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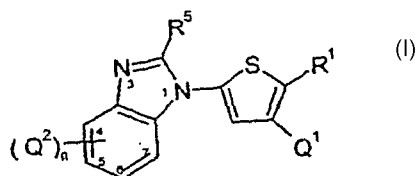
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(54) Title: REGIOSELECTIVE PROCESS FOR PREPARING BENZIMIDAZOLE THIOPHENES



(57) Abstract: The present invention provides a process for preparing benzimidazole thiophene compounds of formula I. Intermediates used in the process are also claimed.