

ABSTRACT

A rubbery polymer extrusion dryer includes: a cylinder; a liner provided on an inner peripheral surface of the cylinder; a screw rotatably arranged in the liner;
5 wherein the rubbery polymer extrusion dryer conveys a rubbery polymer by the screw rotating in the liner, wherein a plurality of grooves extending in a conveying direction of the rubbery polymer are formed on an inner surface of the liner, and wherein widths of the grooves
10 are 0.1 mm or more and 2 mm or less.

Fig. 1