

ABSTRACT OF THE DISCLOSURE

A multi-gauge strip with a small amount of residual stress. It is very little liable to deformation during stamping. Its stress distribution is easily known by simple tests. It has its stress reduced by leveling in a specific manner.

The multi-gauge strip is characterized by having one or two thick parts and thin parts formed in the widthwise direction, with the cross section being continuously uniform in the lengthwise direction. The thin part has a hardness of H1 and the thick part has a hardness of H2 such that the ratio of H1/H2 is in the range of 0.9 to 1.15.

This Sheet Has Been Replaced

