

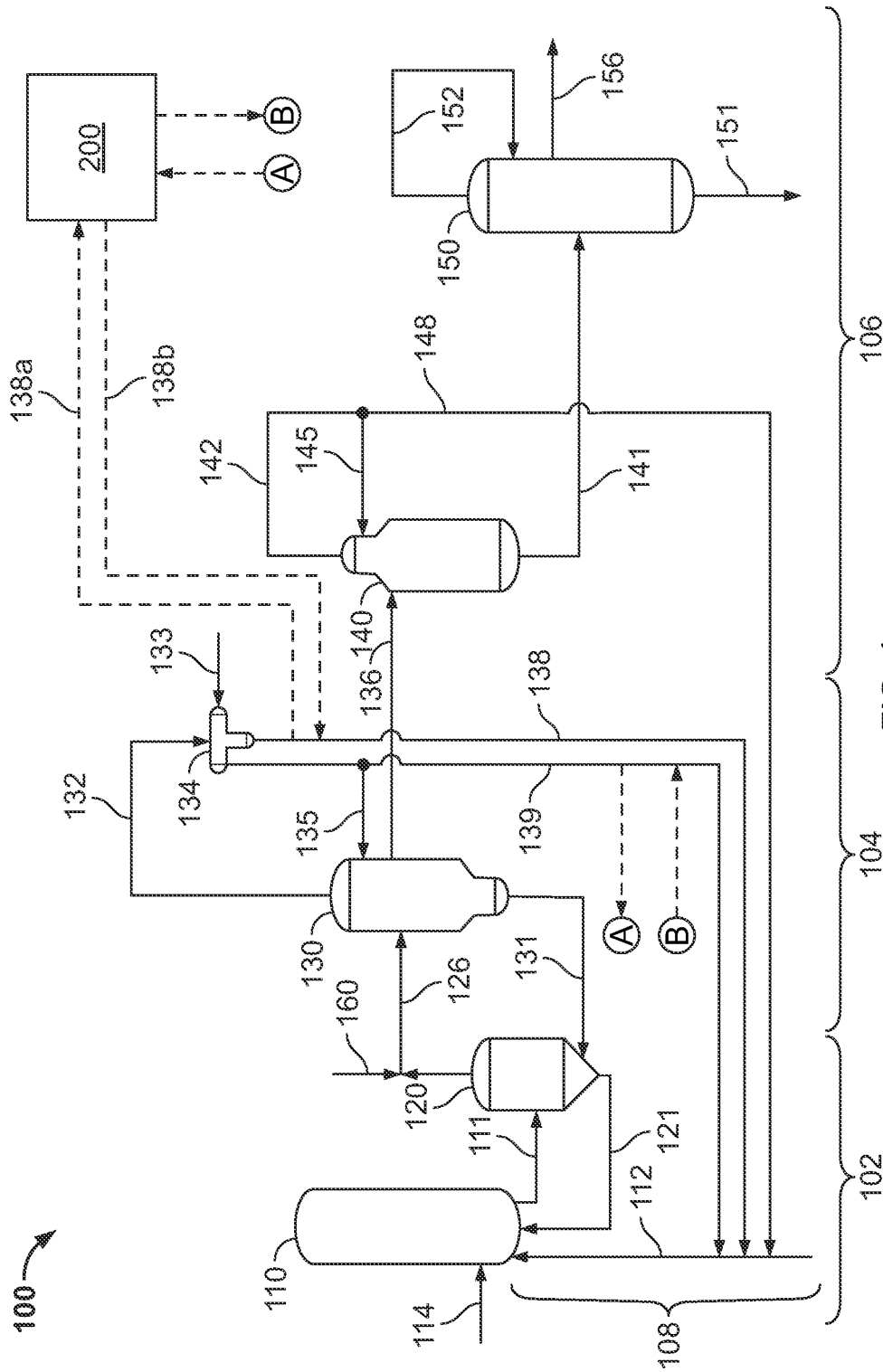


FIG.1

Montmorillonite (MMT1) Slurried with HAc/Octane Soution

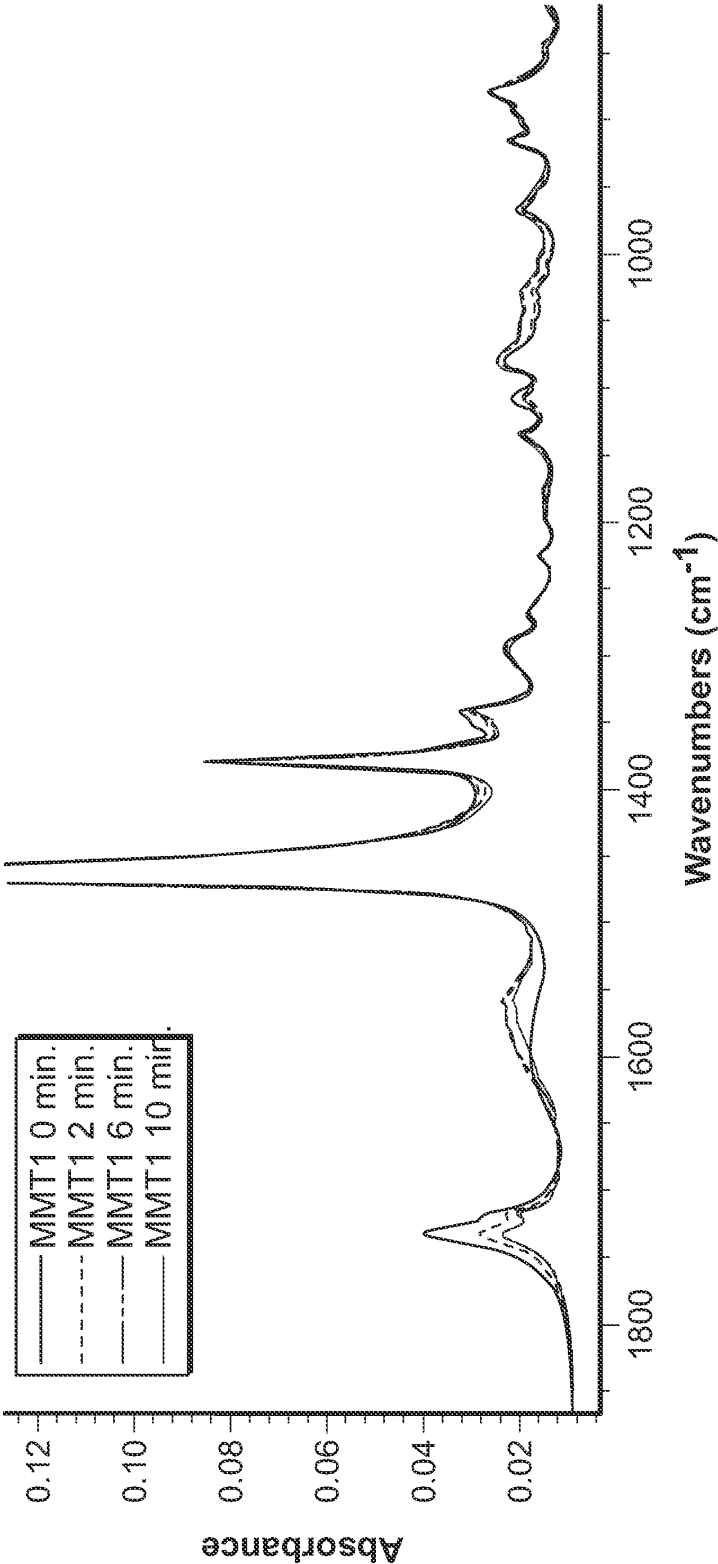


FIG. 2

Dried Montmorillonite (MMT1d) Slurried With HAc/Octane Solution

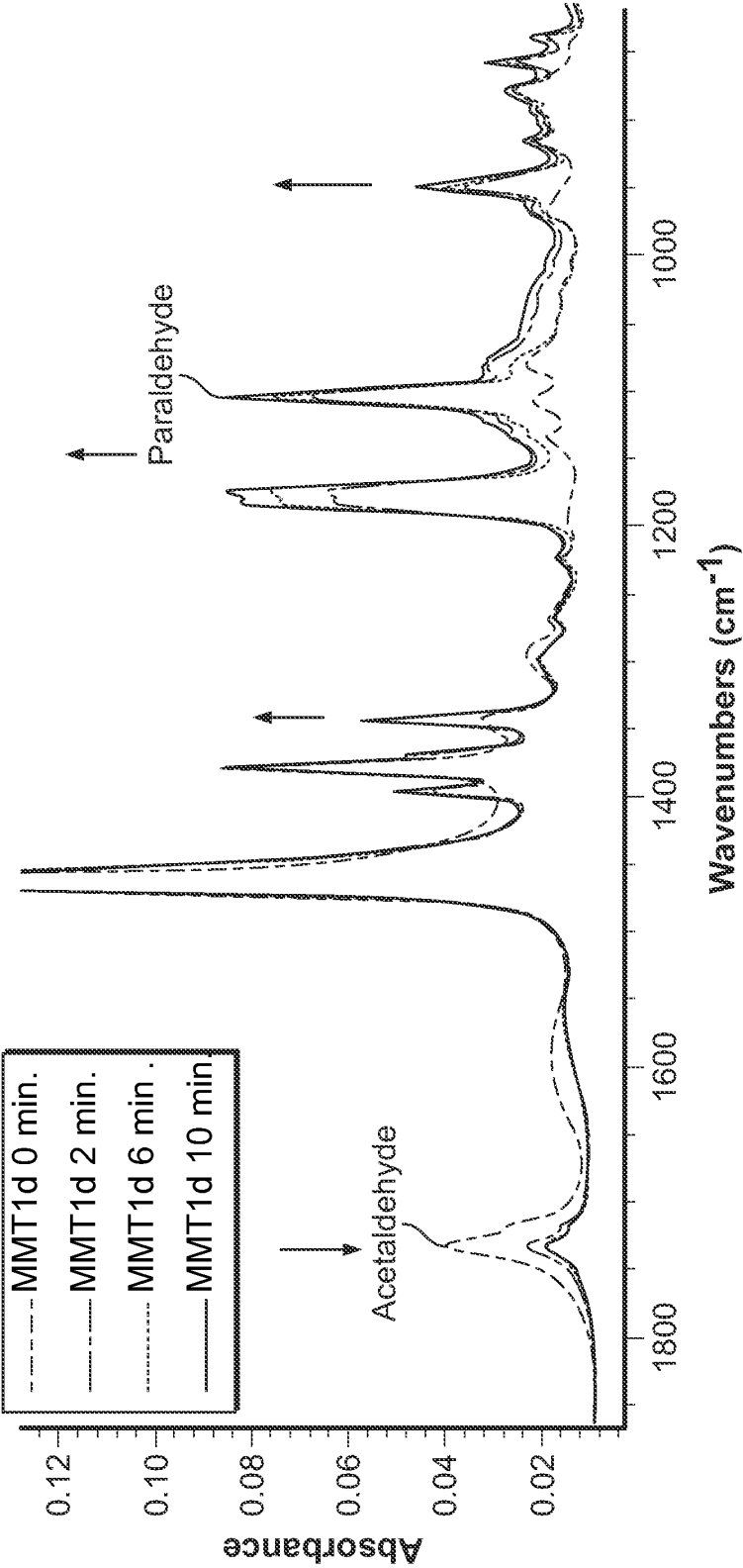


FIG. 3

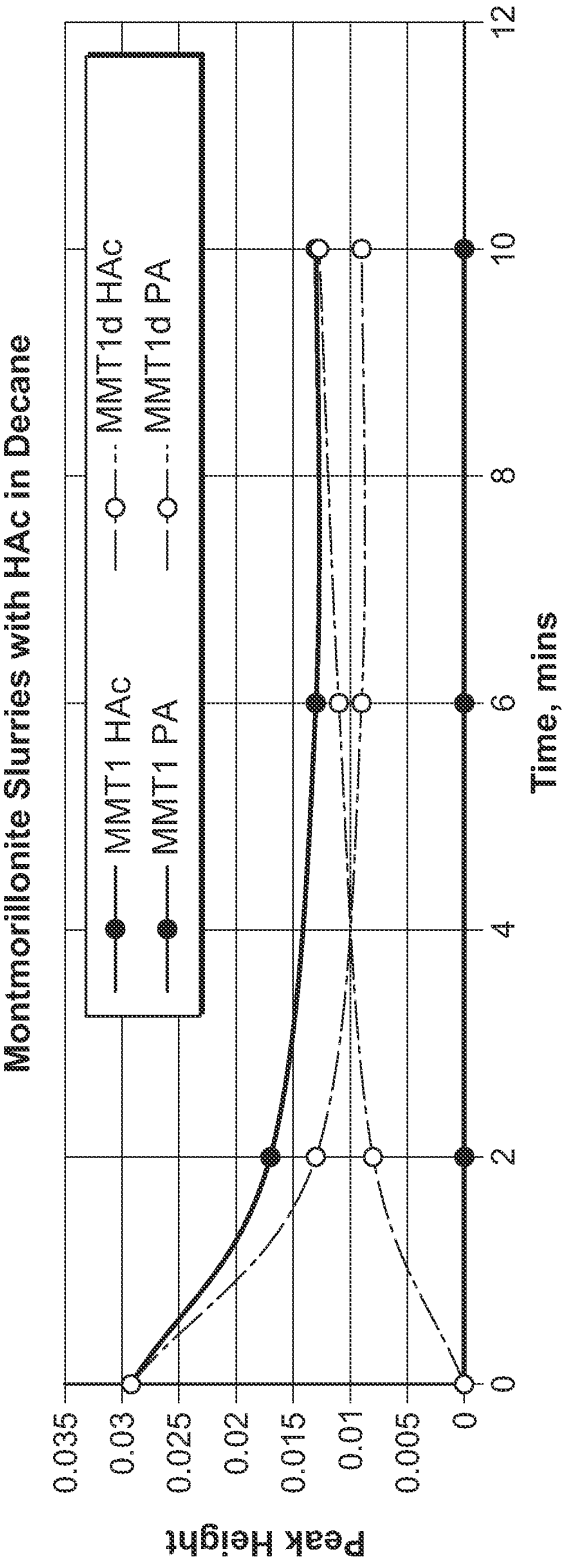


FIG.4

Amberlyst 15 (A15) Slurried with HAc/ Octane Solution

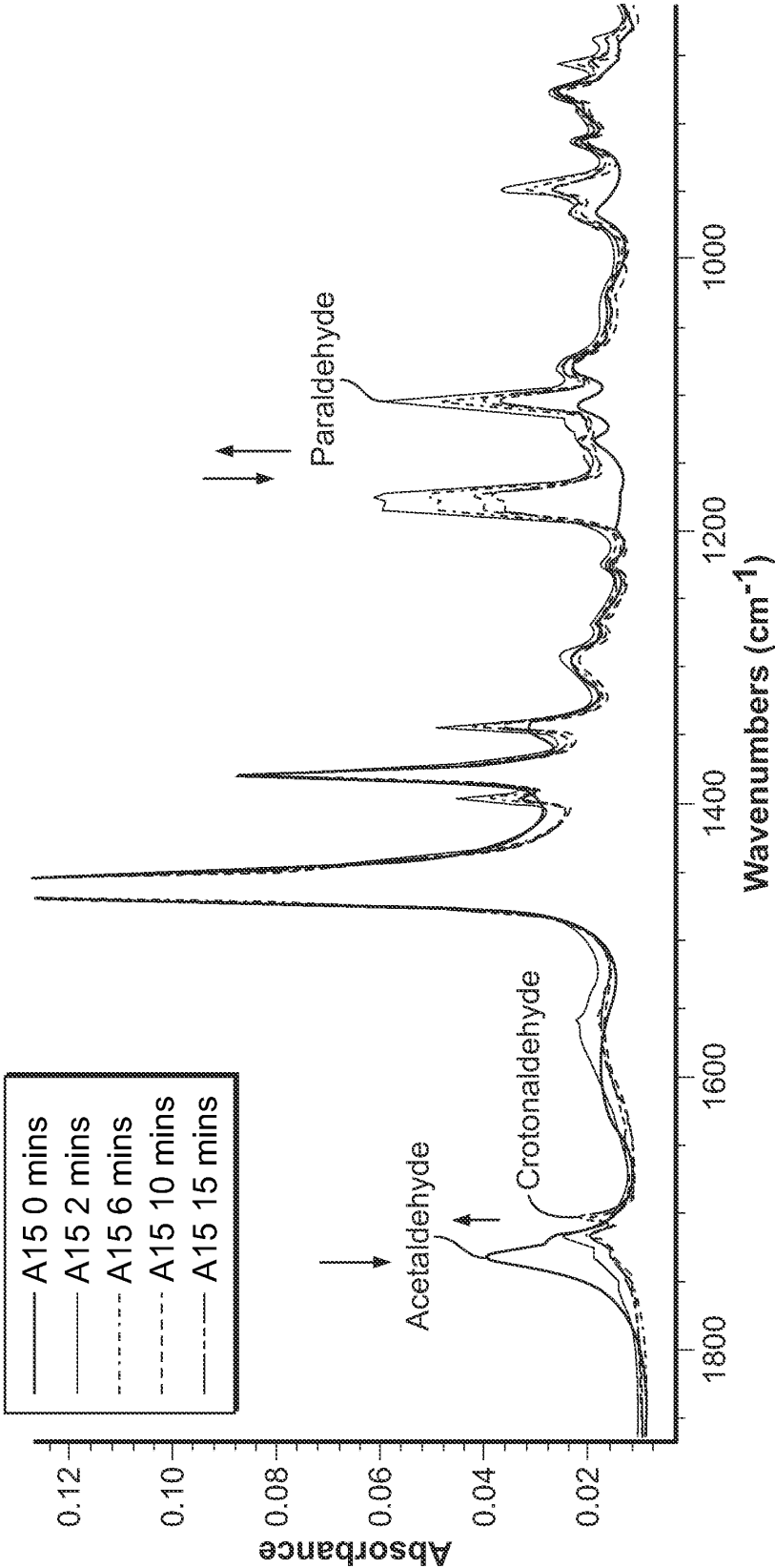


FIG. 5

Various Clays Slurried with Crotonaldehyde/Octane Solution

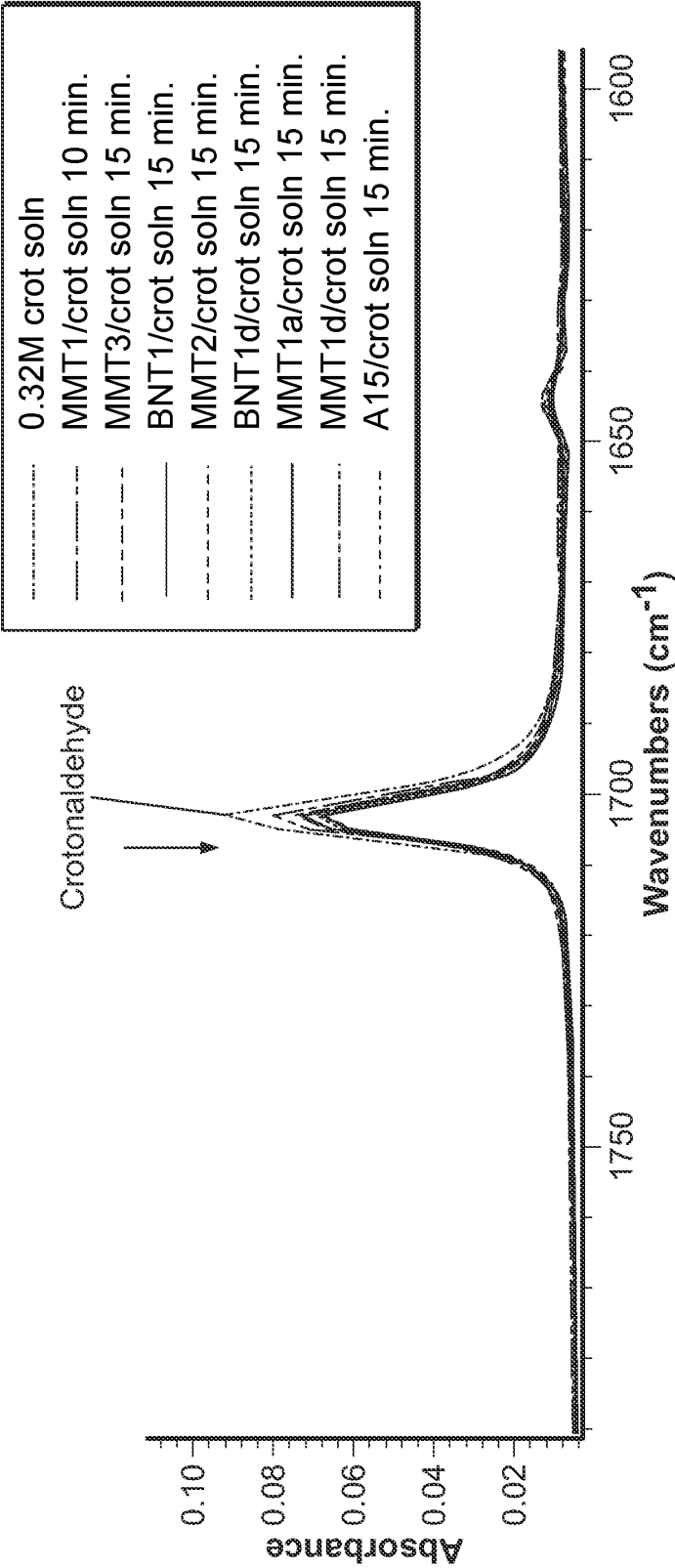


FIG. 6

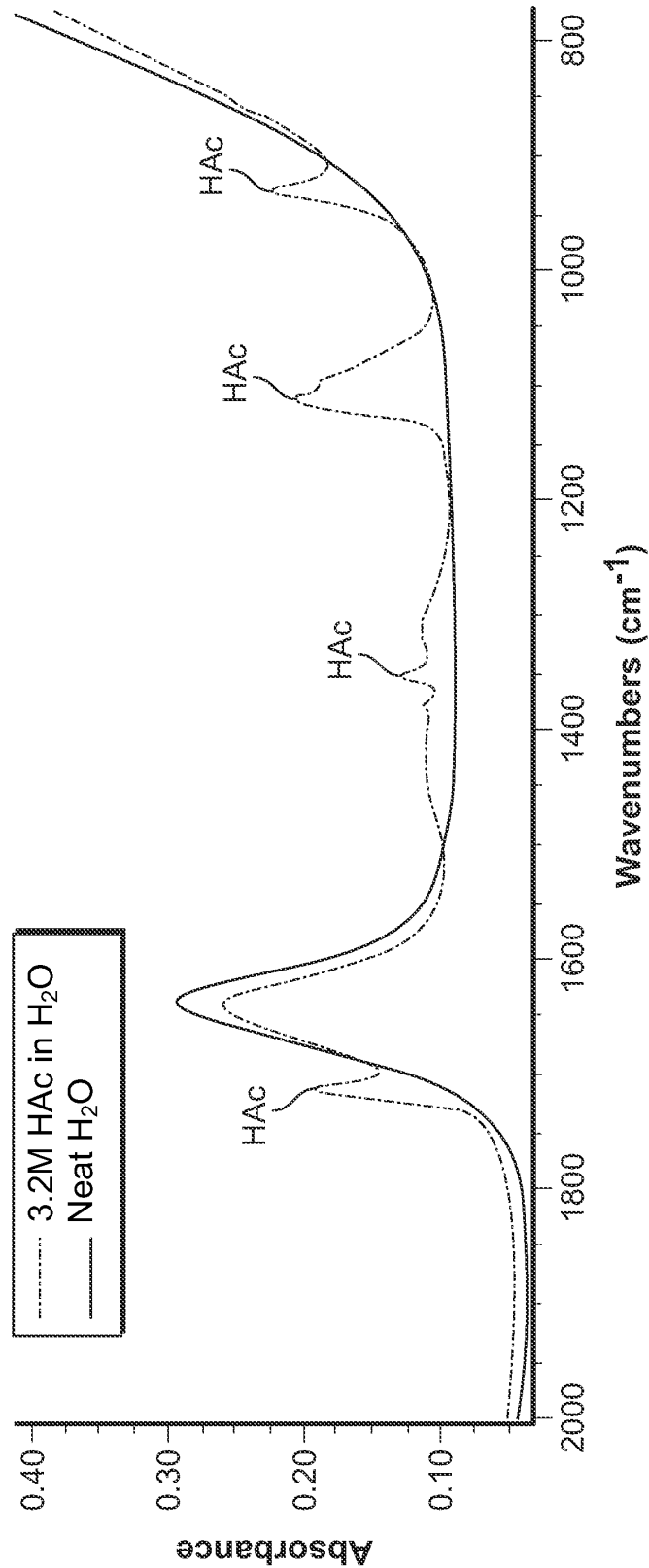


FIG. 7