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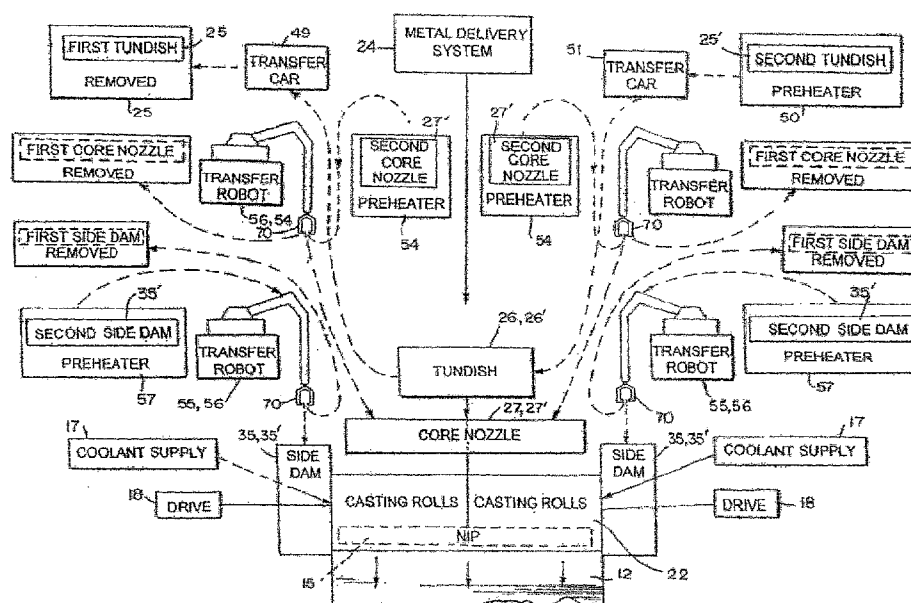
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(54) Title: LONG WEAR SIDE DAMS



(57) Abstract: A method of producing thin cast strip by continuous casting having a side dam assembly is disclosed. The side dam assembly includes a side dam having opposite outer surfaces, one surface contacting molten metal and the opposite outer surface having fastening portions capable of attaching the side dam to a side dam holder, to hold the side dam in place during casting without exposed portions of the side dam holder extending substantially beyond the opposite outer surface toward the outer surface for contacting molten metal.

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