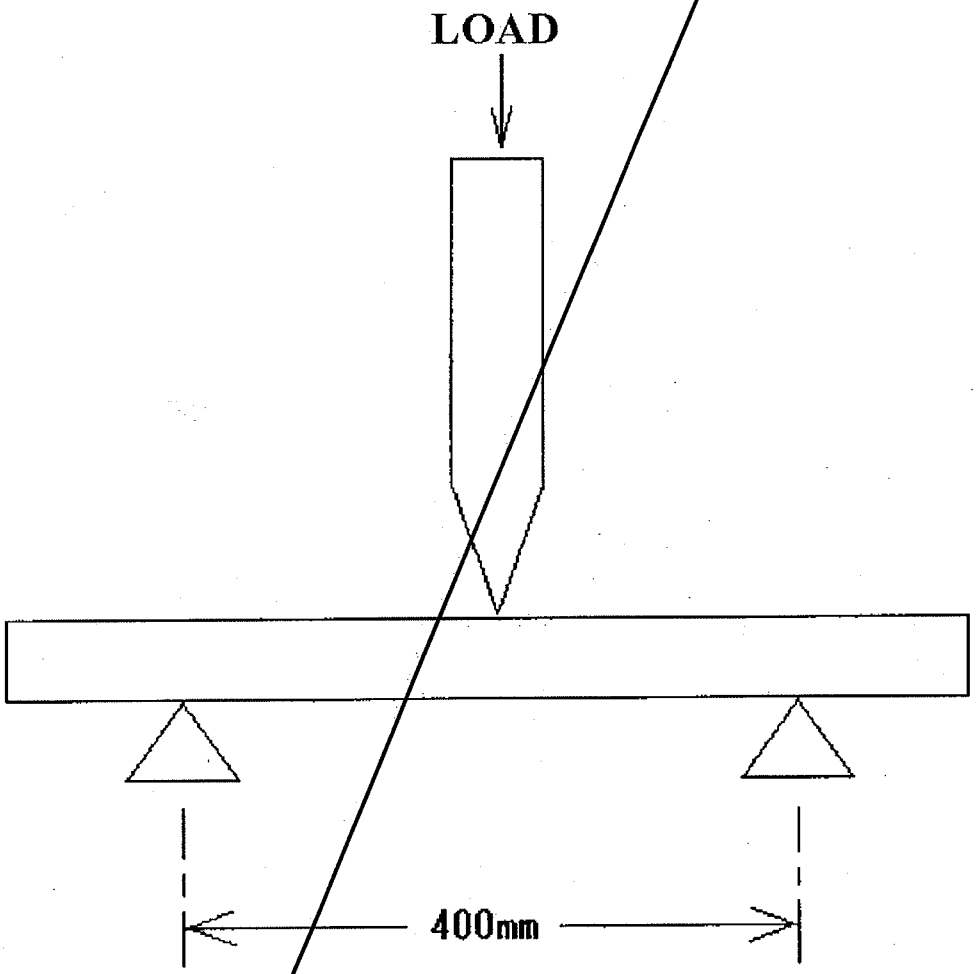


FIG. 8

RELATED ART

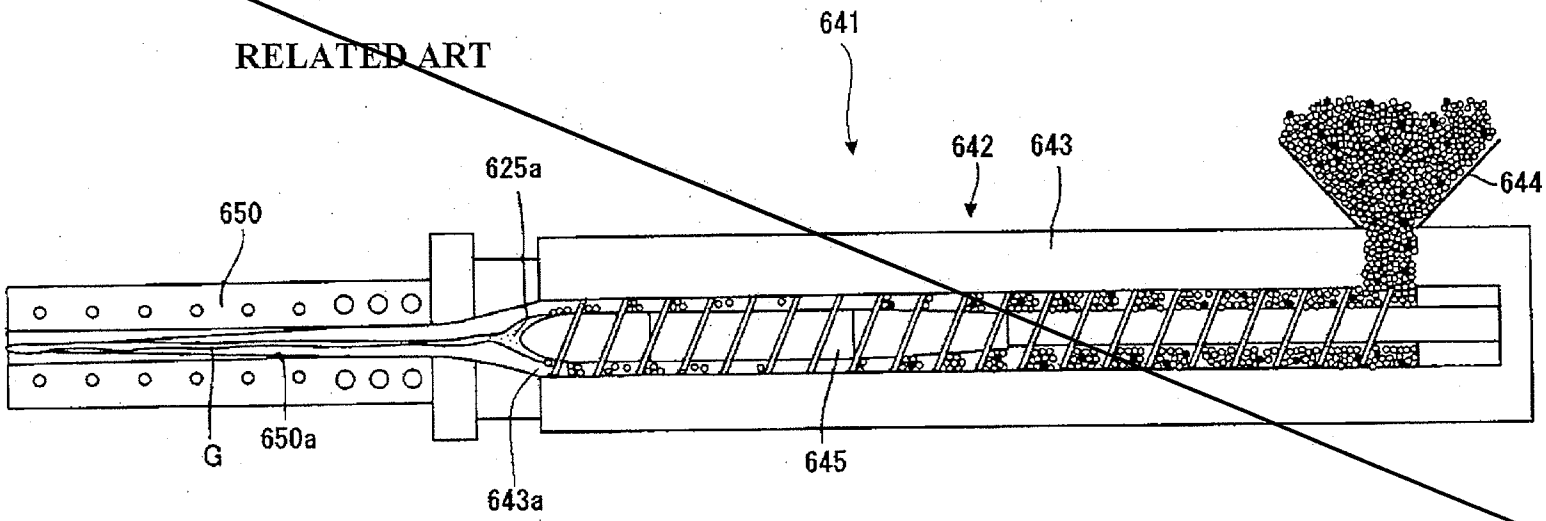


FIG. 9

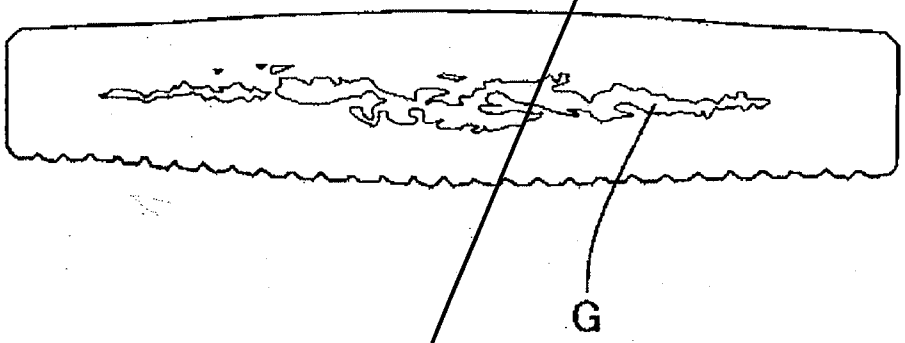


FIG. 10

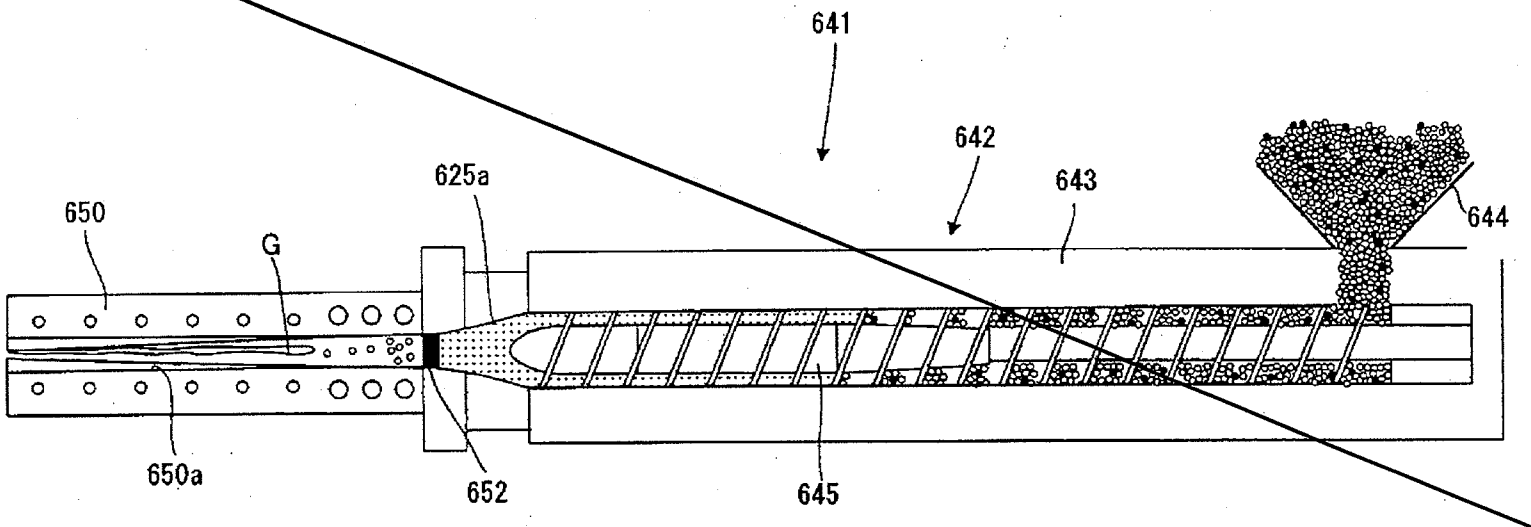


FIG. 1

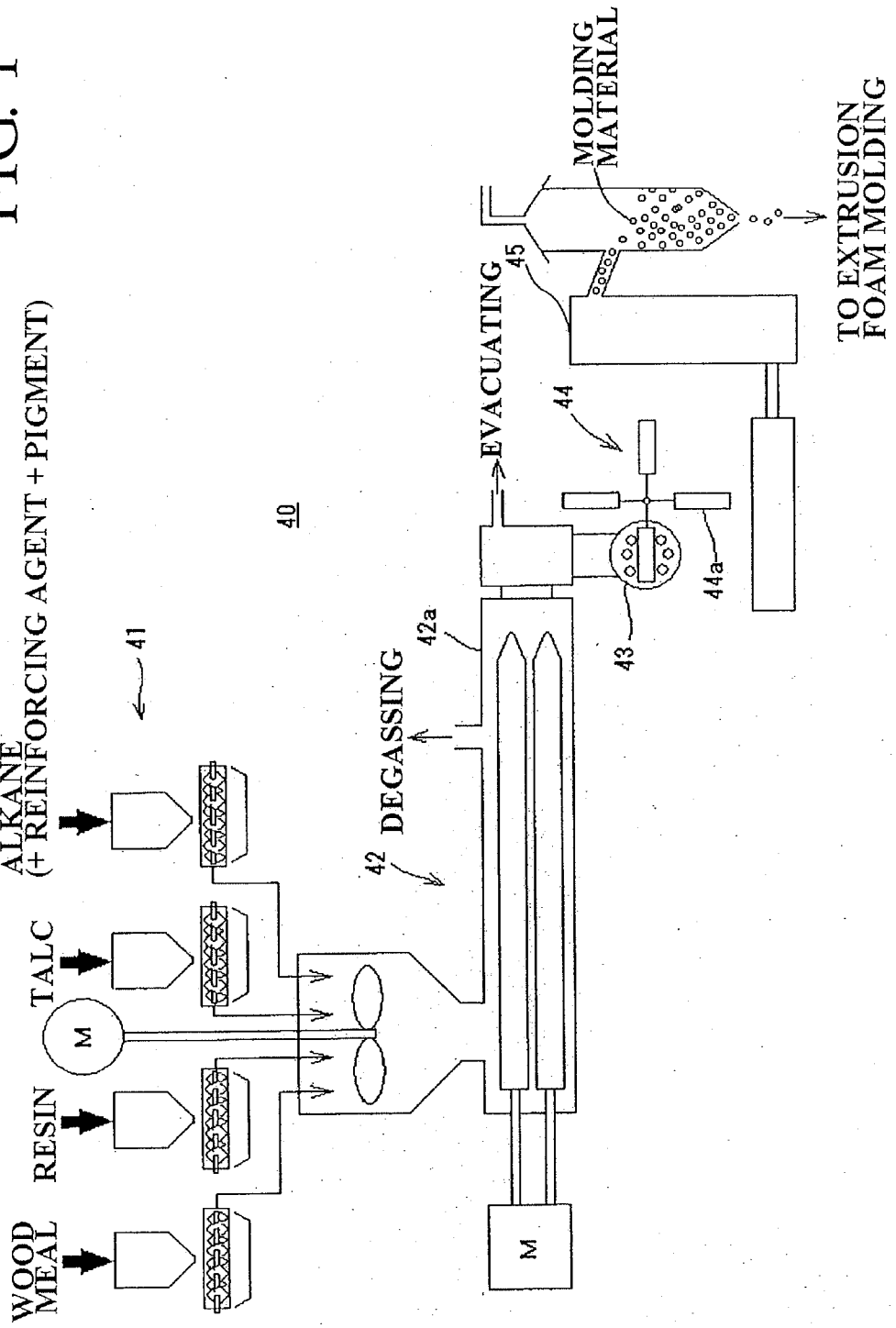

WOOD MEAL
RESIN
TALC
ALKANE (+ REINFORCING AGENT + PIGMENT)
M
41
40
42
DEGASSING
42a
EVACUATING
45
MOLDING MATERIAL
44
44a
43
M
TO EXTRUSION FOAM MOLDING

FIG. 2

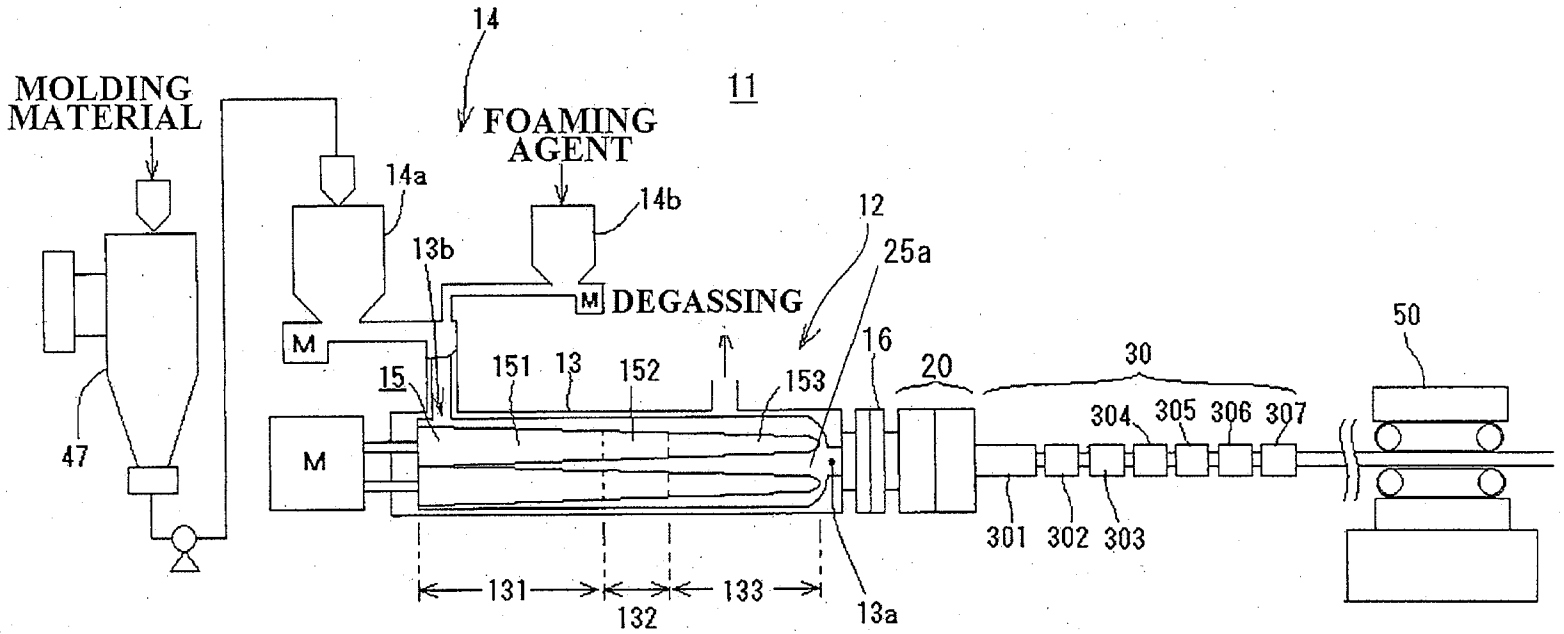

MOLDING MATERIAL
14
FOAMING AGENT
11
14a
14b
12
25a
13b
M
DEGASSING
M
16
20
30
50
15
151
13
152
153
304
305
306
307
47
M
301
302
303
131
132
133
13a

FIG. 3

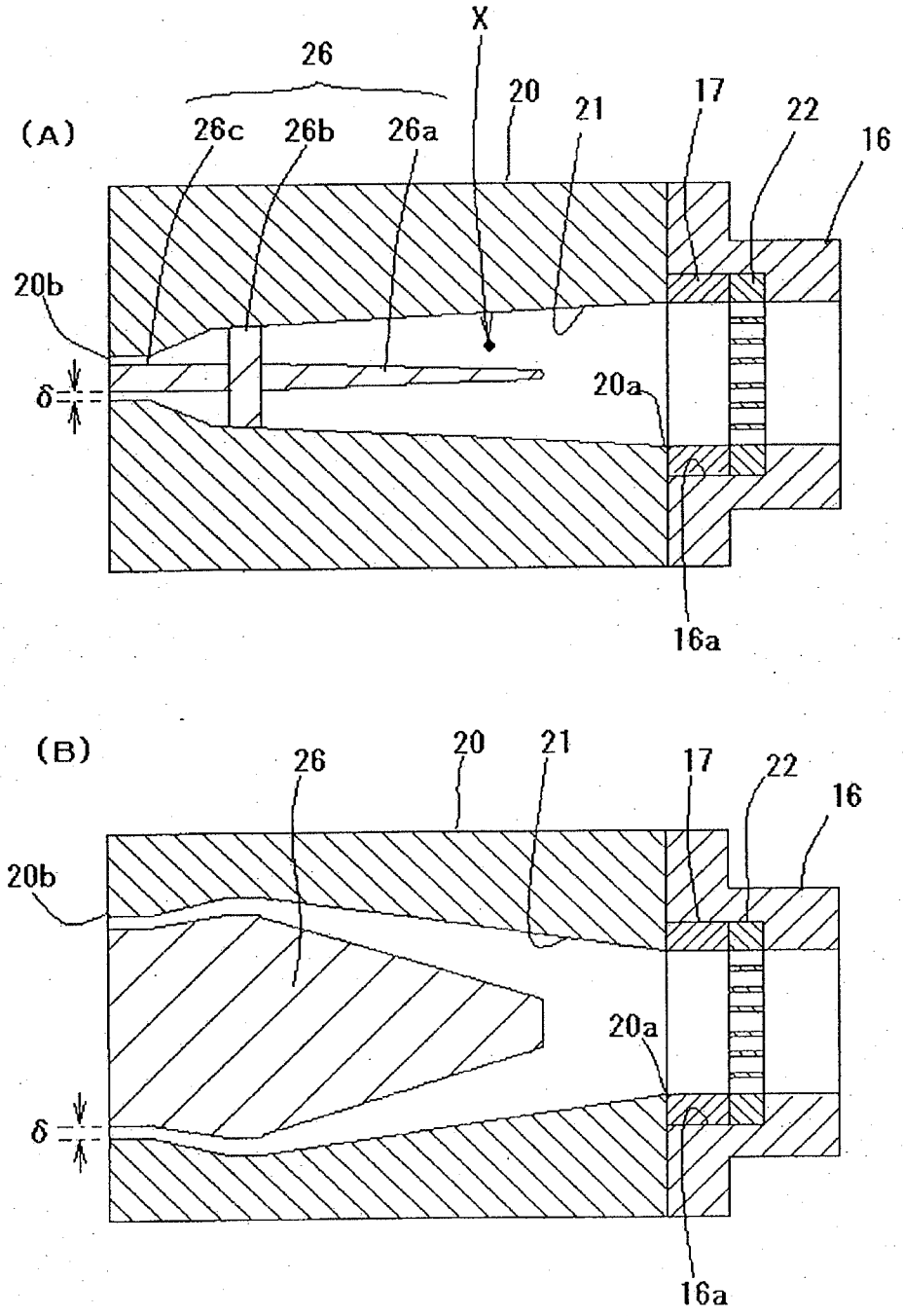

(A)
X
26
26c
26b
26a
20
21
17
22
16
20b
δ
20a
16a
(B)
26
20
21
17
22
16
20b
20a
δ
16a

FIG. 4

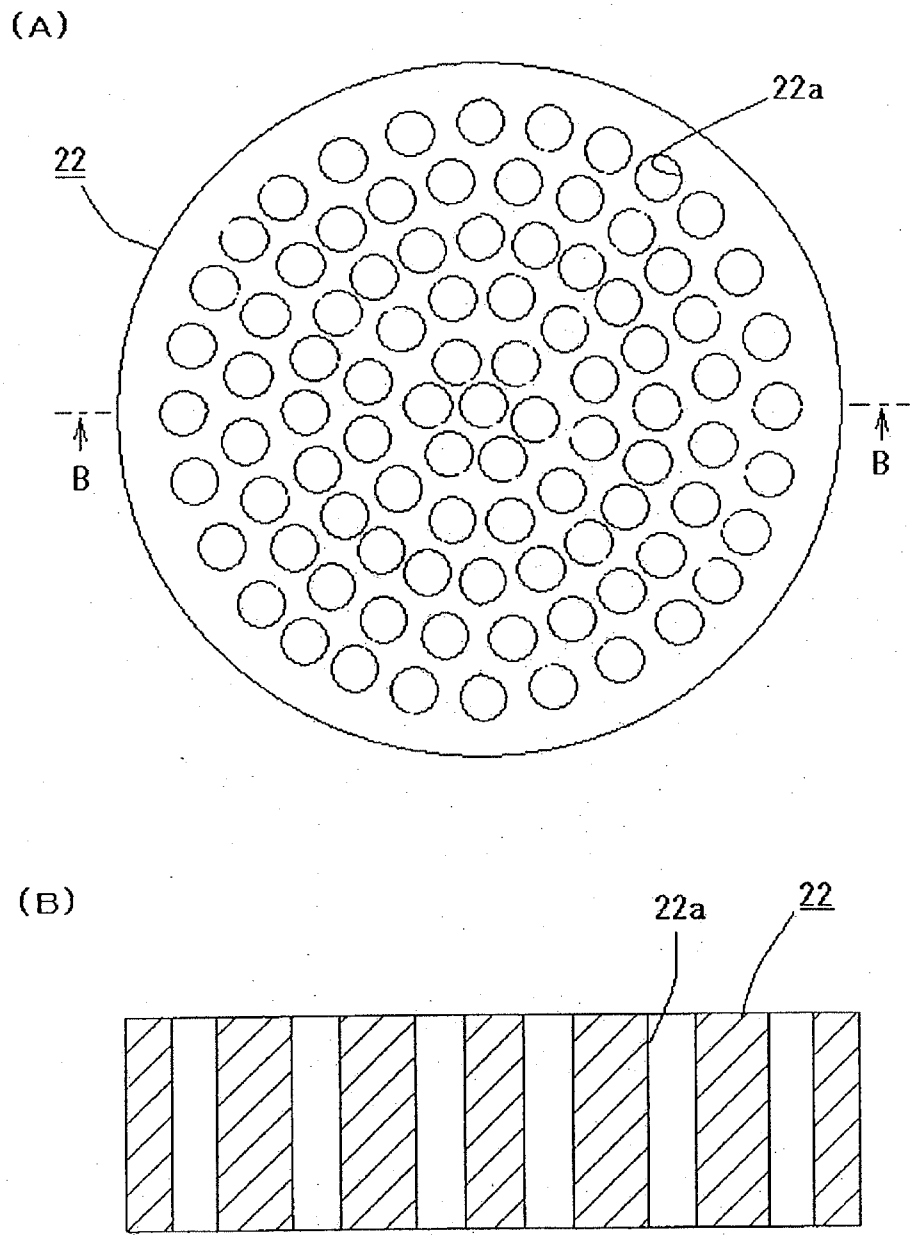


FIG. 5

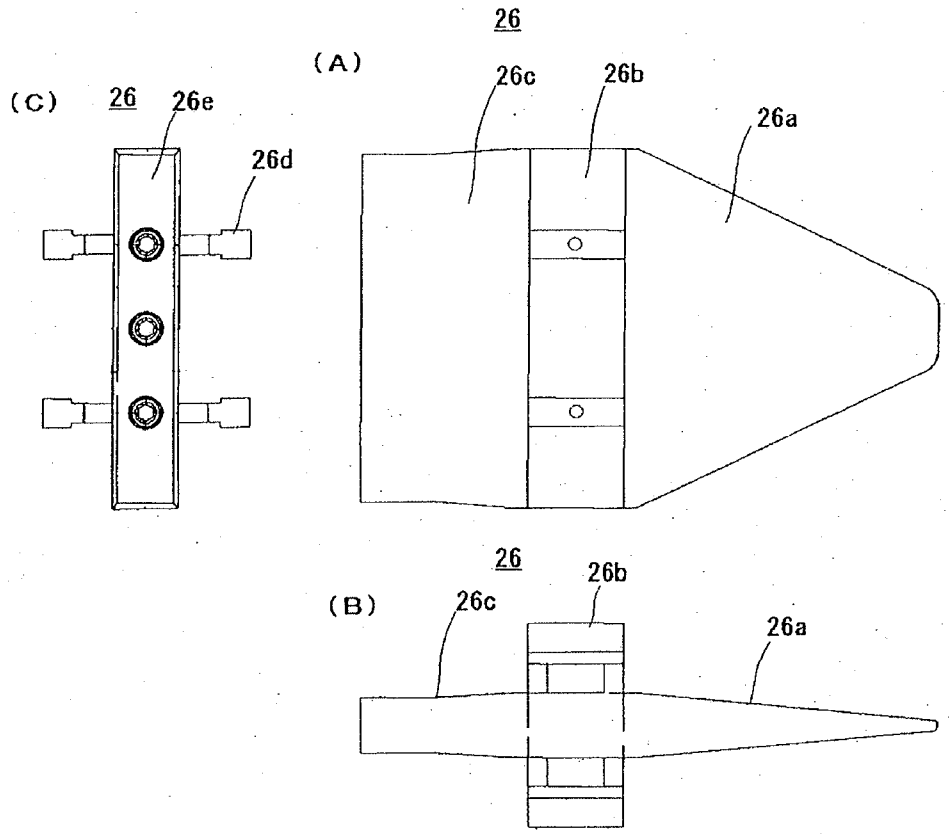


FIG. 6

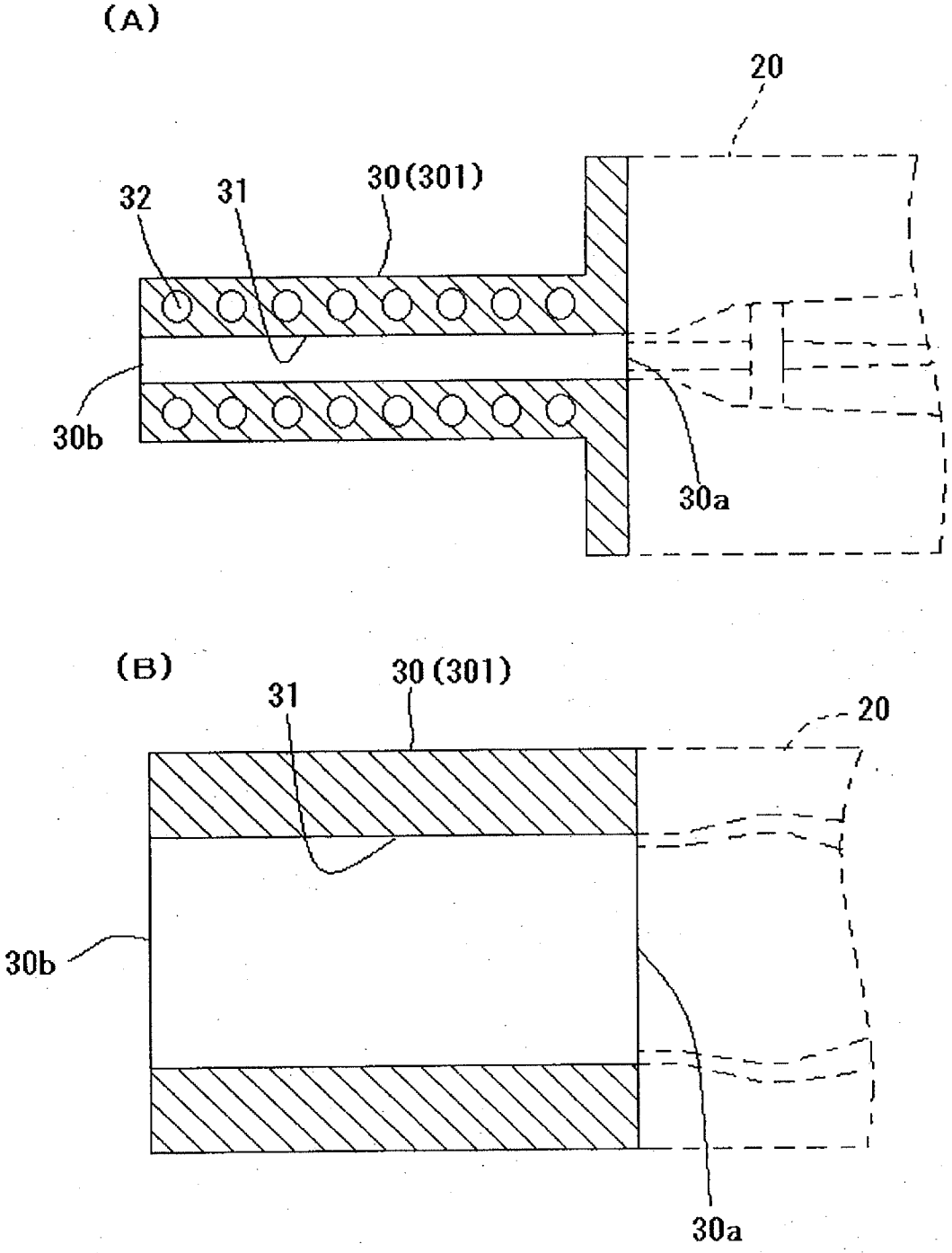


FIG. 7

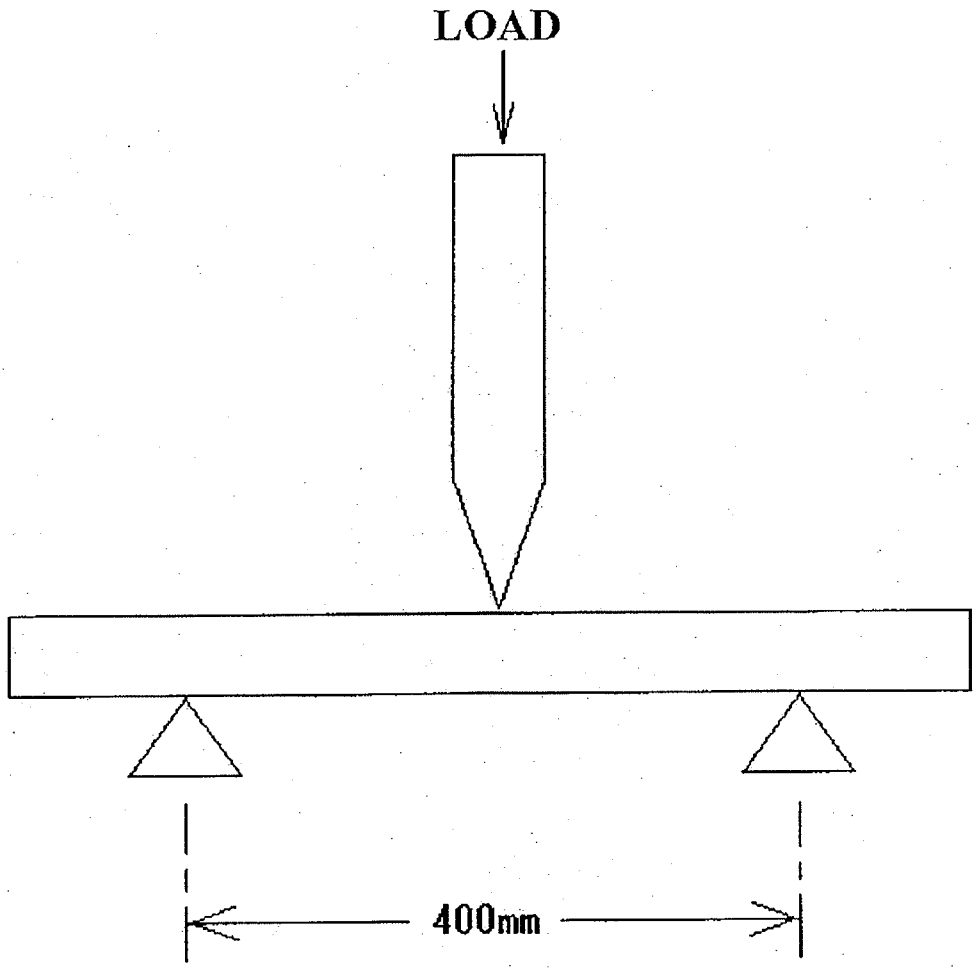
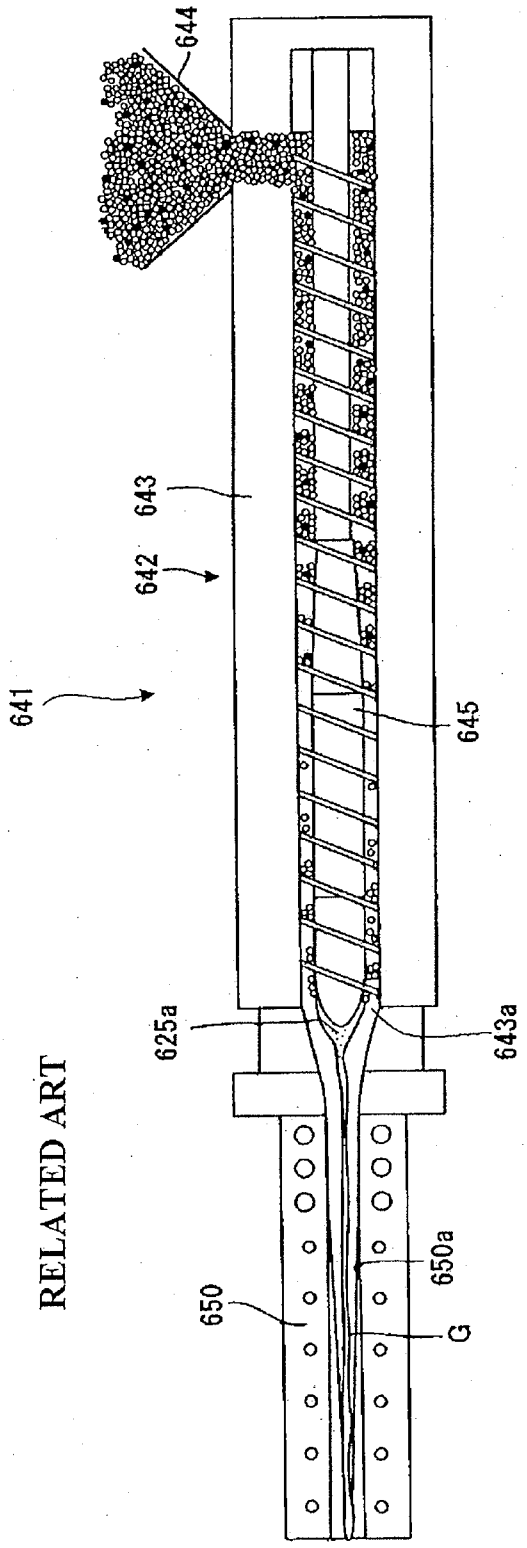


FIG. 8



RELATED ART

FIG. 9

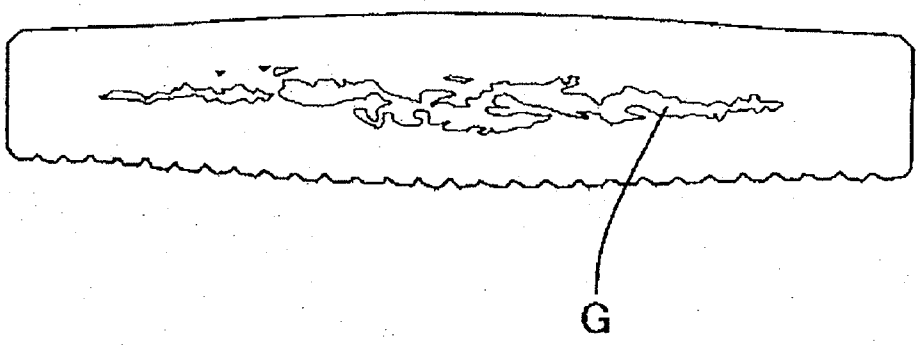


FIG. 10

