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(54) Title: NOVEL CRYSTALS AND PROCESS OF MAKING 5-({[2-AMINO-3-(4-CARBAMOYL-2,6-DIMETHYL-PHENYL)-PROPIONYL]-[1-(4-PHENYL-1H-IMIDAZOL-2-YL)-ETHYL]-AMINO}-METHYL)-2-METHOXY- BENZOIC ACID

(57) Abstract: The present invention relates to a novel crystal of 5- ({ [2-amino-3- (4-carbamoyl-2, 6-dimethyl-phenyl) -propionyl] - [1- (4 -phenyl- Ih- imid azol-2-yl) -ethyl] -amino} -methyl) -2-methoxy-benzoic acid and methods of making the zwitterion of 5- ({ [2-amino-3- (4-carbamoyl-2, 6-dimethyl-phenyl) -propionyl] - [1- (4-phenyl-lh-imid azol-2-yl) -ethyl] -amino} -methyl) -2-methoxy-benzoic acid.

WO 2009/009480 A3