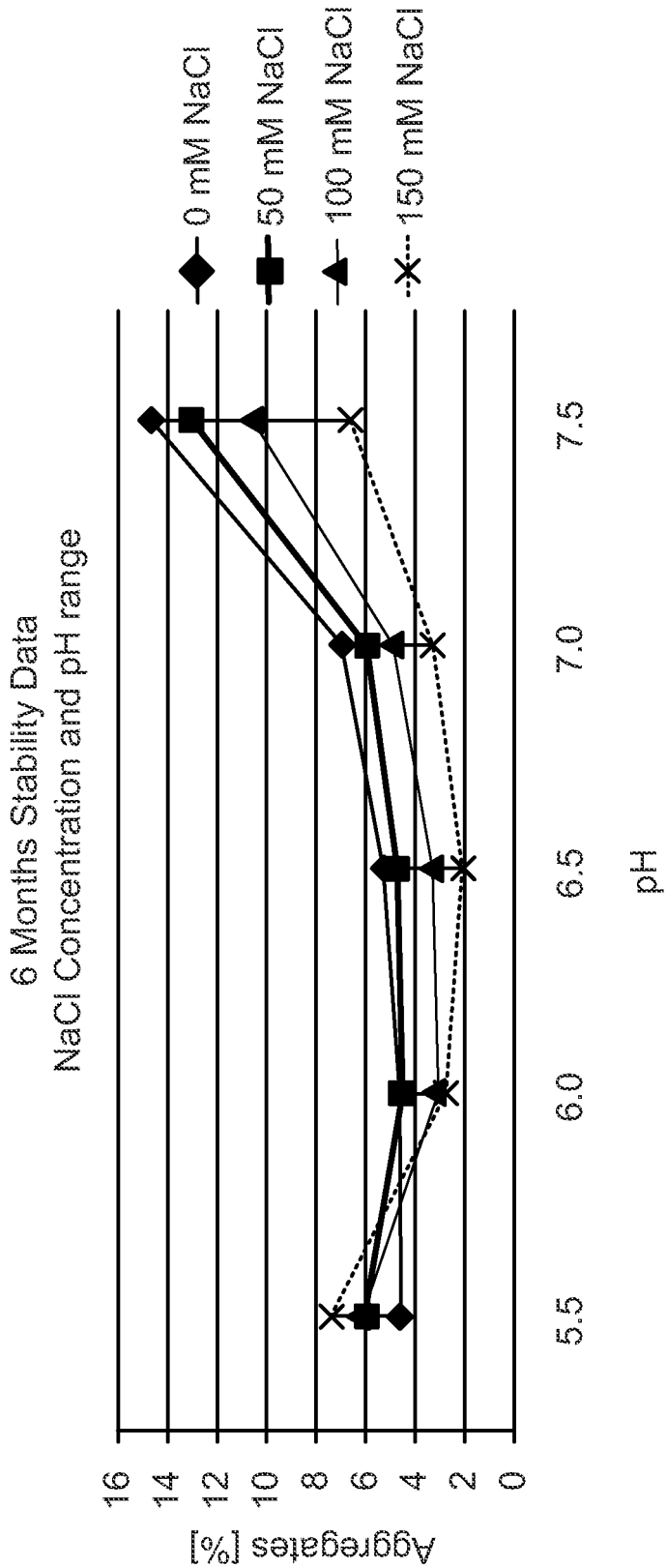

6 Months Stability Data
NaCl Concentration and pH range
0 mM NaCl
50 mM NaCl
100 mM NaCl
150 mM NaCl
Aggregates [%]
16
14
12
10
8
6
4
2
0
5.5
6.0
6.5
7.0
7.5
pH

FIG. 1

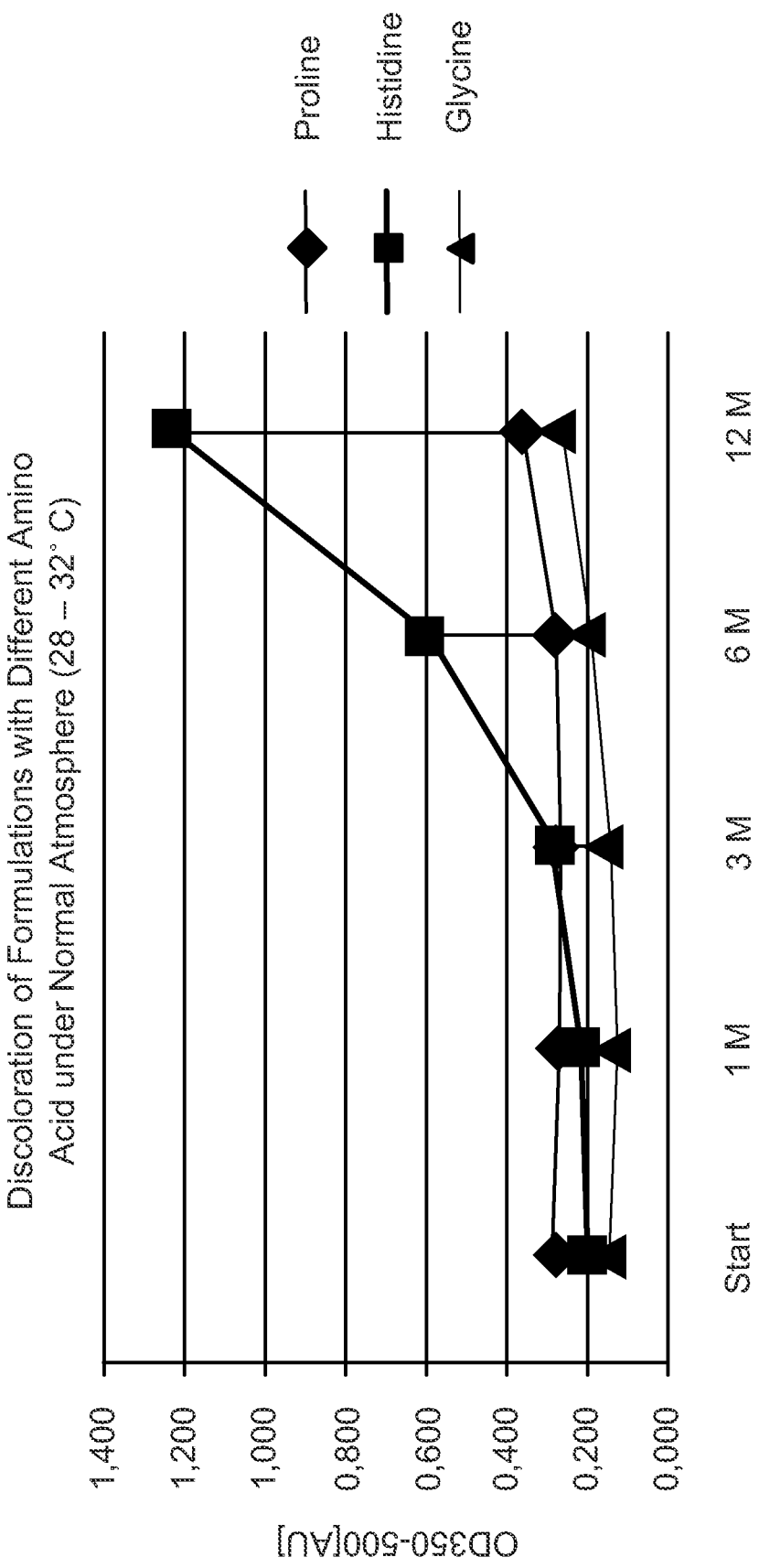

Discoloration of Formulations with Different Amino Acid under Normal Atmosphere (28 – 32° C)
Proline
Histidine
Glycine
OD350-500[AU]
1,400
1,200
1,000
0,800
0,600
0,400
0,200
0,000
Start
1 M
3 M
6 M
12 M
Time of Incubation

FIG. 2A

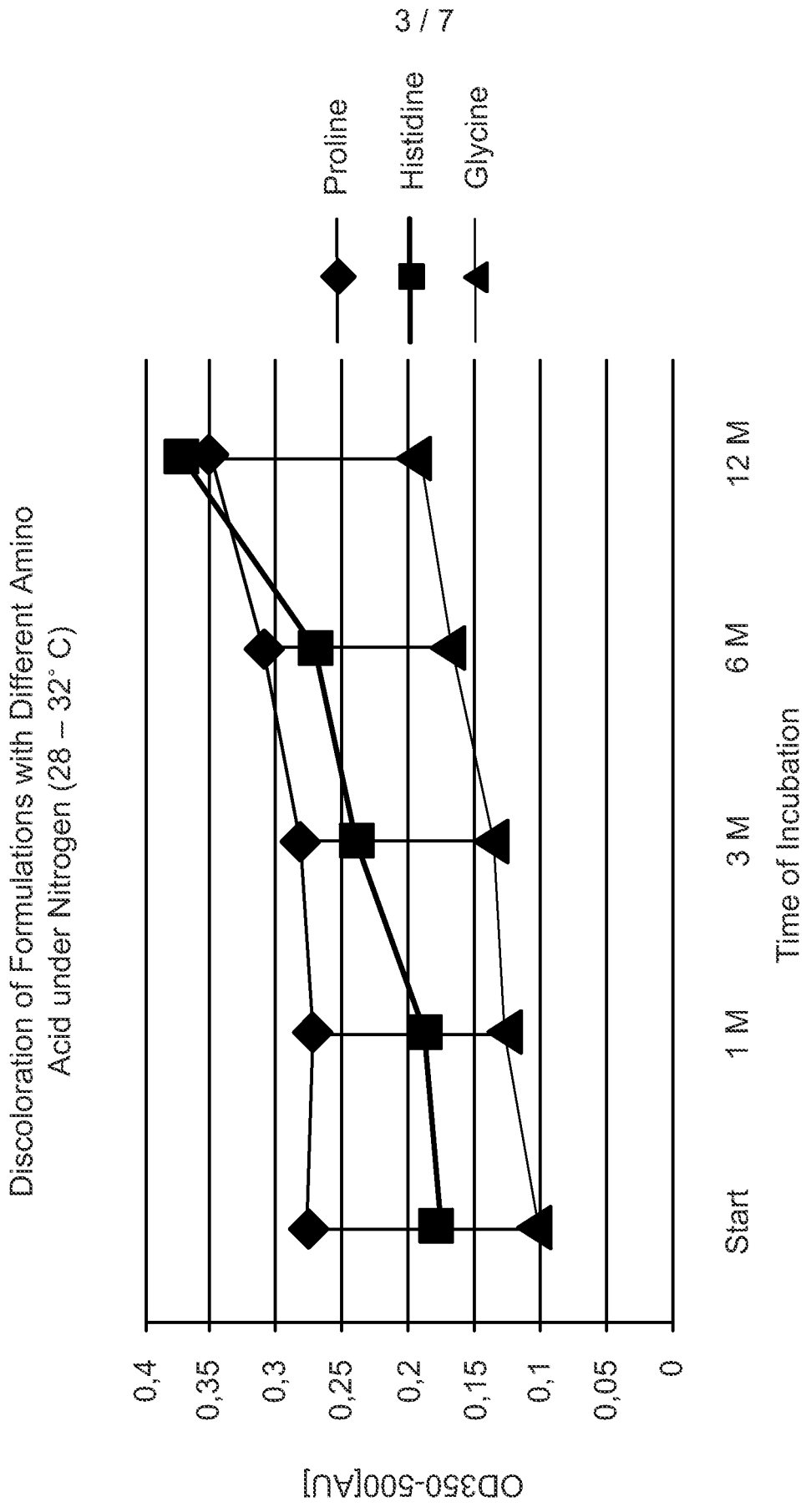

Discoloration of Formulations with Different Amino Acid under Nitrogen (28 – 32° C)
Proline
Histidine
Glycine
OD350-500[AU]
0,4
0,35
0,3
0,25
0,2
0,15
0,1
0,05
0
Start
1 M
3 M
6 M
12 M
Time of Incubation

FIG. 2B

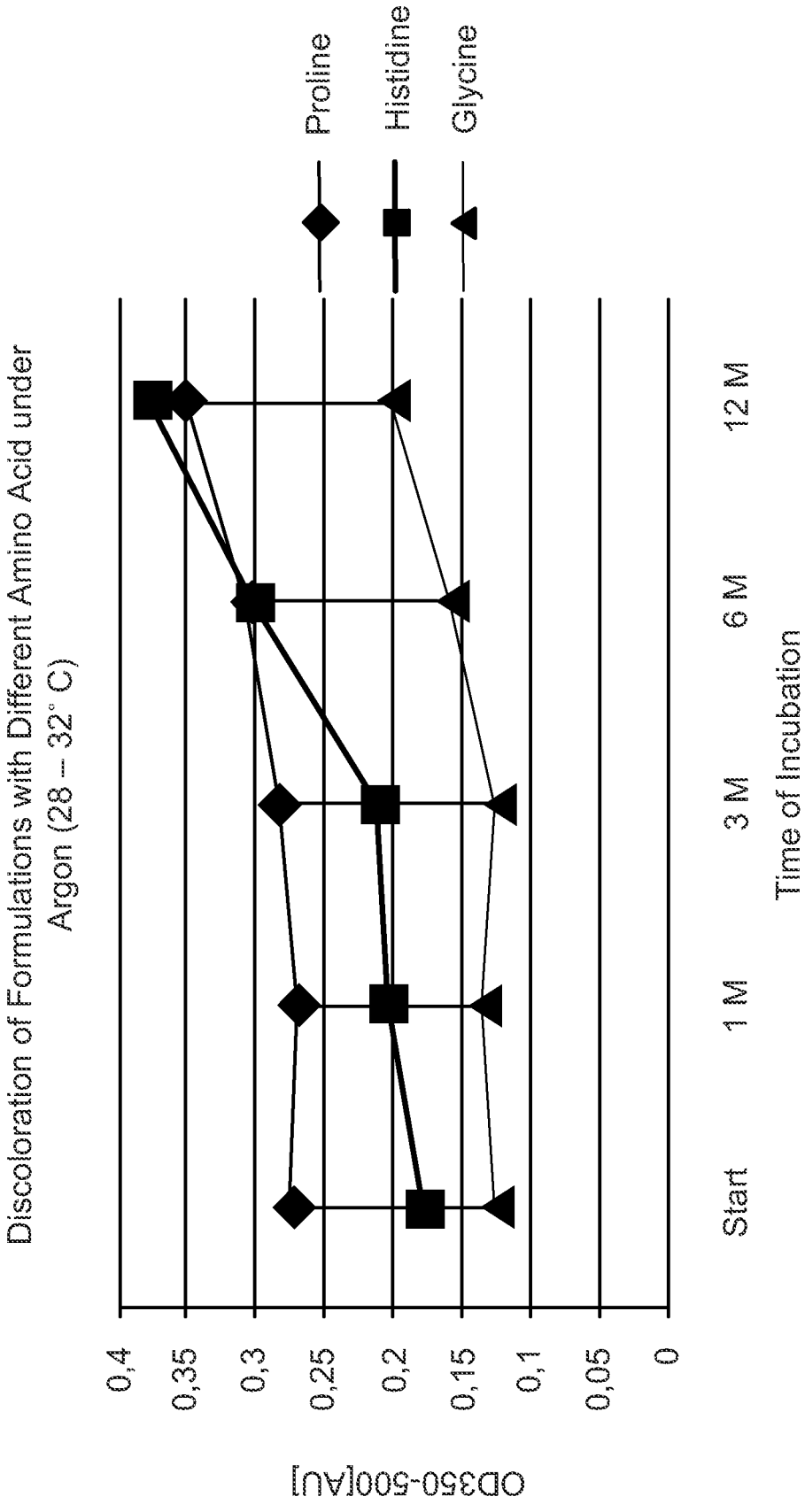

Discoloration of Formulations with Different Amino Acid under Argon (28 – 32° C)
Proline
Histidine
Glycine
OD350-500[AU]
0,4
0,35
0,3
0,25
0,2
0,15
0,1
0,05
0
Start
1 M
3 M
6 M
12 M
Time of Incubation

FIG. 2C

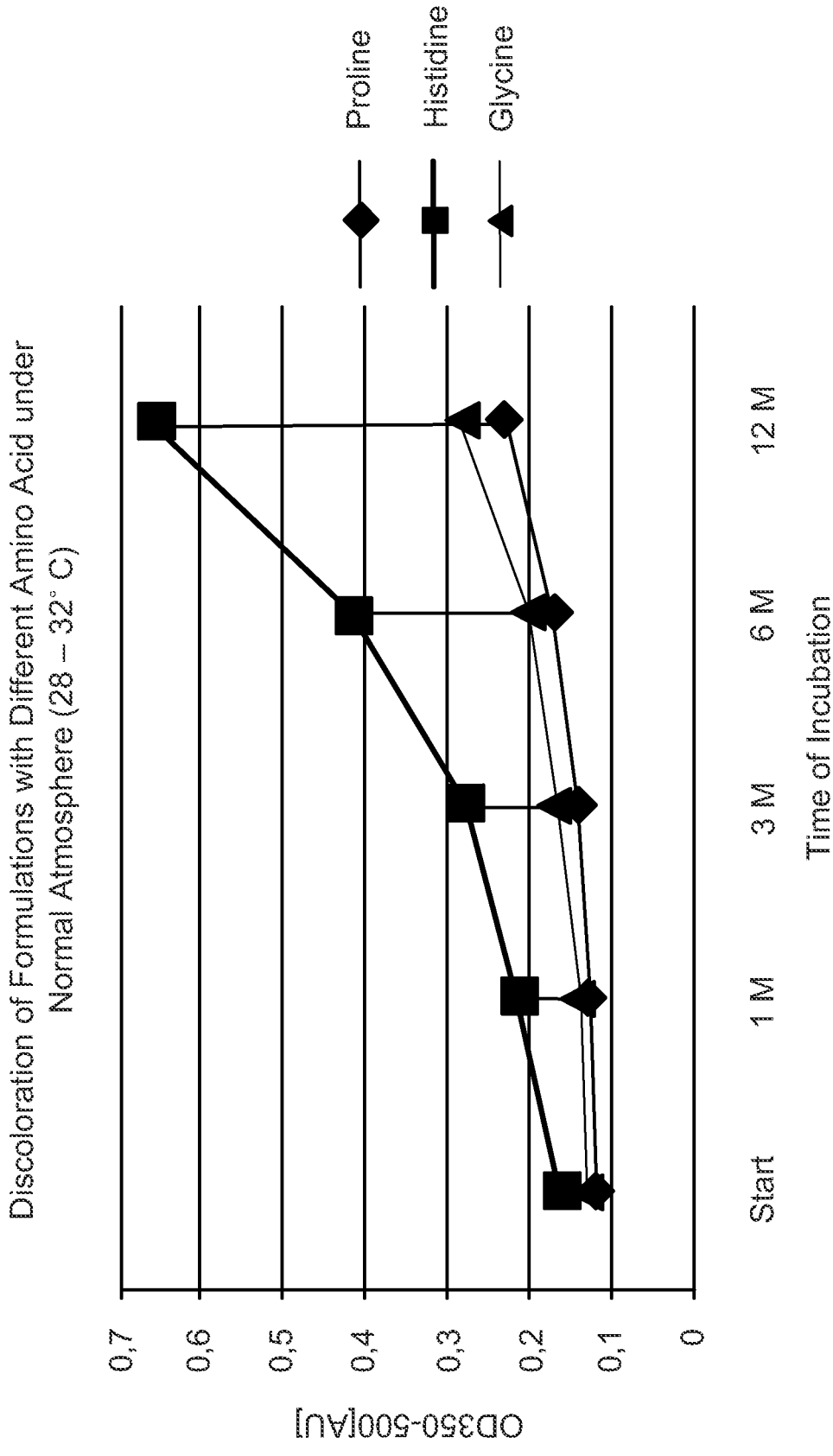

Discoloration of Formulations with Different Amino Acid under Normal Atmosphere (28 – 32° C)
Proline
Histidine
Glycine
OD350-500[AU]
0,7
0,6
0,5
0,4
0,3
0,2
0,1
0
Start
1 M
3 M
6 M
12 M
Time of Incubation

FIG. 3A

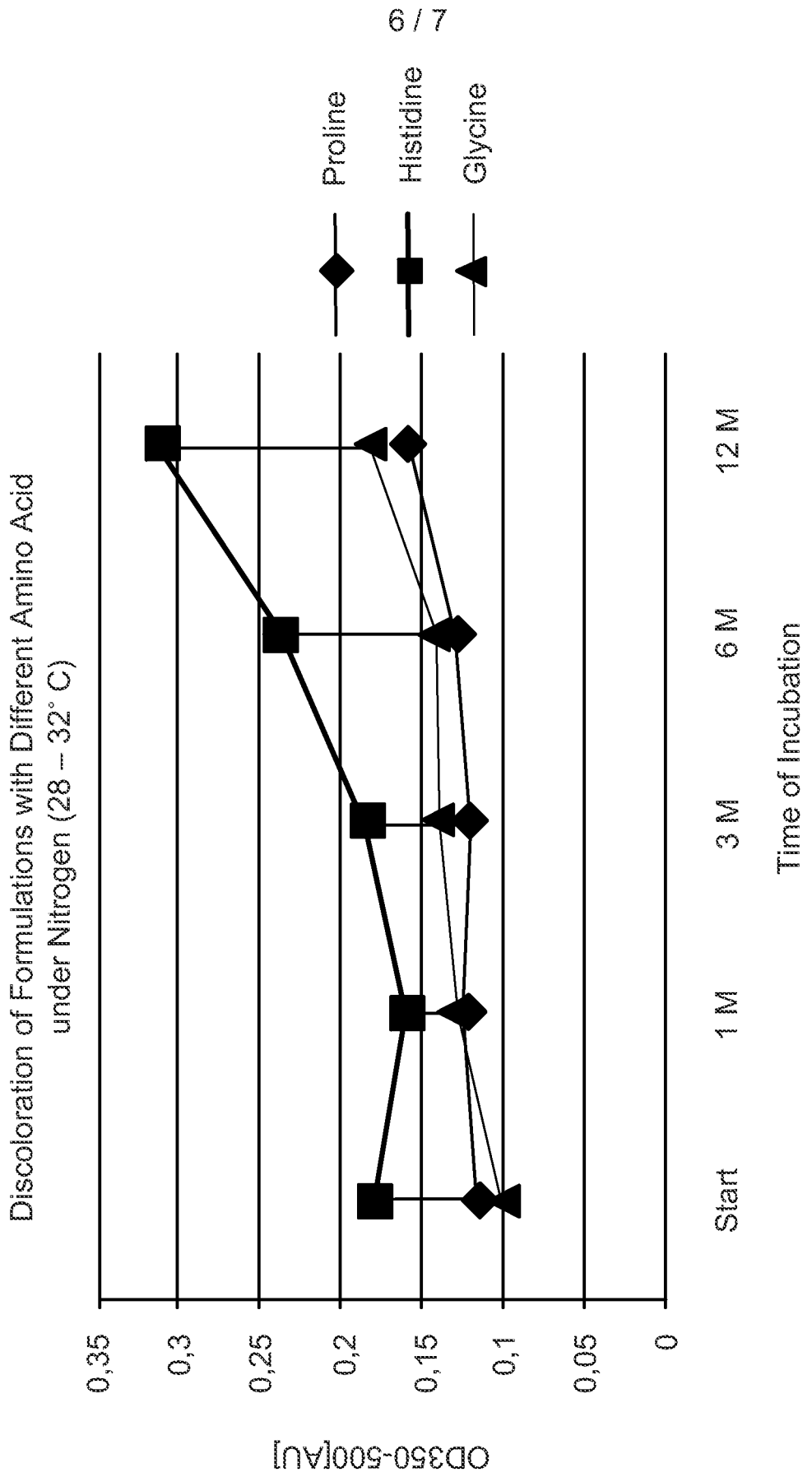

Discoloration of Formulations with Different Amino Acid under Nitrogen (28 – 32° C)
Proline
Histidine
Glycine
OD350-500[AU]
0,35
0,3
0,25
0,2
0,15
0,1
0,05
0
Start
1 M
3 M
6 M
12 M
Time of Incubation

FIG. 3B

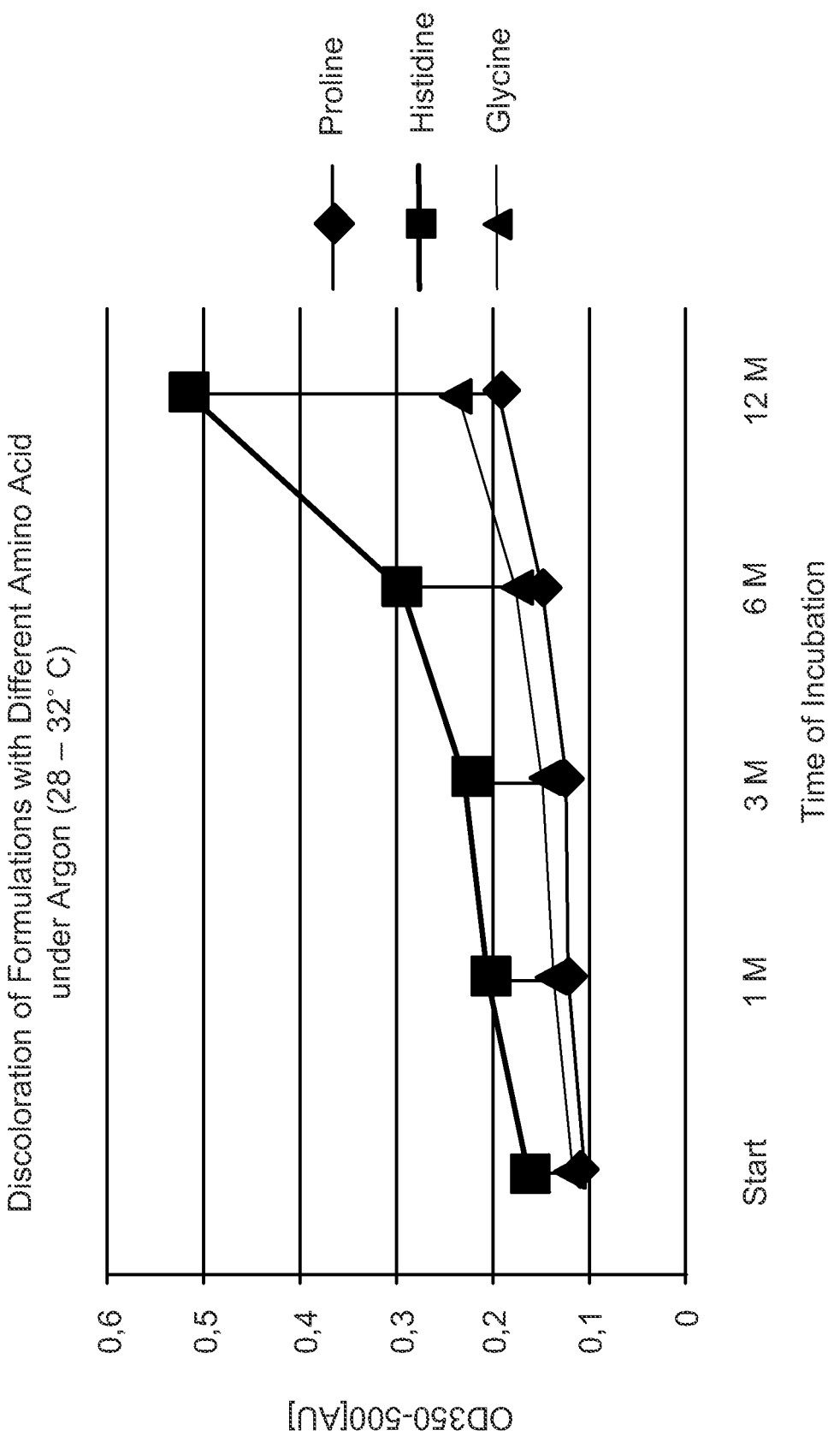

Discoloration of Formulations with Different Amino Acid
under Argon (28 – 32° C)
Proline
Histidine
Glycine
OD350-500[AU]
0,6
0,5
0,4
0,3
0,2
0,1
0
Start
1 M
3 M
6 M
12 M
Time of Incubation

FIG. 3C