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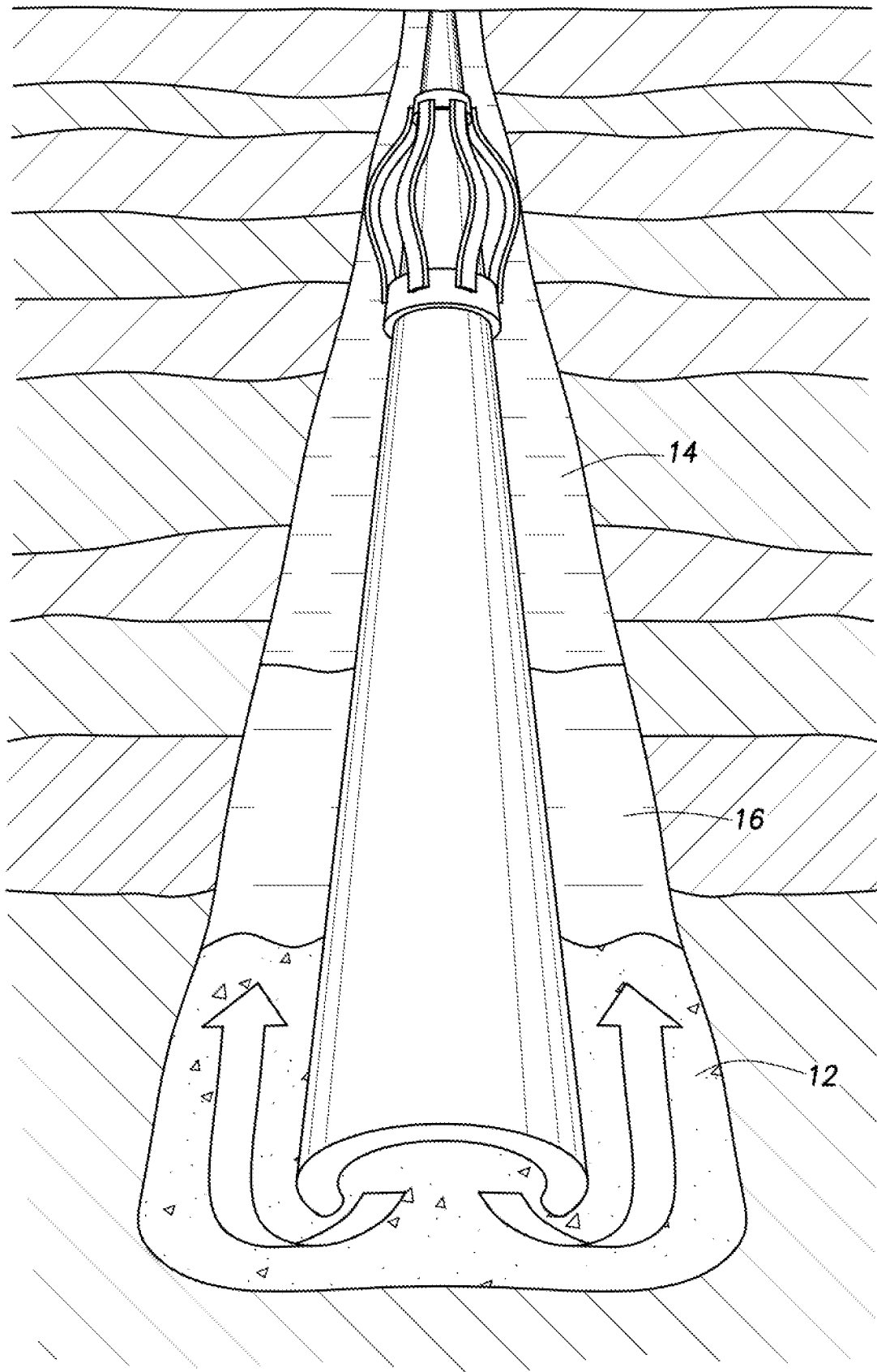


FIG.1

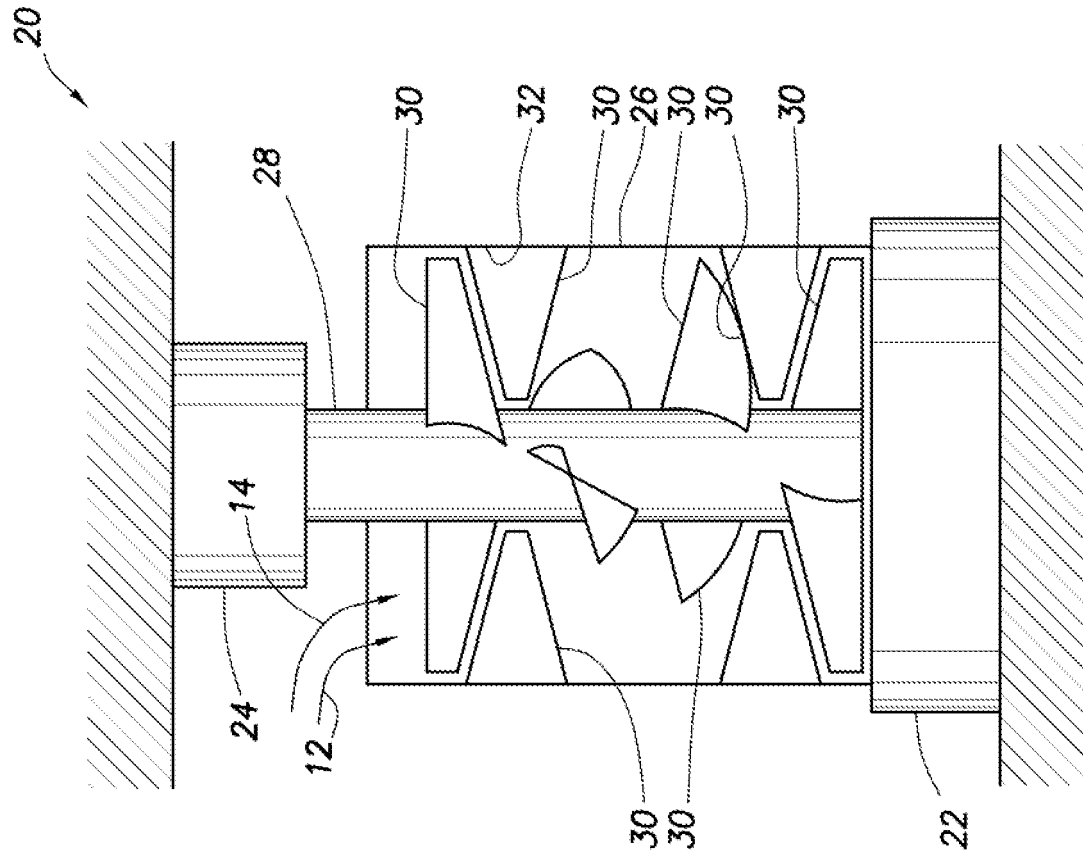


FIG. 3

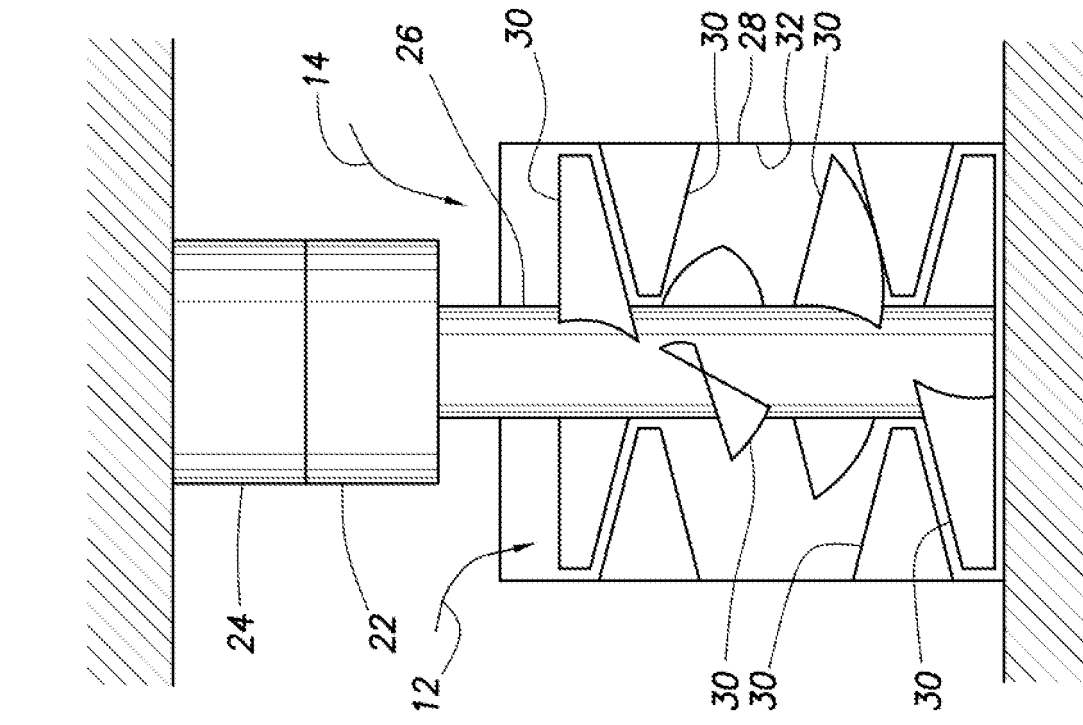


FIG. 2

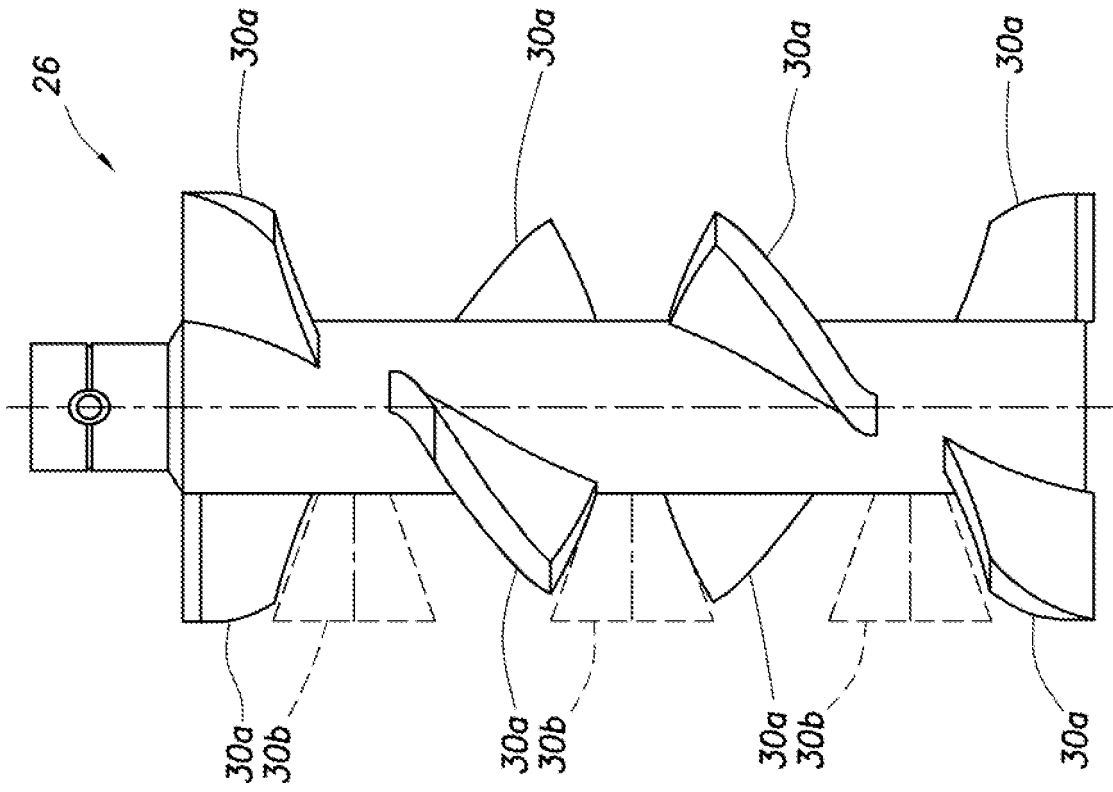


FIG. 5

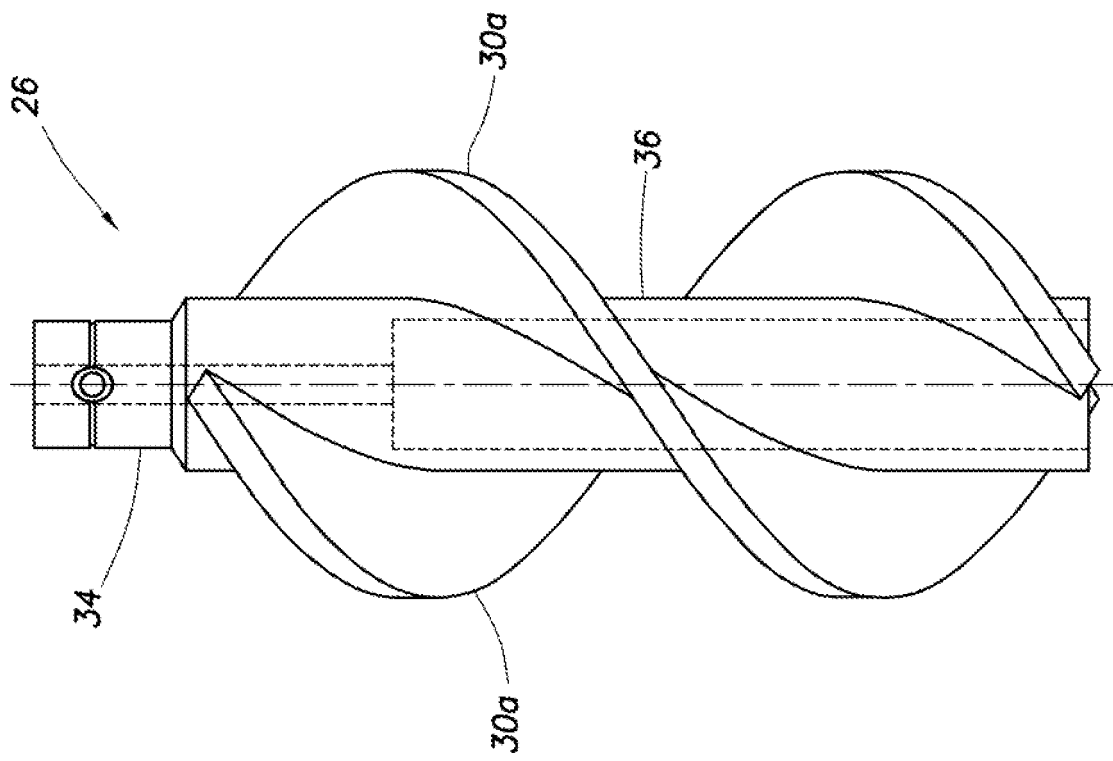


FIG. 4

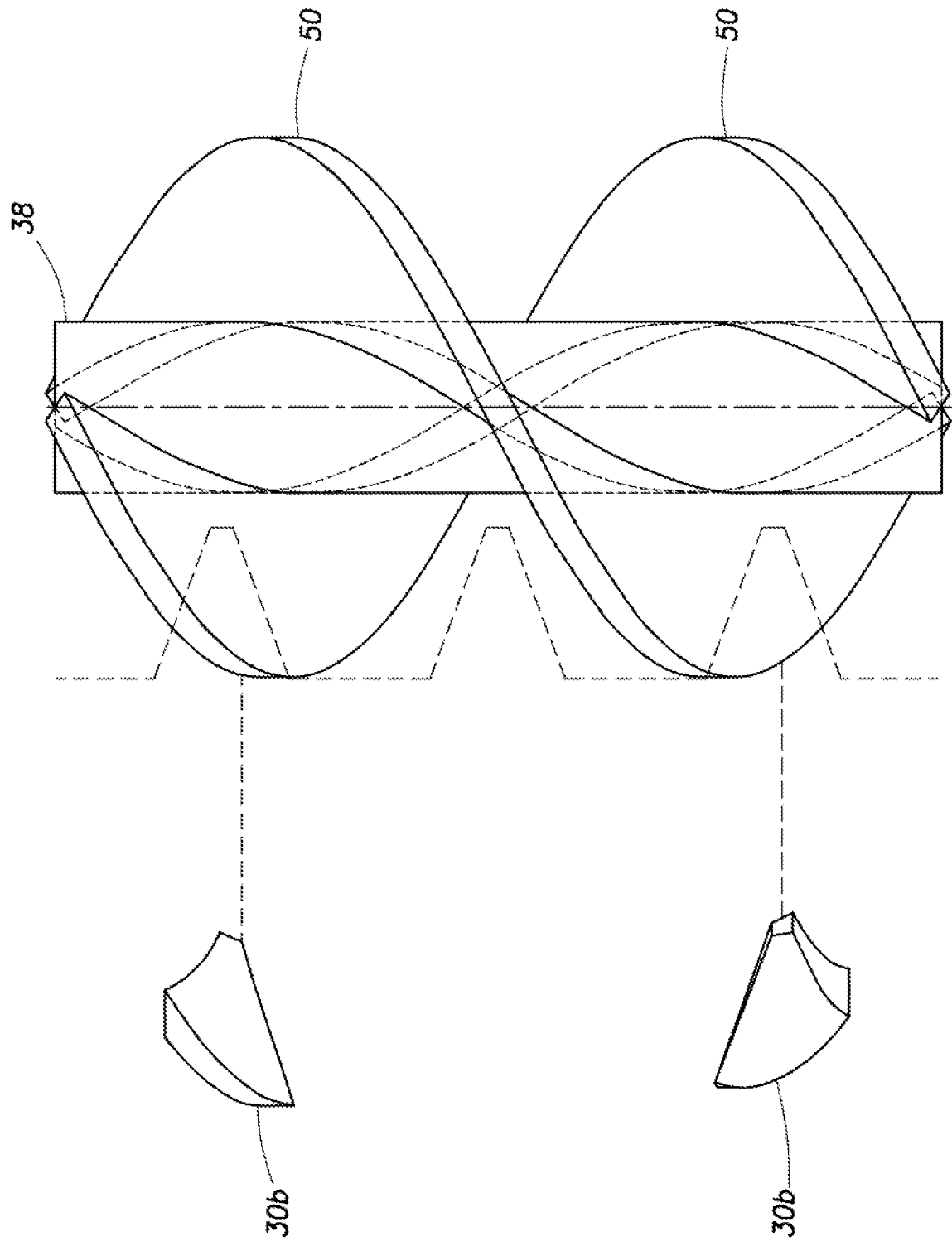


FIG. 6

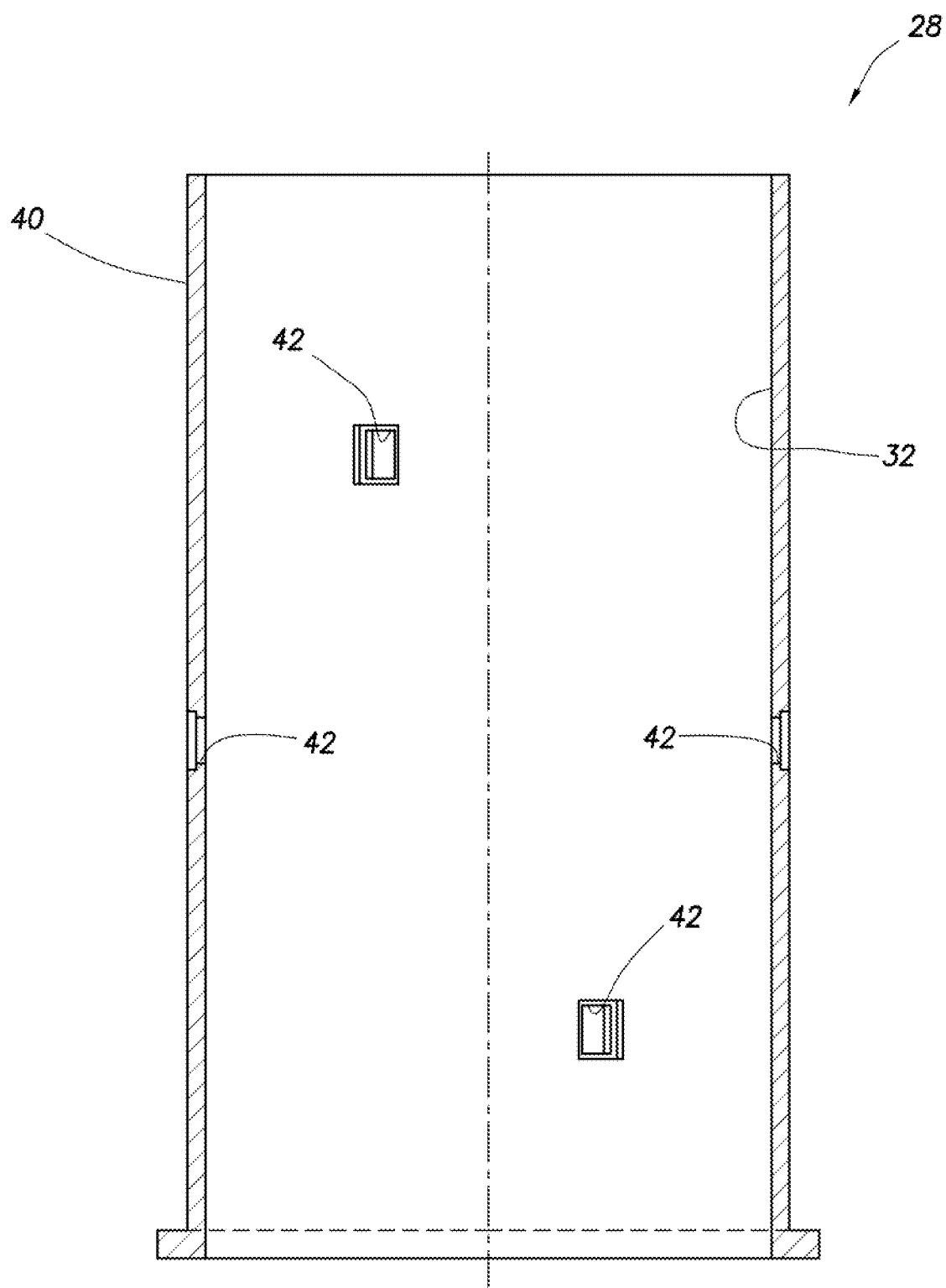


FIG. 7

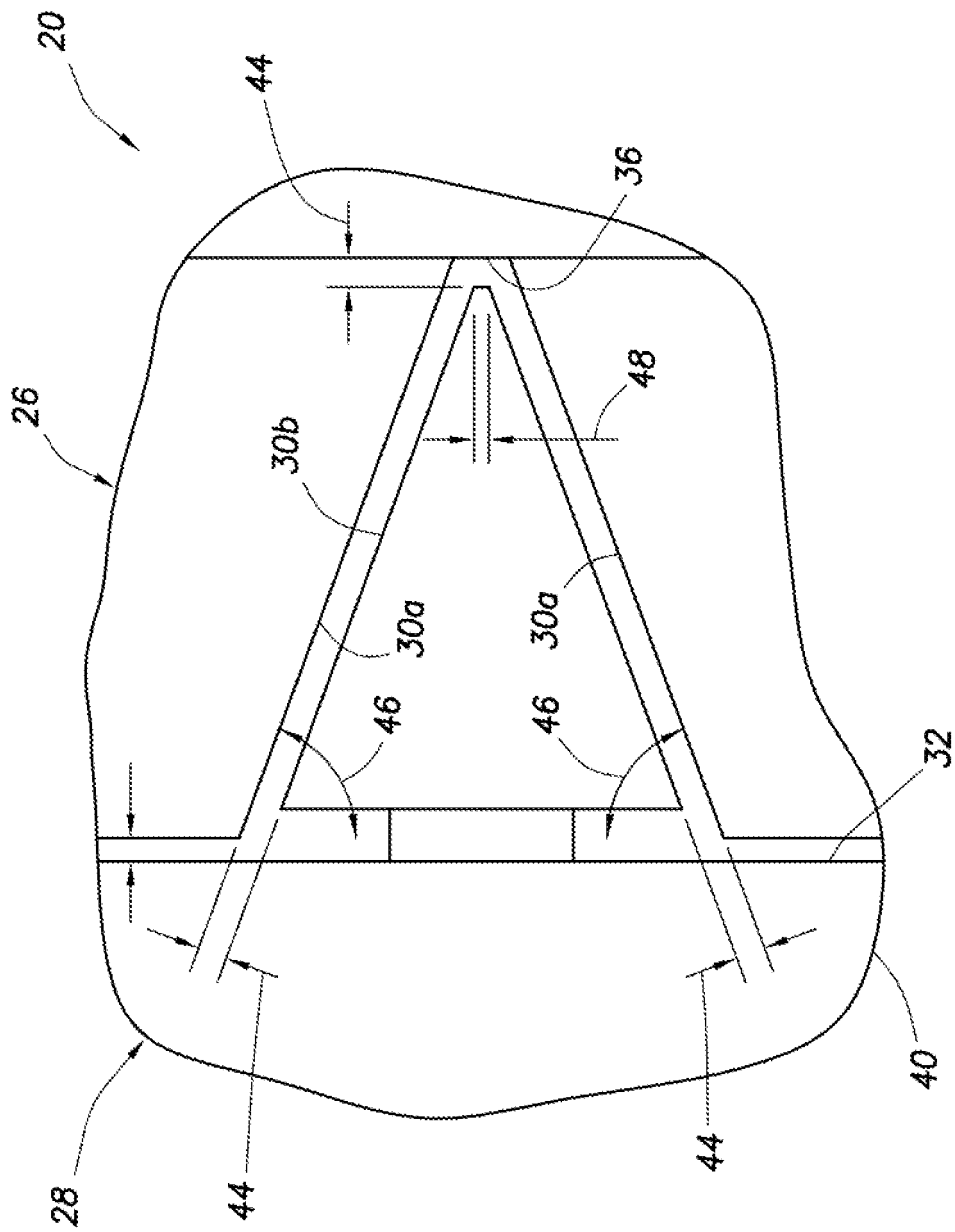


FIG. 8

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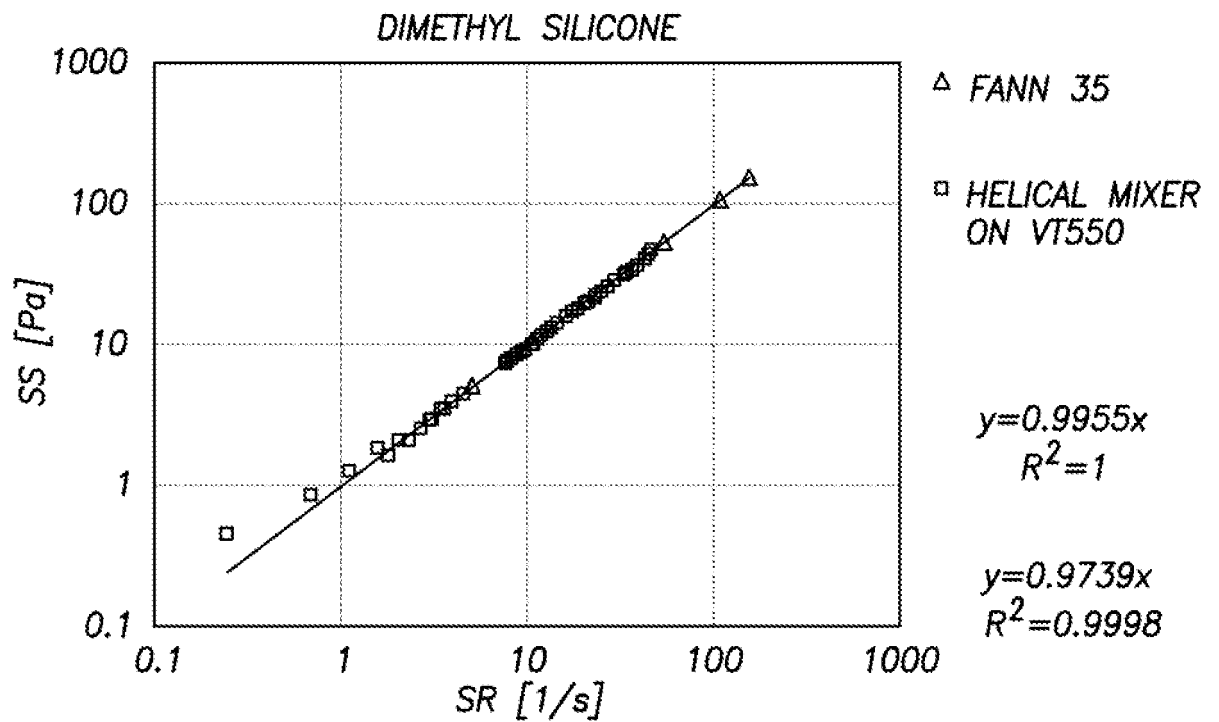


FIG.9

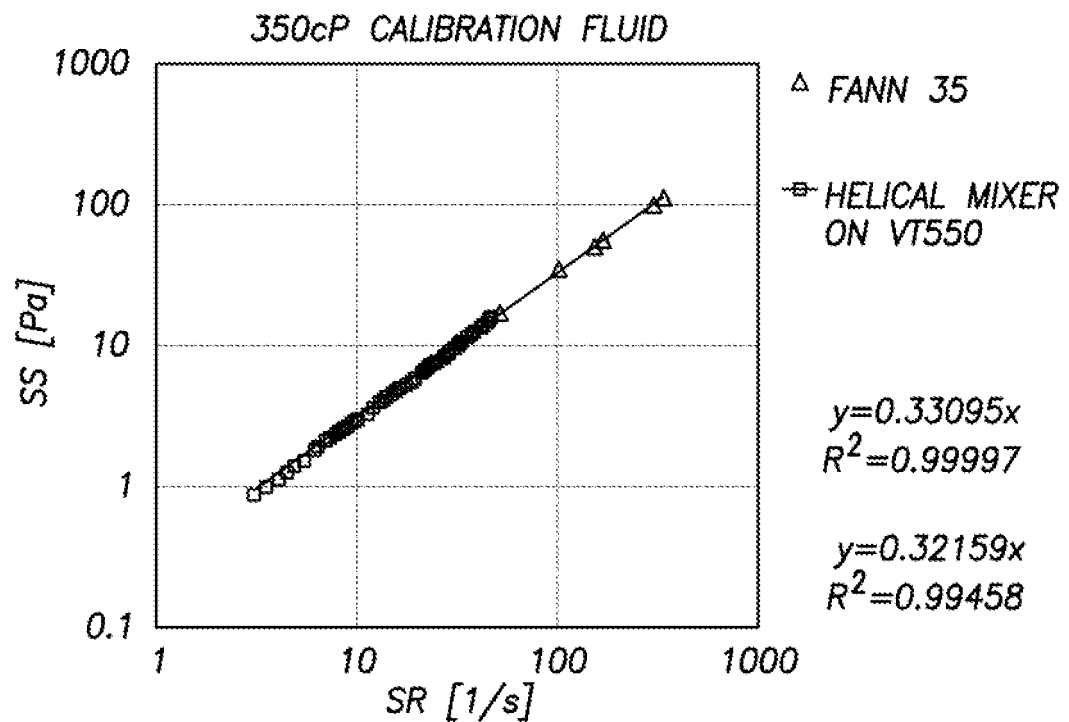


FIG.10

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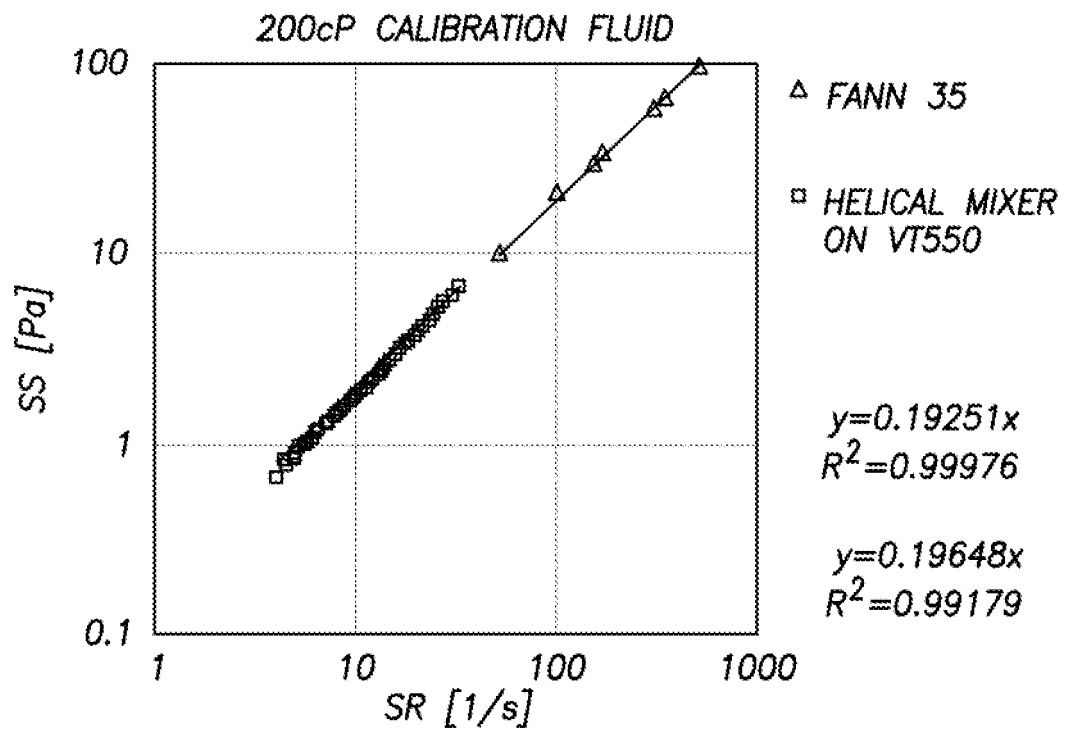


FIG.11

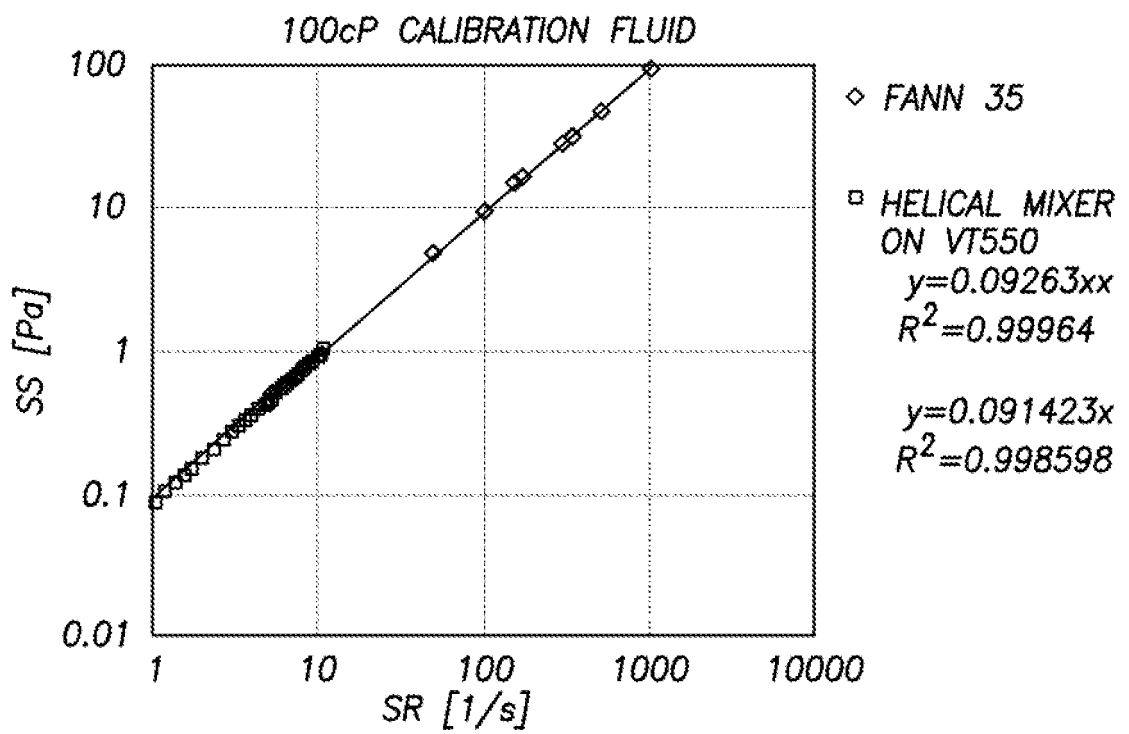


FIG.12

CONSOLIDATED SIMILITUDE ANALYSIS FOR NEWTONIAN FLUIDS
10cP, 20cP, 50cP, 100cP, 200cP, 350cP, CASTOR OIL, 1000cP

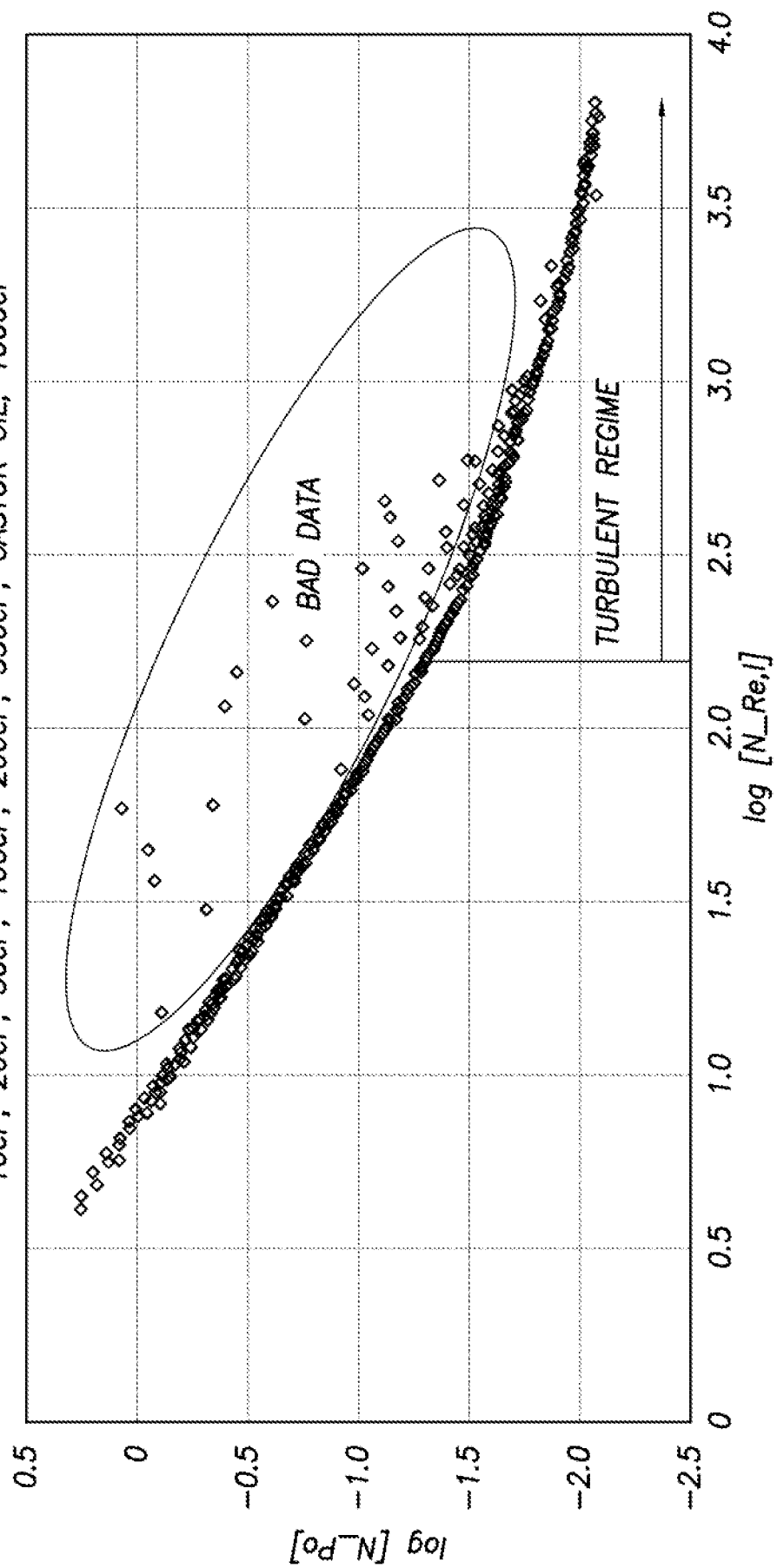


FIG.13

CONSOLIDATED SIMILTUDE ANALYSIS FOR NEWTONIAN FLUIDS
10cP, 20cP, 50cP, 100cP, 200cP, 350cP, CASTOR OIL, 1000cP

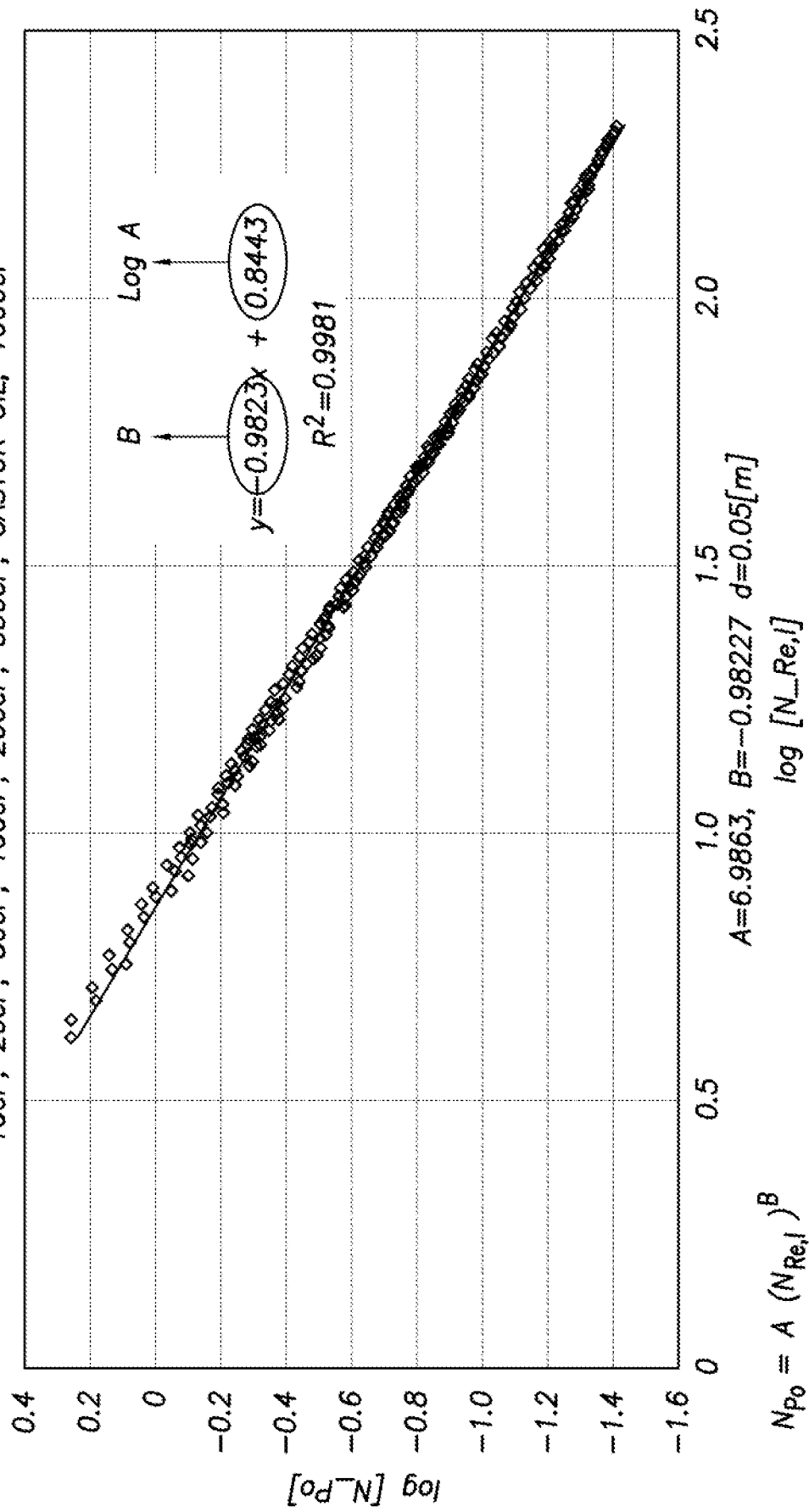
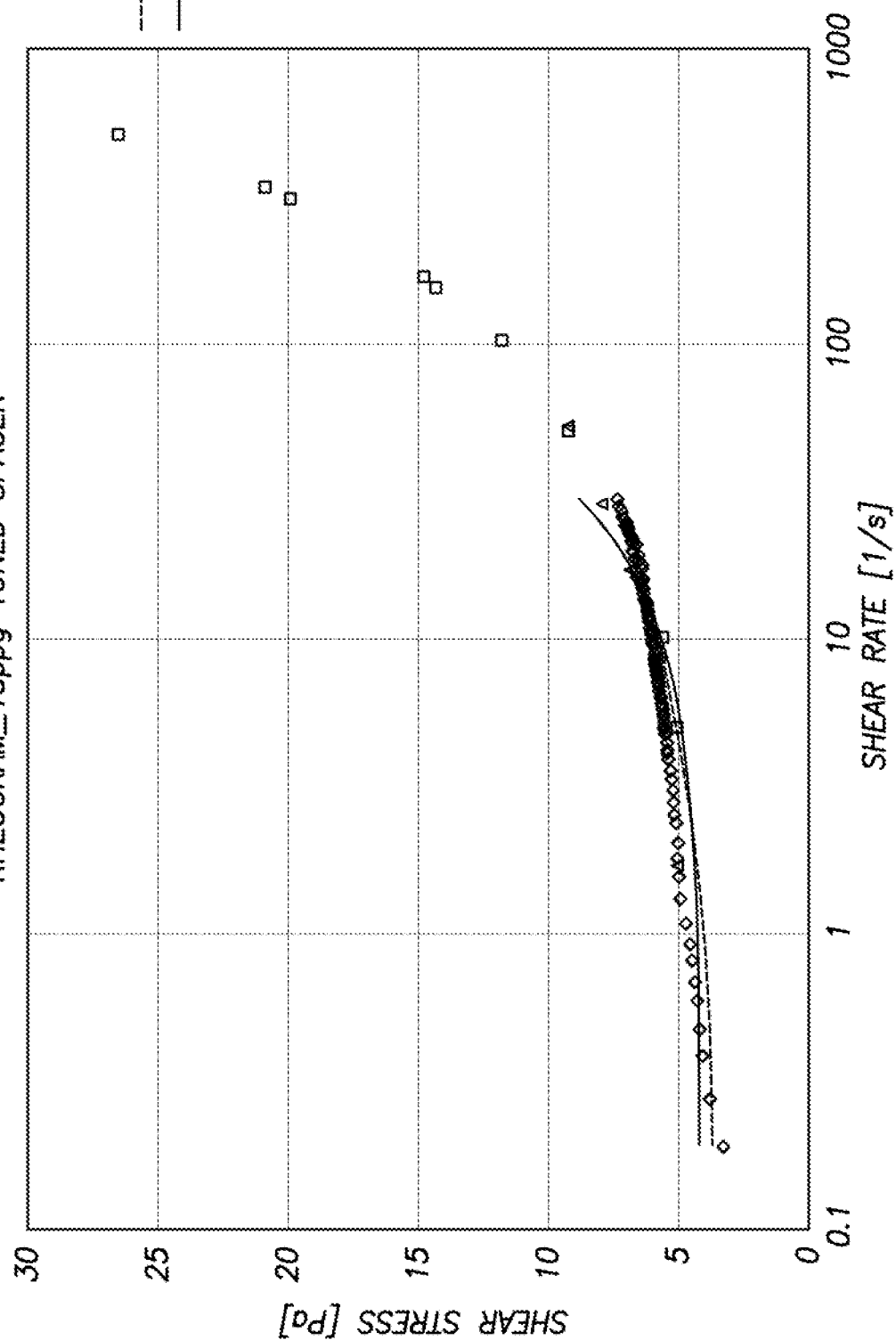


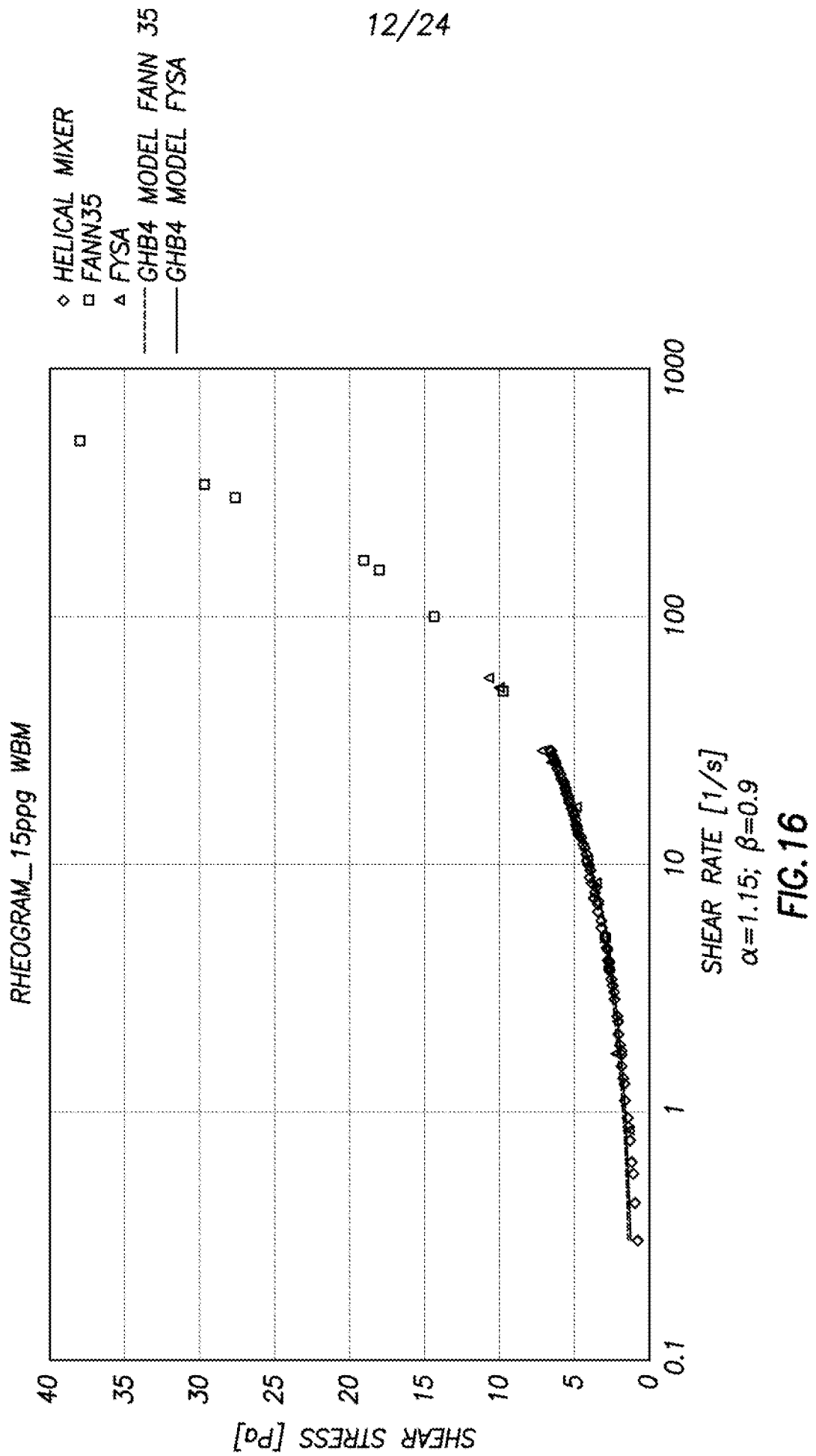
FIG.14

RHEOGRAM_15ppg TUNED SPACER



$\alpha=1.15; \beta=0.9$

FIG.15



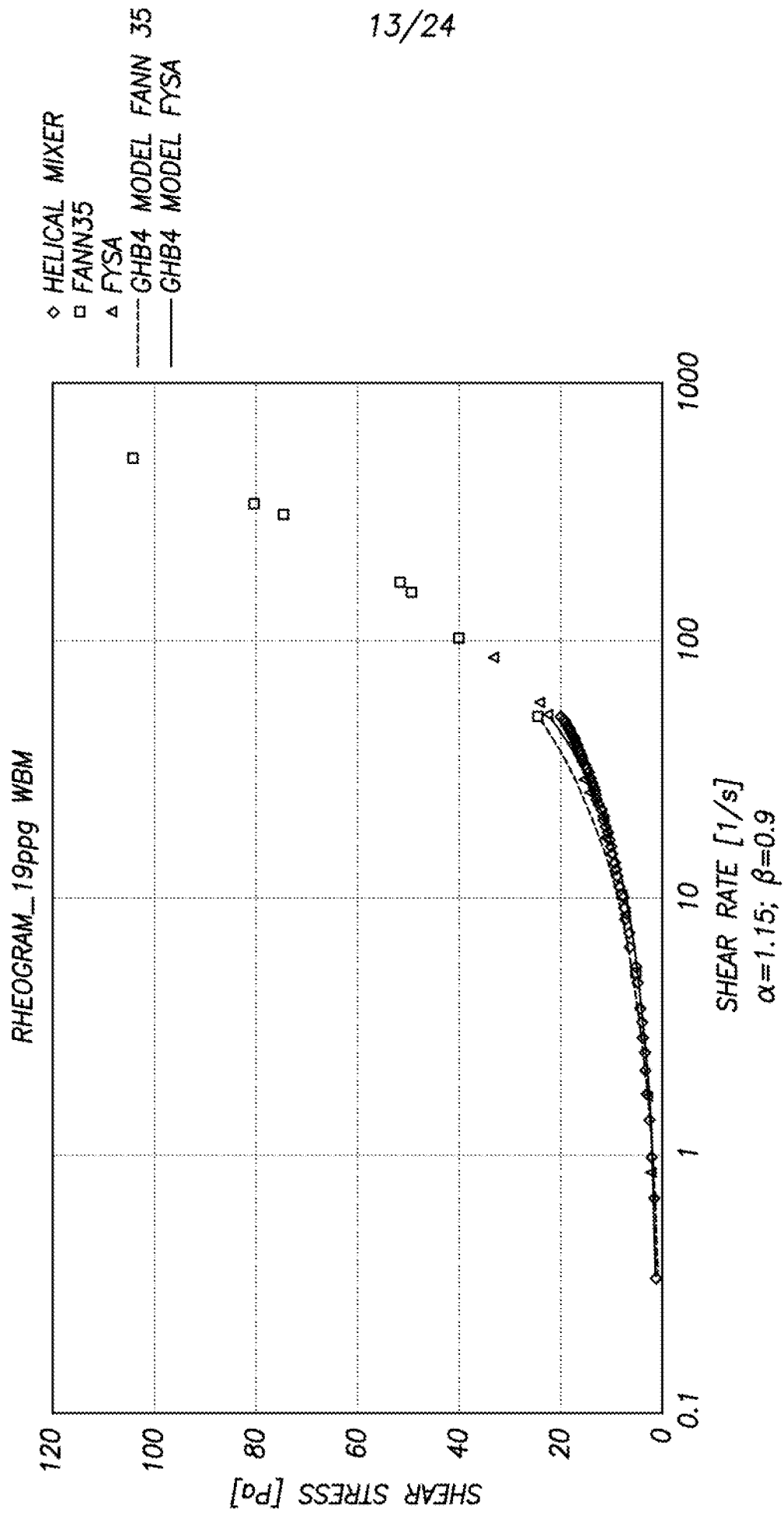


FIG.17

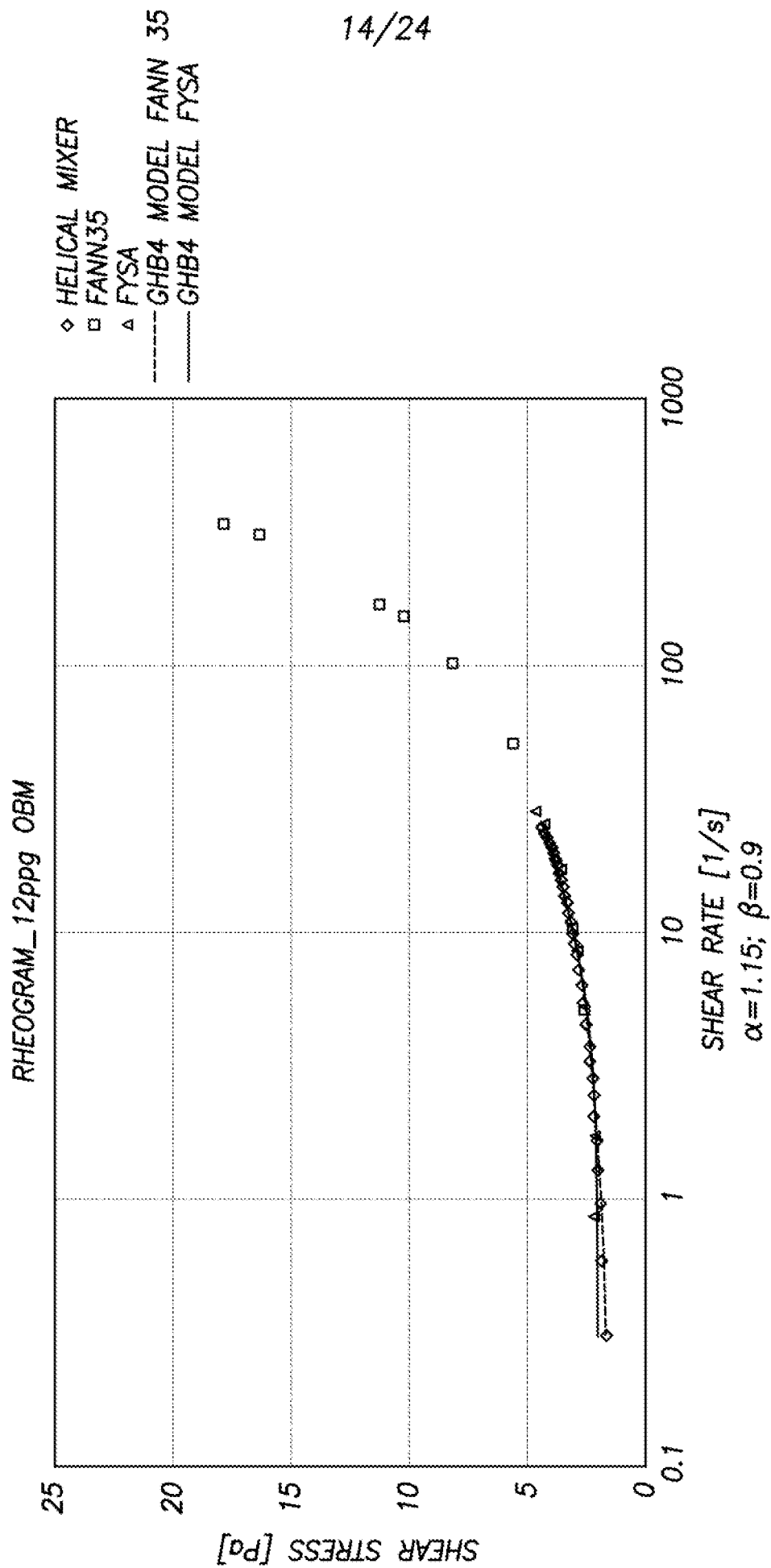


FIG.18

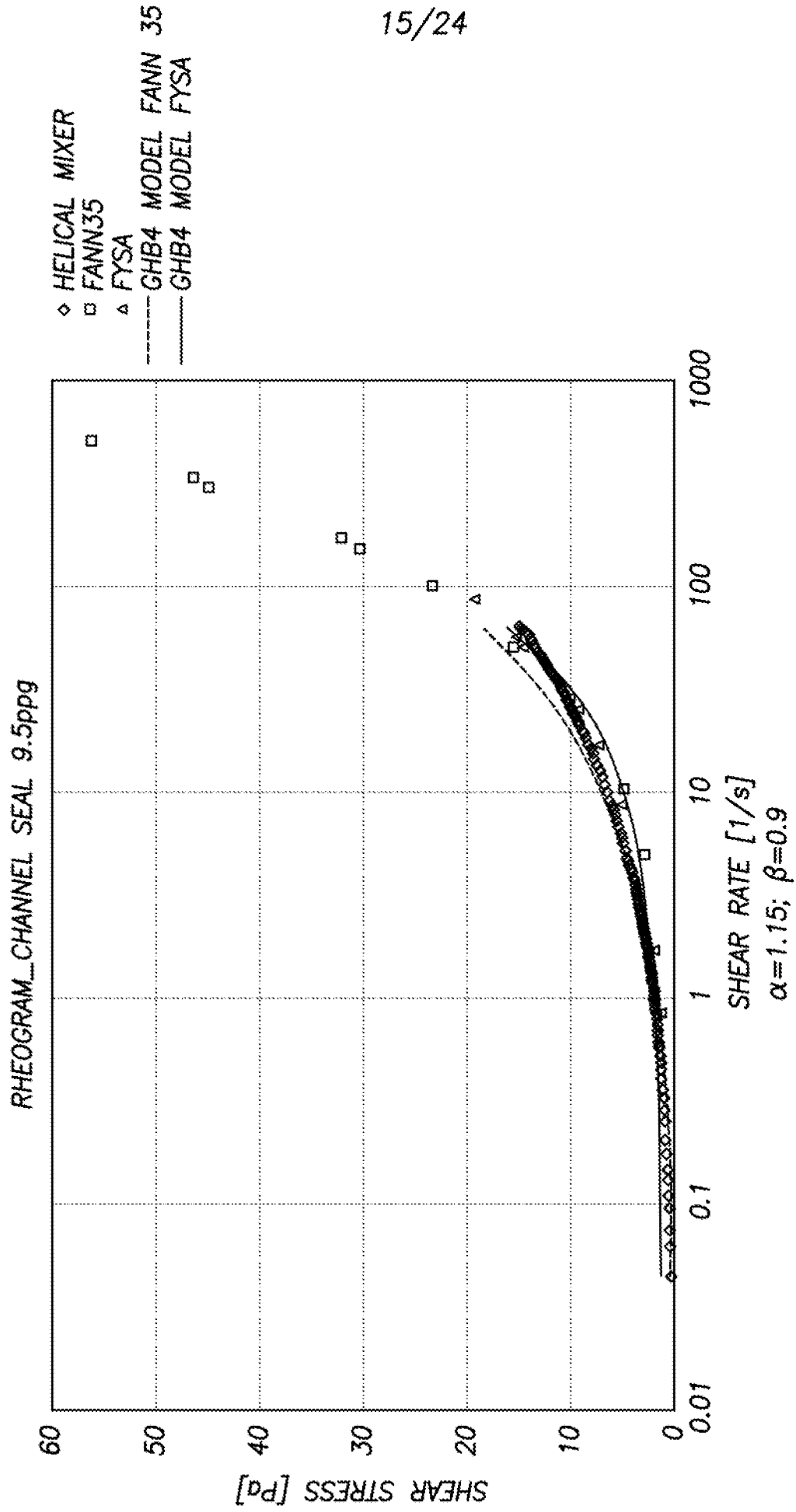
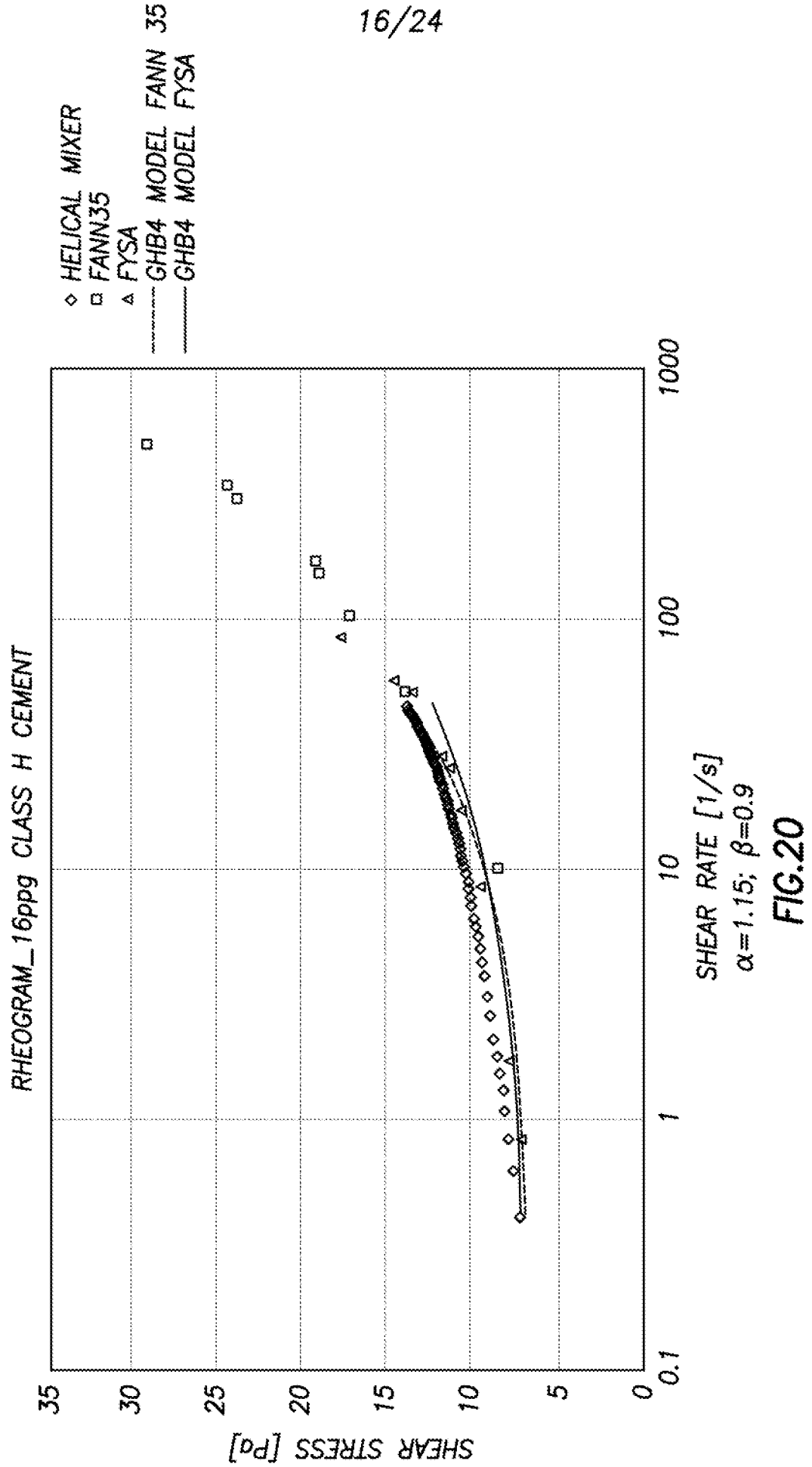


FIG.19



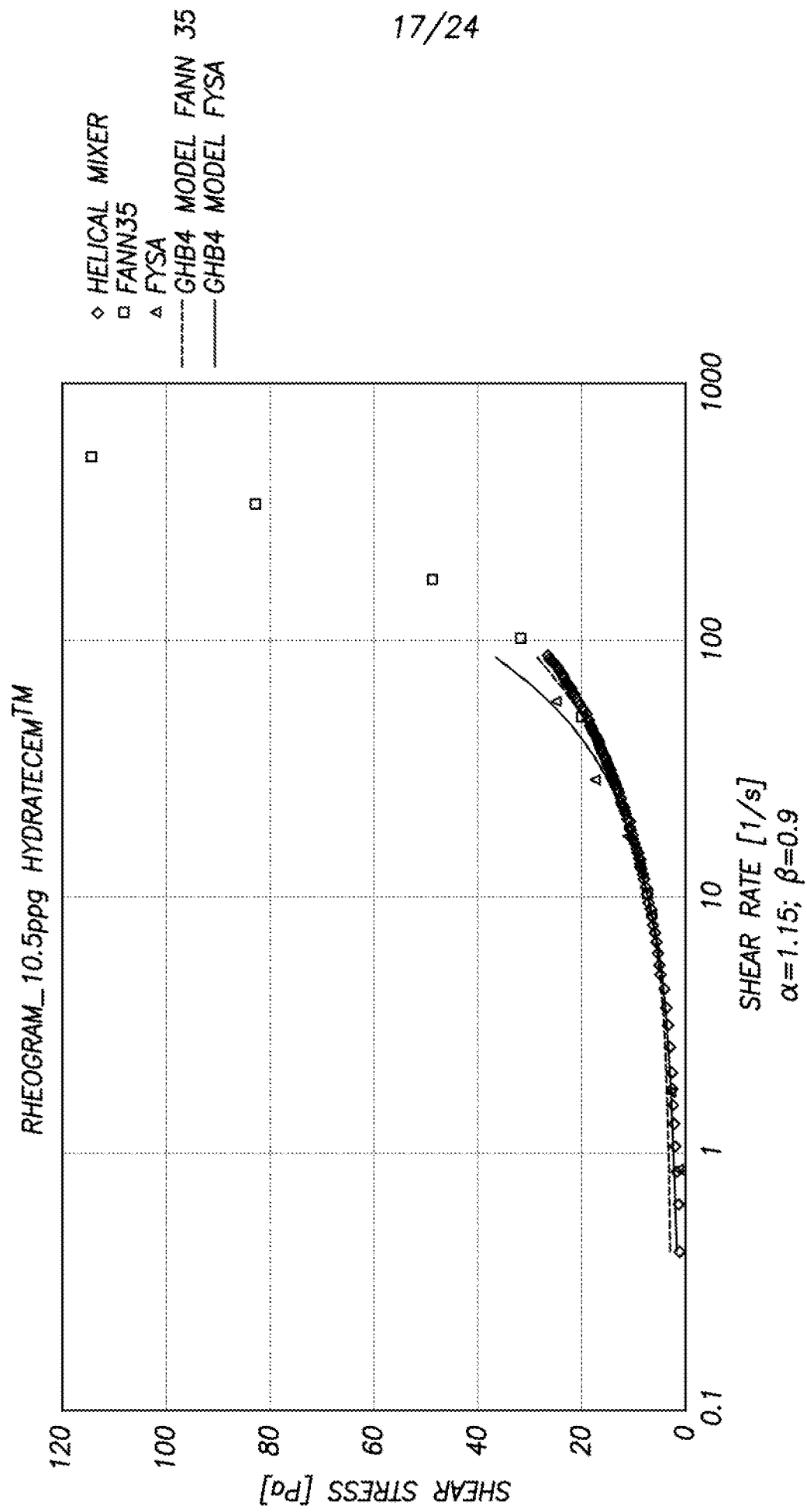


FIG.21

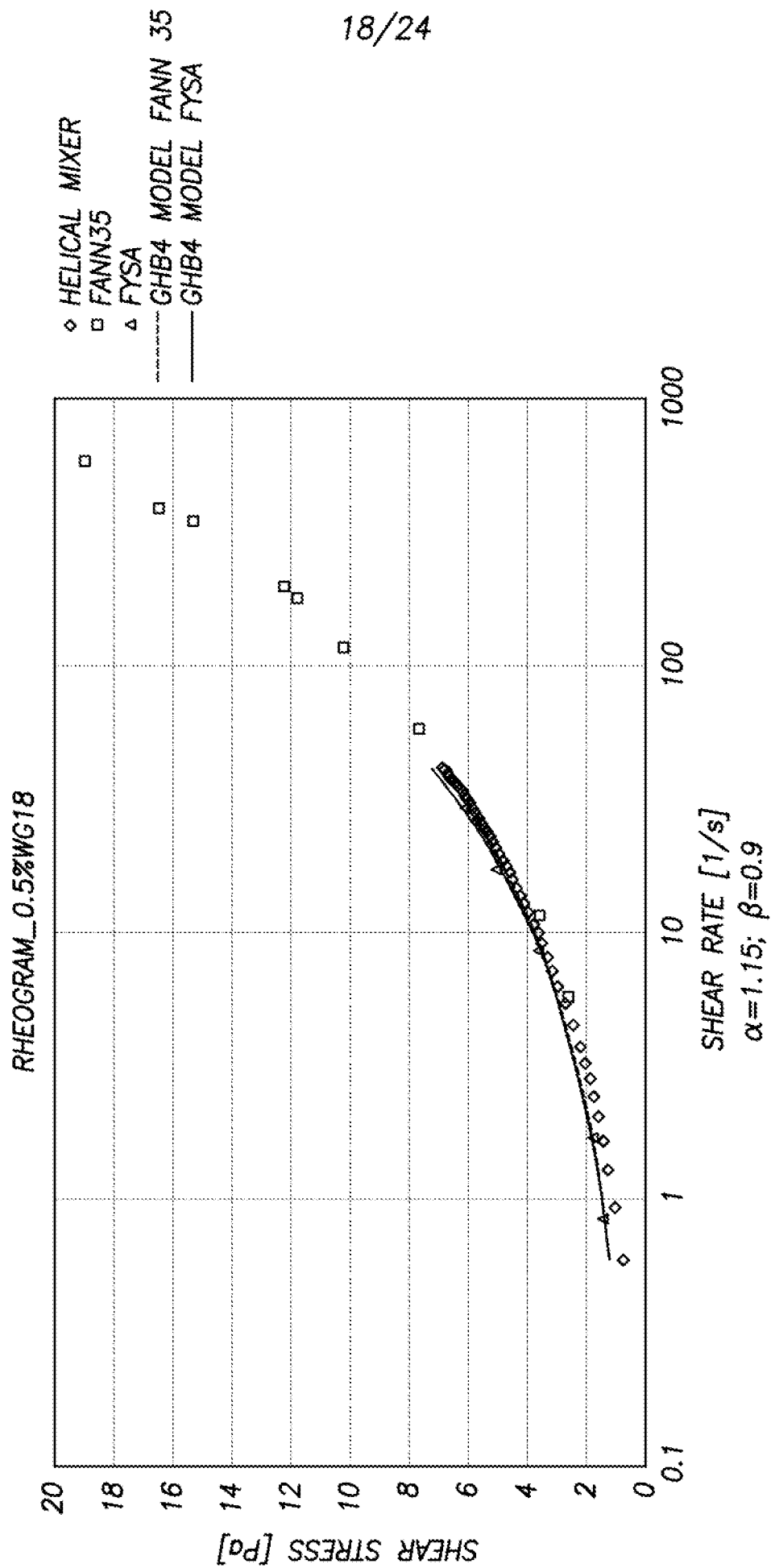
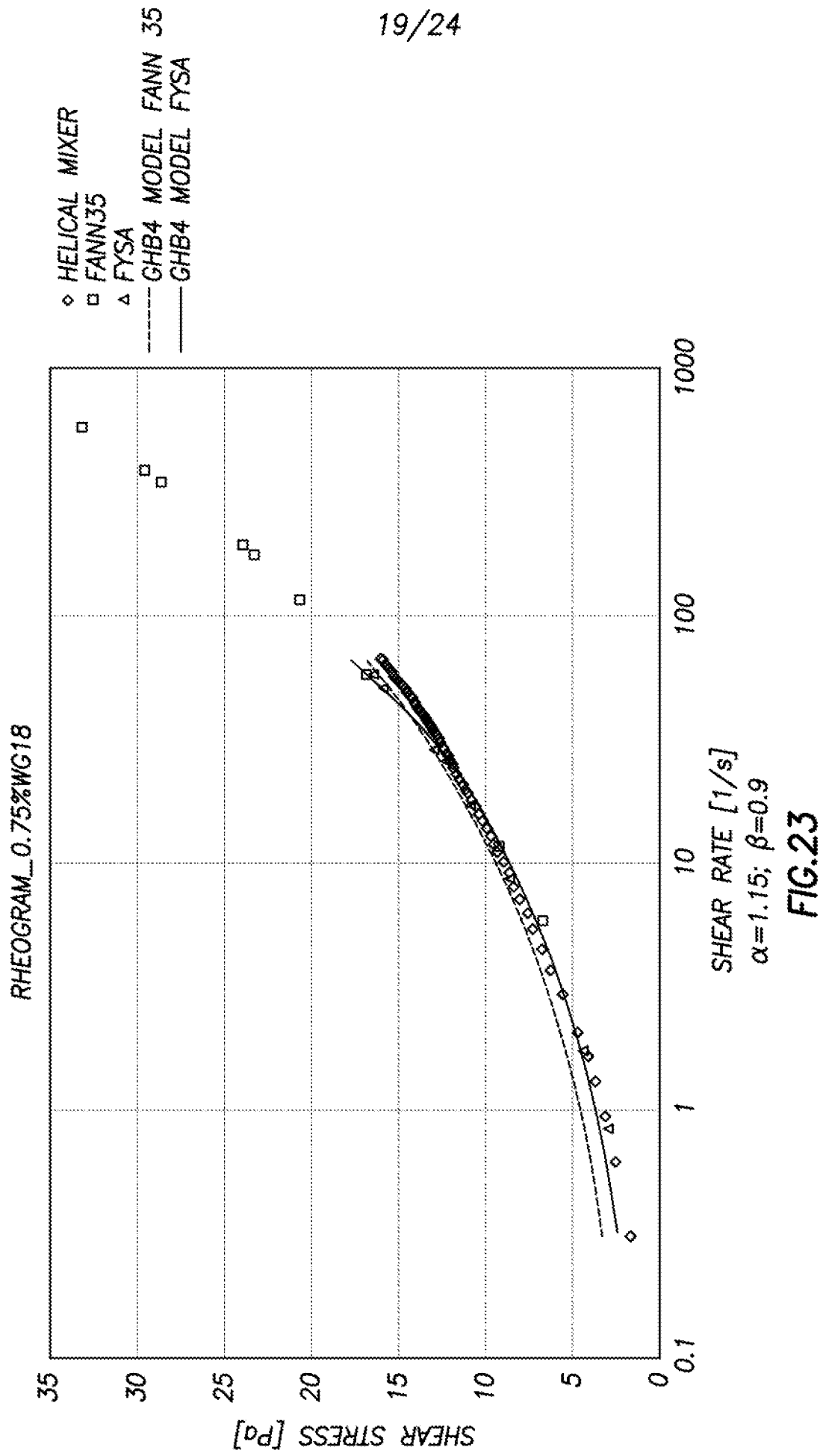


FIG.22



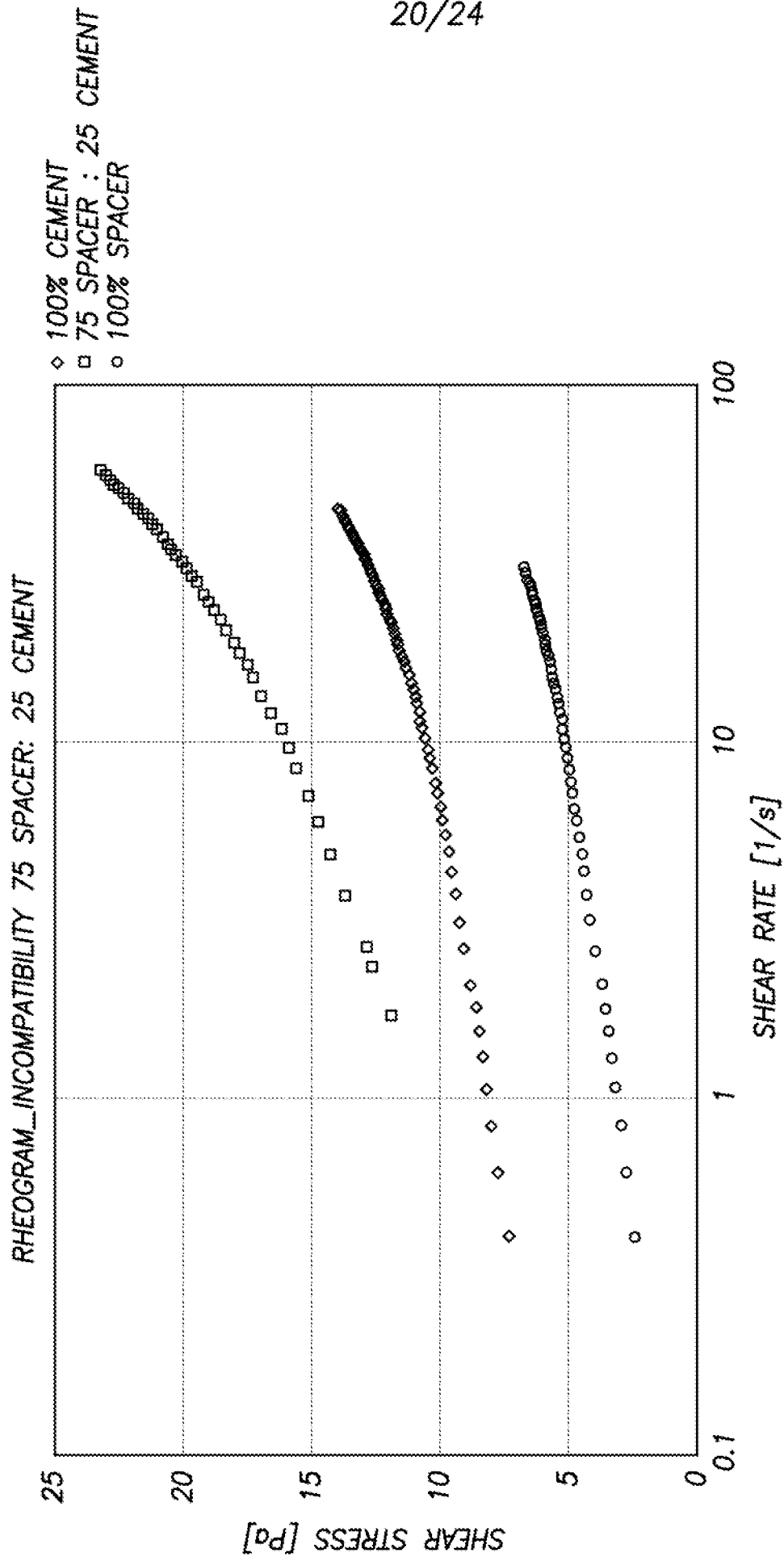


FIG.24

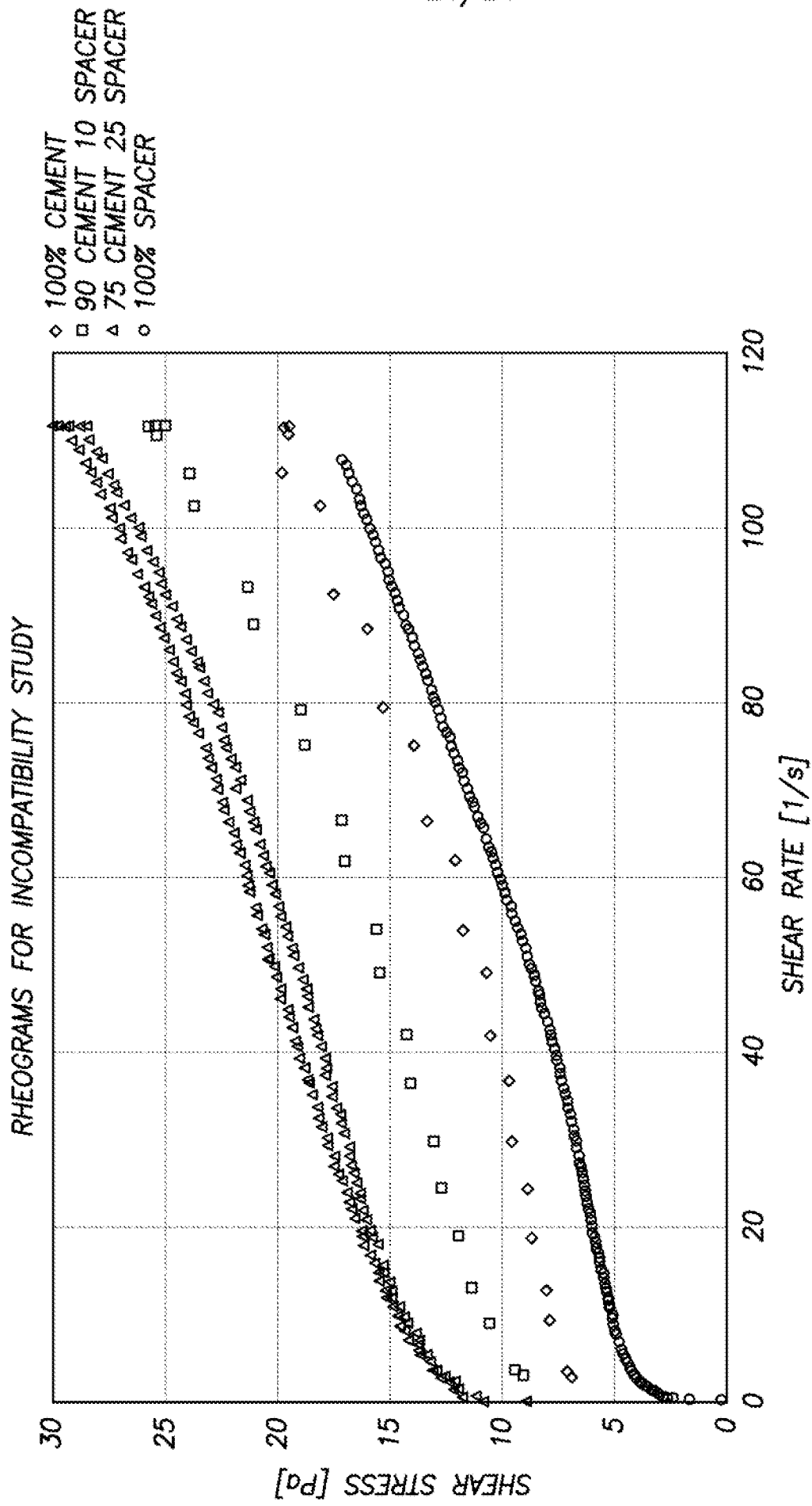


FIG.25

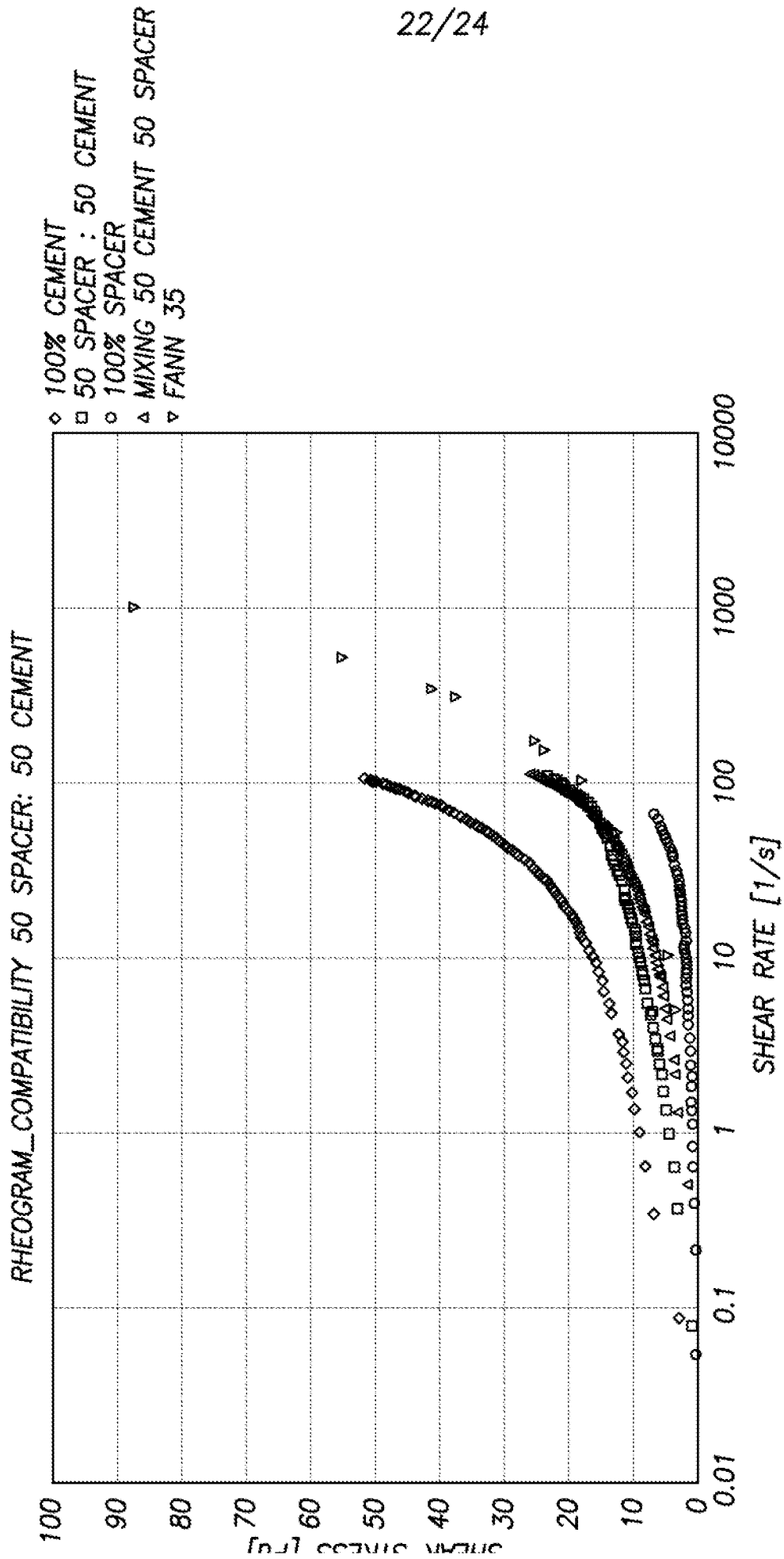


FIG.26

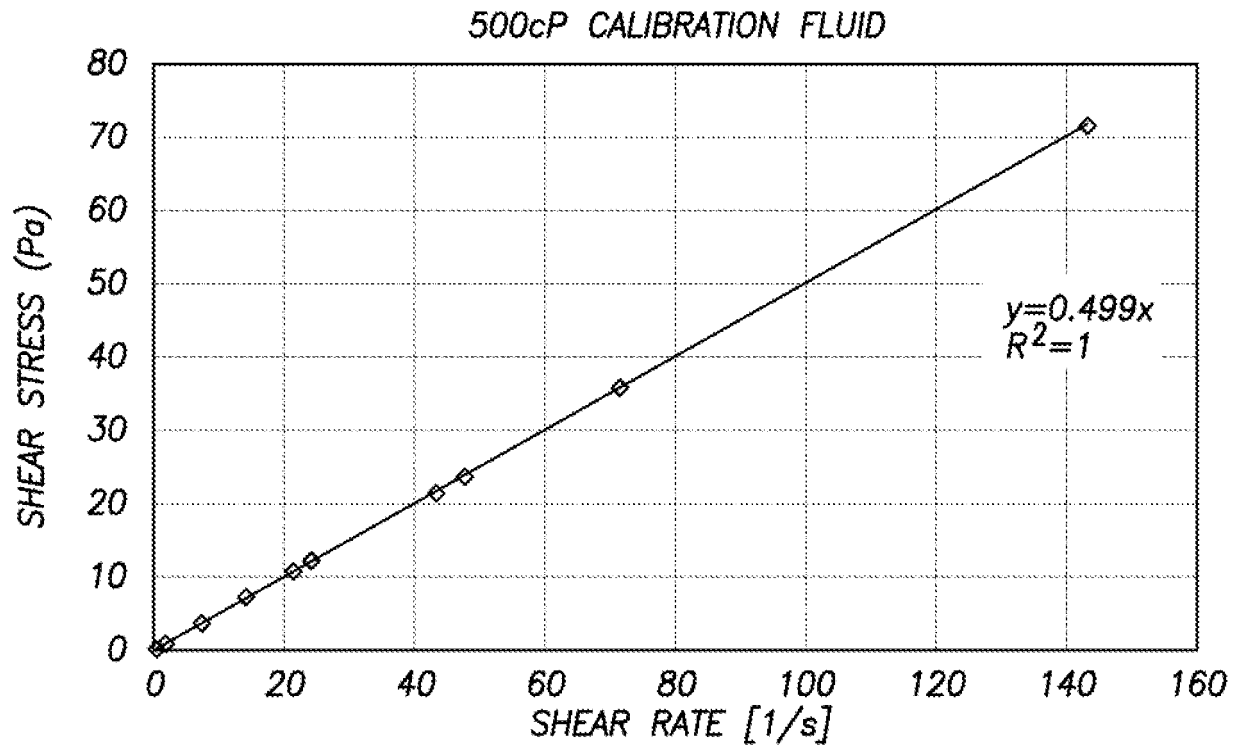


FIG.27

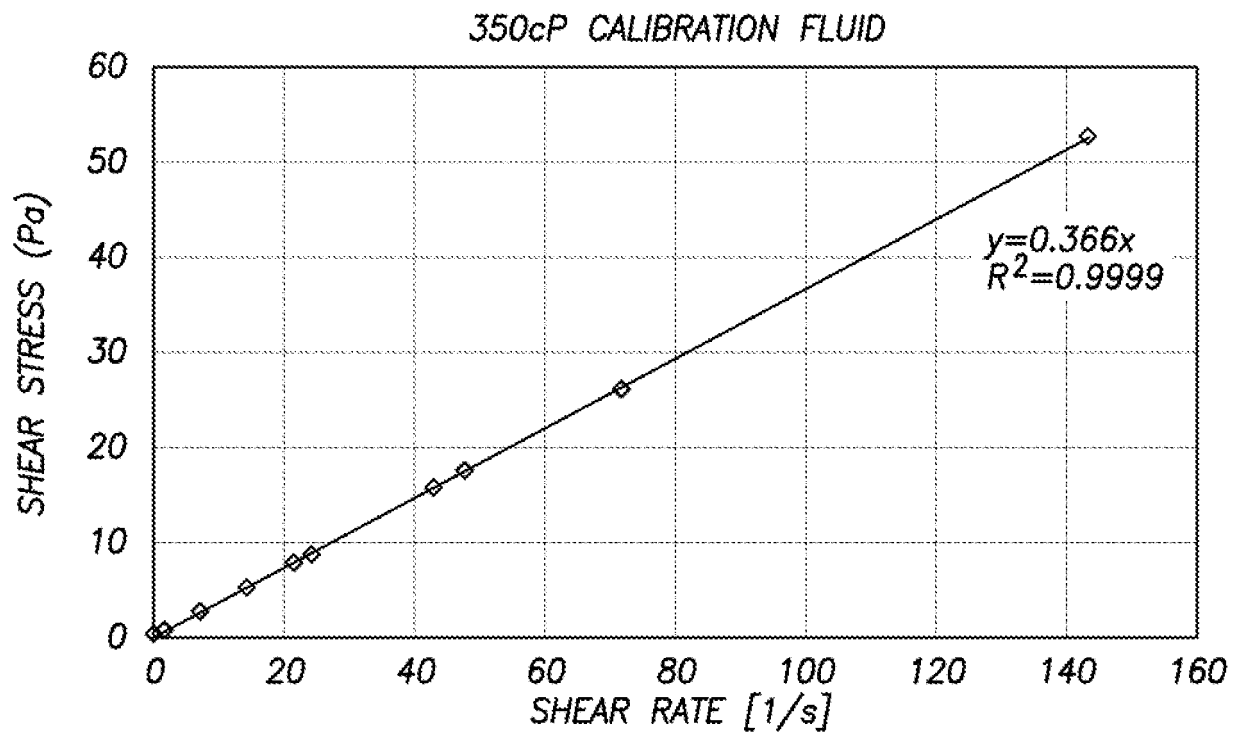


FIG.28

