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FIG. 1

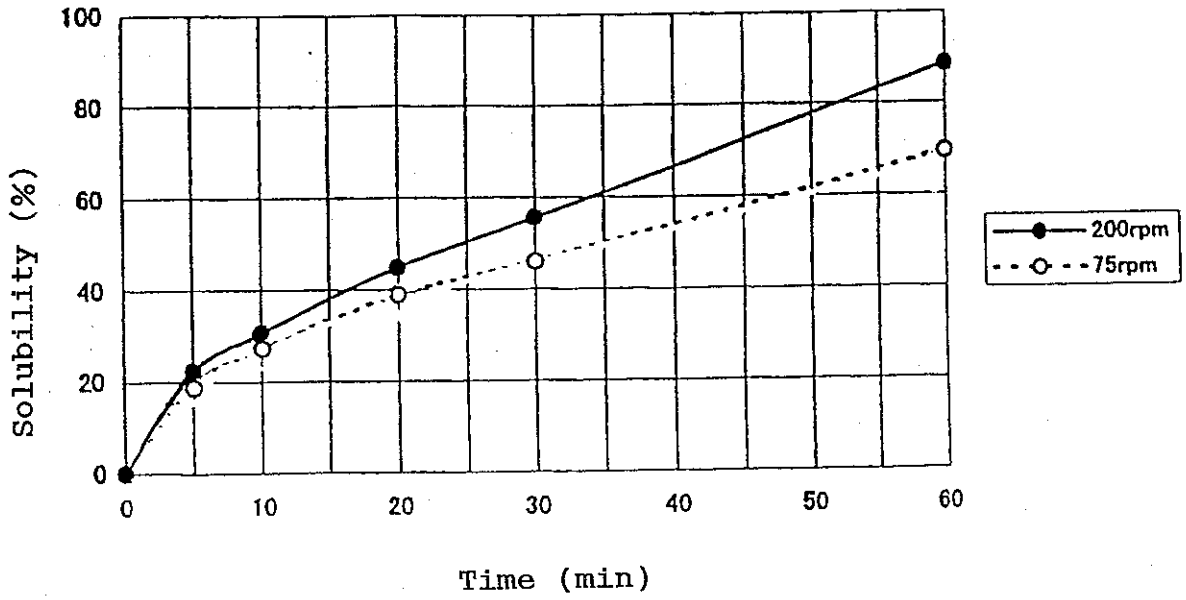
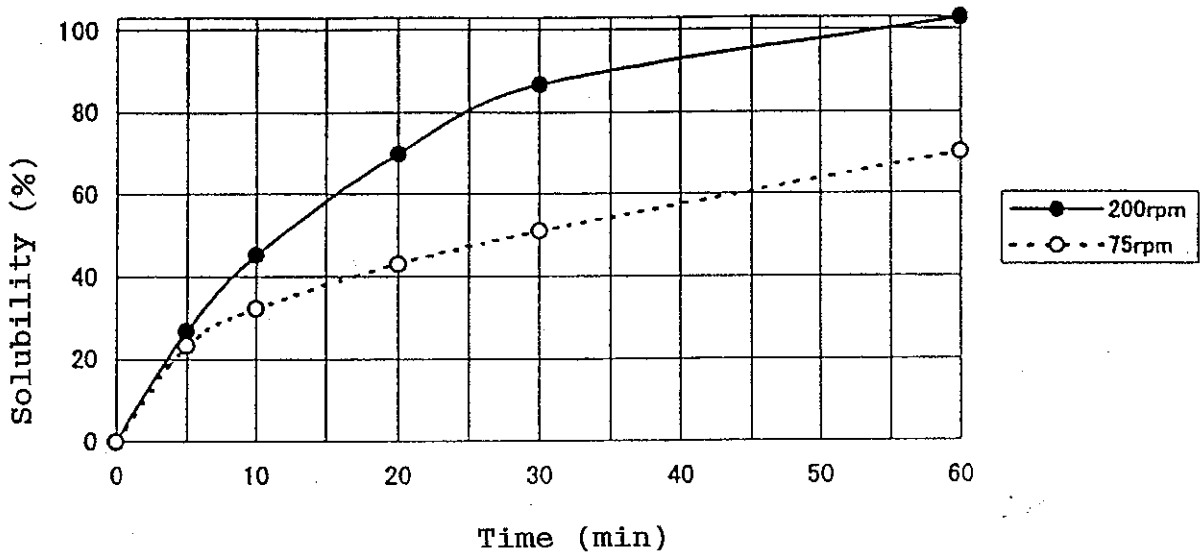
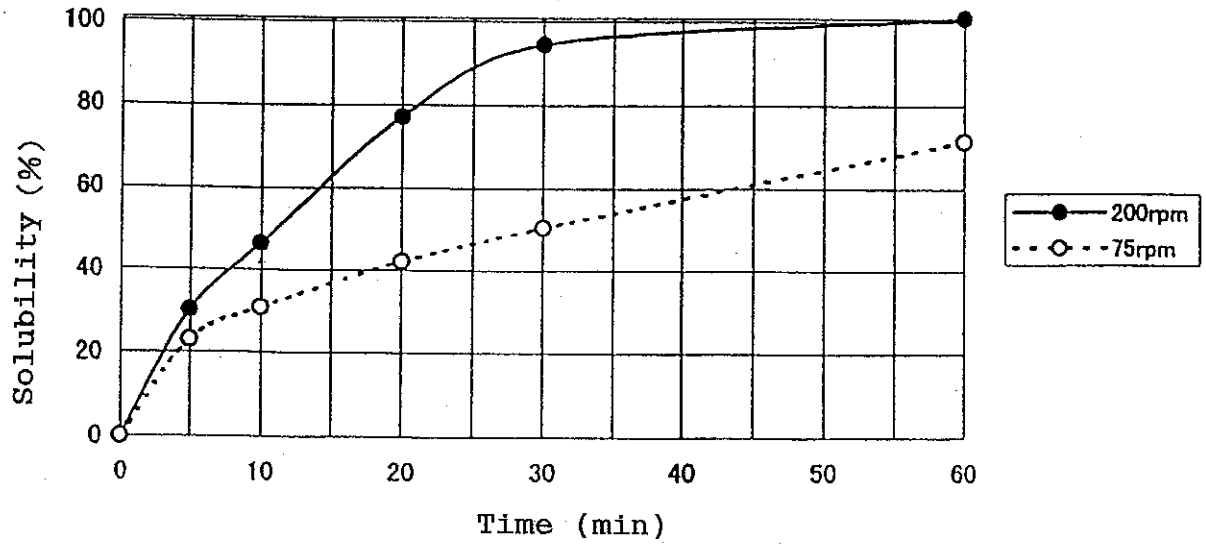


FIG. 2


100
80
60
40
20
0
Solubility (%)
0
10
20
30
40
50
60
Time (min)
200rpm
75rpm

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FIG. 3



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FIG. 4

