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Abstract

The invention relates to a dynamic molten mass guide sleeve with an articulated motion to compensate for differences in
5 expansions in the inner flow hot channel with air gap insulation in injection molding of plastics. To date, fixed molten mass guide sleeves required extremely stringent location deviations and often led to mold cavity ruptures or leakage as a result of differences in expansions. The
10 inventive sleeve is fitted with peripheral sealing lips on both ends and is mounted in-between the hot channel (3) and the mold cavity (6). Said sleeve compensates for heat expansions and enables well-defined temperature separation in the mold feed orifice area of the injection mold by
15 sealing the air gap (4).

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