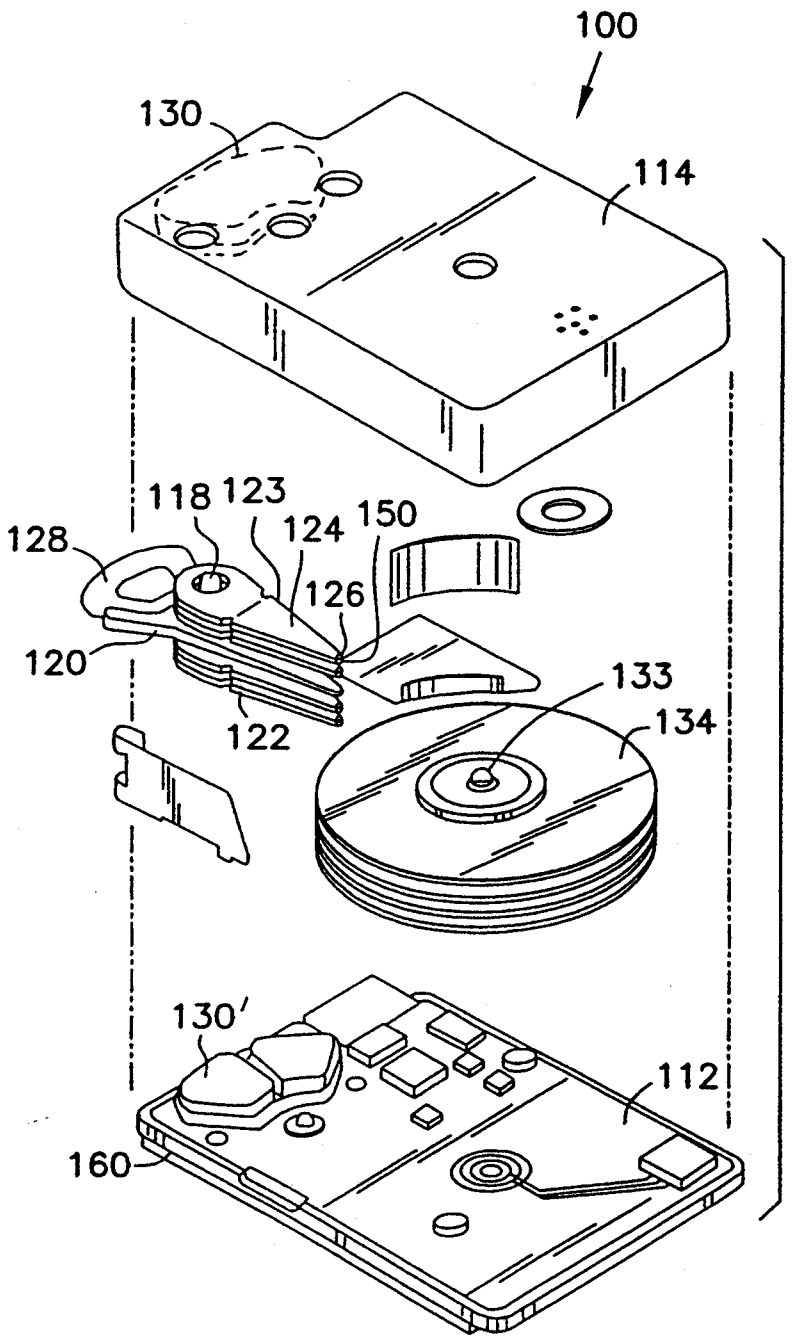


FIG. 1

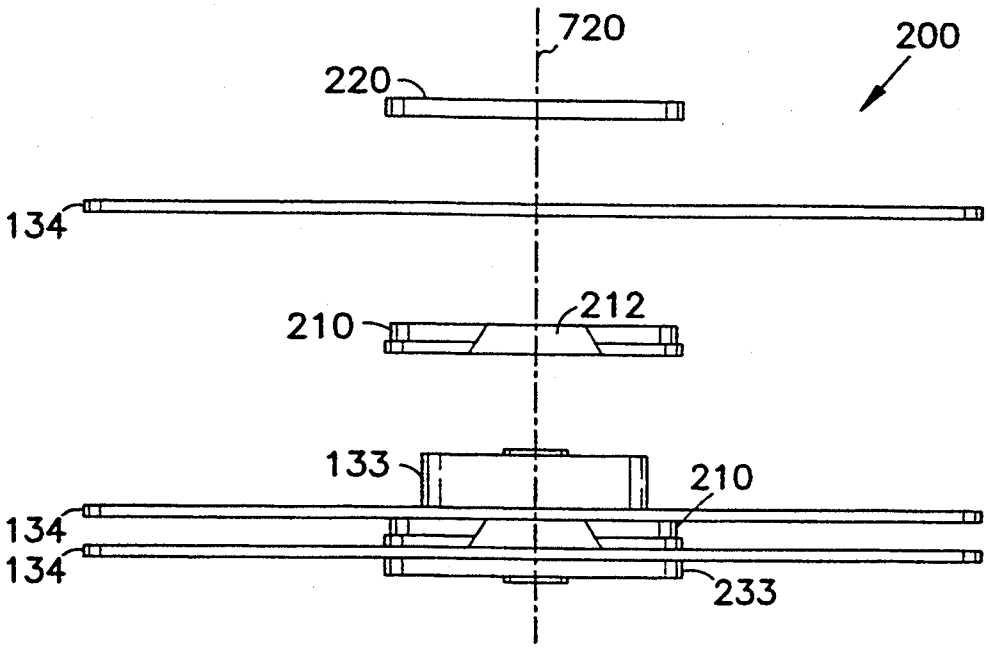

720
200
220
134
210
212
133
210
134
134
233

FIG.2

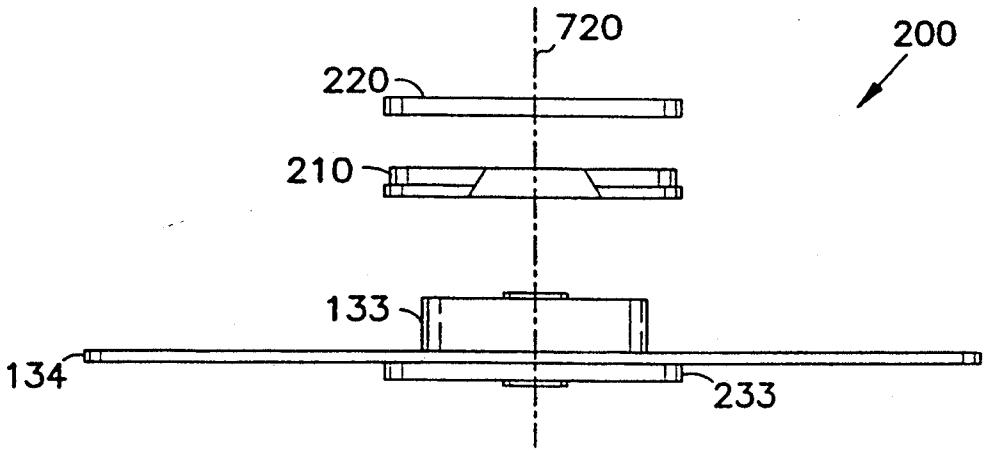

720
200
220
210
133
134
233

FIG. 3

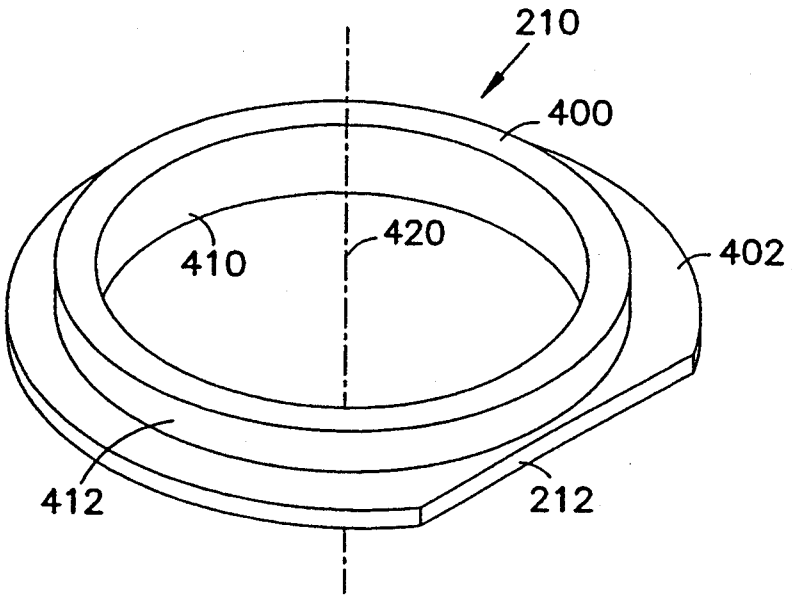


FIG. 4

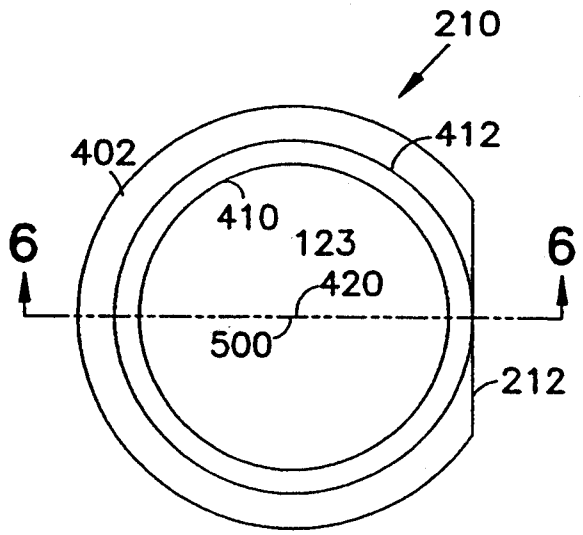


FIG. 5

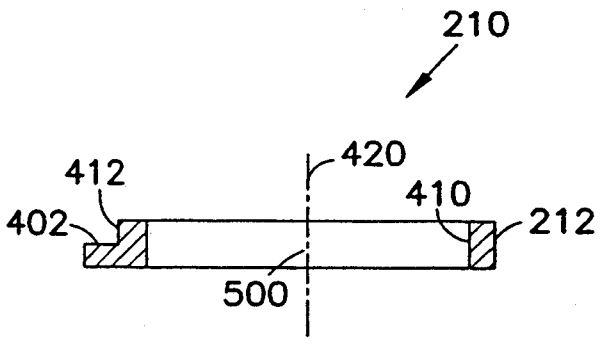


FIG. 6

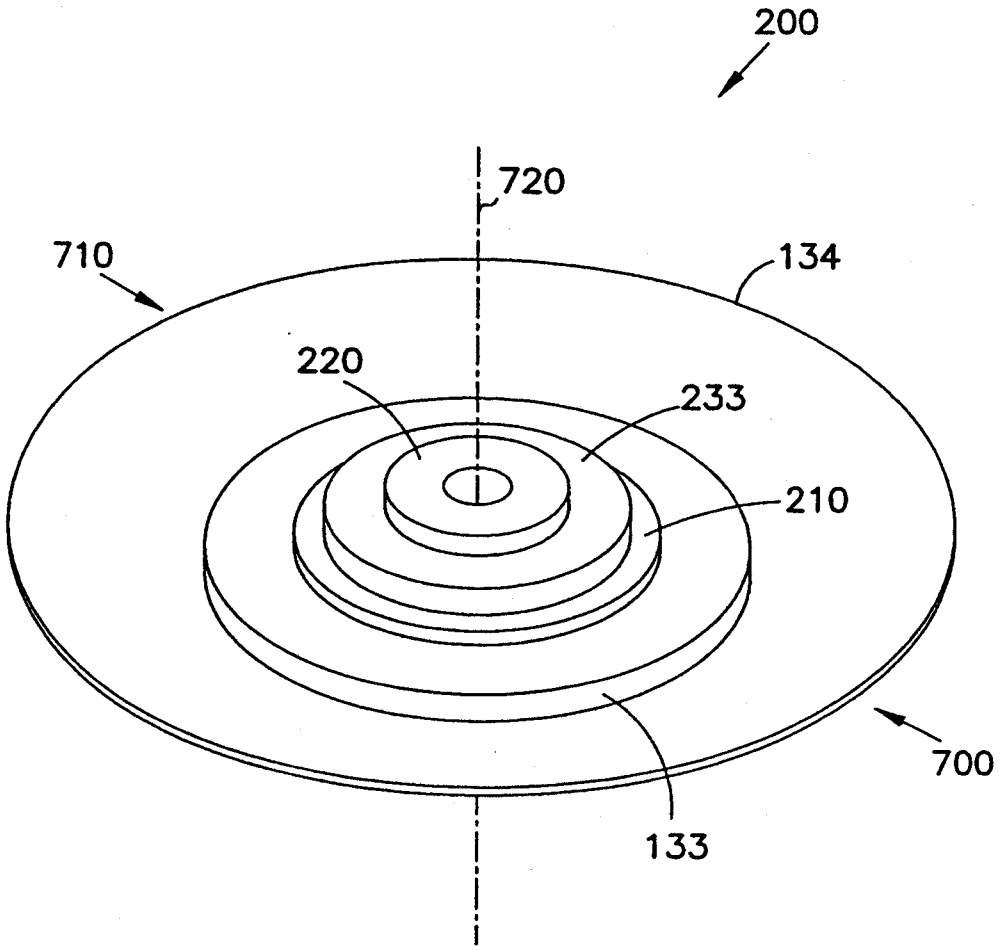


FIG. 7

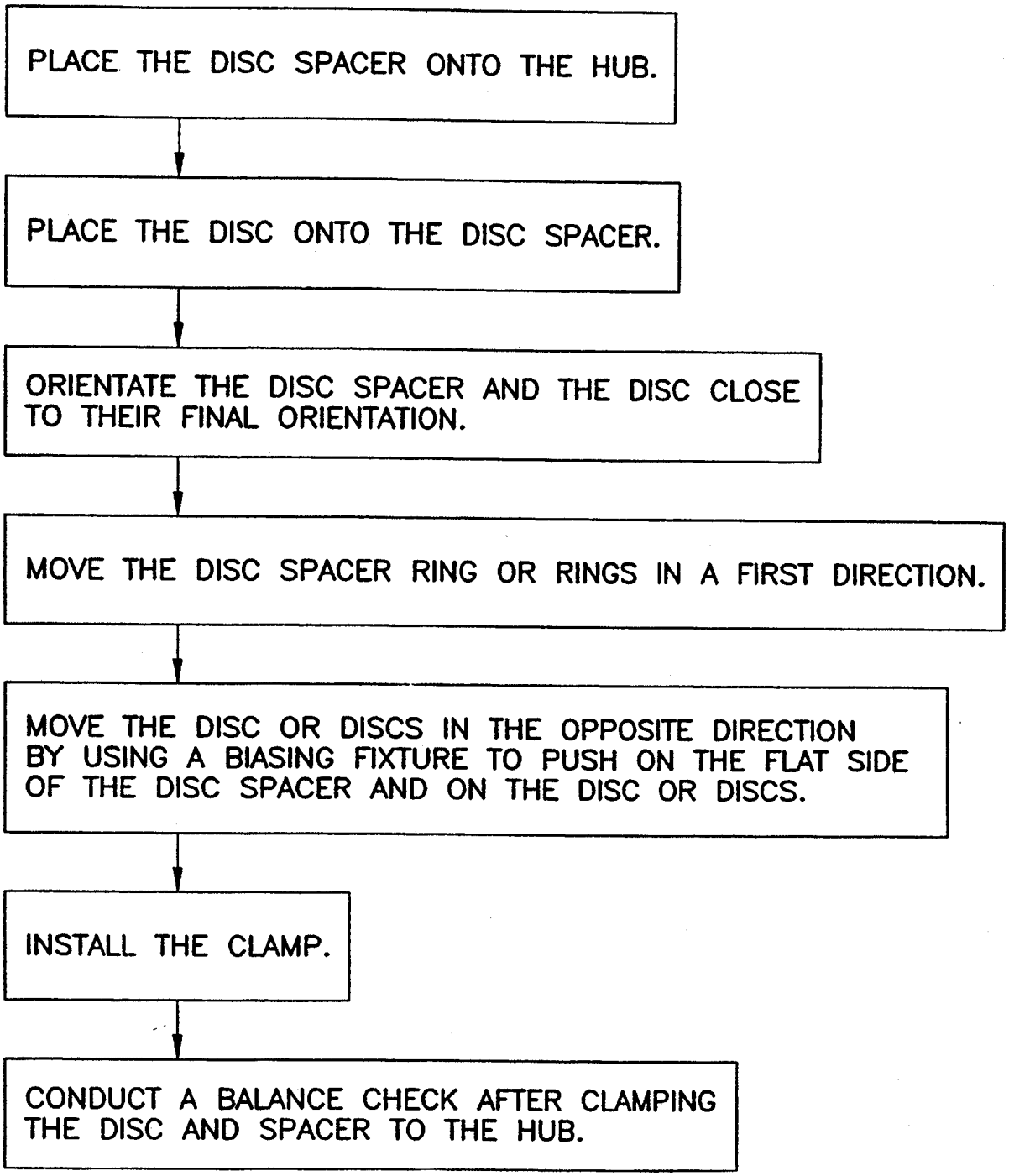

PLACE THE DISC SPACER ONTO THE HUB.
PLACE THE DISC ONTO THE DISC SPACER.
ORIENTATE THE DISC SPACER AND THE DISC CLOSE TO THEIR FINAL ORIENTATION.
MOVE THE DISC SPACER RING OR RINGS IN A FIRST DIRECTION.
MOVE THE DISC OR DISCS IN THE OPPOSITE DIRECTION BY USING A BIASING FIXTURE TO PUSH ON THE FLAT SIDE OF THE DISC SPACER AND ON THE DISC OR DISCS.
INSTALL THE CLAMP.
CONDUCT A BALANCE CHECK AFTER CLAMPING THE DISC AND SPACER TO THE HUB.

FIG. 8

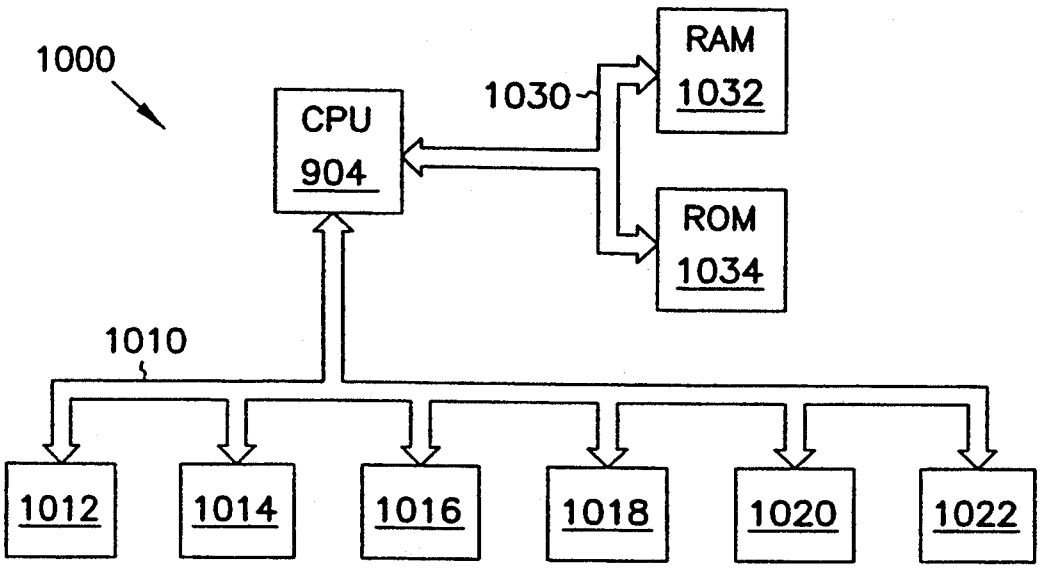

1000
CPU
904
1030
RAM
1032
ROM
1034
1010
1012
1014
1016
1018
1020
1022

FIG. 9