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(71) Applicant *(for all designated States except US)*: **DRIL-QUIP, INC.** [US/US]; 13550 Hempstead Highway, Houston, TX 77040 (US).

(72) Inventor; and

(75) Inventor/Applicant *(for US only)*: **DEBERRY, Blake, T.** [US/US]; 6002 Spanish Oak Way, Spring, TX 77379 (US).

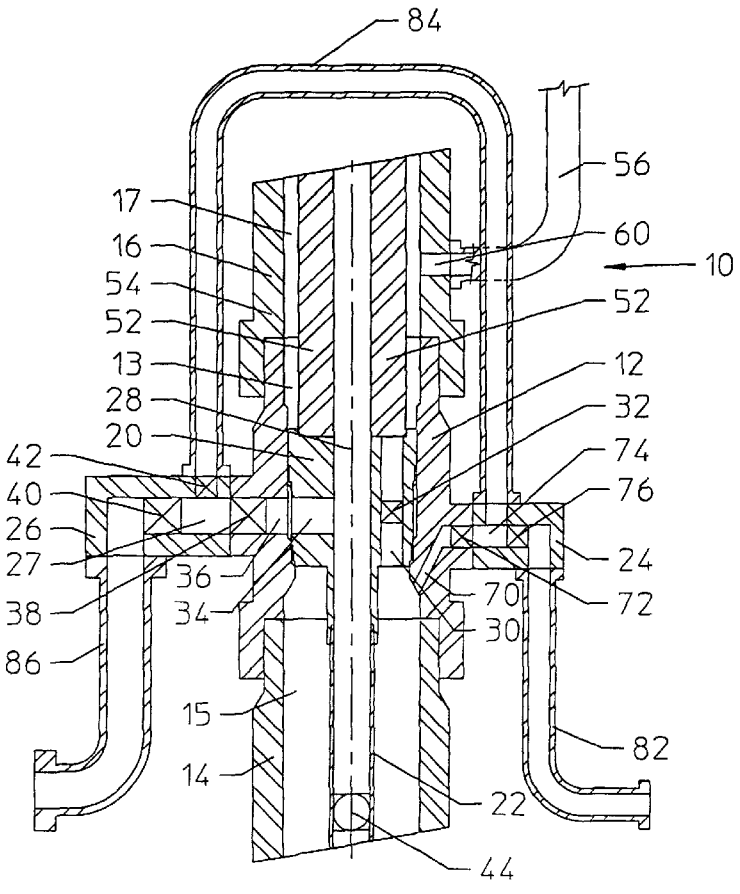
(74) Agent: **HELMREICH, Loren, G.**; Browning Bushman, Suite 1800, 5718 Westheimer, Houston, TX 77057 (US).

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(54) Title: HORIZONTAL SPOOL TREE ASSEMBLY



(57) Abstract: A horizontal spool tree assembly (10) is provided for supporting a production tubing string (22) within a well below a BOP. The spool body (12) includes a laterally extending passageway (36) which is in fluid communication with a similar laterally extending passageway (34) provide in a tubing hanger (20). The tubing hanger includes a central bore for fluid communication with the production tubing string, and a workever flow path (30) extending axially through the tubing hanger, with a workever valve (32) provided for controlling the fluid flow in the workover passageway. An annulus port (70) extends laterally through the spool body, and an annulus valve (72) controls fluid flow through the annulus port.

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