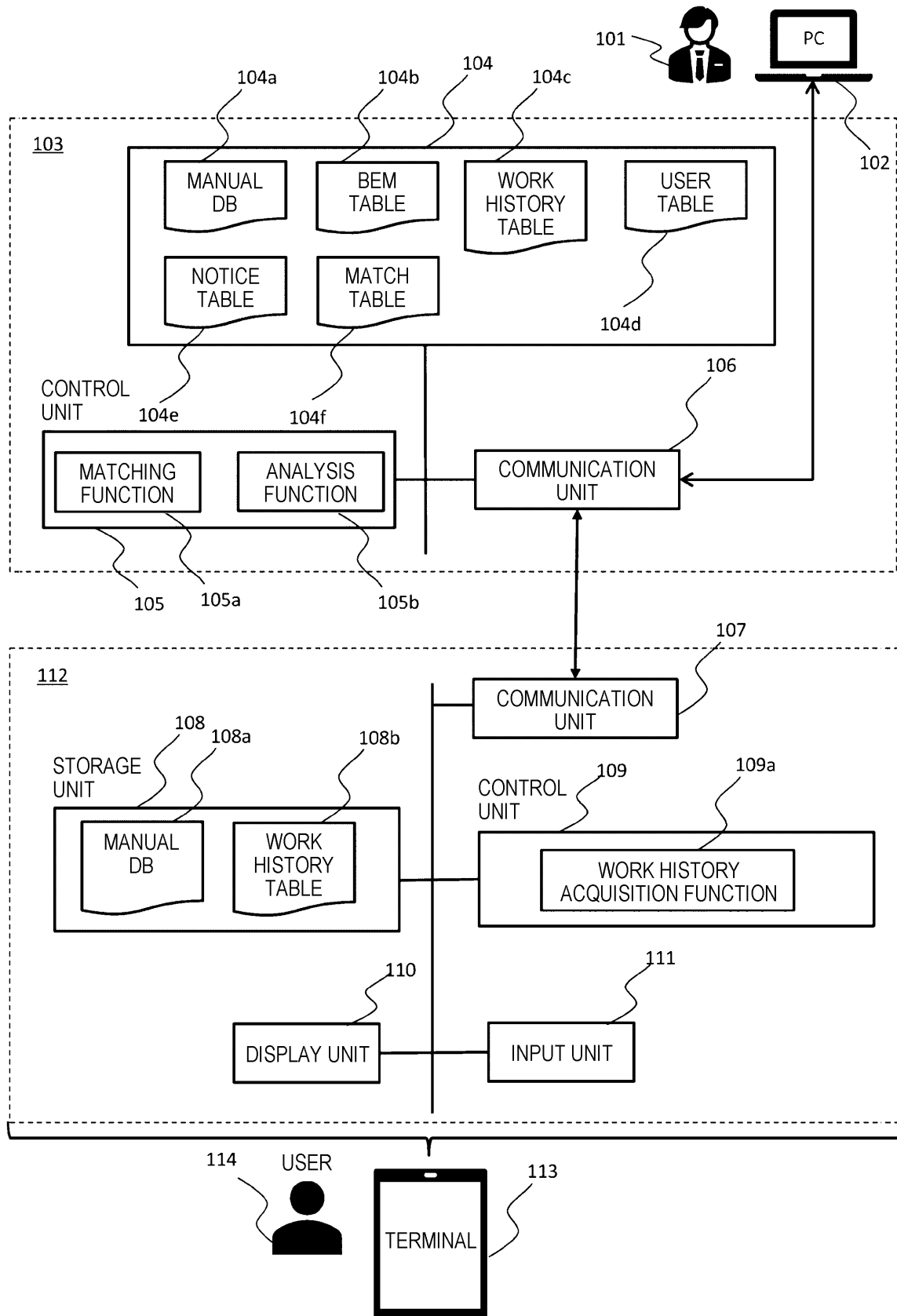


[FIG. 1]



[FIG. 2]

104b

MANUAL ID	ID	WORK BLOCK	REFERENCE TIME	WORK ELEMENT			
				ID	MANIPULATION TARGET 1	MANIPULATION TARGET 2	MANIPULATION
1	1	DRAWER ASSEMBLY	800	1	PLATE A	WOODEN DOWEL	ADHESIVE BONDING
				2	PLATE A	HANDLE	SCREW FASTENING
				3	PLATE A	PLATE B	BOLT FIXING
	2	STORAGE SECTION ASSEMBLY	400	4	PLATE C	PLATE D	SCREW FASTENING
				5	PLATE D	PLATE E	CAM-LOCK FIXING
	3	TOP PANEL ATTACHMENT	800	6	PLATE E	PLATE F	CAM-LOCK FIXING
				7	PLATE F	PLATE G	BOLT FIXING
	4	CASTER INSTALLATION	200	8	PLATE C	CASTER	SCREW FASTENING
				9	PLATE C	WOODEN DOWEL	ADHESIVE BONDING
				10	PLATE A	PLATE H	BOLT FIXING

[FIG. 3]

104c

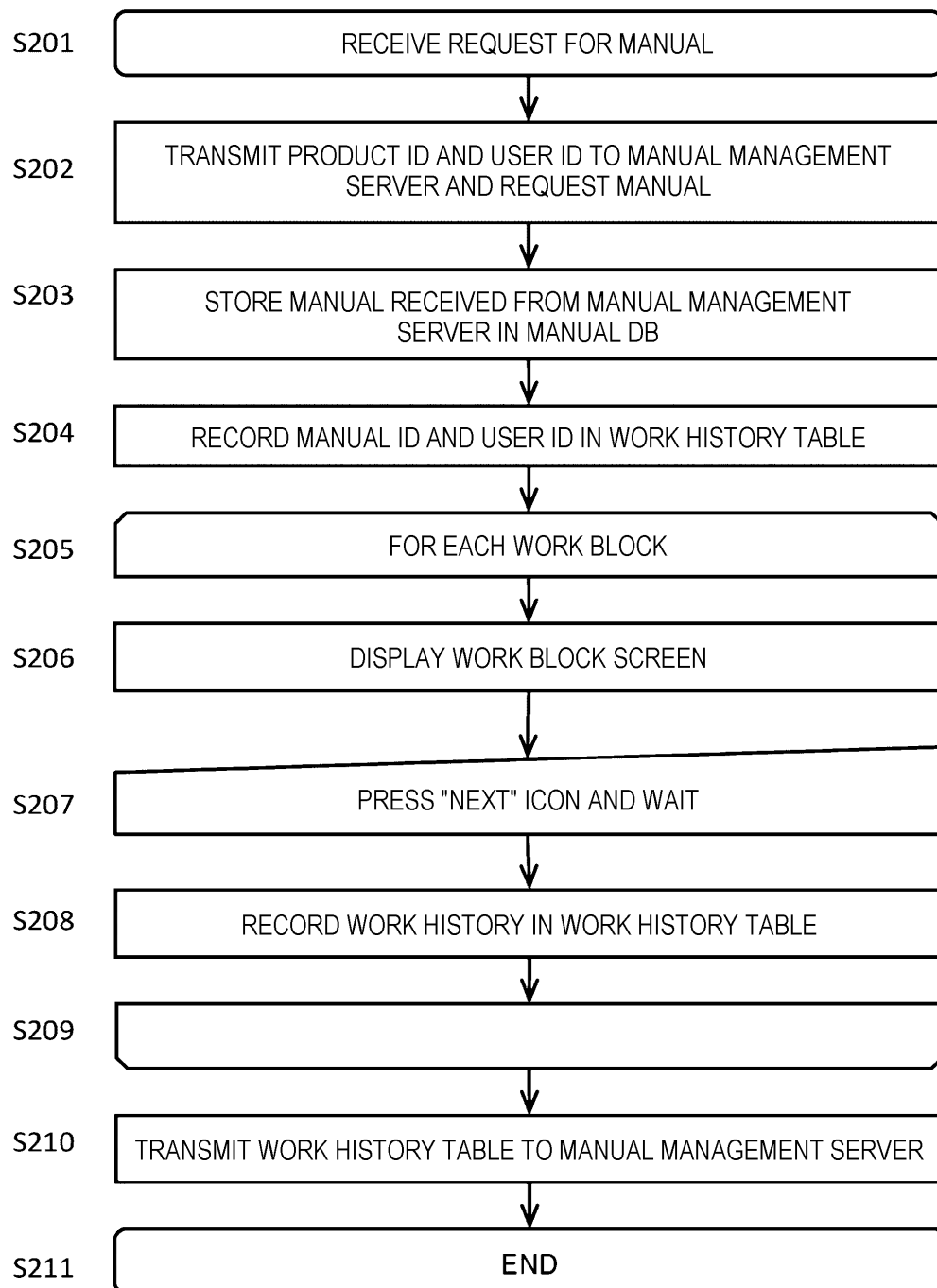
MANUAL ID	USER ID	DRAWER ASSEMBLY	STORAGE SECTION ASSEMBLY	TOP PANEL ASSEMBLY	CASTER INSTALLATION
1	1	800	100	1000	200
	2	1000	200	800	100
	3	100	100	100	50
	4	200	100	100	50
	5	100	300	100	50

[FIG. 4]

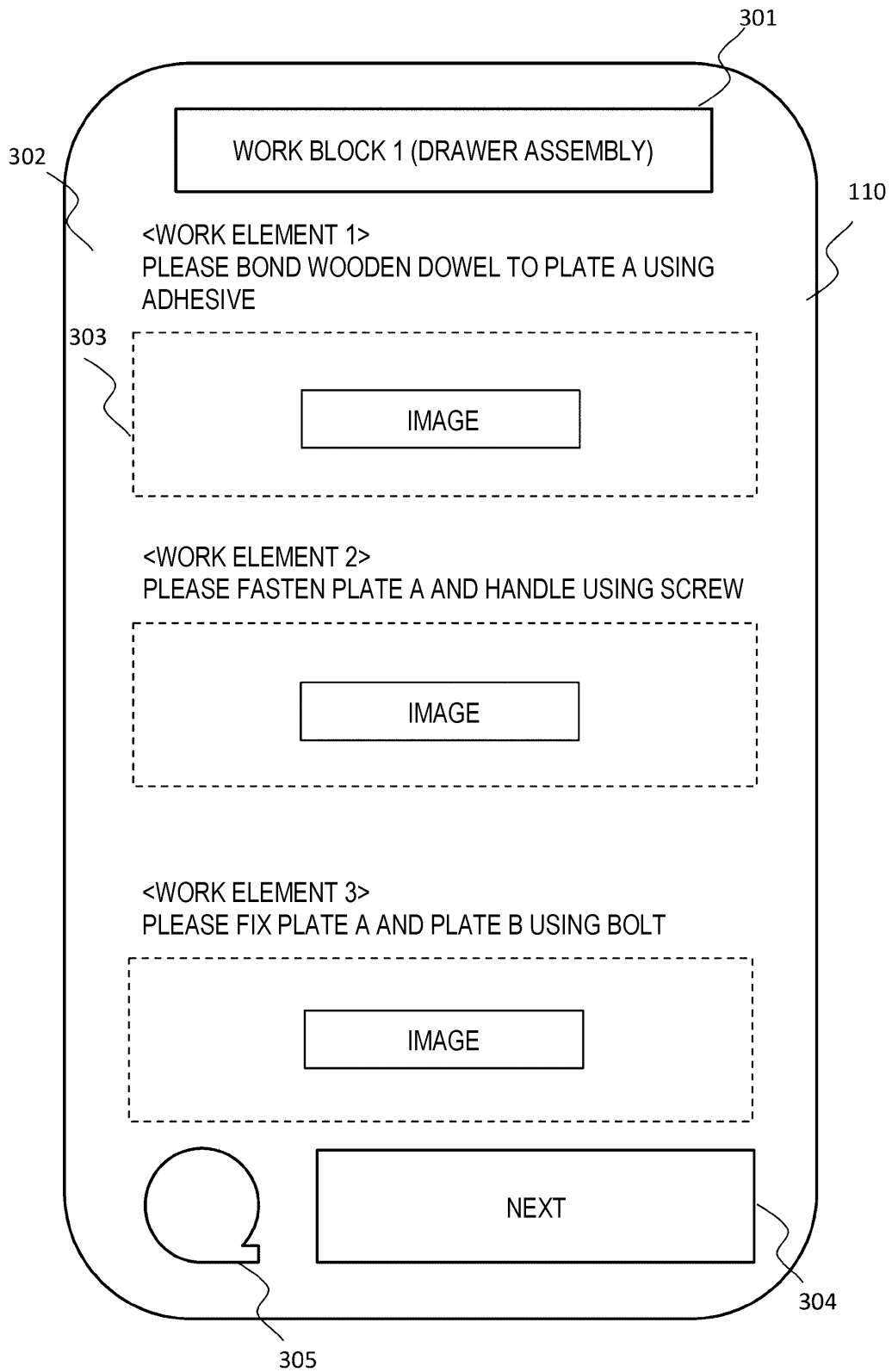
104d

USER ID	GENDER	AGE CLASS	NATIVE LANGUAGE
1	MALE	OLDER ADULT	JAPANESE
2	FEMALE	OLDER ADULT	LANGUAGES OTHER THAN JAPANESE
3	MALE	MIDDLE-AGED ADULT	JAPANESE
4	FEMALE	MIDDLE-AGED ADULT	LANGUAGES OTHER THAN JAPANESE
5	MALE	YOUNGER ADULT	LANGUAGES OTHER THAN JAPANESE

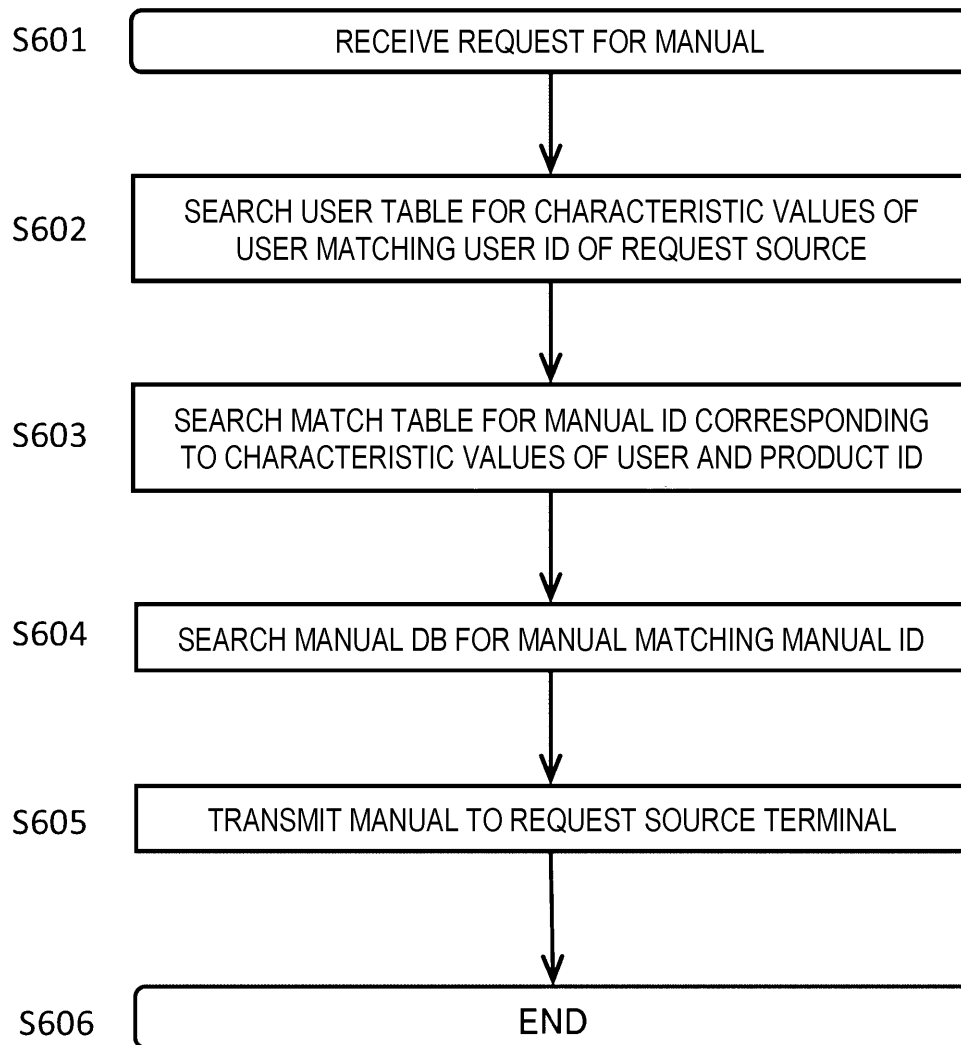
[FIG. 5]



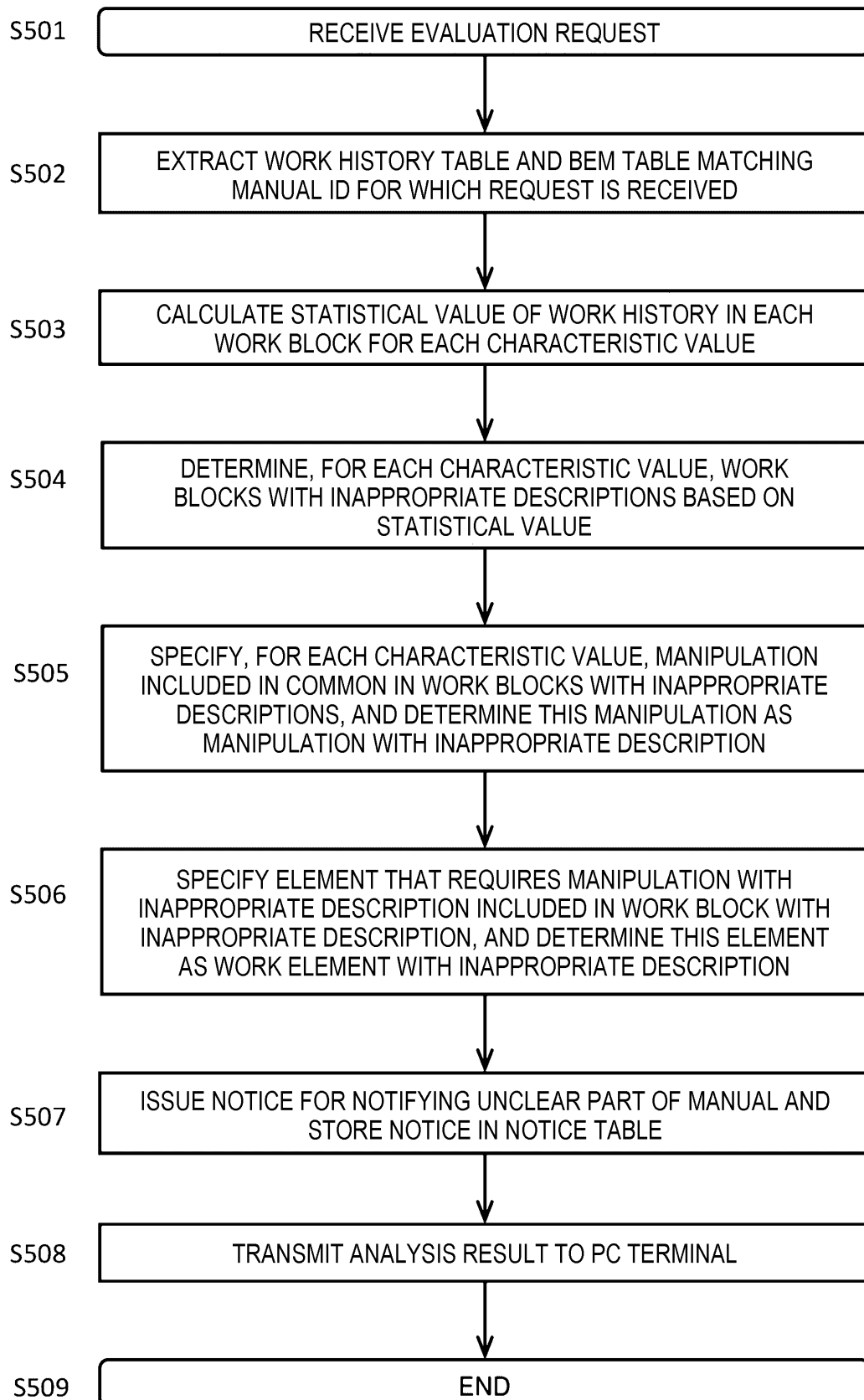
[FIG. 6]



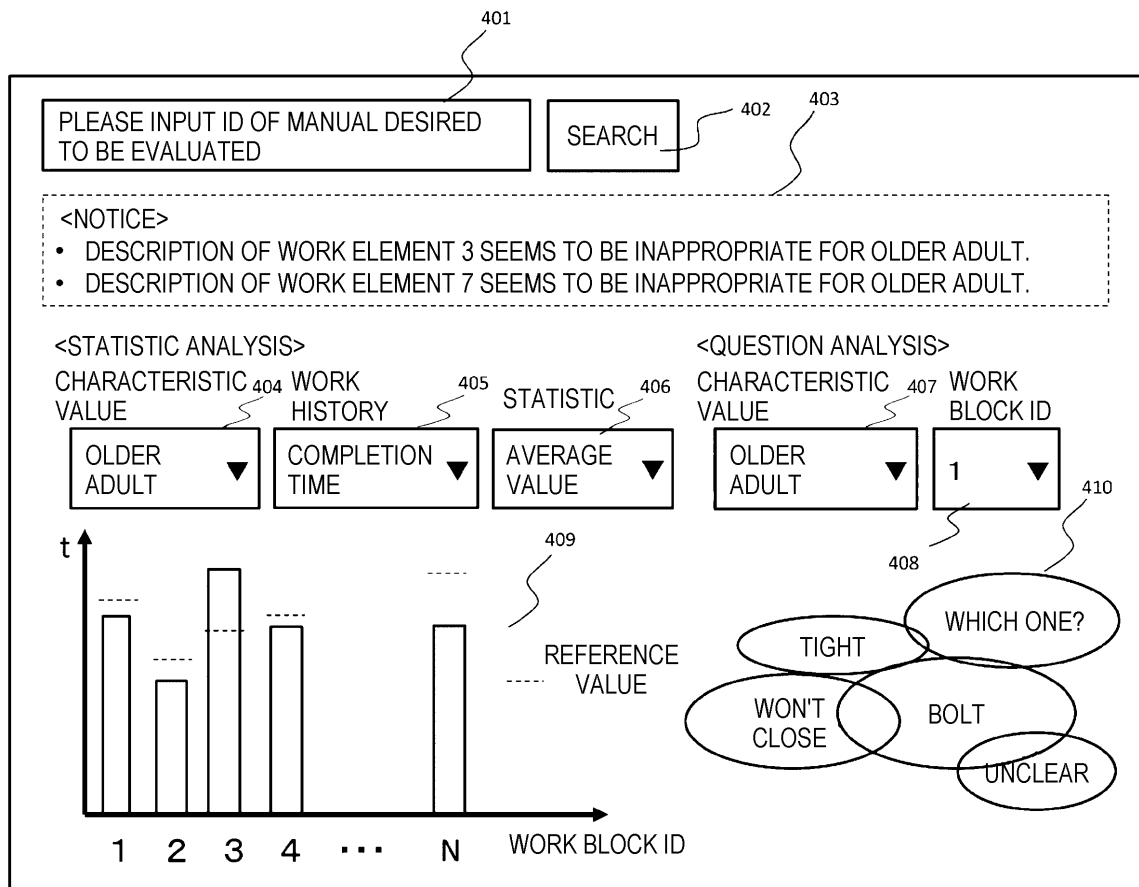
[FIG. 7]



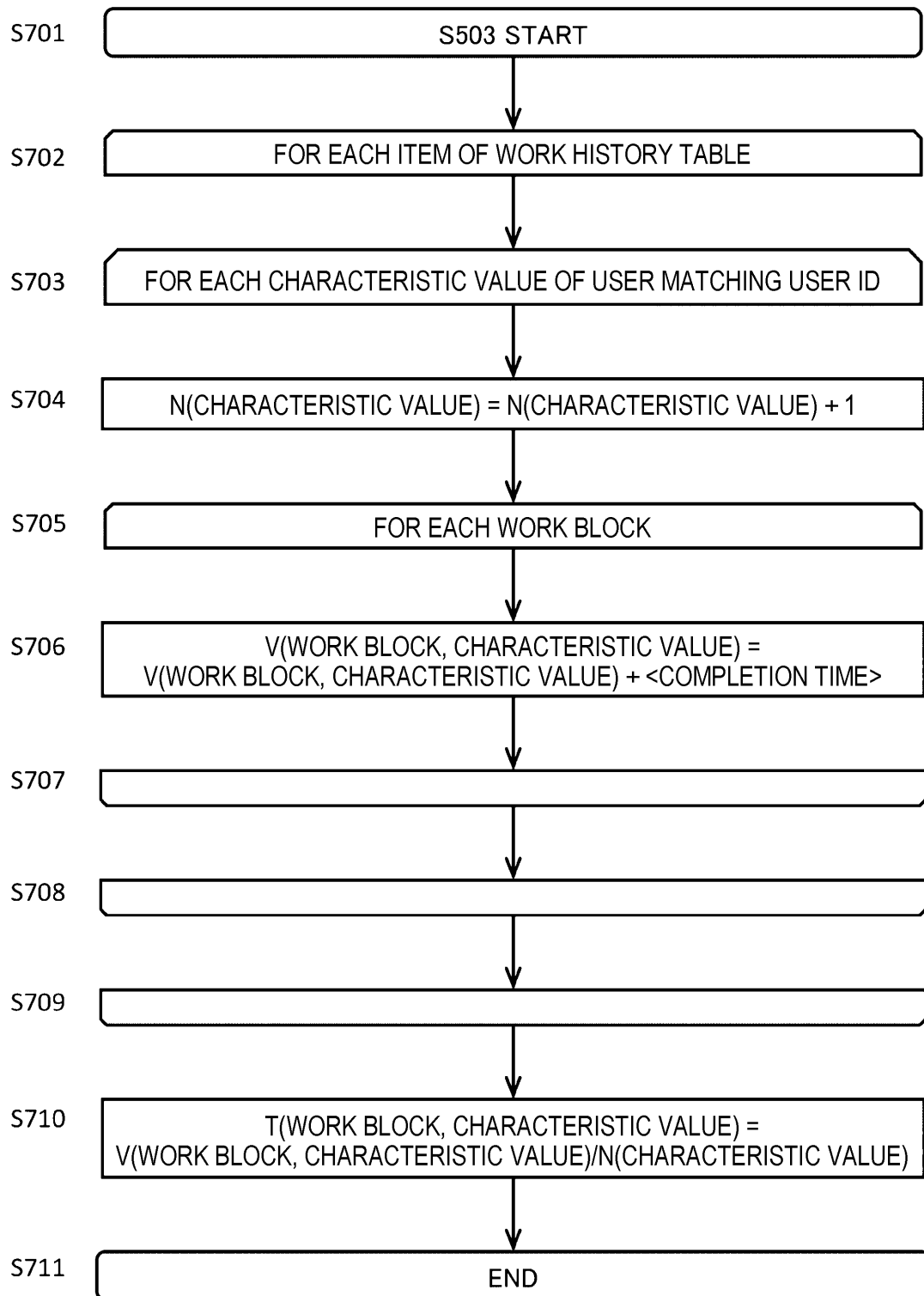
[FIG. 8]



[FIG. 9]



[FIG. 10]

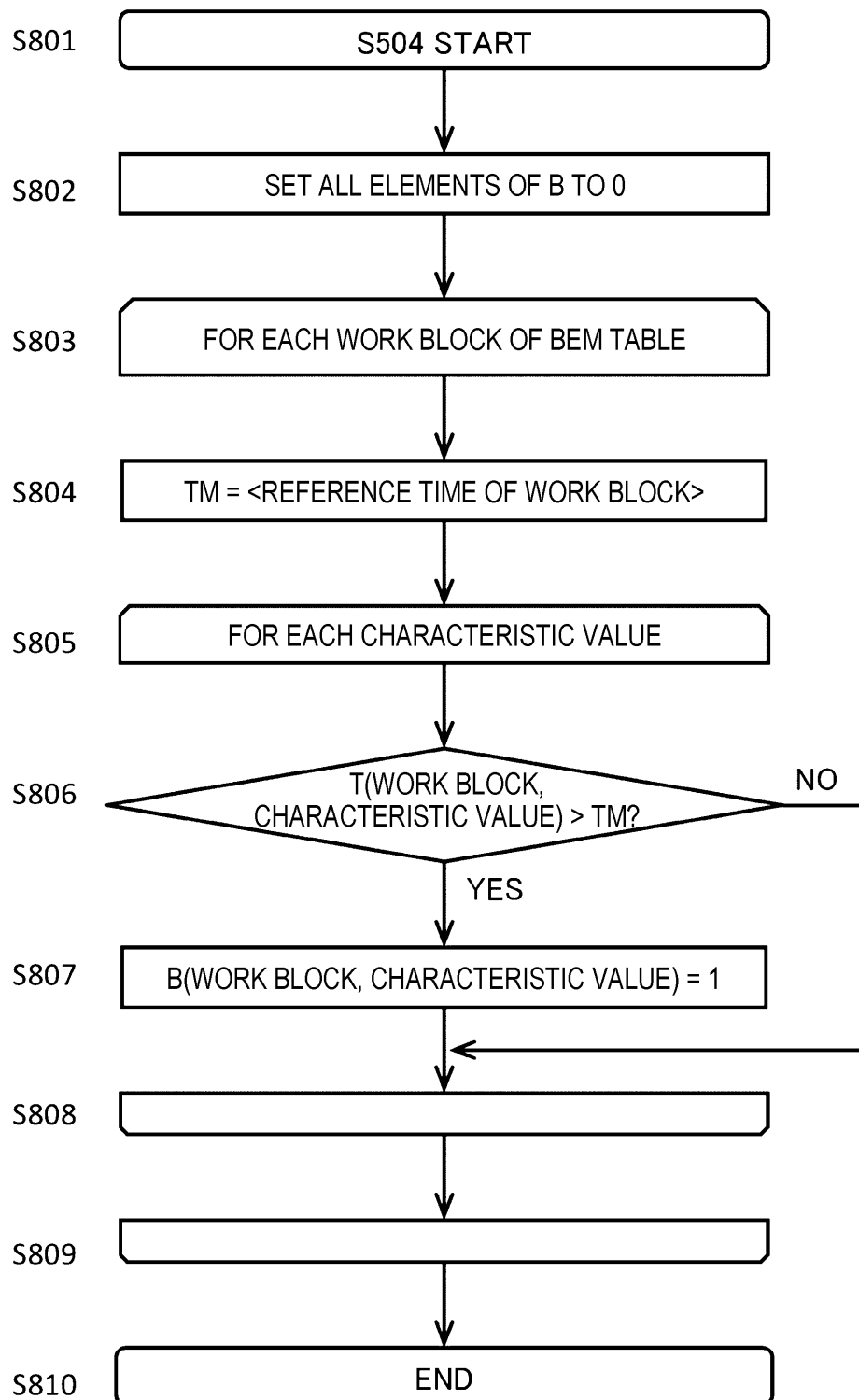


[FIG. 11]

I

MANUAL ID	WORK BLOCK	MALE	FEMALE	OLDER ADULT	MIDDLE-AGED ADULT	YOUNGER ADULT	...
1	DRAWER ASSEMBLY	333	600	900	150	100	
	STORAGE SECTION ASSEMBLY	167	150	150	100	300	
	TOP PANEL ASSEMBLY	400	600	900	100	100	
	CASTER INSTALLATION	100	75	150	50	50	

[FIG. 12]

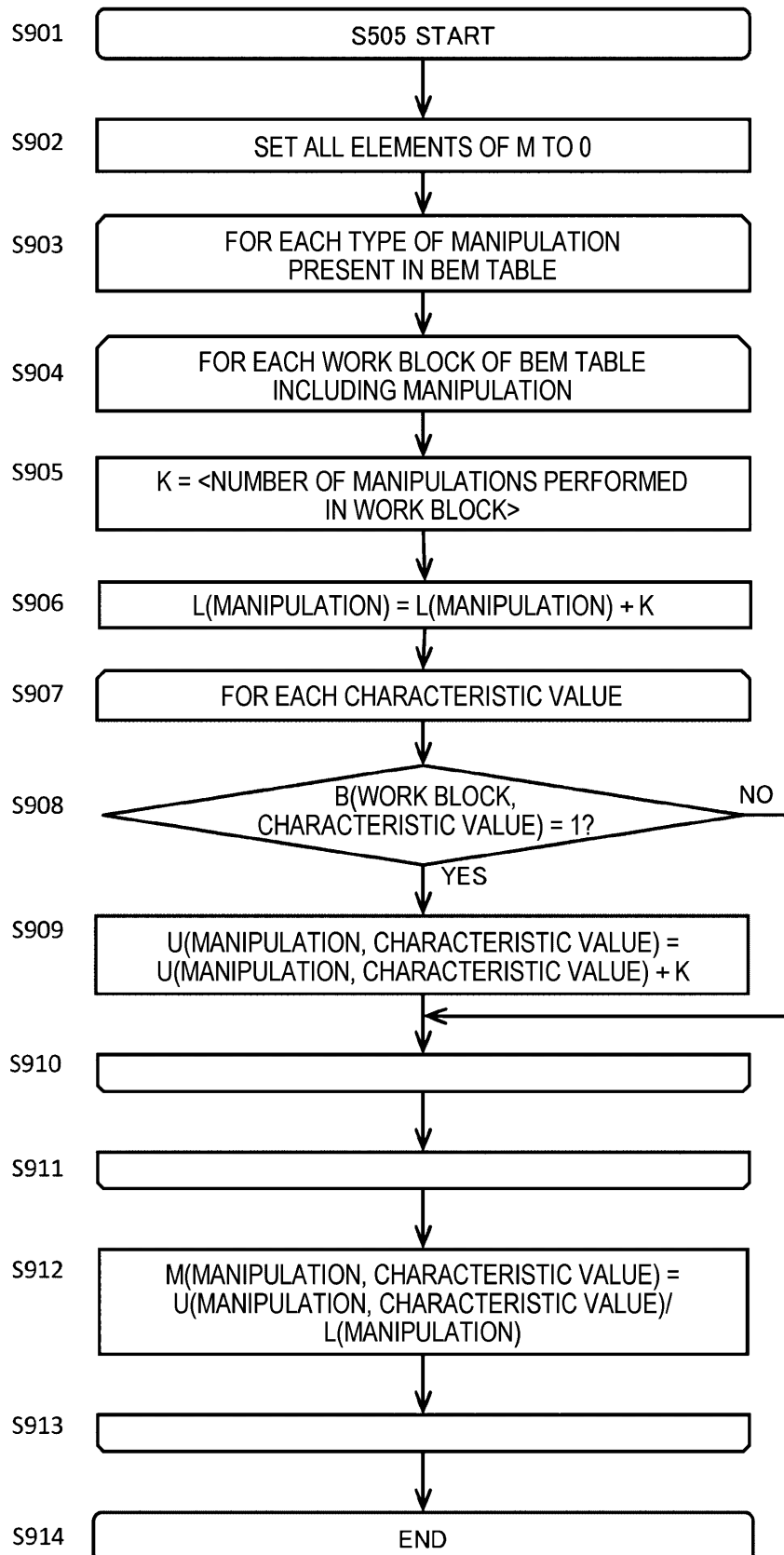


[FIG. 13]

B

MANUAL ID	WORK BLOCK	MALE	FEMALE	OLDER ADULT	MIDDLE-AGED ADULT	YOUNGER ADULT	...
1	DRAWER ASSEMBLY	0	0	1	0	0	
	STORAGE SECTION ASSEMBLY	0	0	0	0	0	
	TOP PANEL ASSEMBLY	0	0	1	0	0	
	CASTER INSTALLATION	0	0	0	0	0	

[FIG. 14]

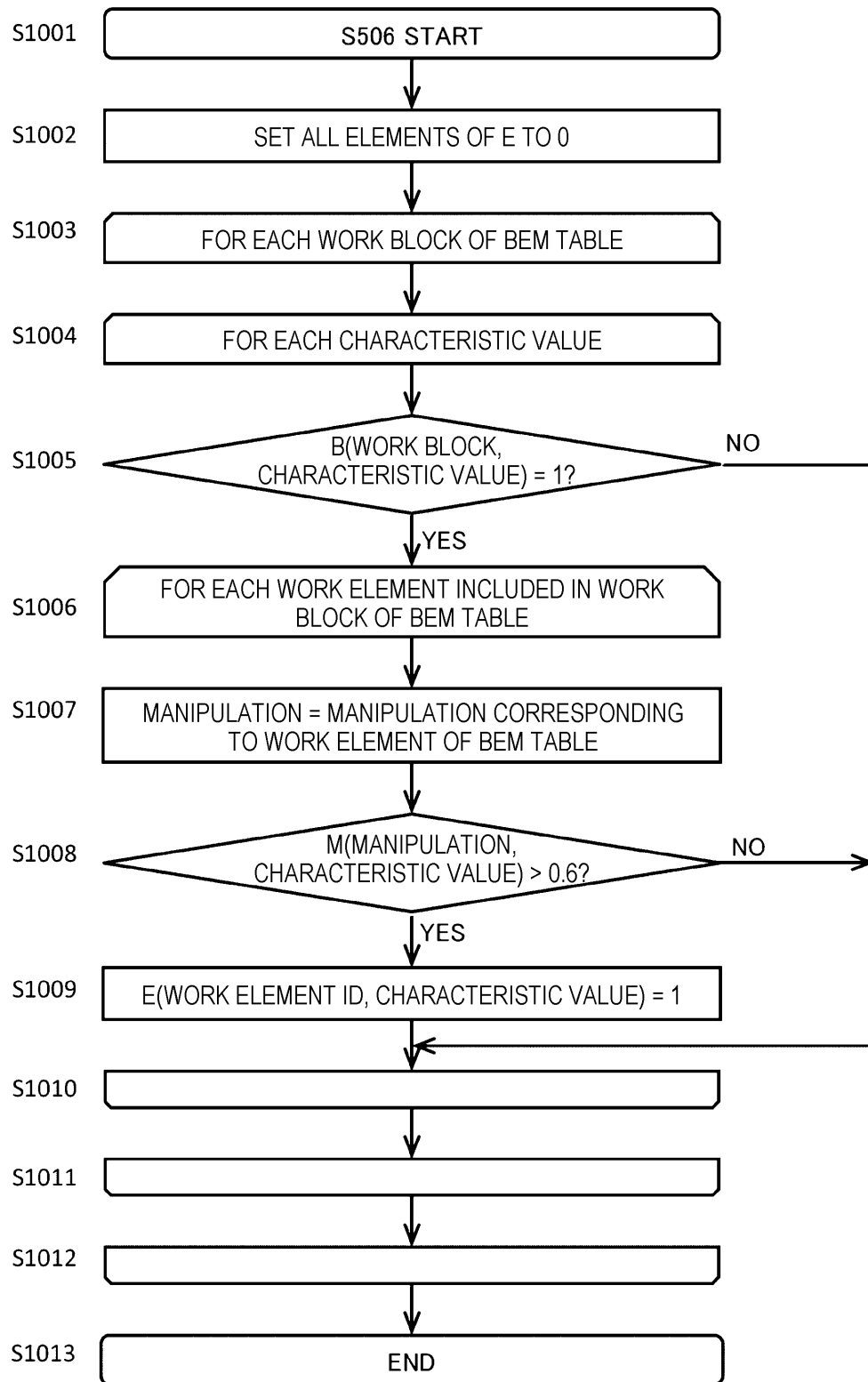


[FIG. 15]

M

MANUAL ID	MANIPULATION	MALE	FEMALE	OLDER ADULT	MIDDLE-AGED ADULT	YOUNGER ADULT	...
1	ADHESIVE BONDING	0	0	0.50	0	0	...
	CAM-LOCK FIXING	0	0	0.50	0	0	...
	SCREW FASTENING	0	0	0.33	0	0	...
	BOLT FIXING	0	0	0.67	0	0	...

[FIG. 16]



[FIG. 17]

B

MANUAL ID	WORK ELEMENT ID	MALE	FEMALE	OLDER ADULT	MIDDLE-AGED ADULT	YOUNGER ADULT	...
1	1	0	0	0	0	0	...
	2	0	0	0	0	0	...
	3	0	0	1	0	0	...
	4	0	0	0	0	0	...
	5	0	0	0	0	0	...
	6	0	0	0	0	0	...
	7	0	0	1	0	0	...
	8	0	0	0	0	0	...
	9	0	0	0	0	0	...
	10	0	0	0	0	0	...

[FIG. 18]

