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(71) Applicant: SAABR LLC [US/US]; 350 Clinton Street,
Suite F, Costa Mesa, California 92626 (US).

(72) Inventors: RENICK, JR., James Phillip; 252 Canyon
Spirit Dr., Henderson, Nevada 89012 (US). JARBOE,
Michael Brent; 219 Enterprise Dr., Elizabethtown, Ken-
tucky 42701 (US).

(74) Agent: MAIN, Brian; Kutak Rock LLP, 2300 Main Street,
Suite 800, Kansas City, Missouri 64108 (US).

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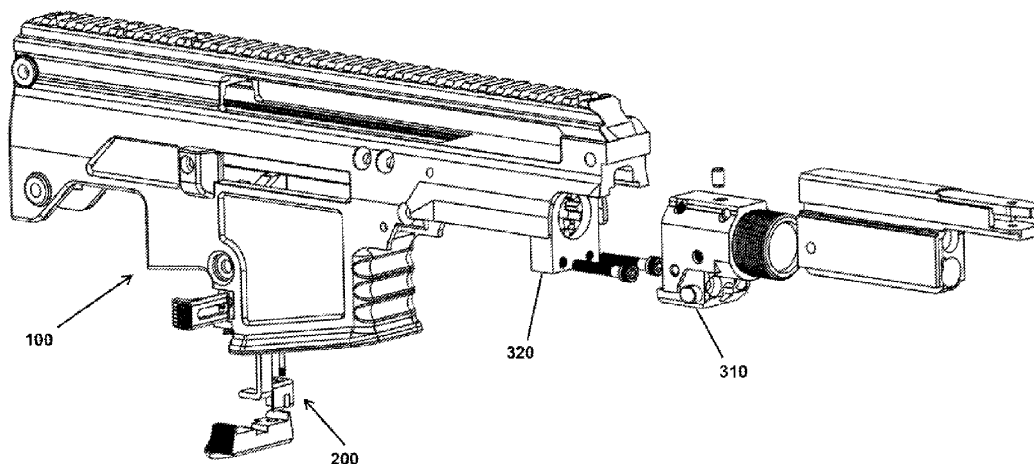


FIG. 27

(57) Abstract: A rifle system and methods for construction thereof is provided. The rifle system is formed using alternative production methods, such as advanced additive manufacturing ("AM") technologies – also called 3D printing. Also included is an improved trigger housing, an improved bolt hold detent system configured to be operated ambidextrously, an improved magazine-well, an improved trunnion, and an ambidextrous release assembly.

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