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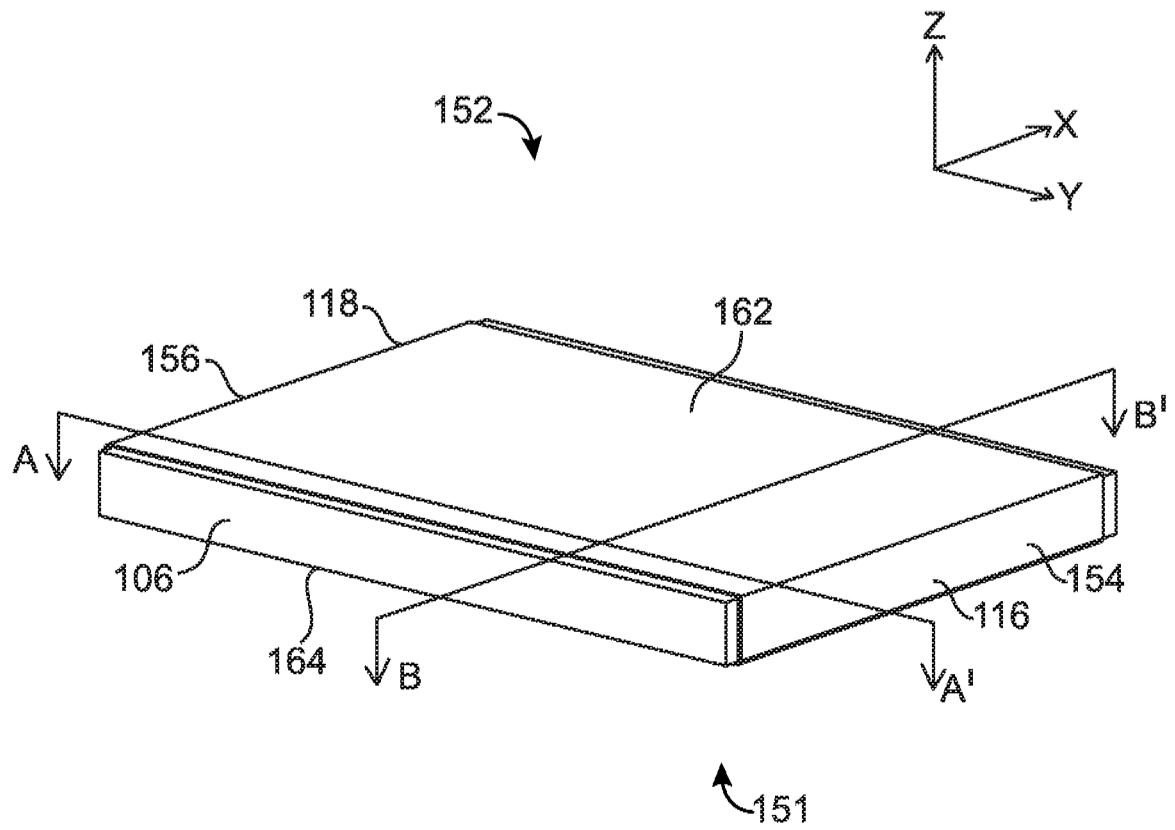


FIG. 1A

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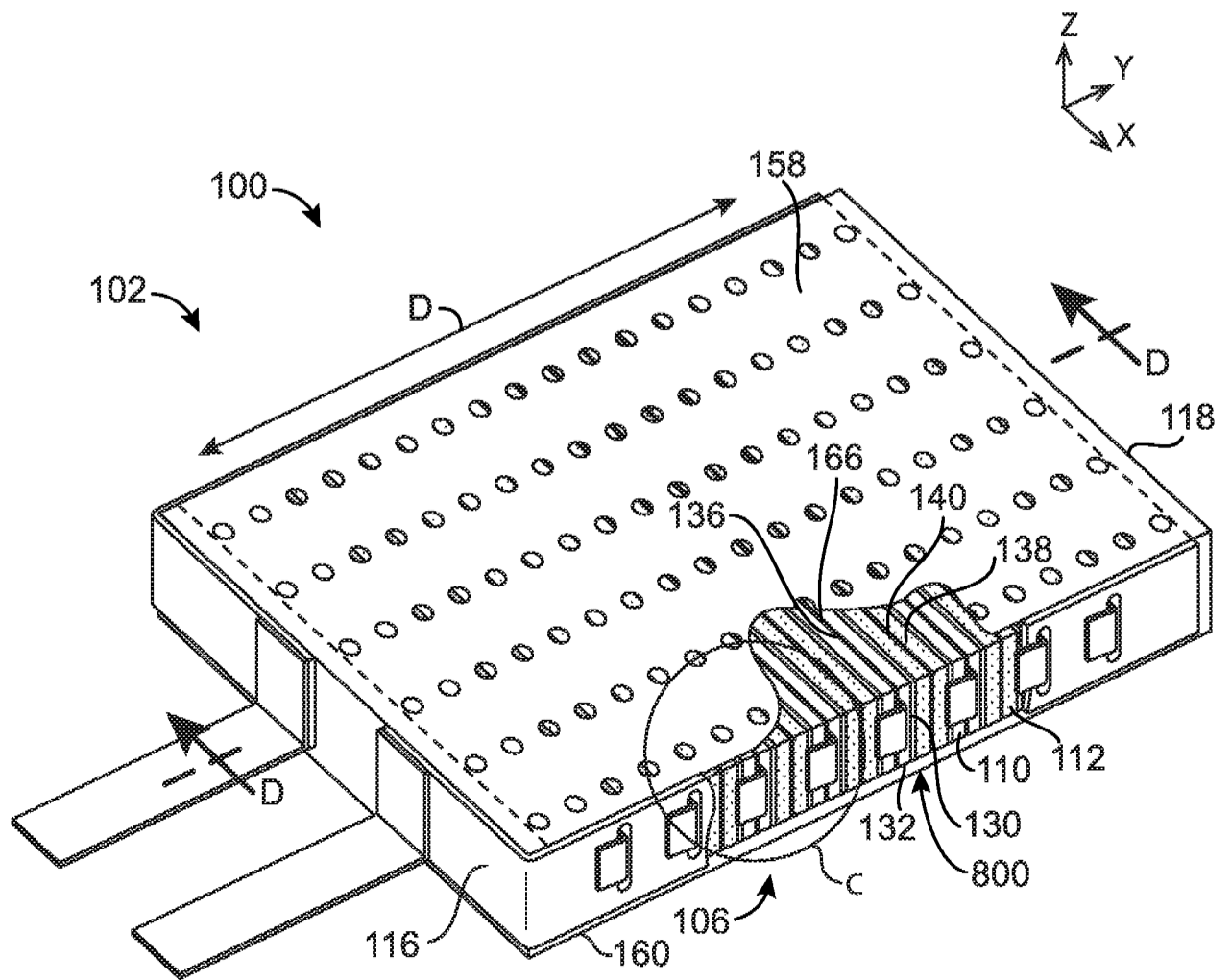


FIG. 1B

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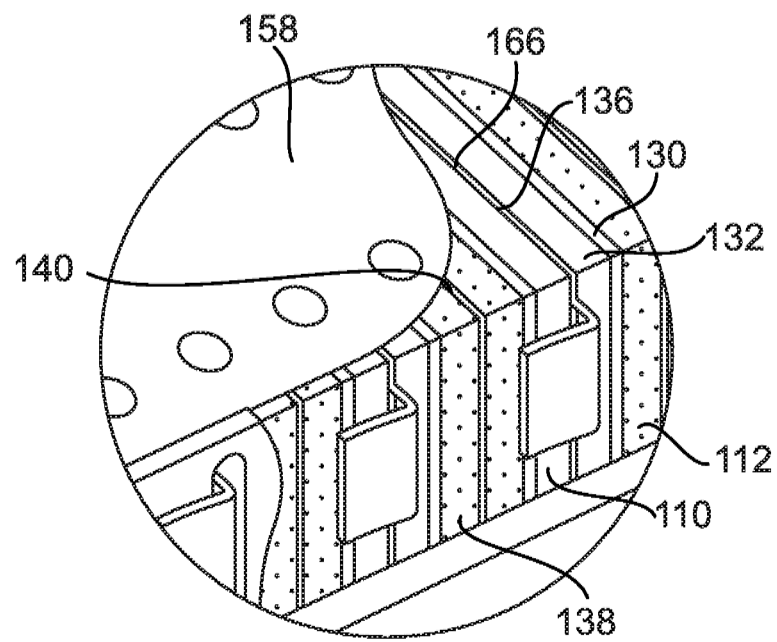


FIG. 1C

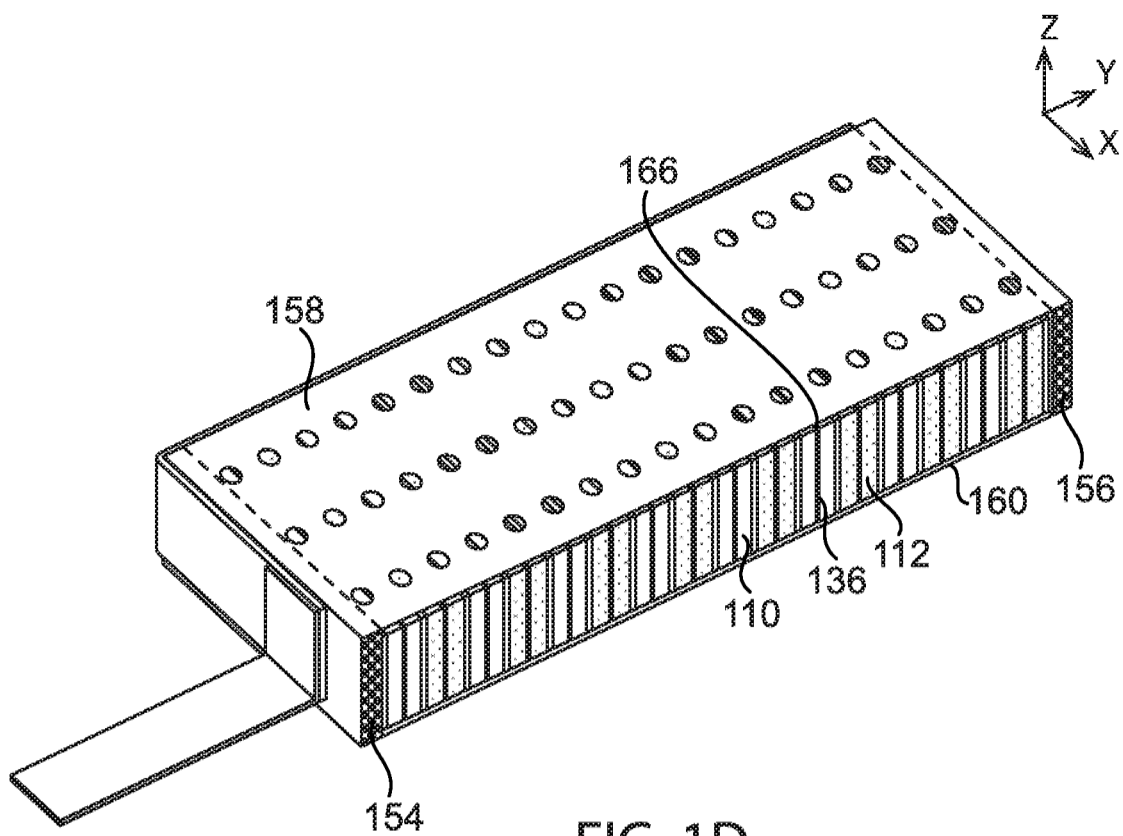


FIG. 1D

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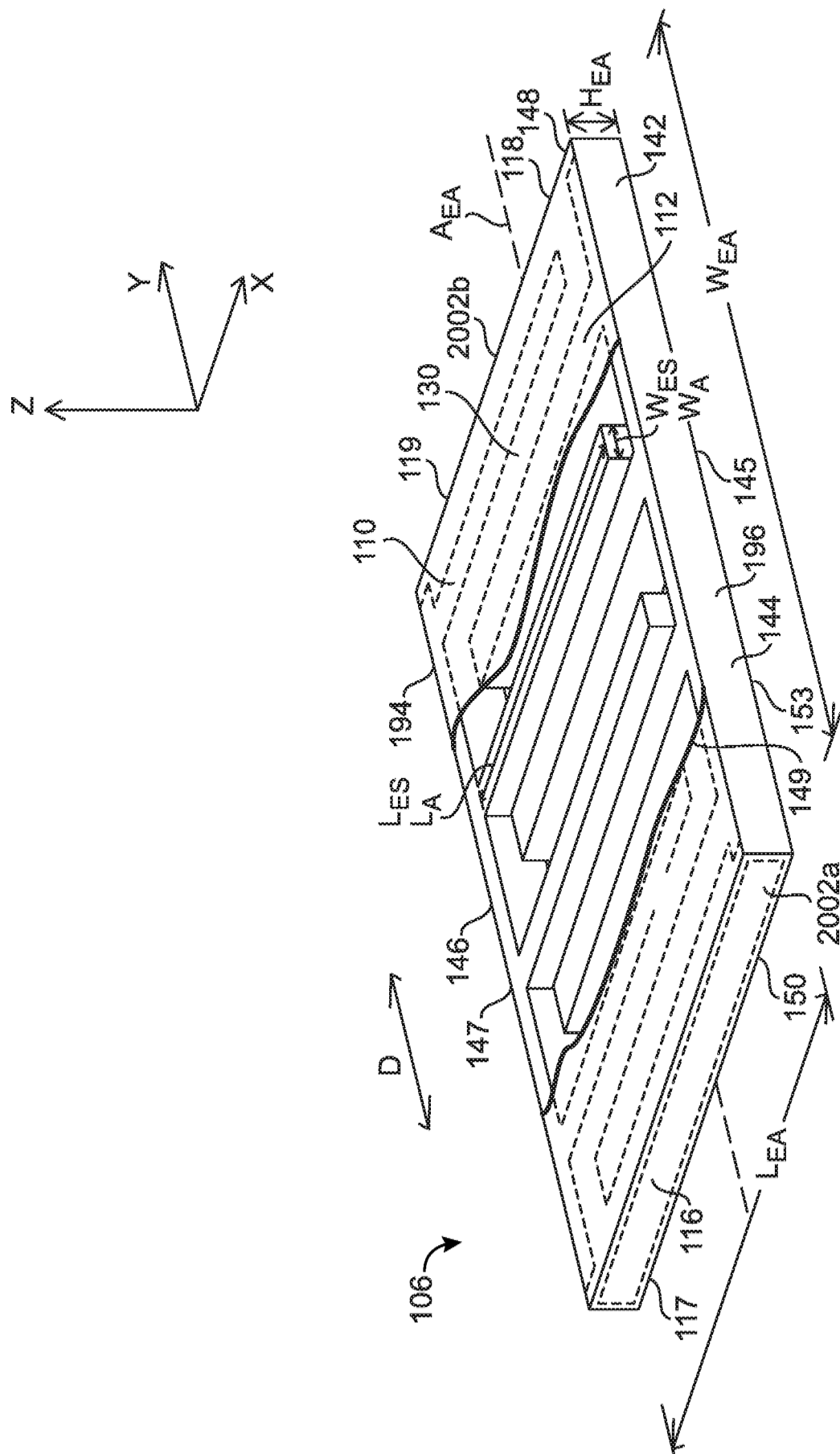


FIG. 2A

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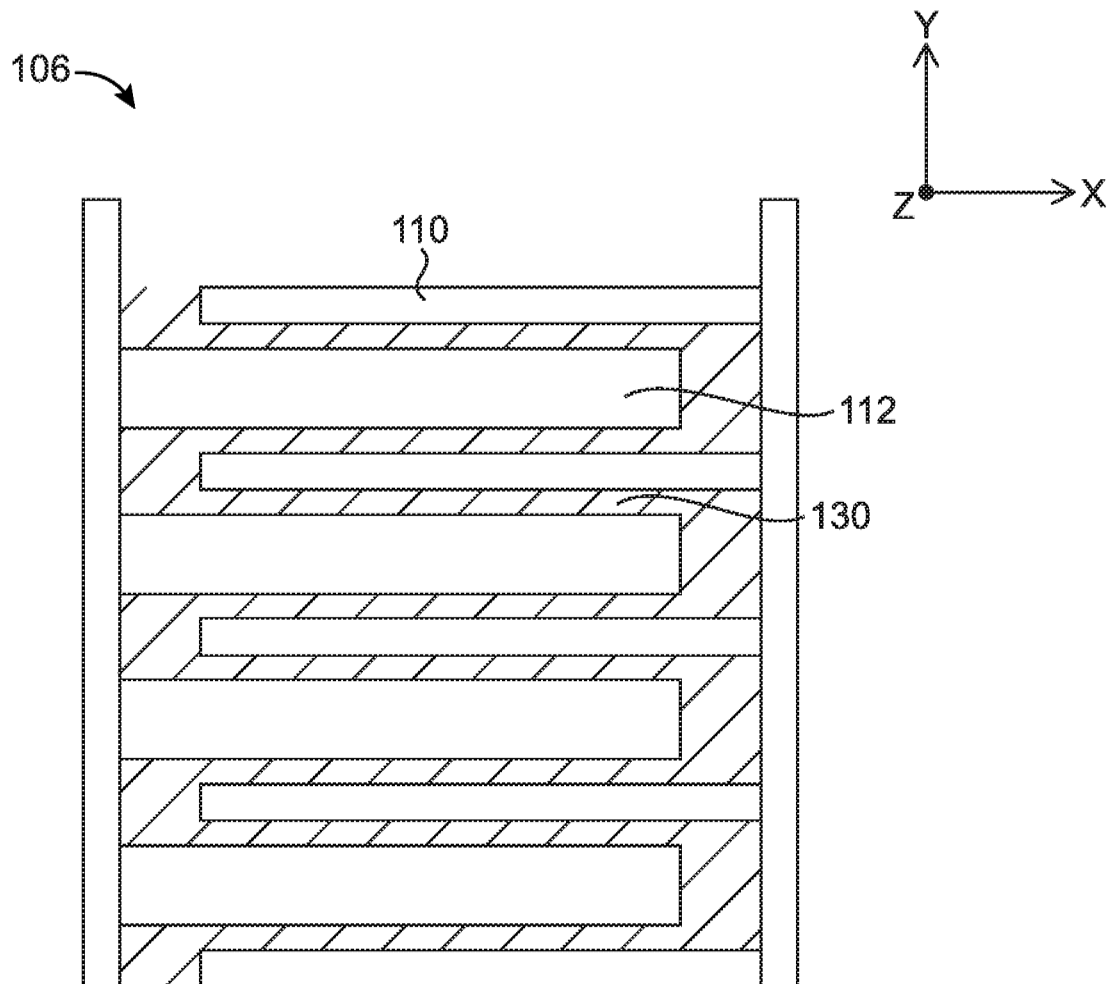


FIG. 2B

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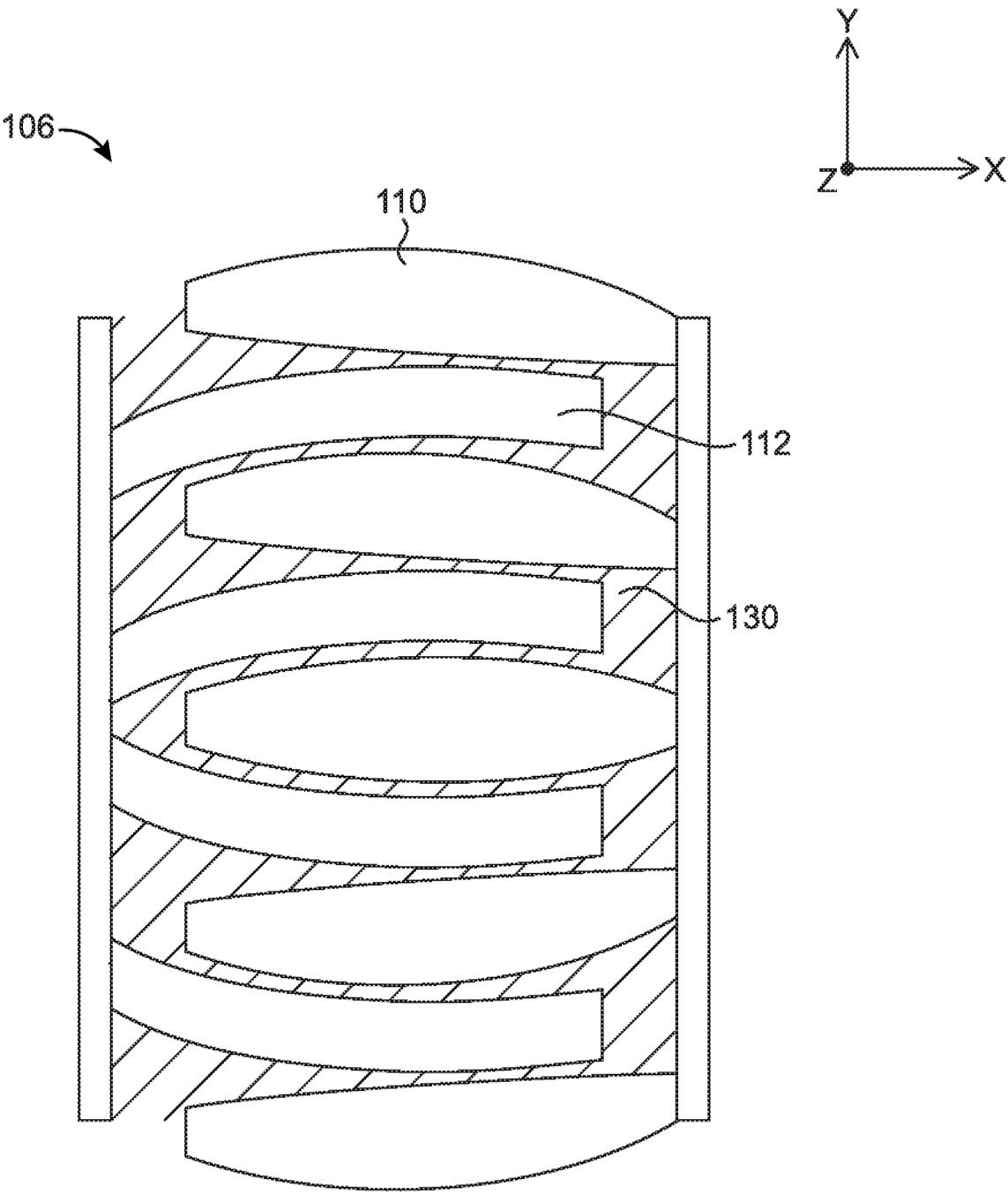
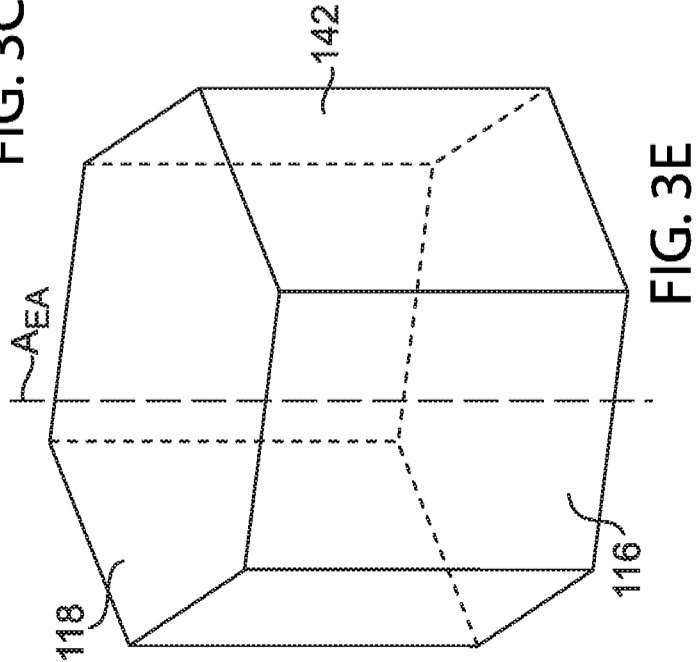
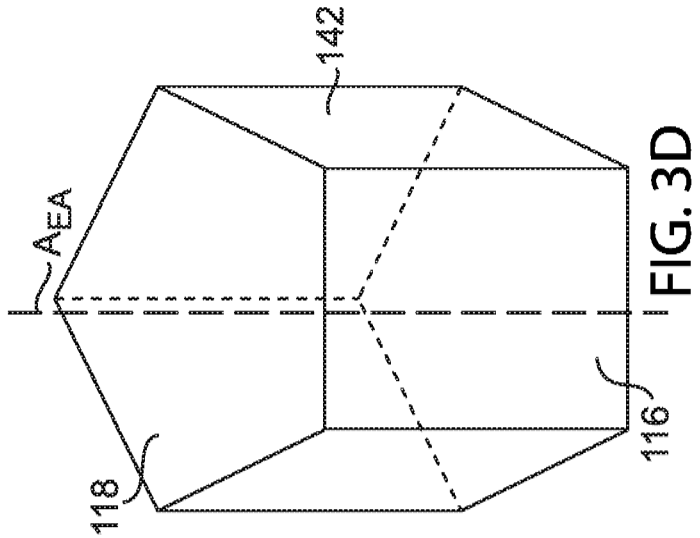
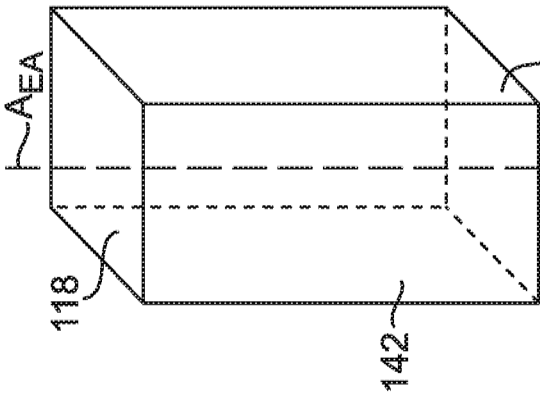
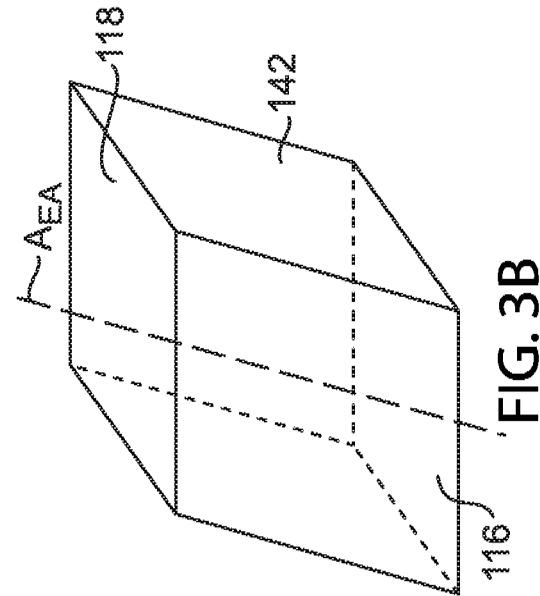
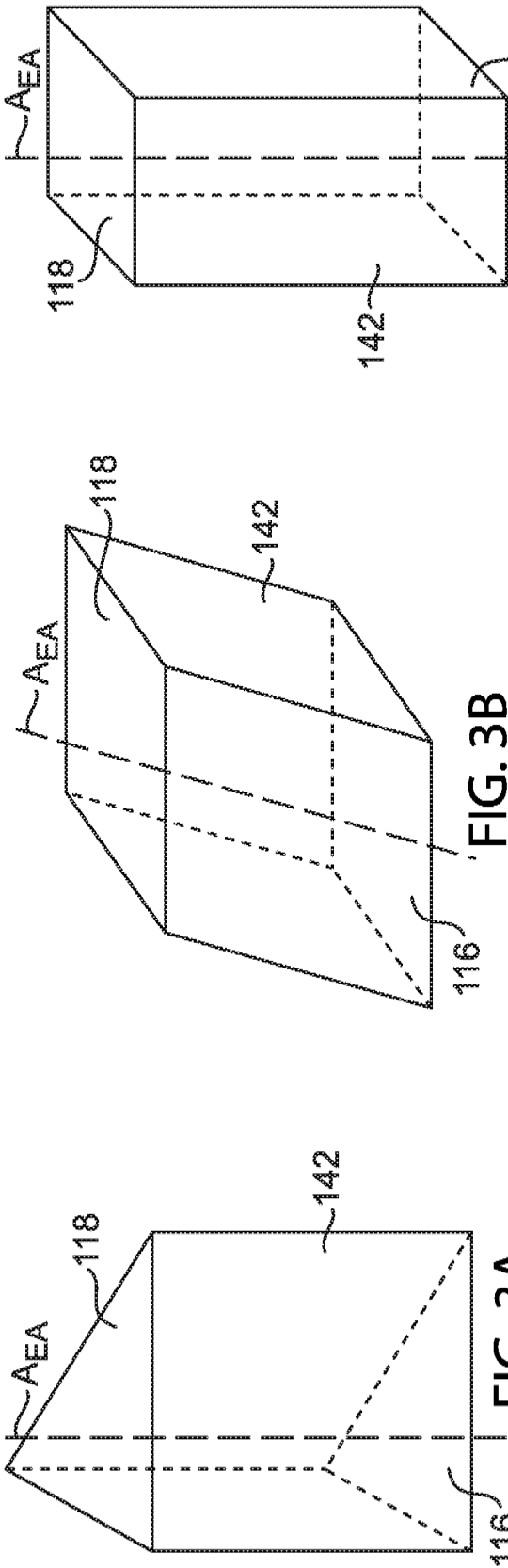


FIG. 2C



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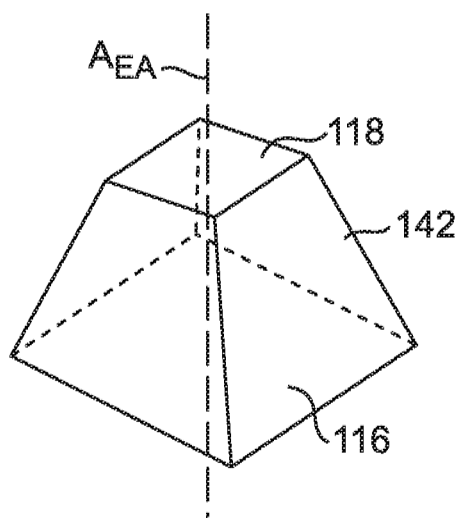


FIG. 3F

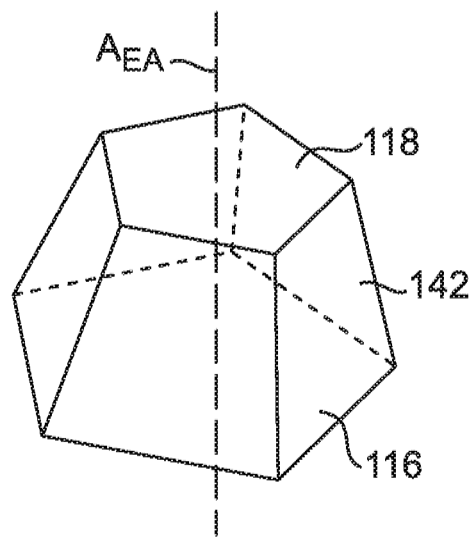


FIG. 3G

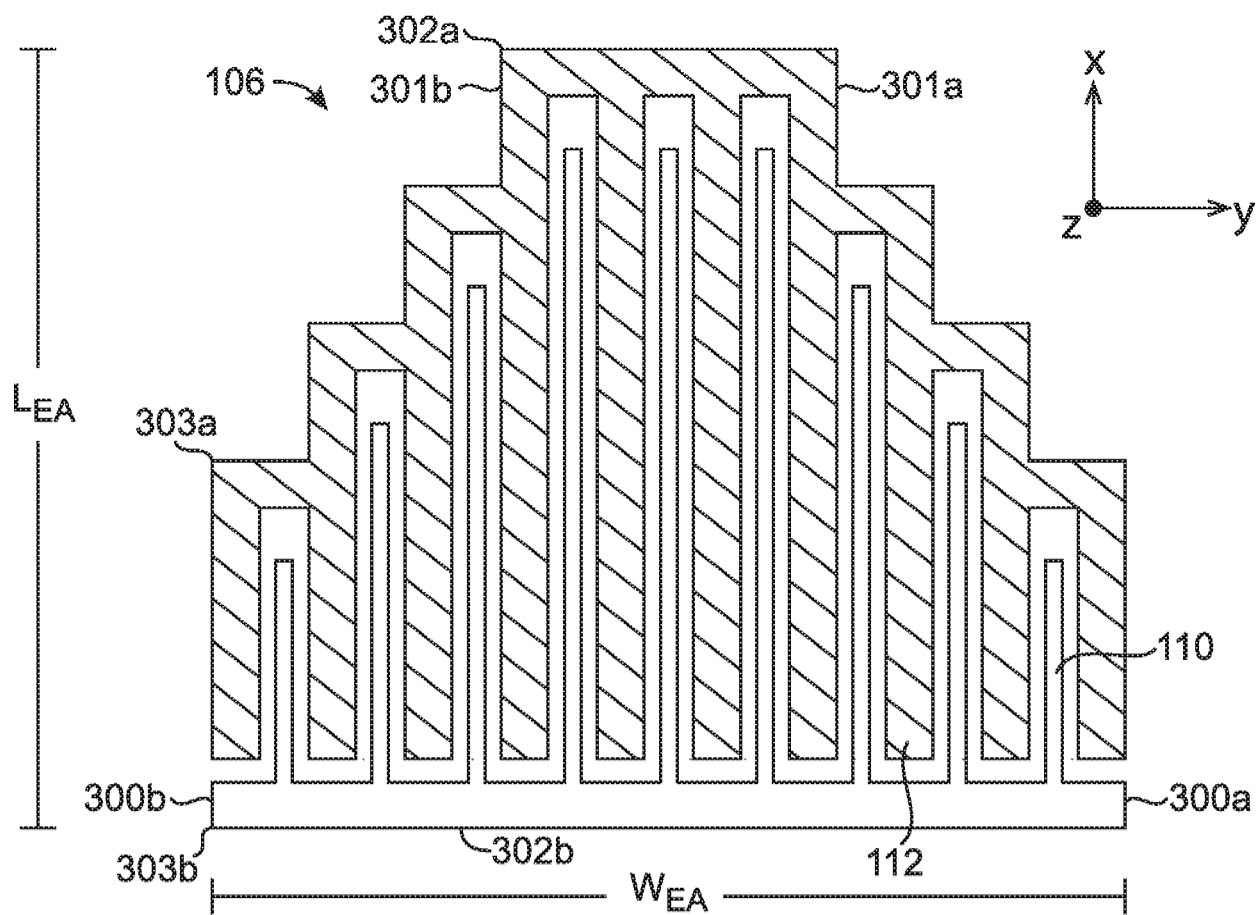


FIG. 3H

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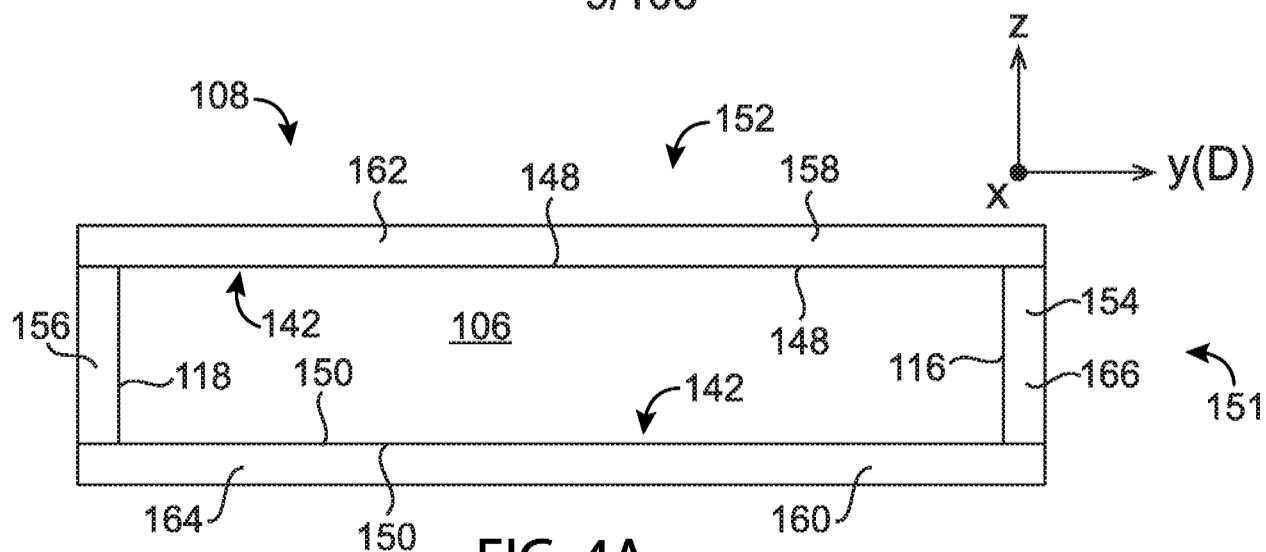


FIG. 4A

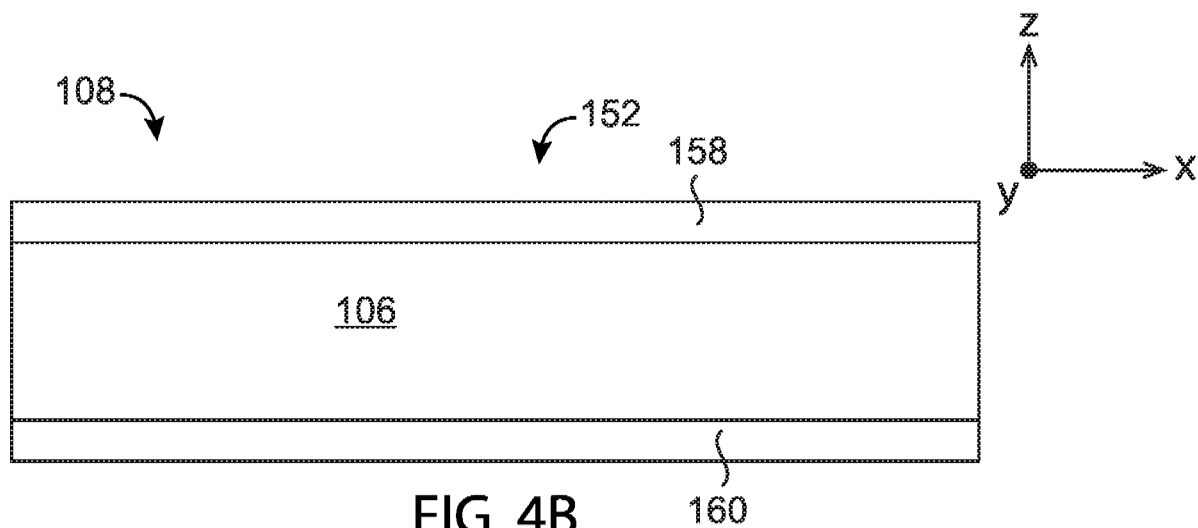


FIG. 4B

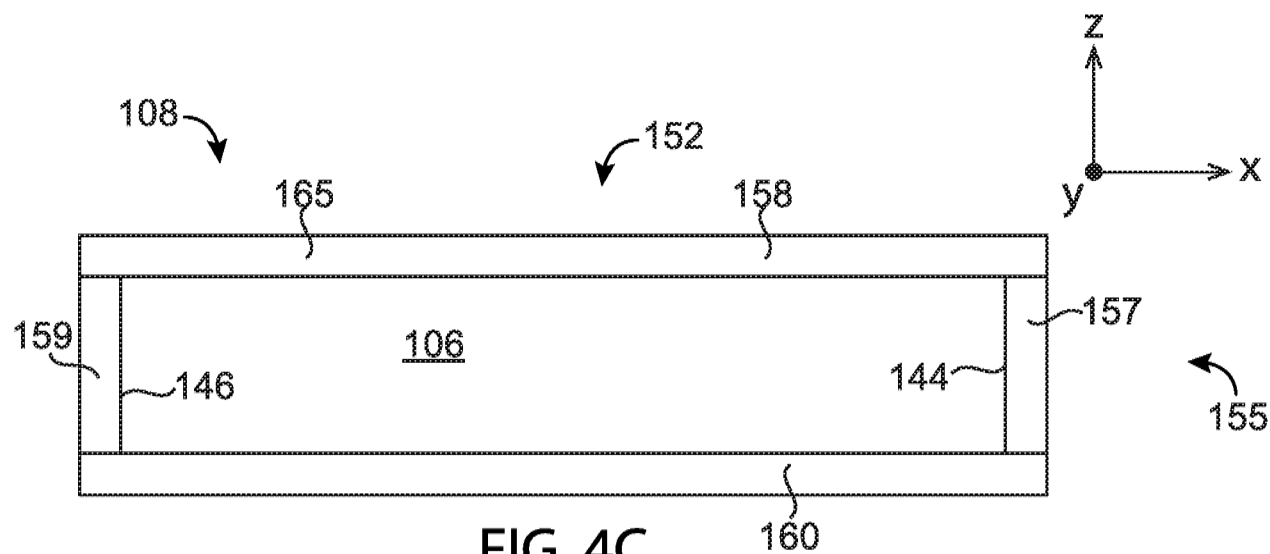


FIG. 4C

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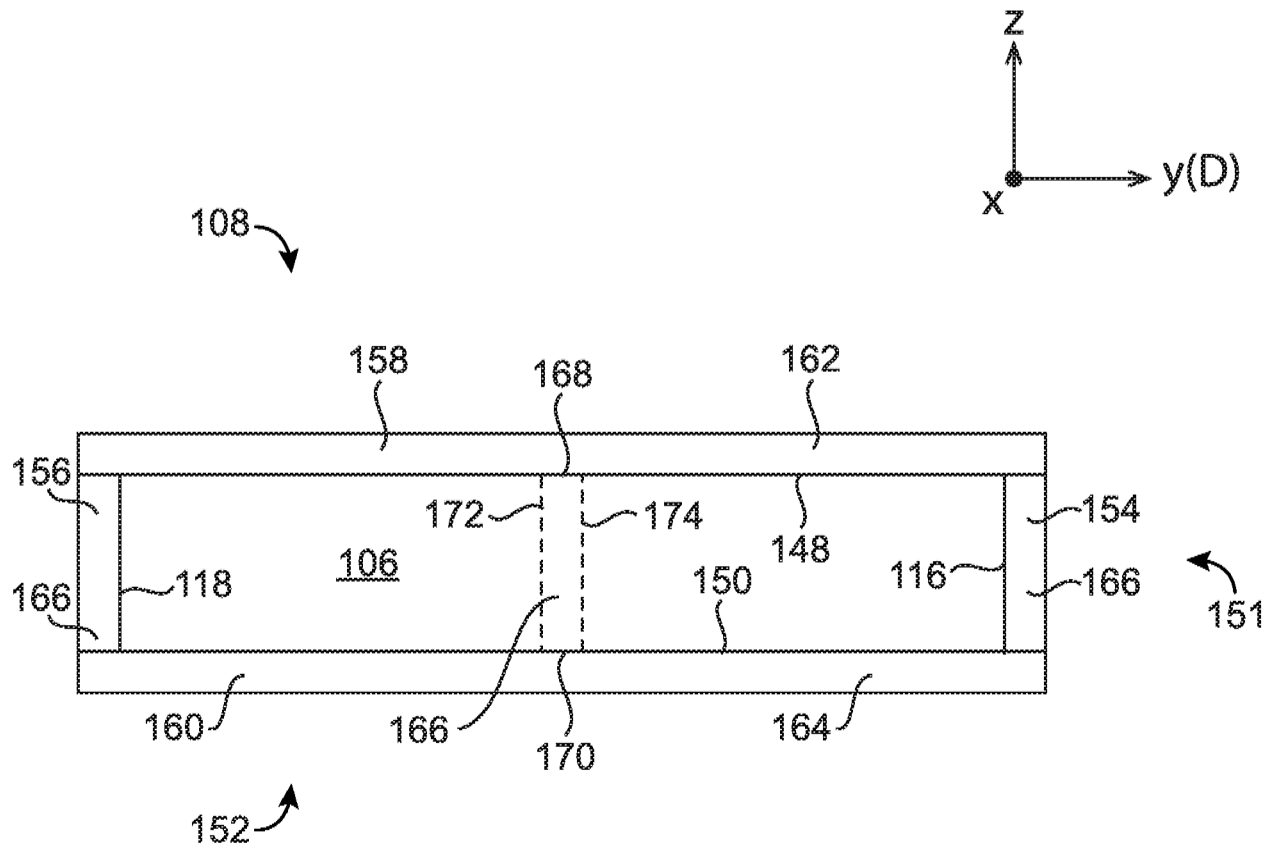


FIG. 5

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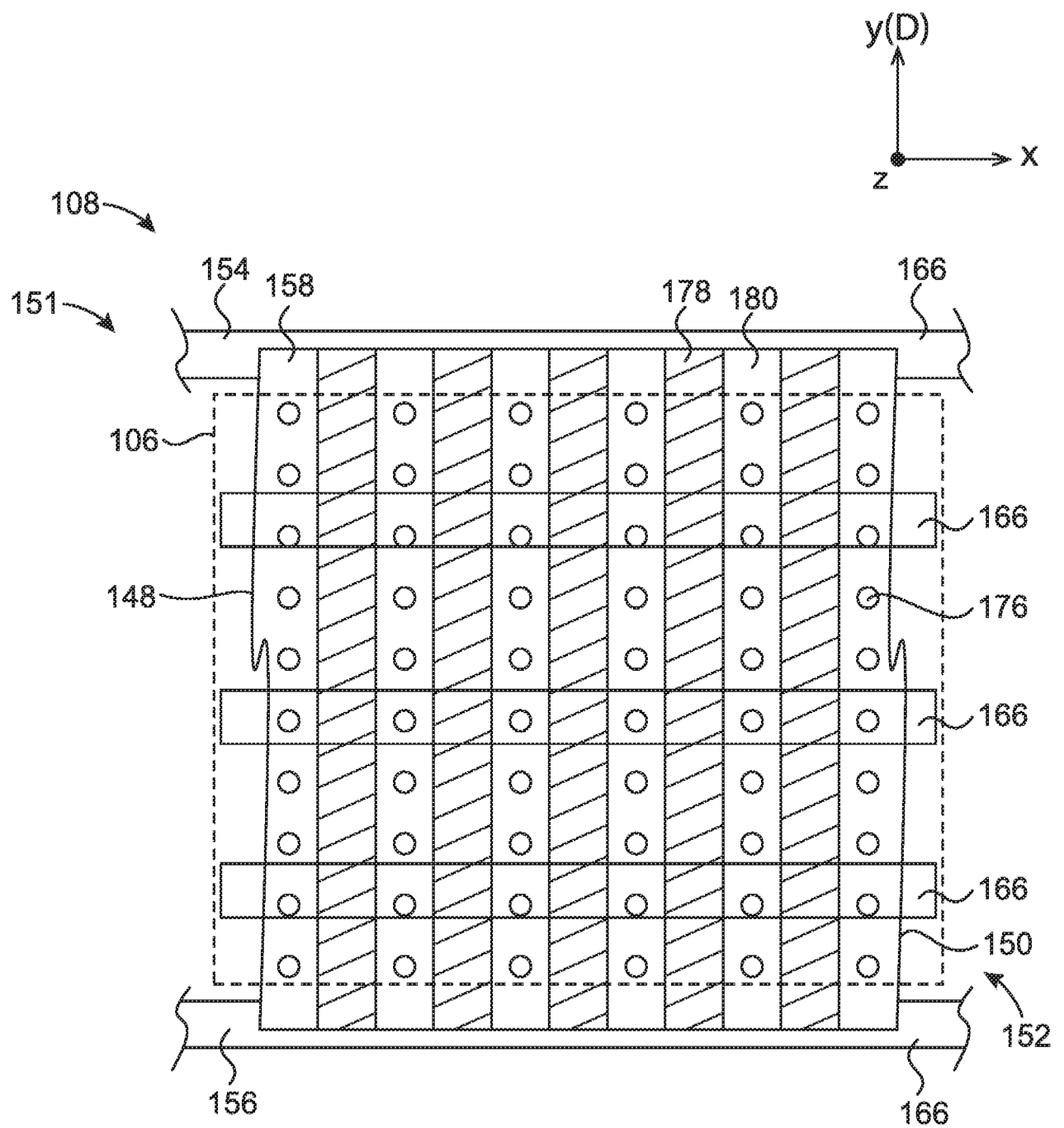


FIG. 6A

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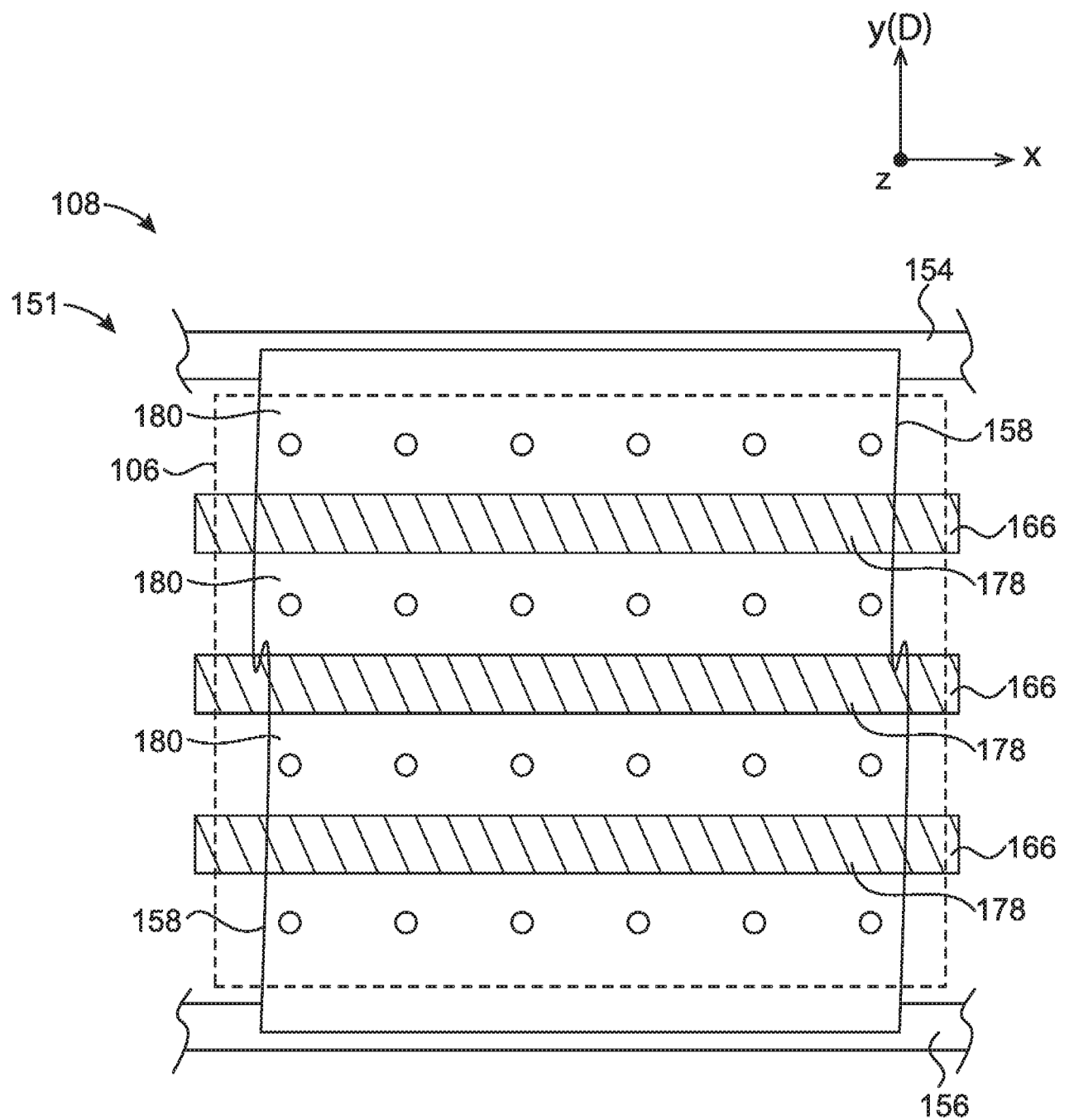


FIG. 6B

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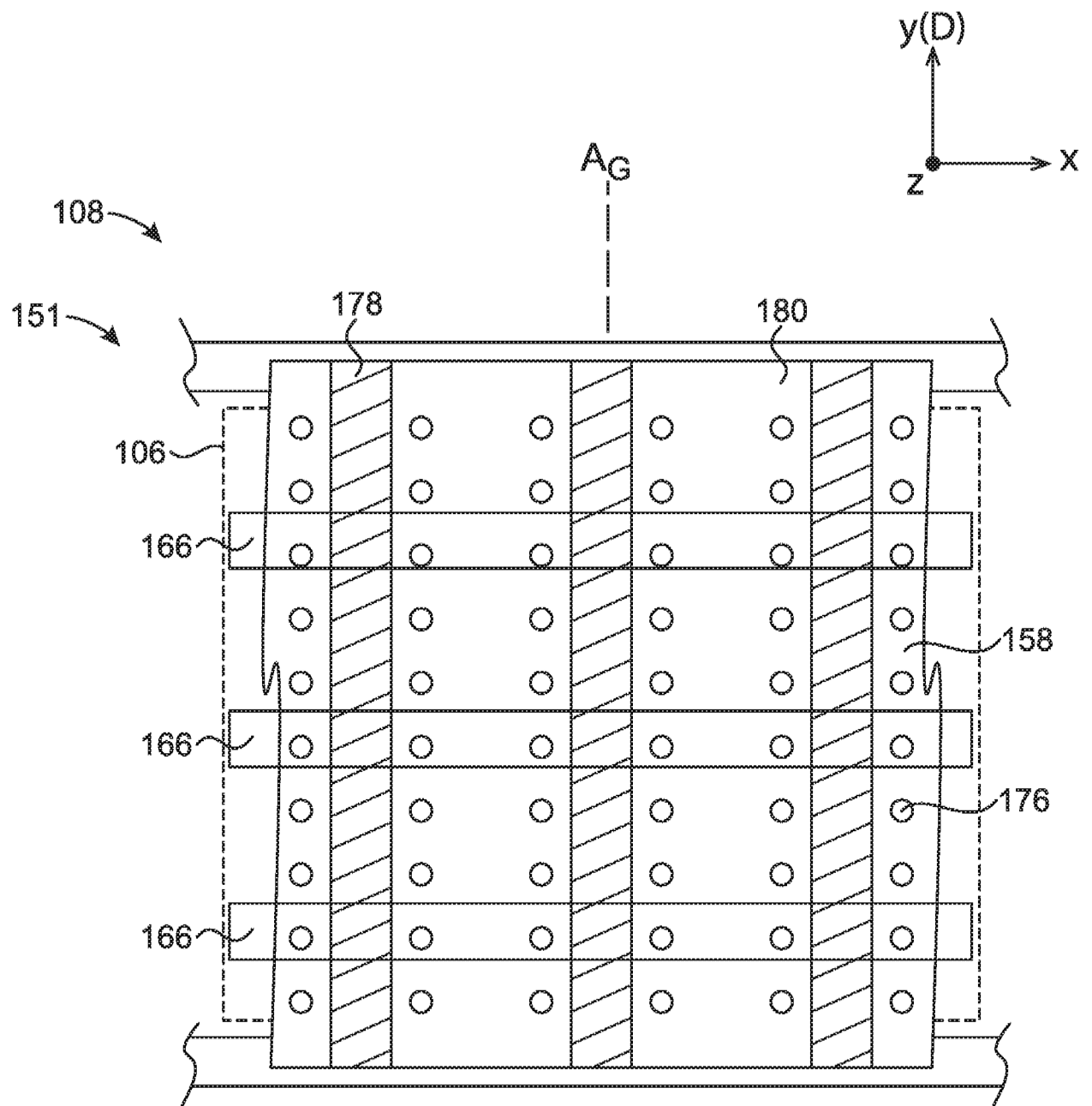


FIG. 6C

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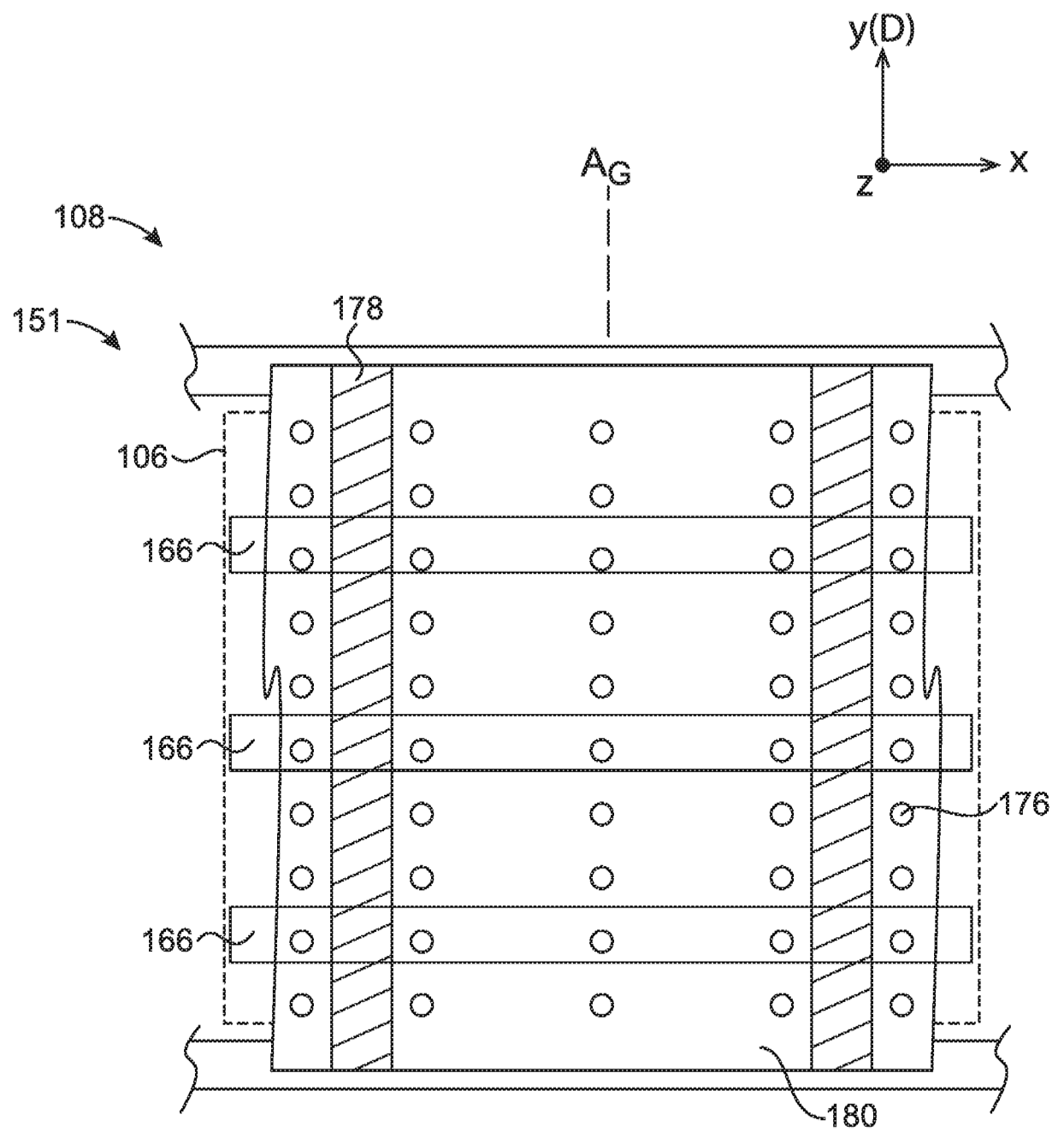


FIG. 6D

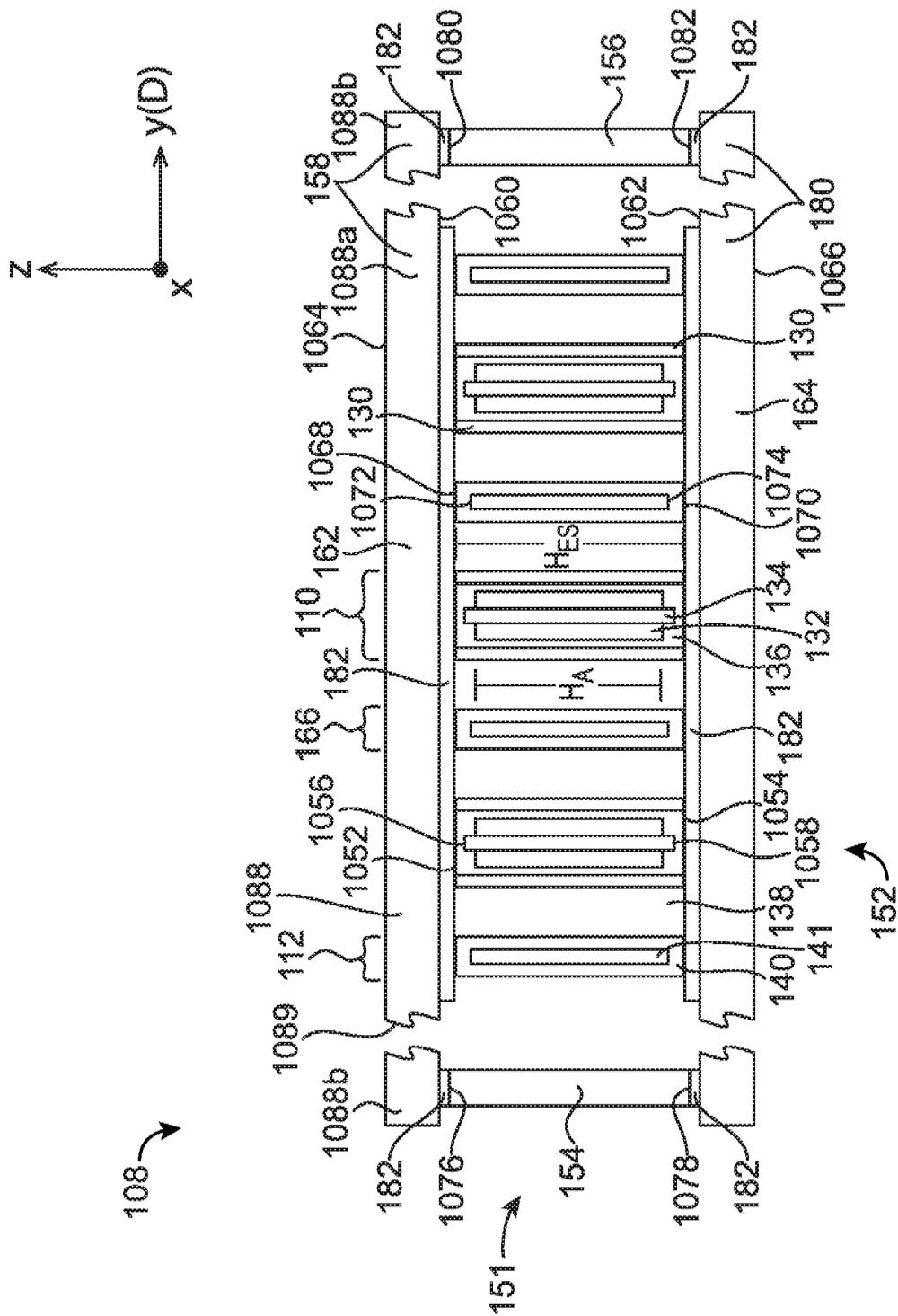


FIG. 7

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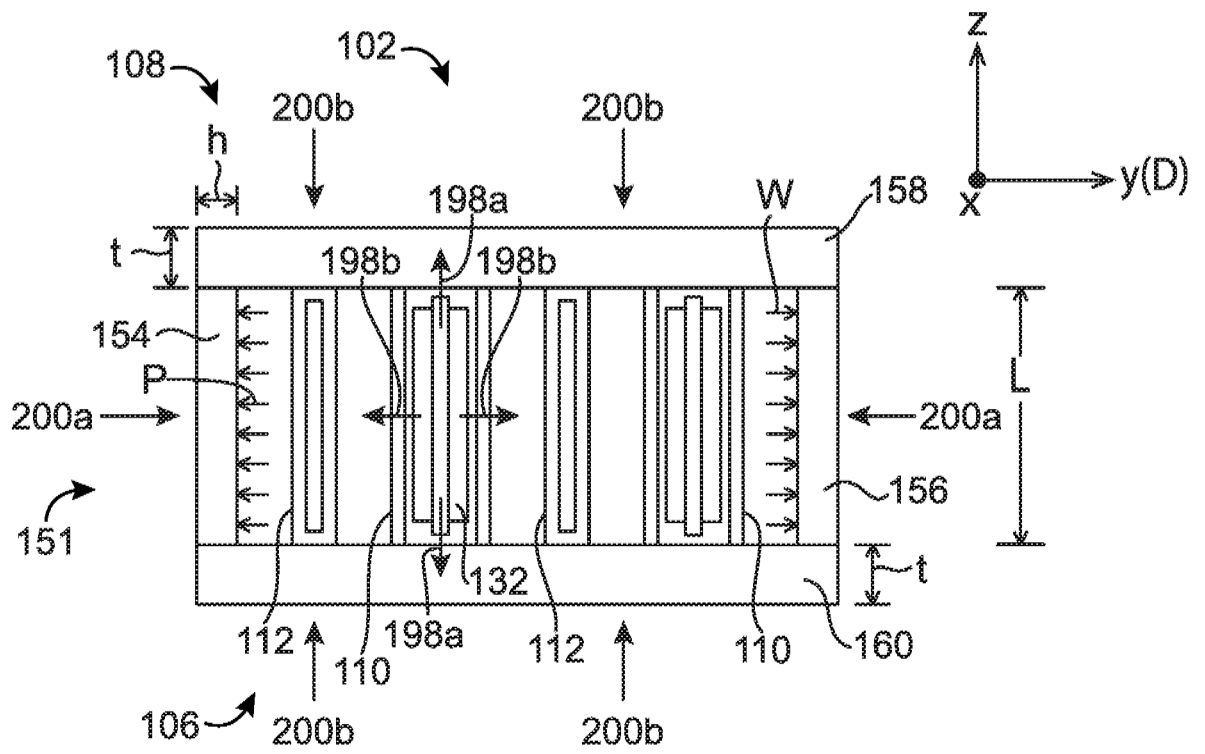


FIG. 8A

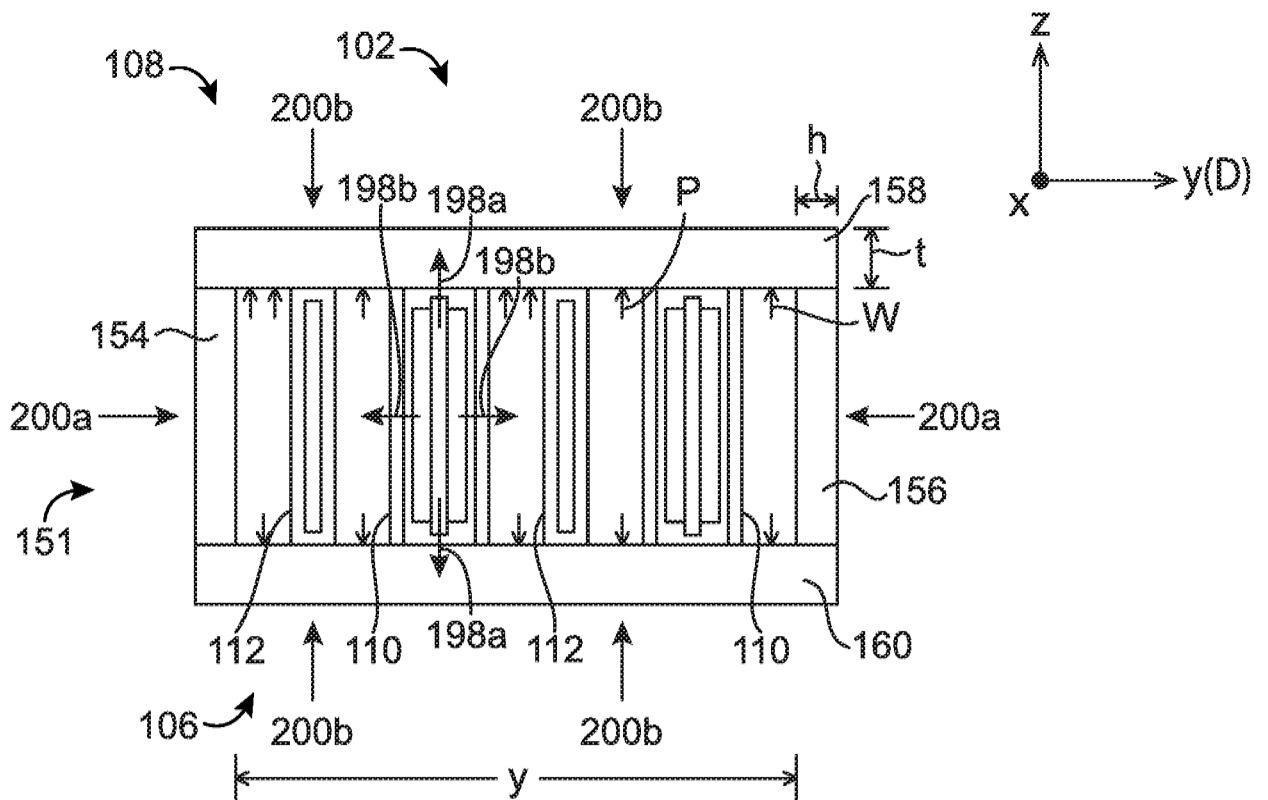


FIG. 8B

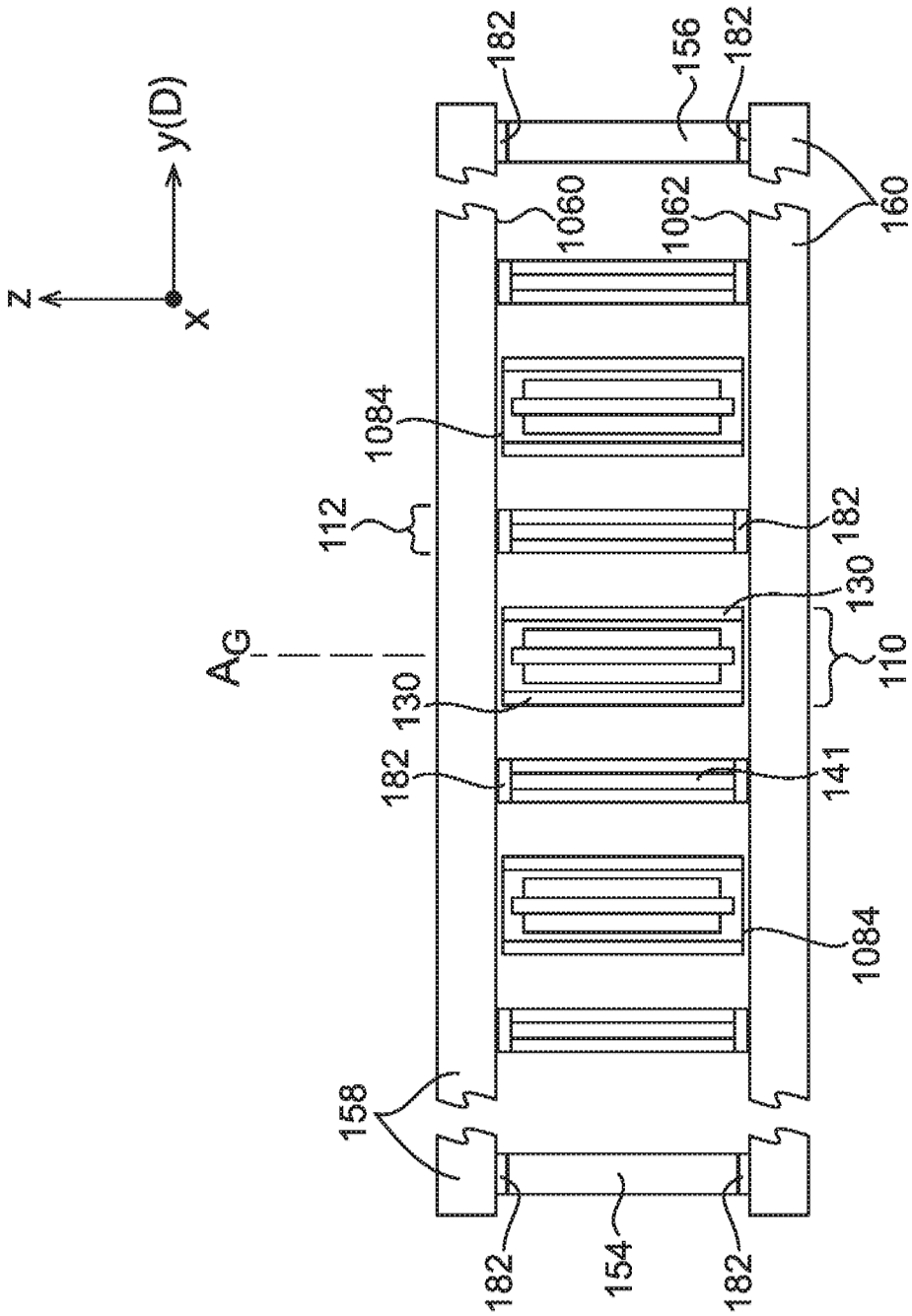


FIG. 9A

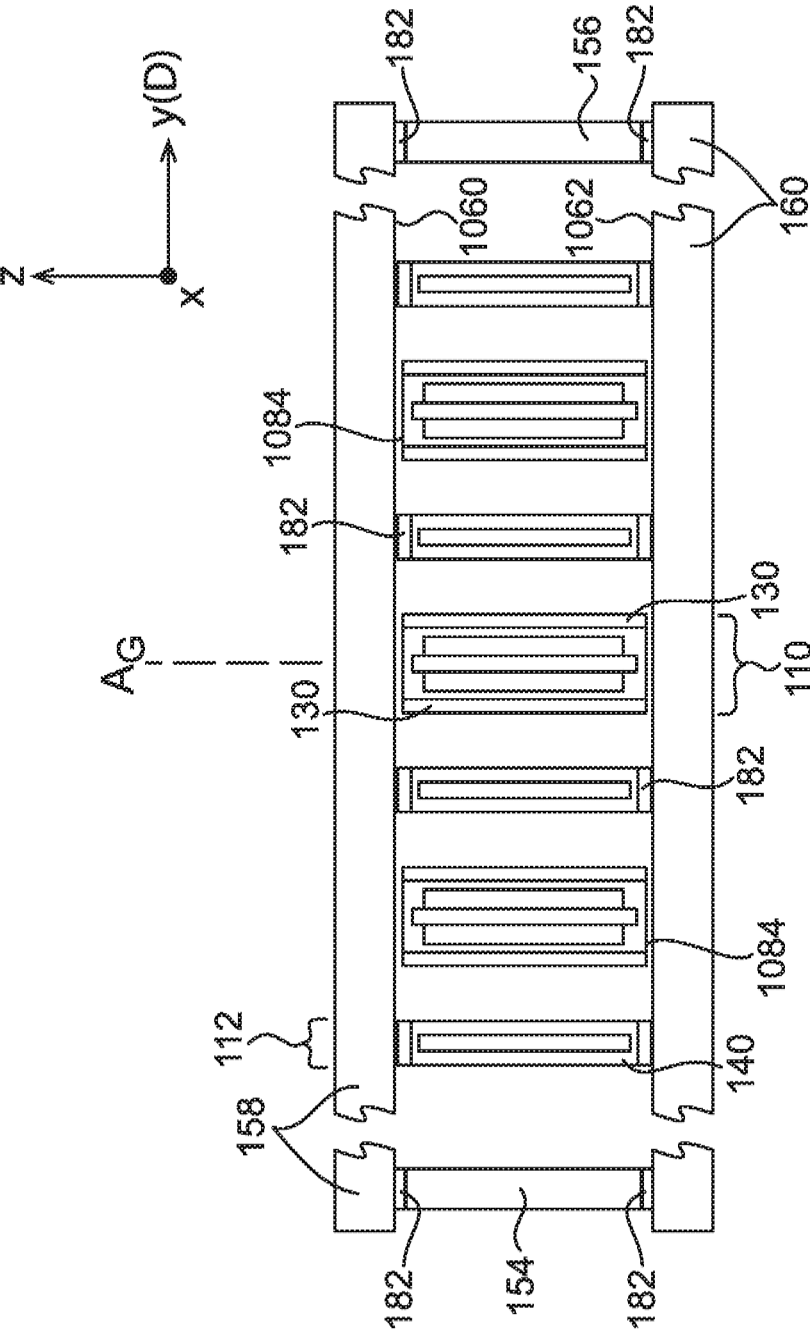


FIG. 9B

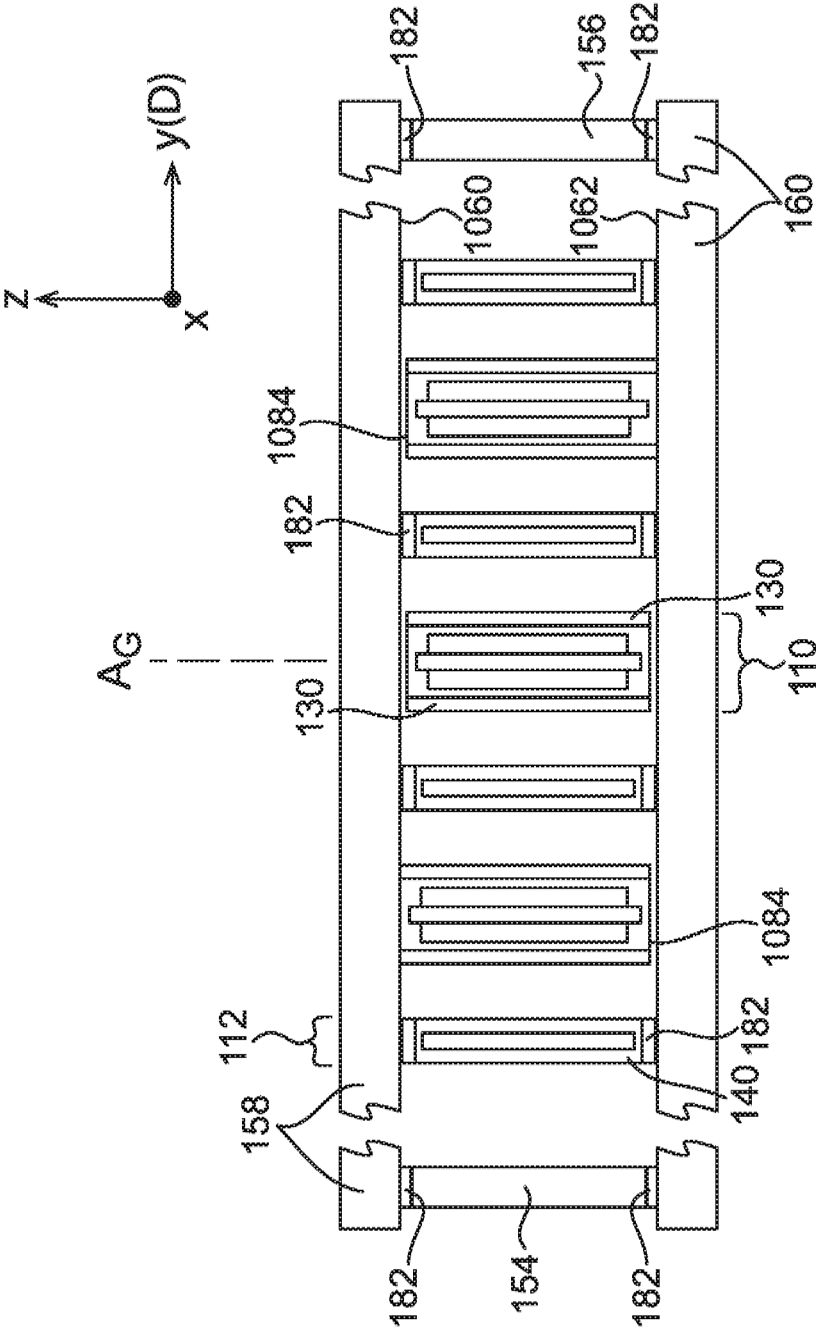


FIG. 9C

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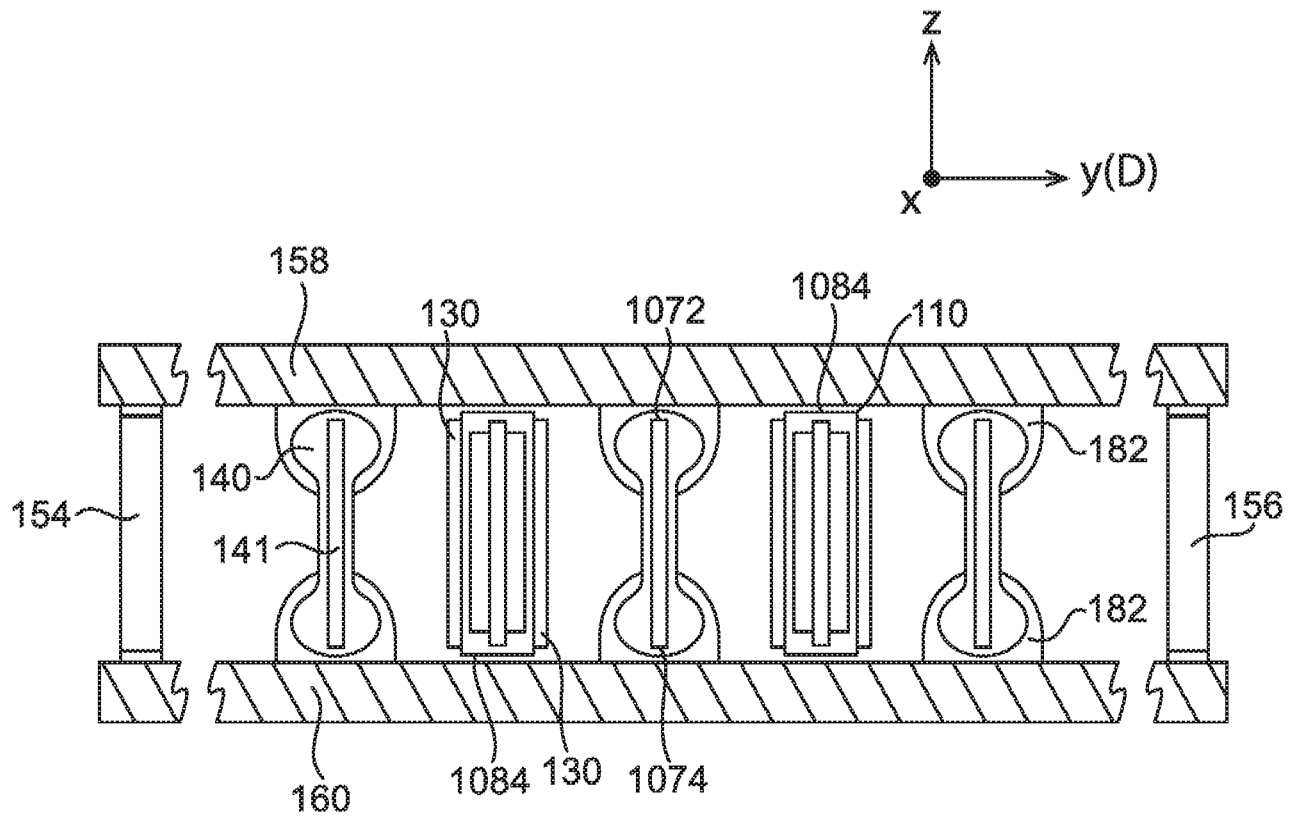


FIG. 10

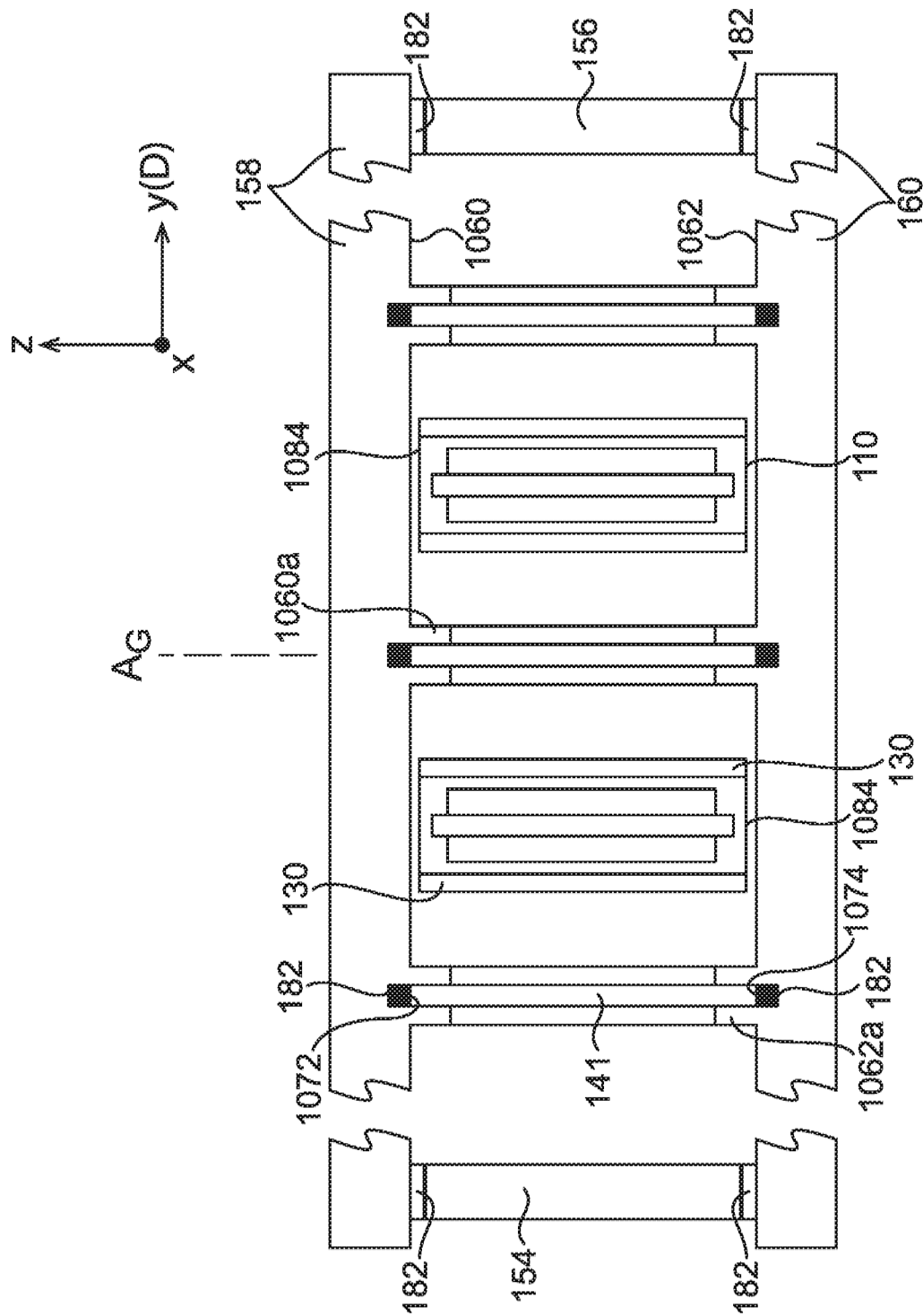


FIG. 11A

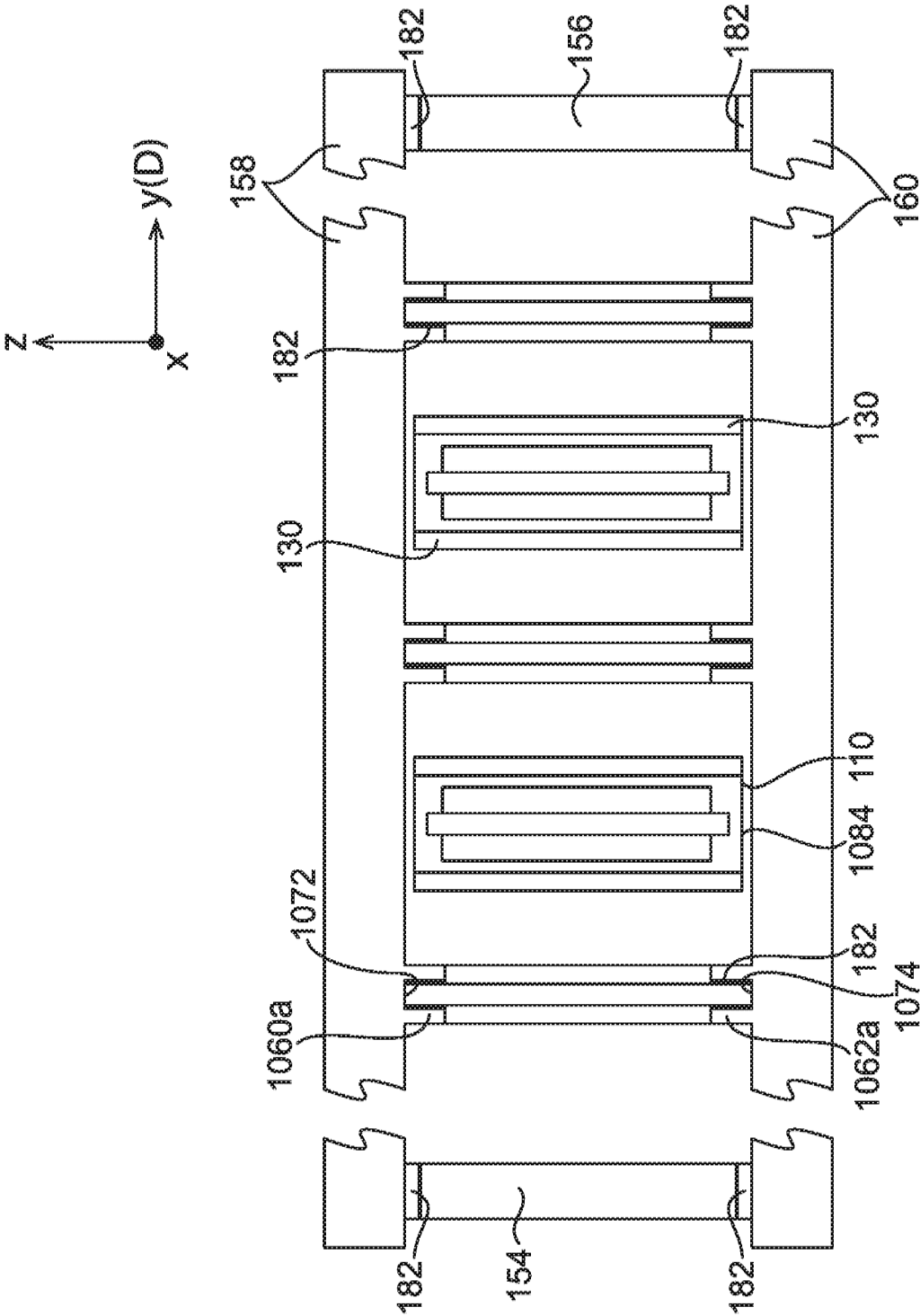
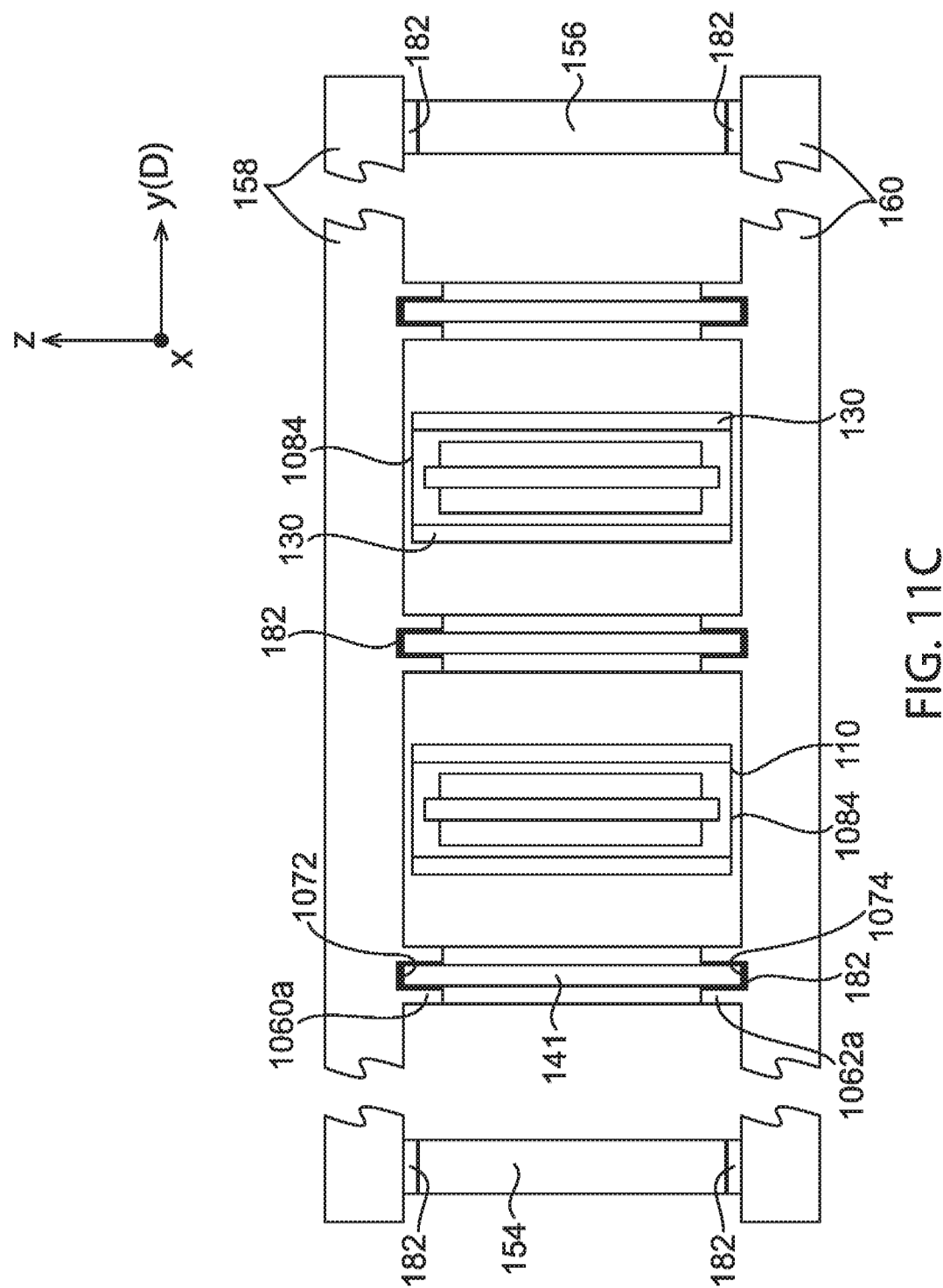


FIG. 11B



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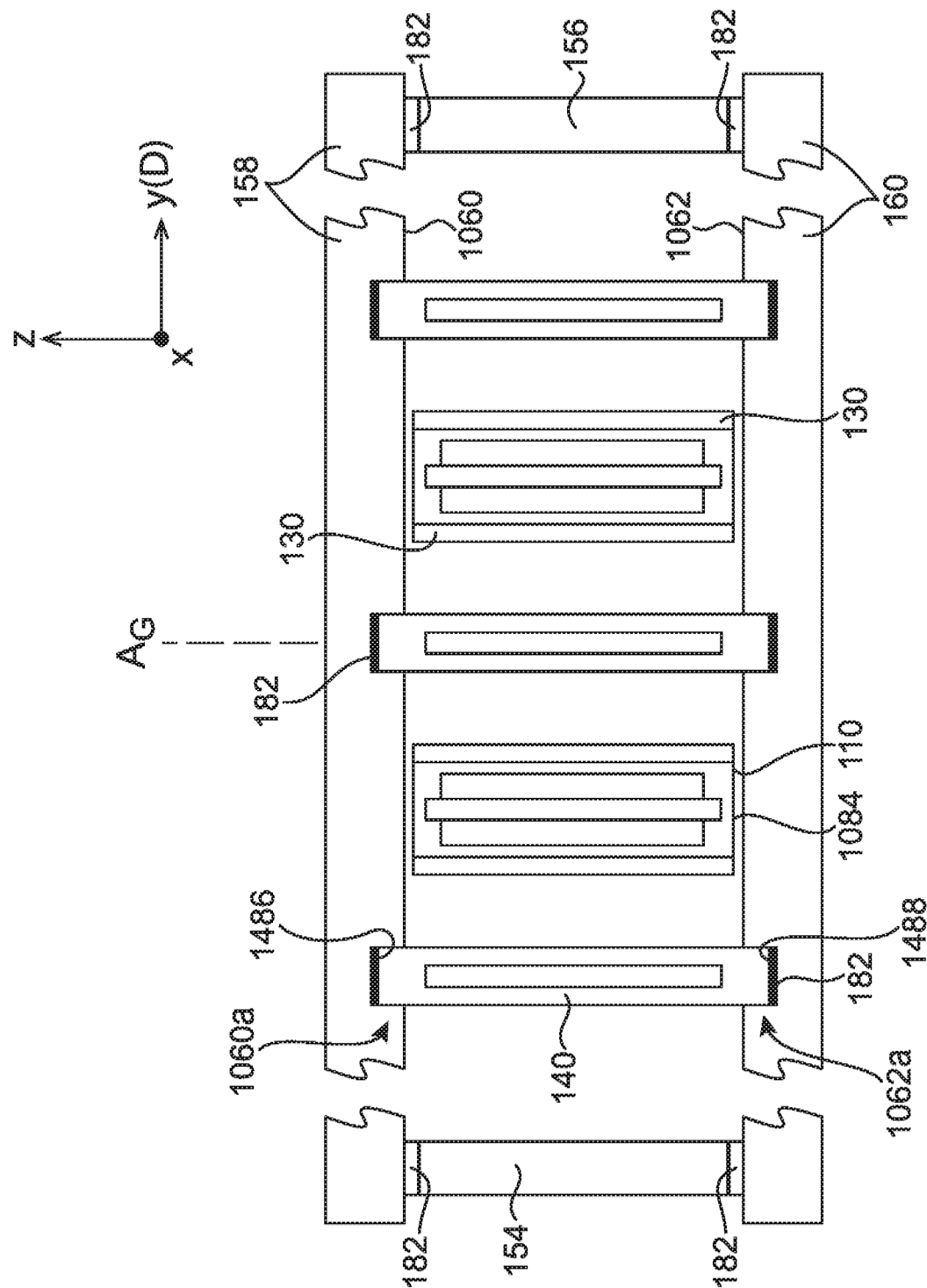


FIG. 12A

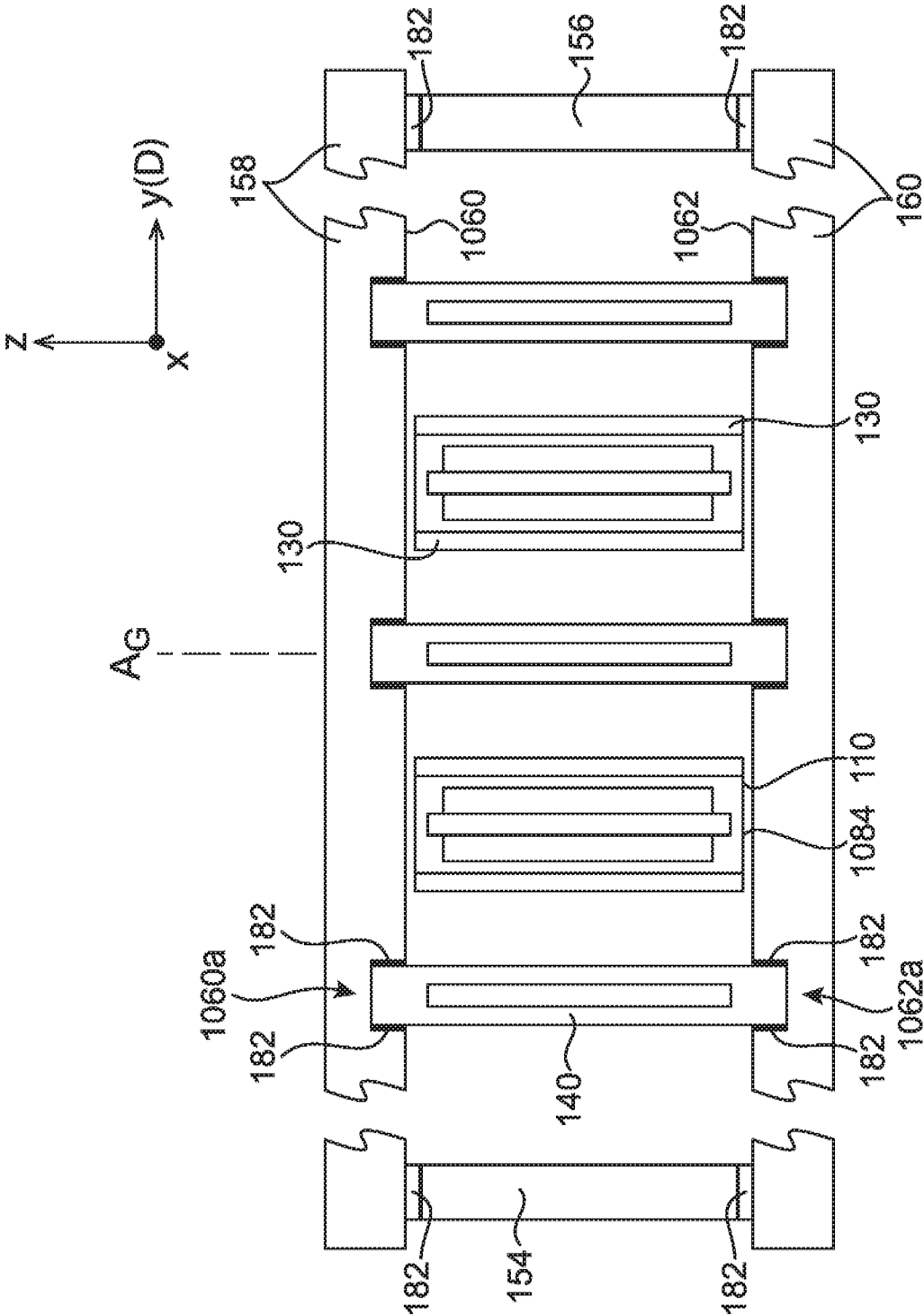


FIG. 12B

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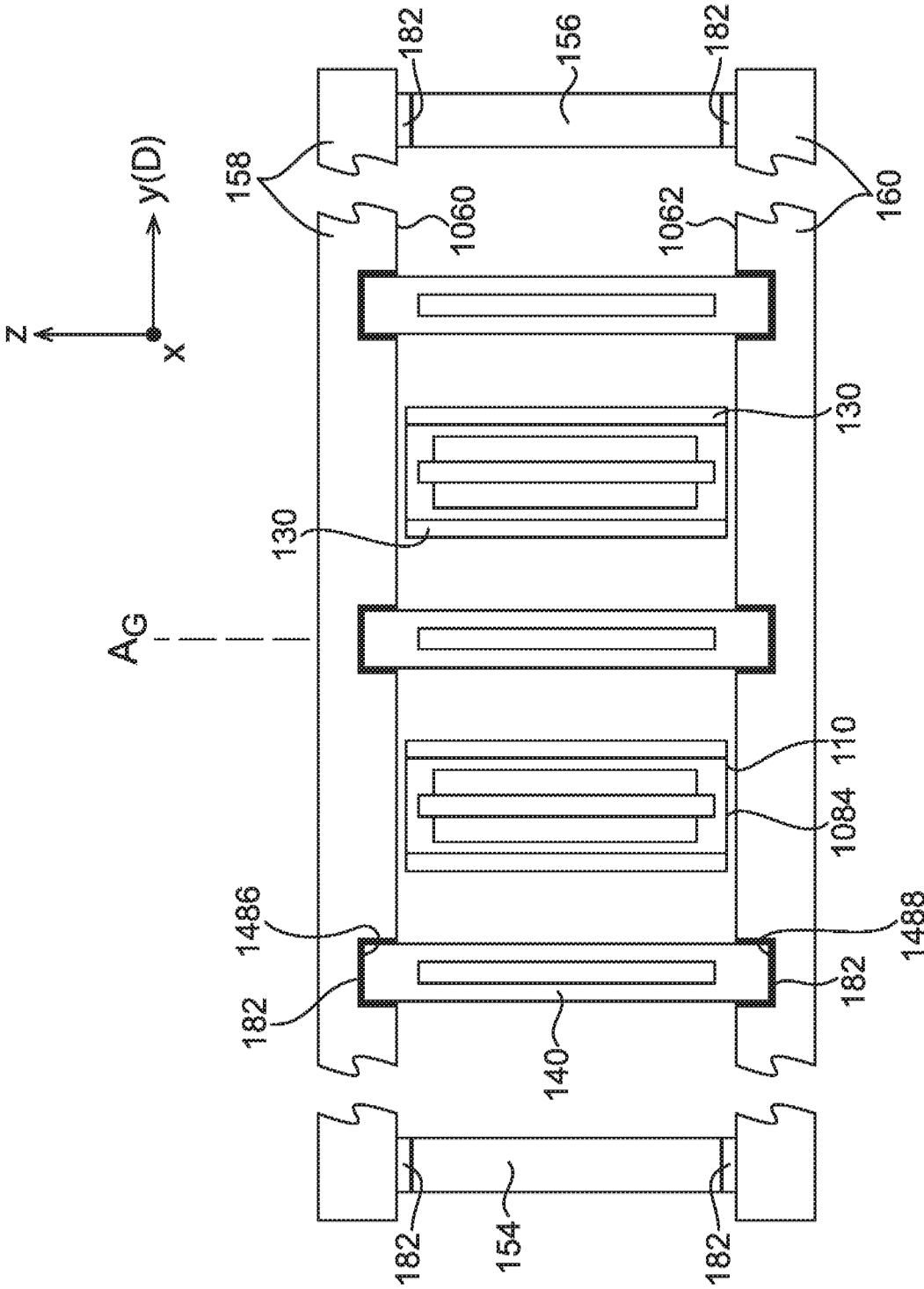


FIG. 12C

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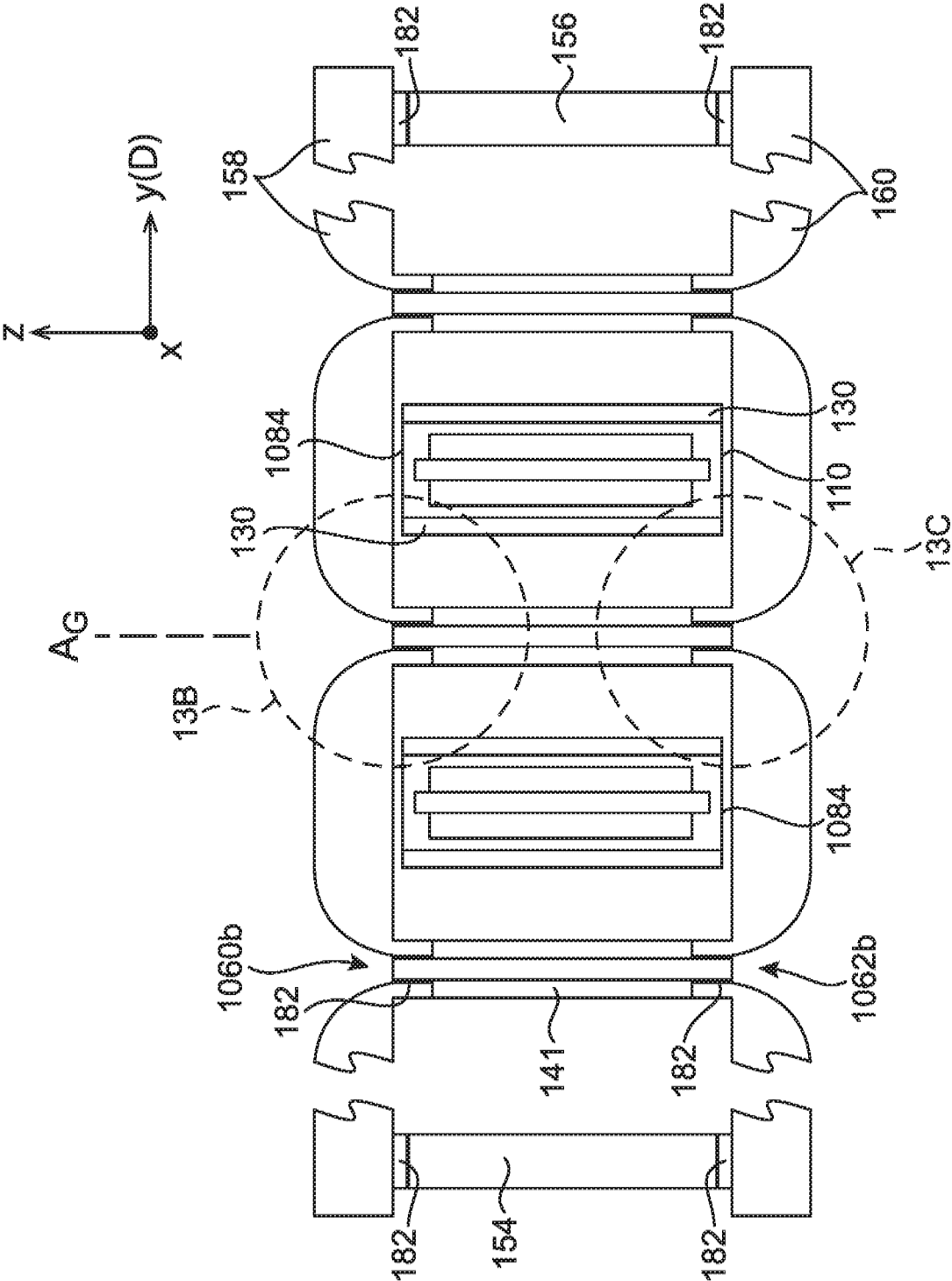
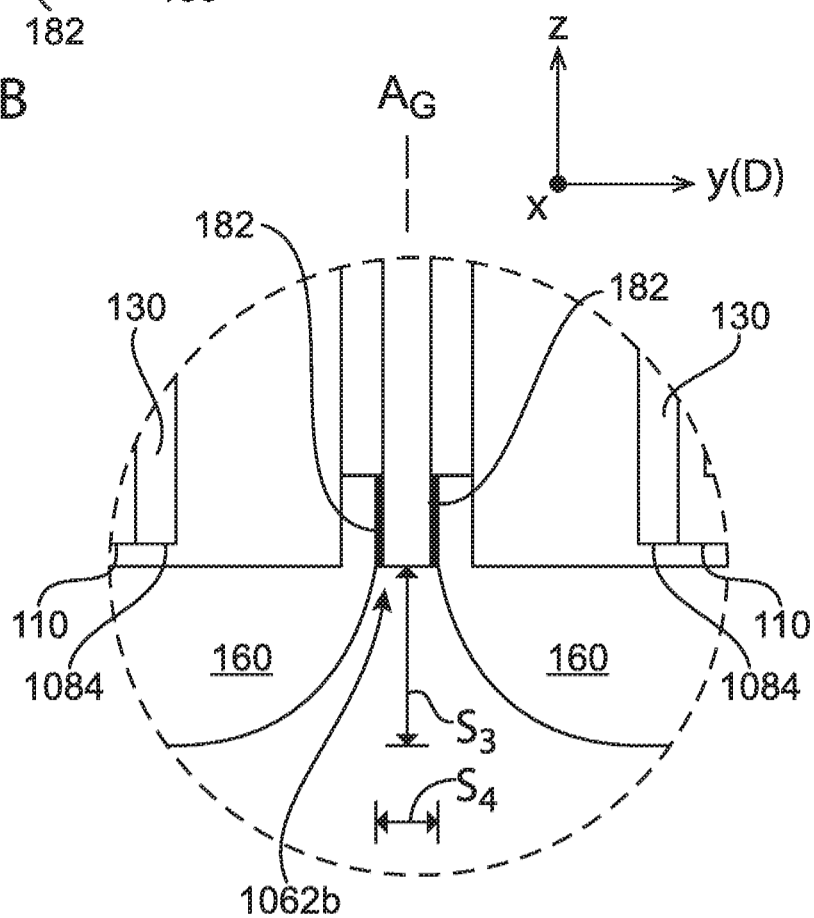
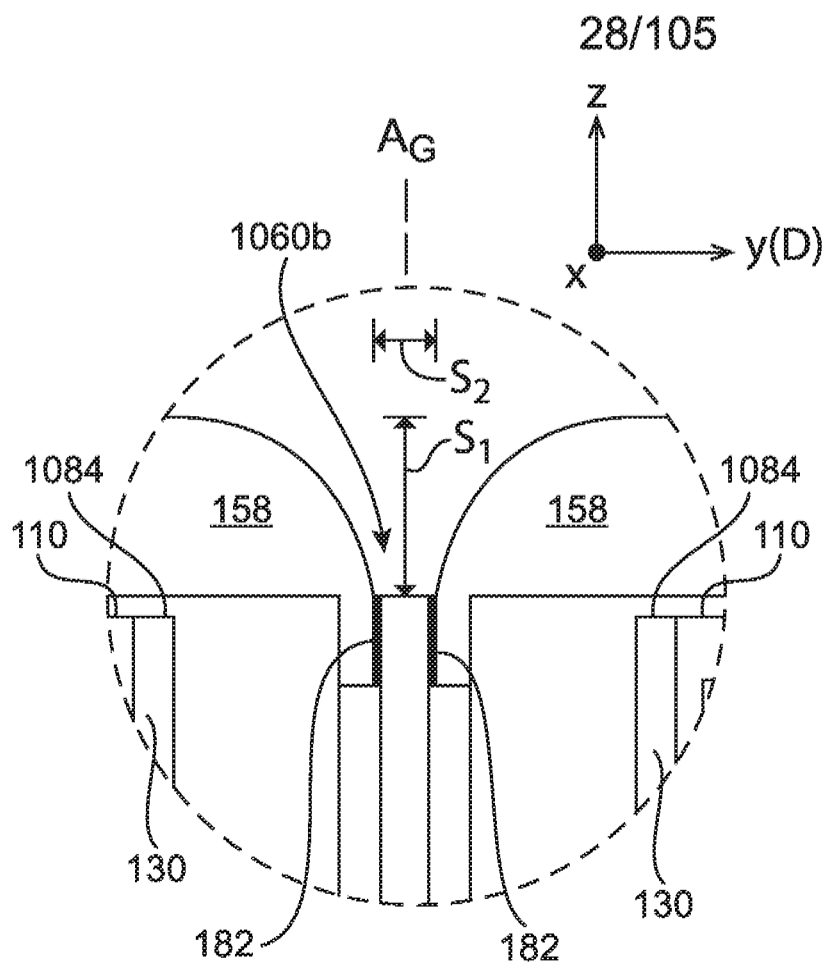
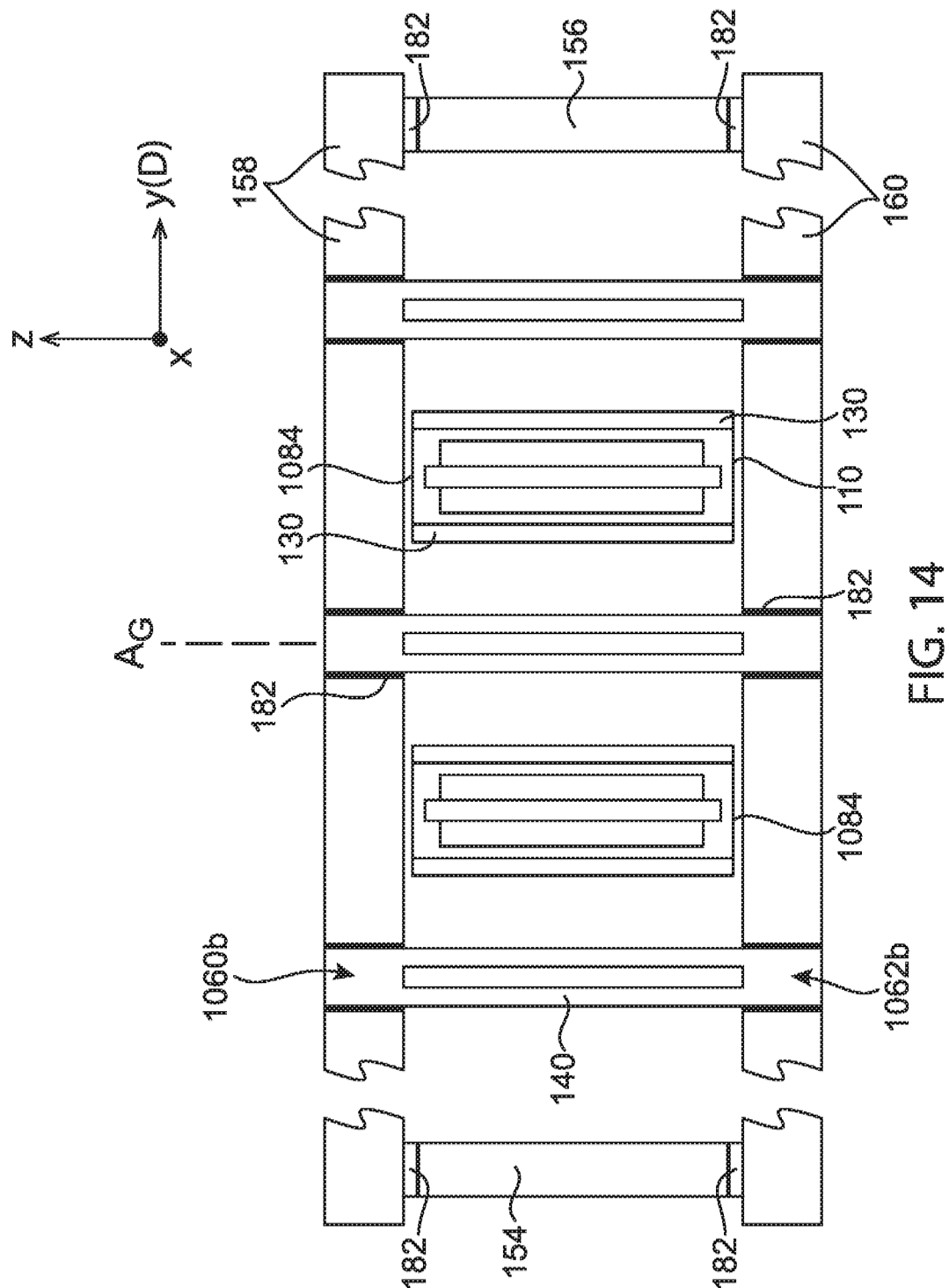


FIG. 13A



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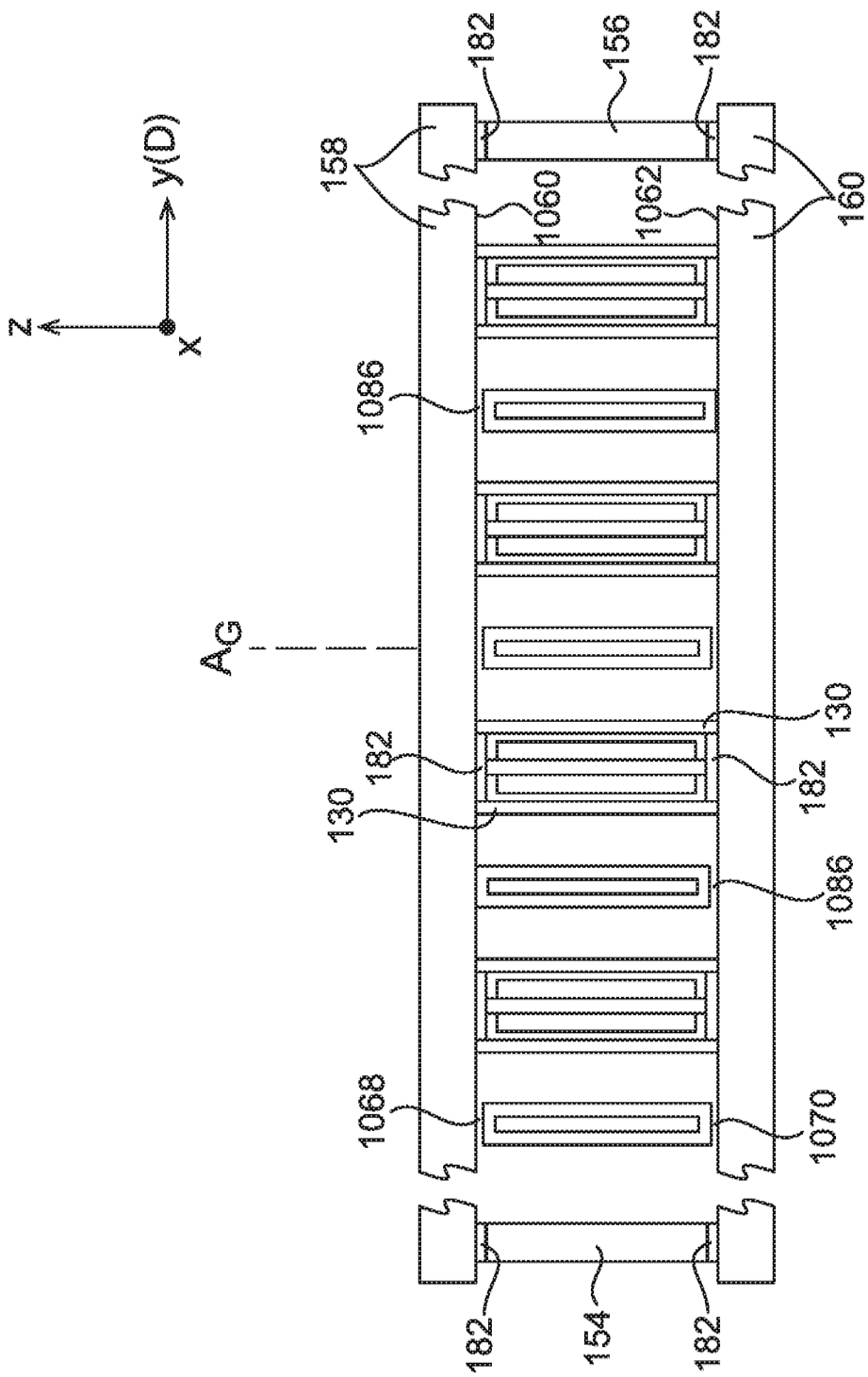


FIG. 15A

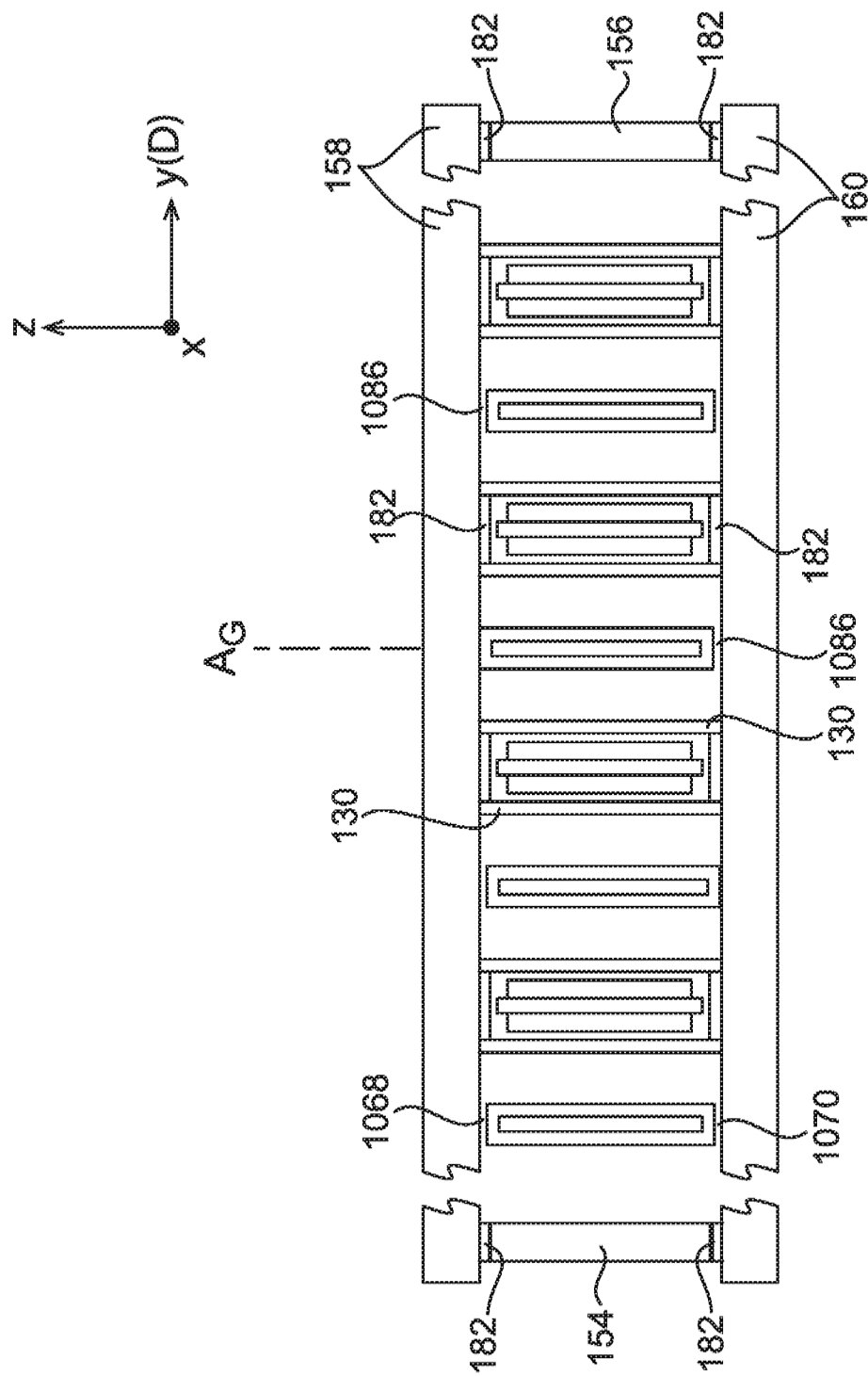


FIG. 15B

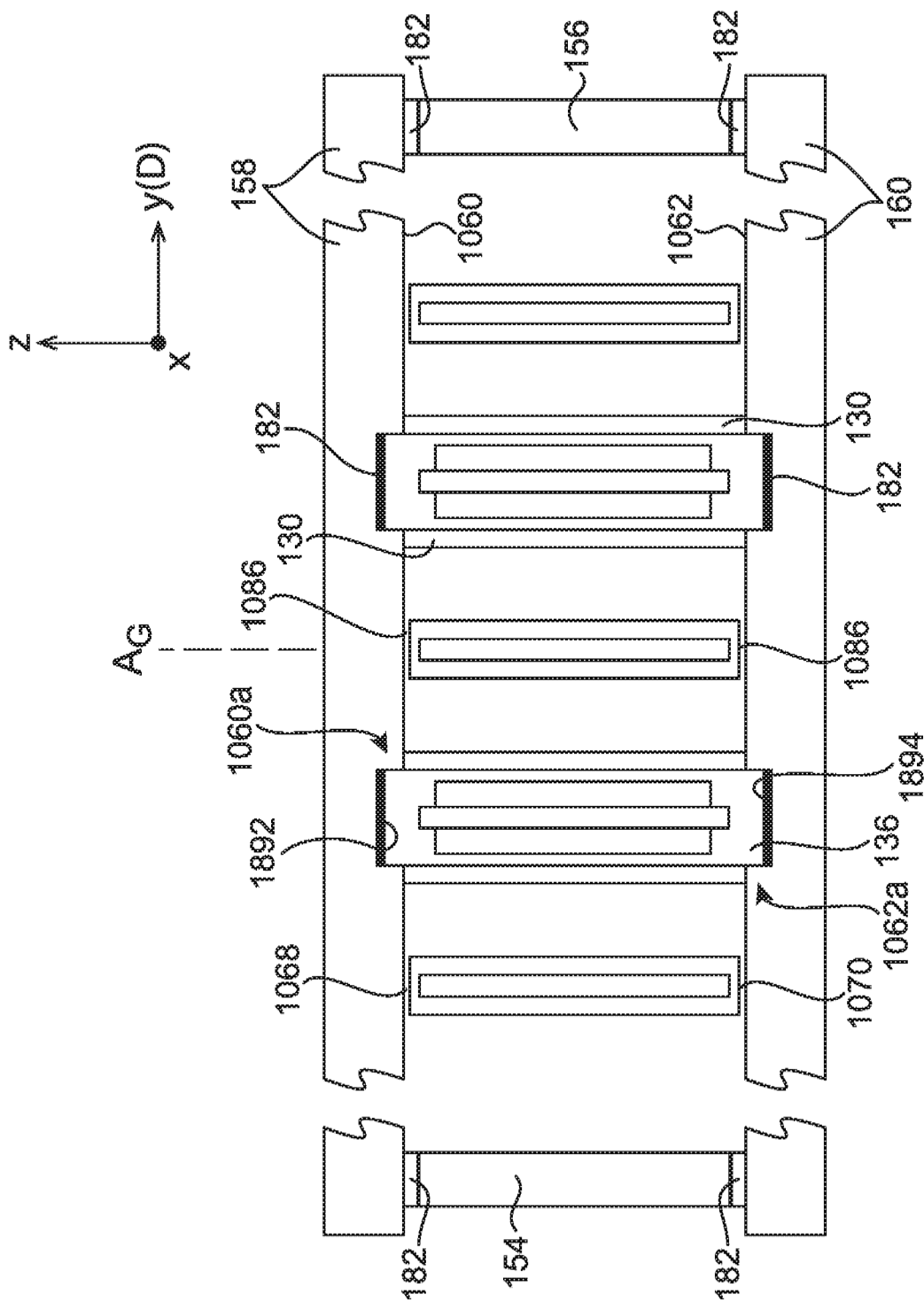


FIG. 16A

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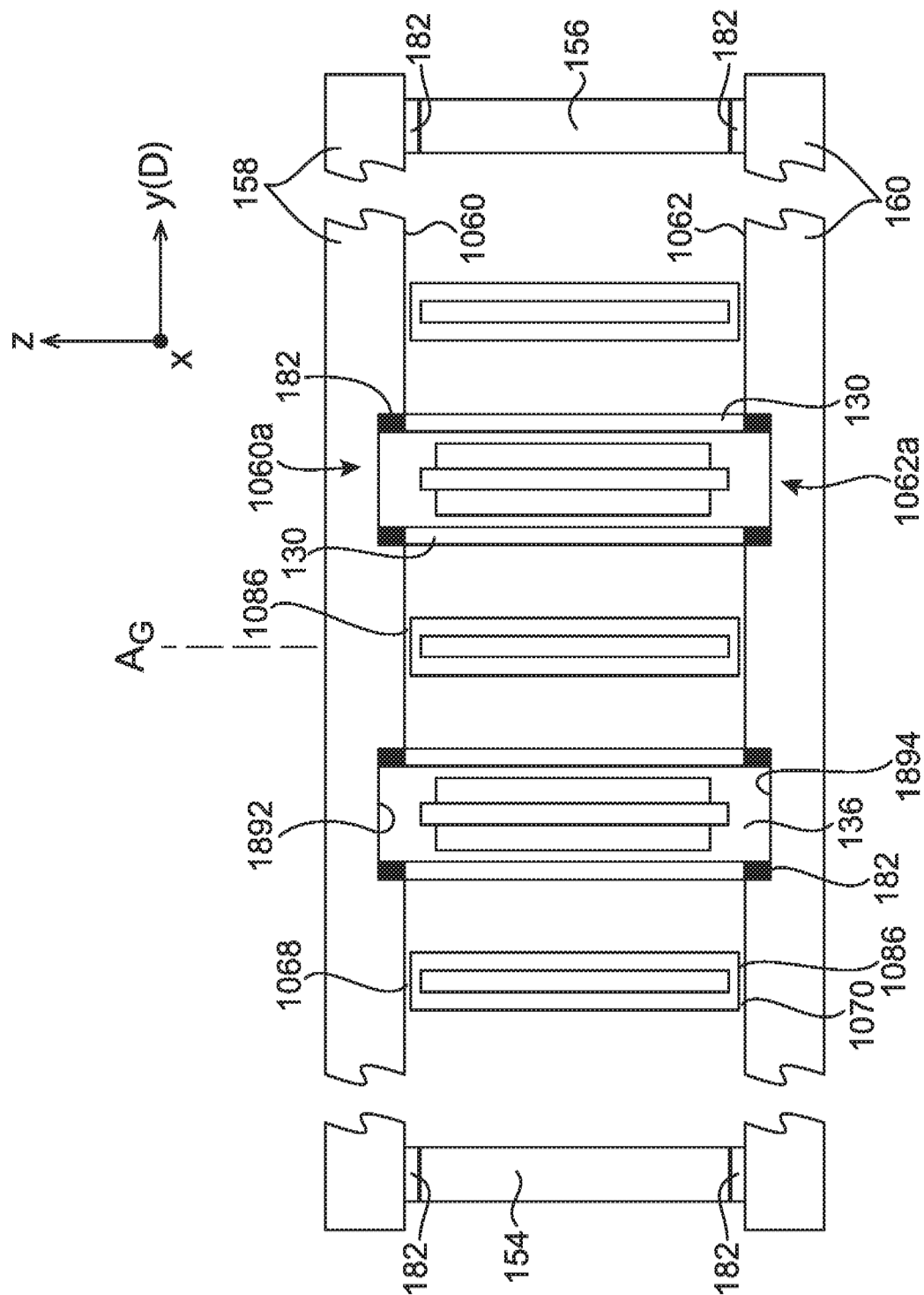


FIG. 1

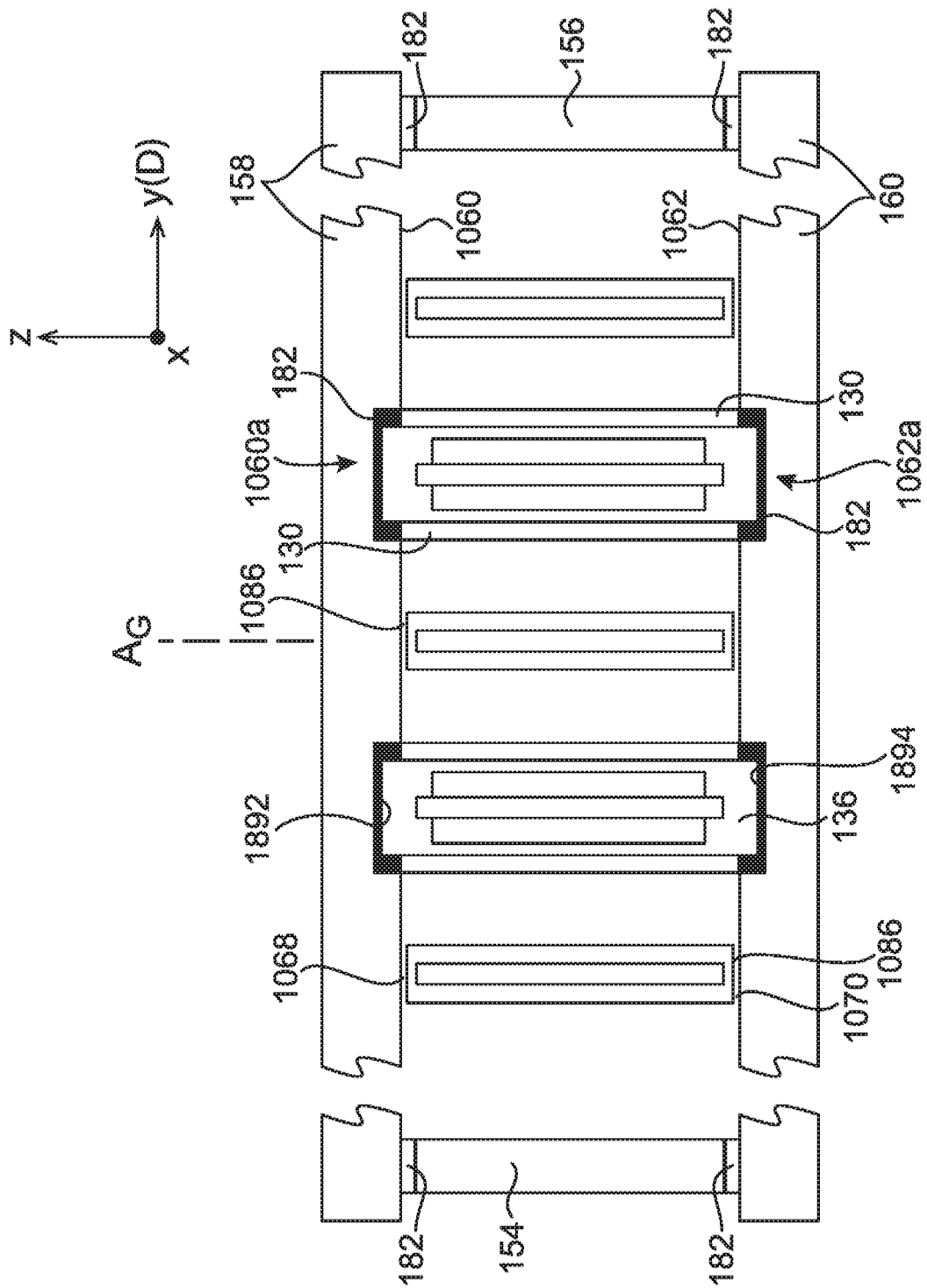


FIG. 16C

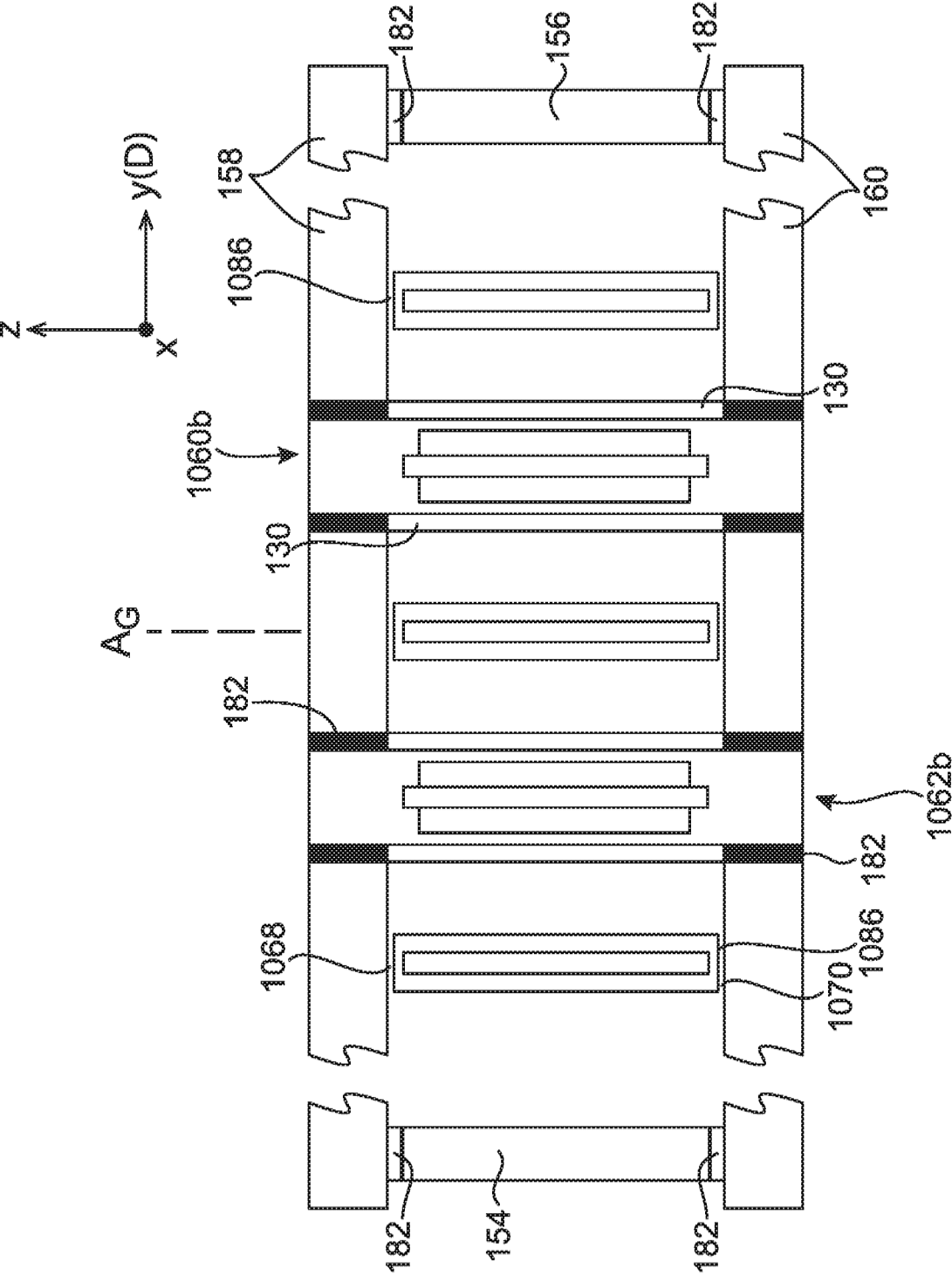


FIG. 17

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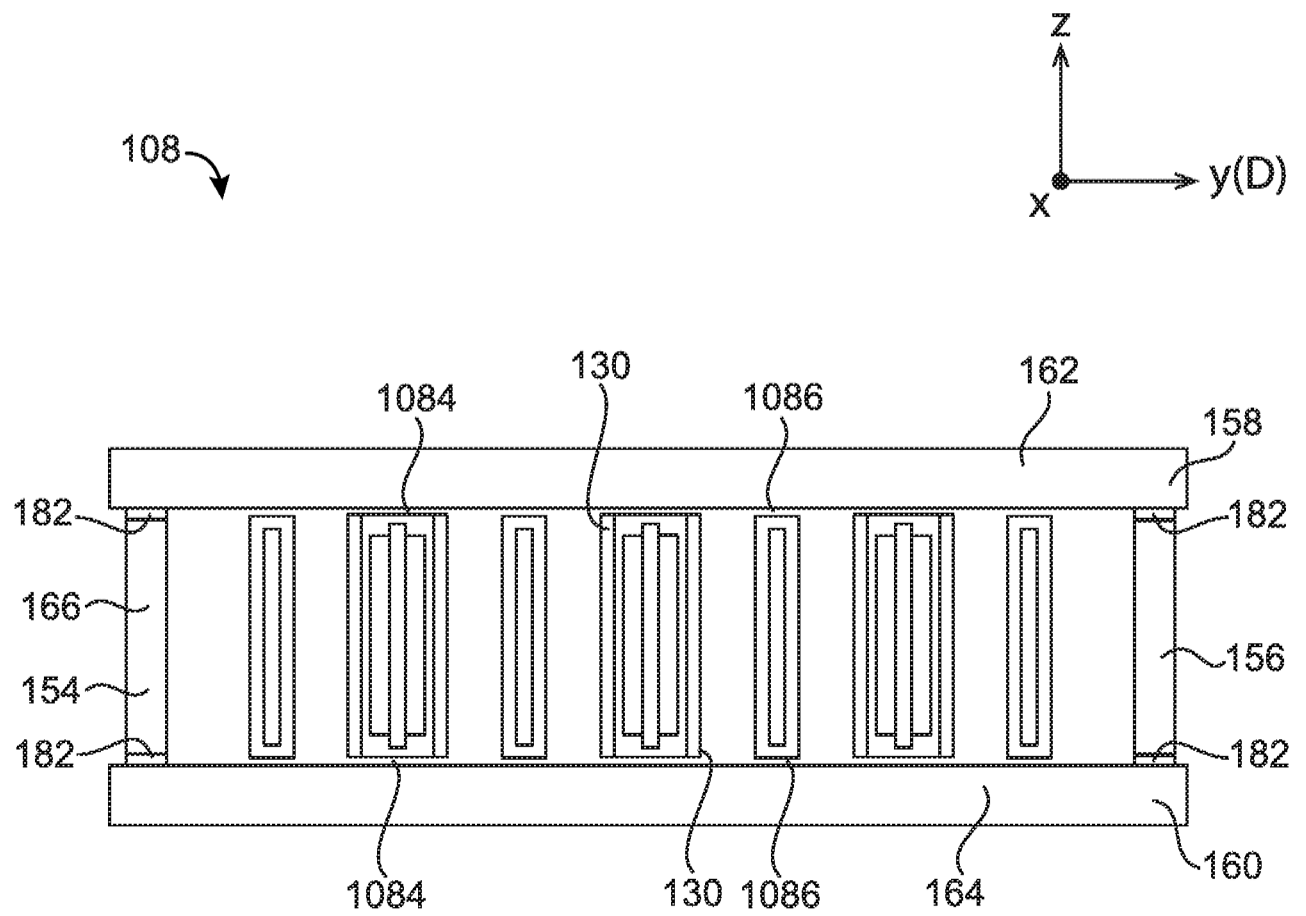


FIG. 18A

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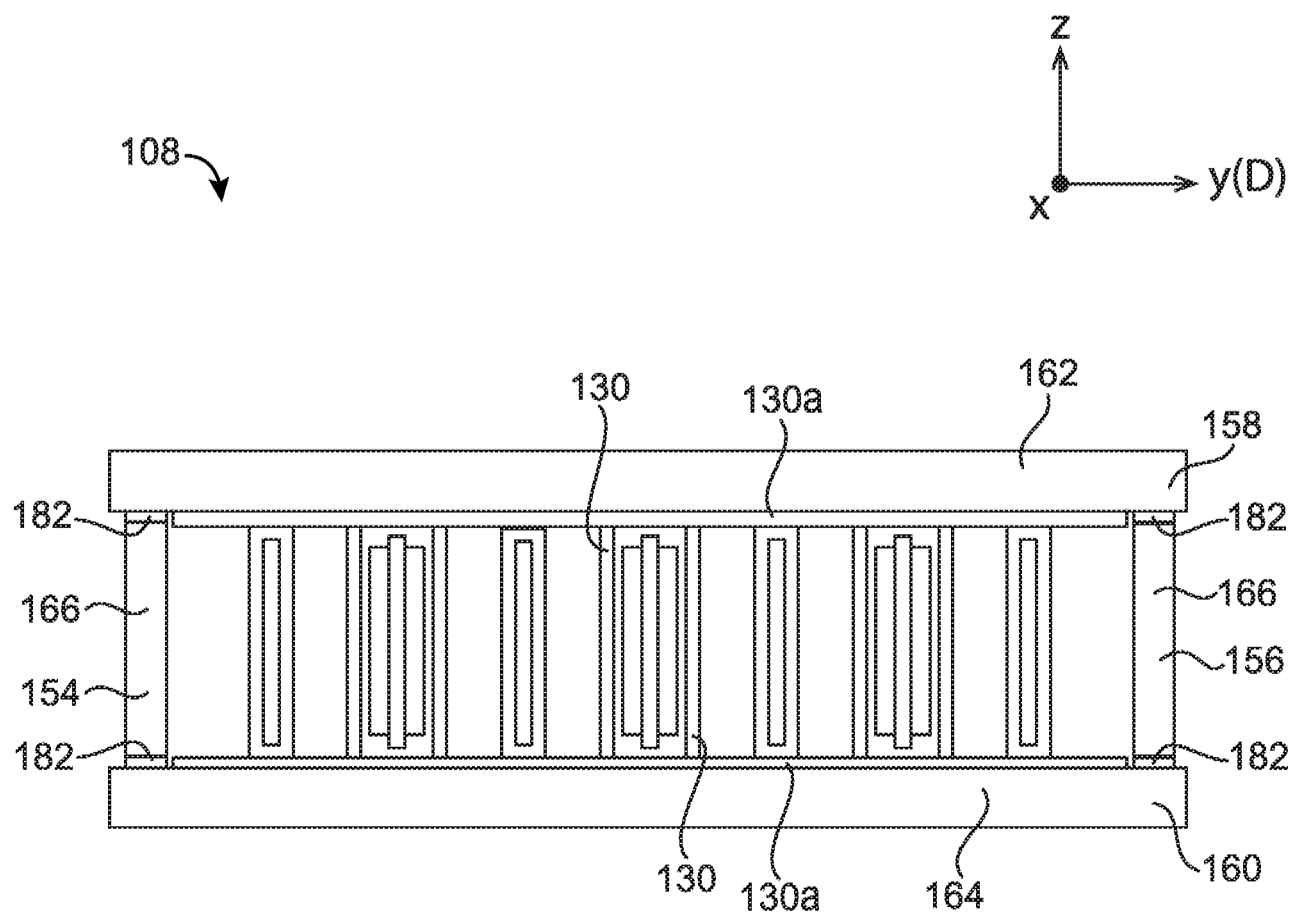
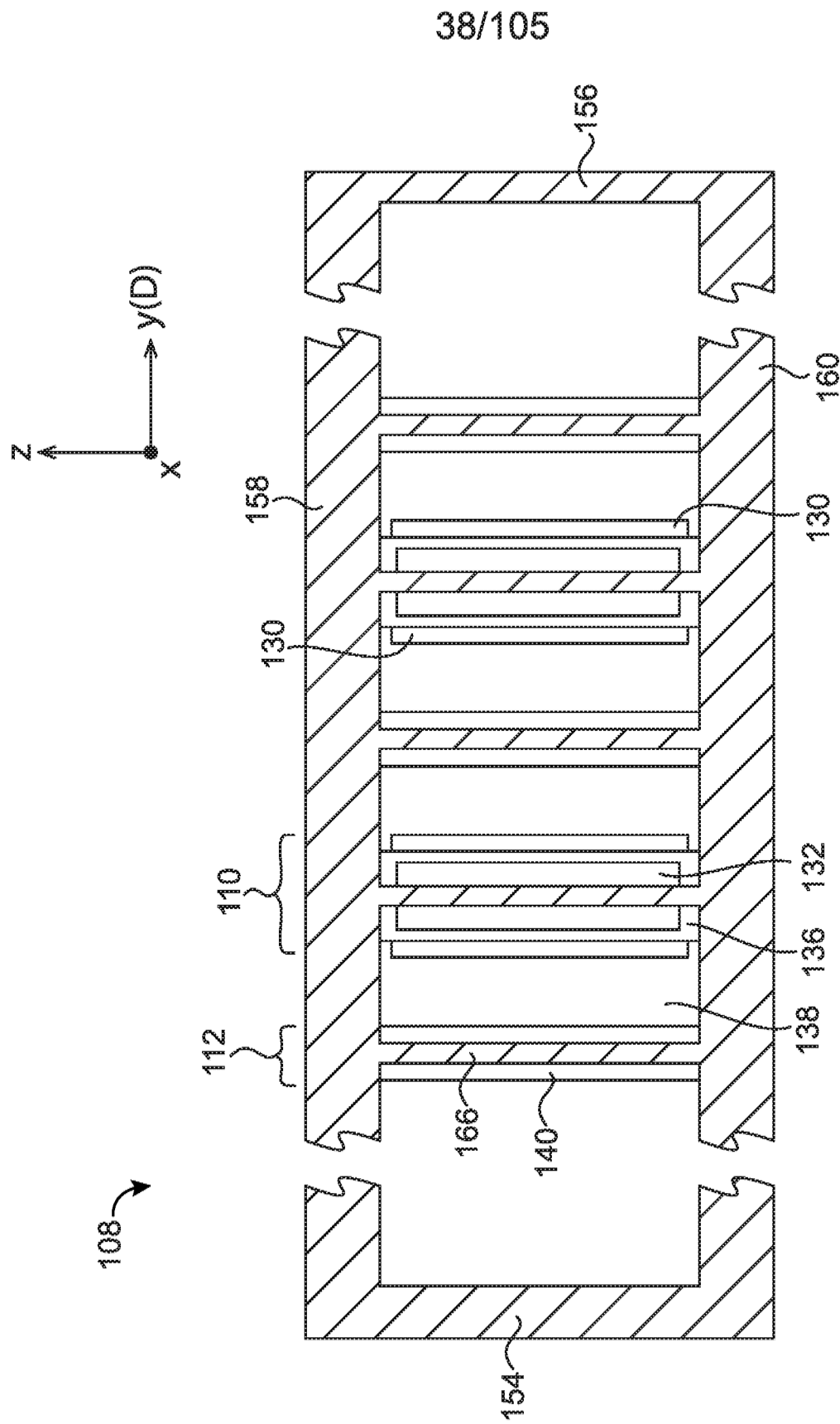


FIG. 18B



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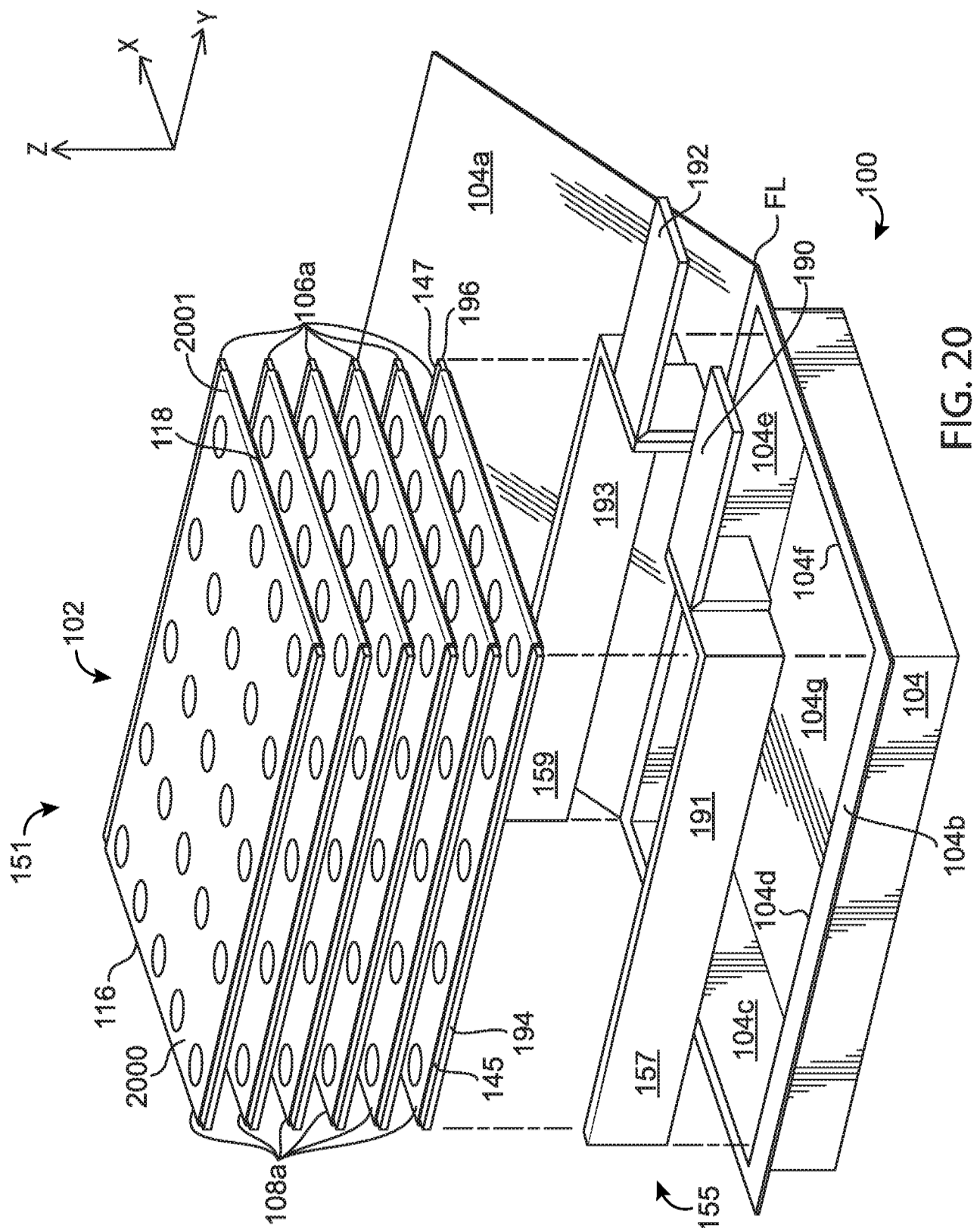


FIG. 20

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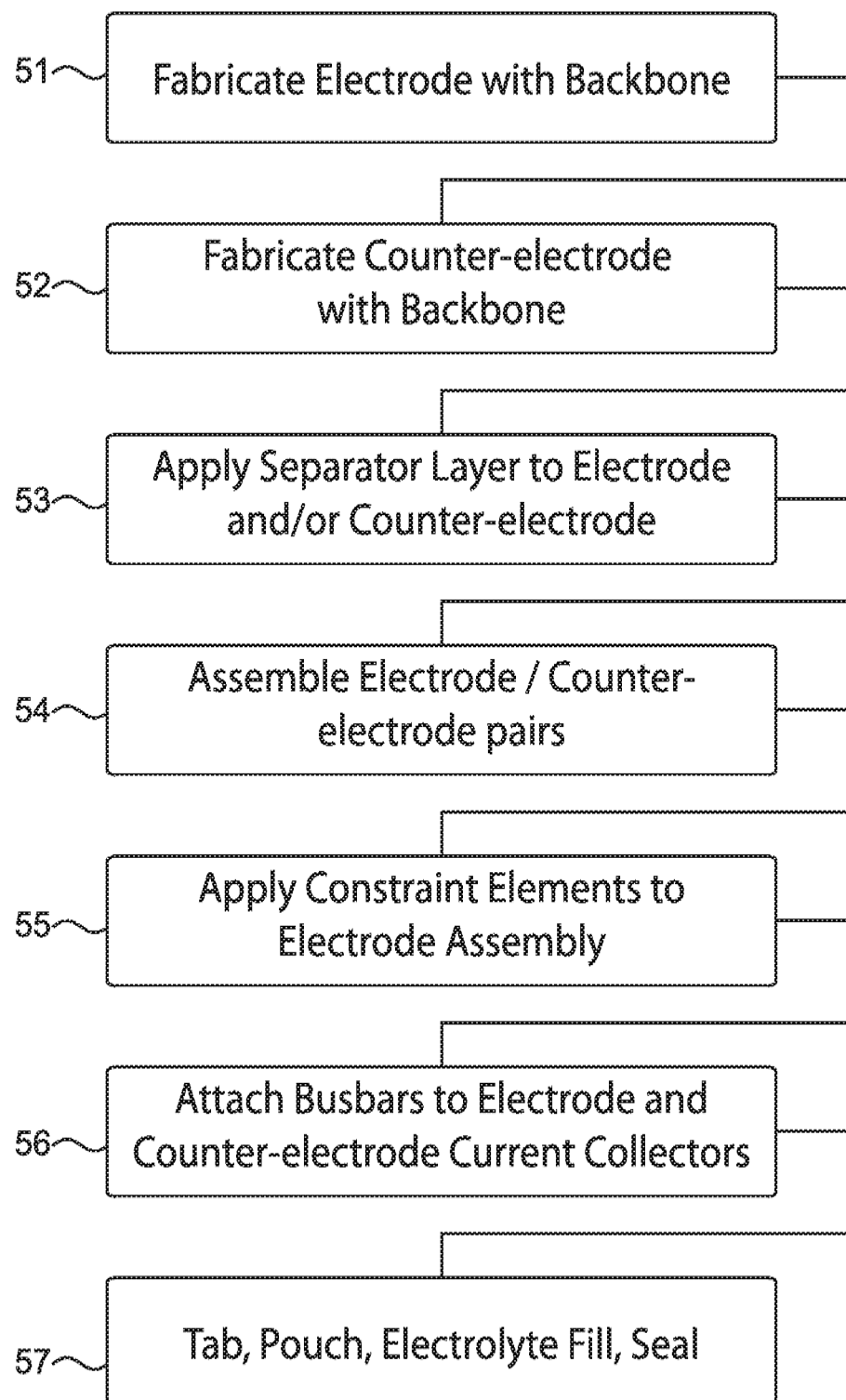


FIG. 21

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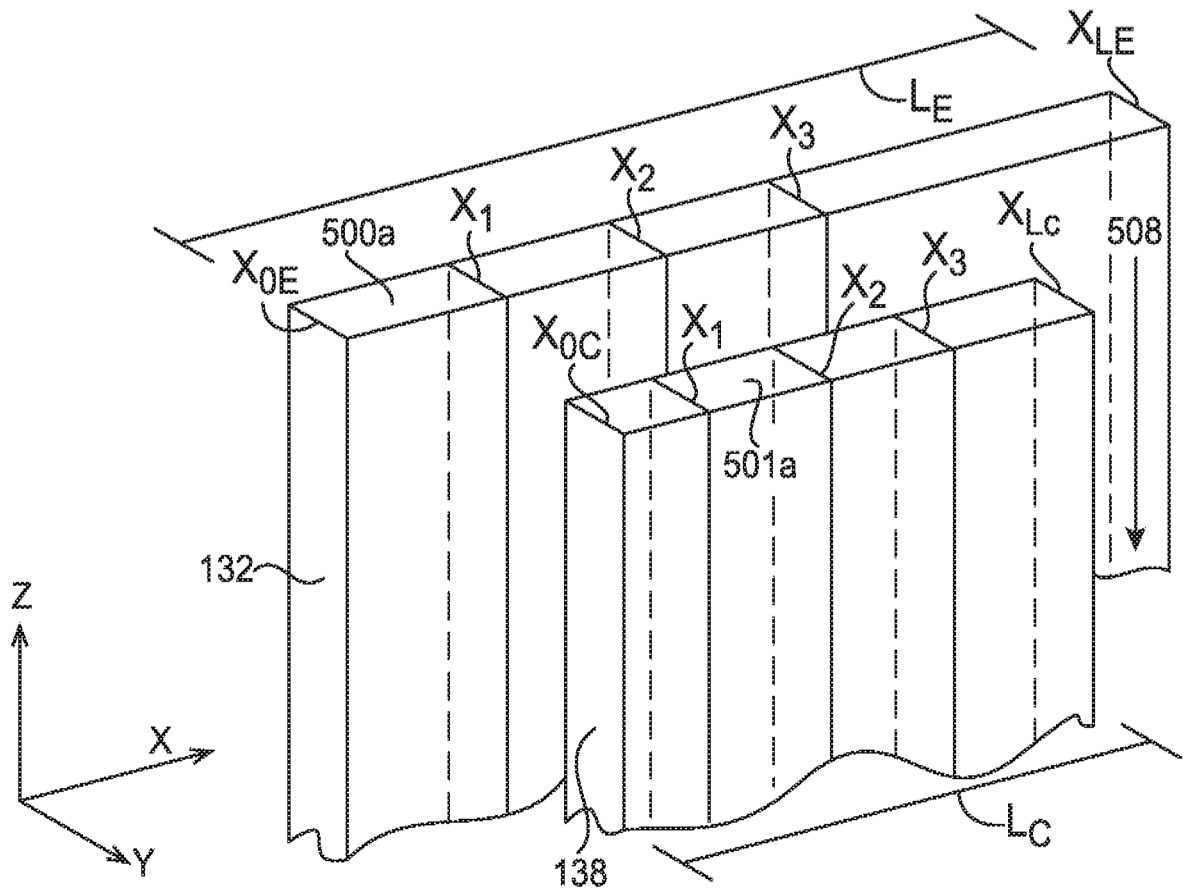


FIG. 22A

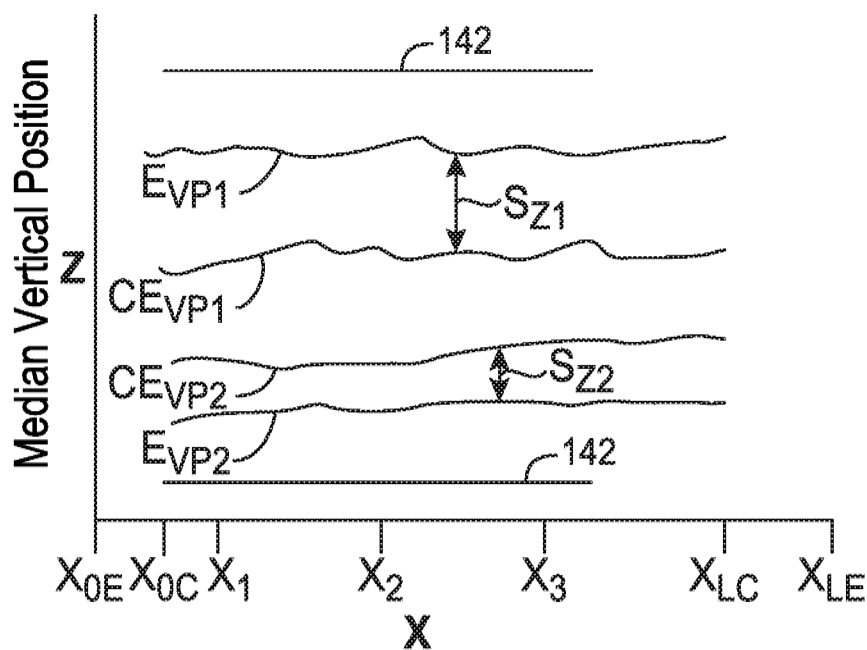


FIG. 22B

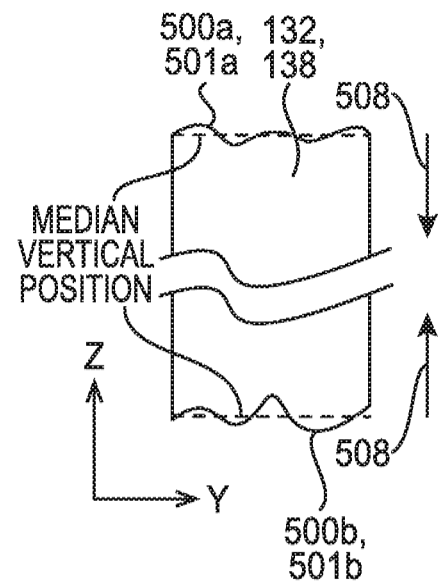


FIG. 22C

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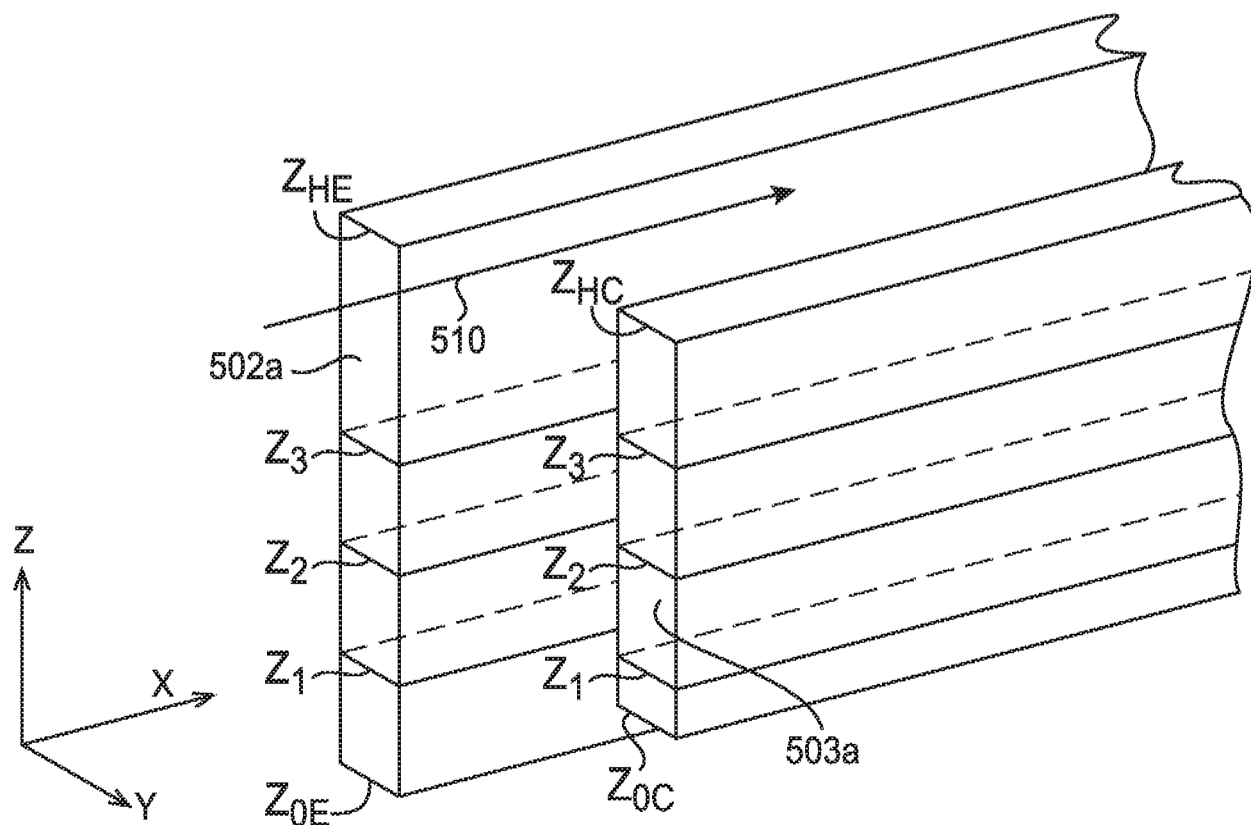


FIG. 23A

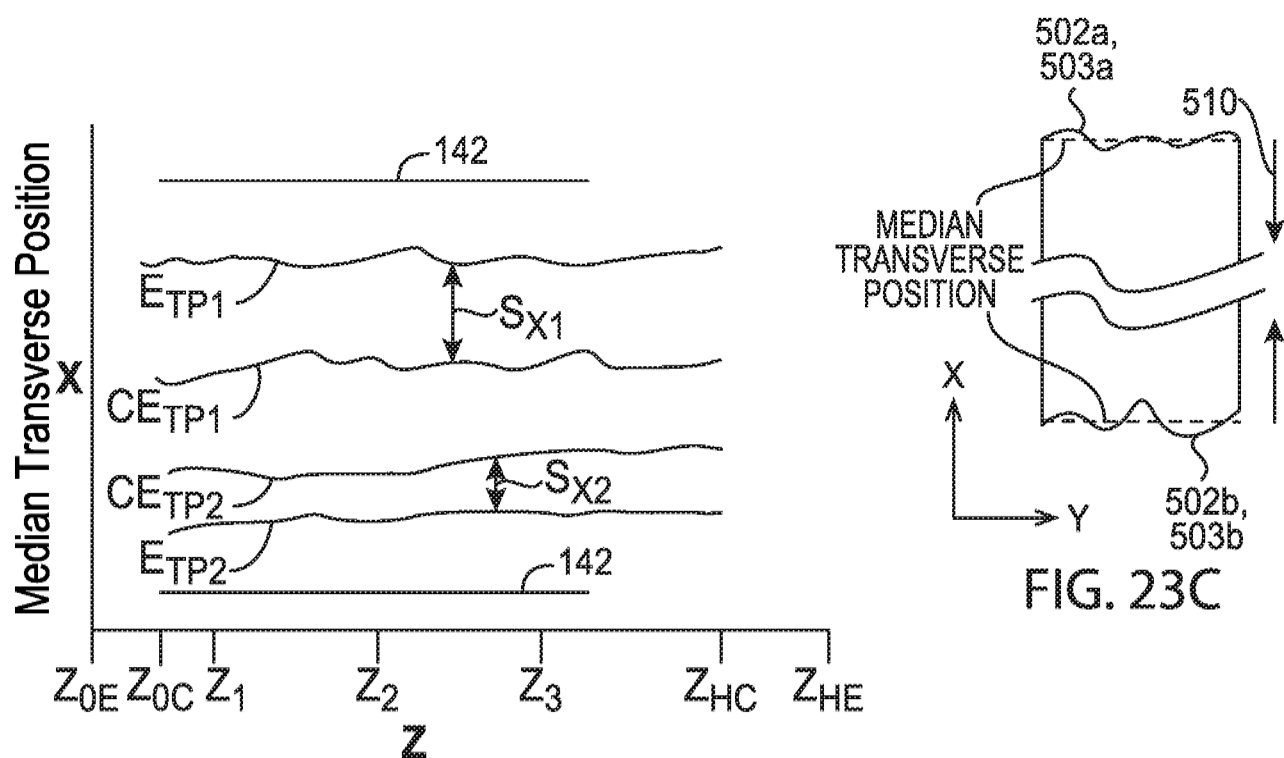


FIG. 23B

FIG. 23C

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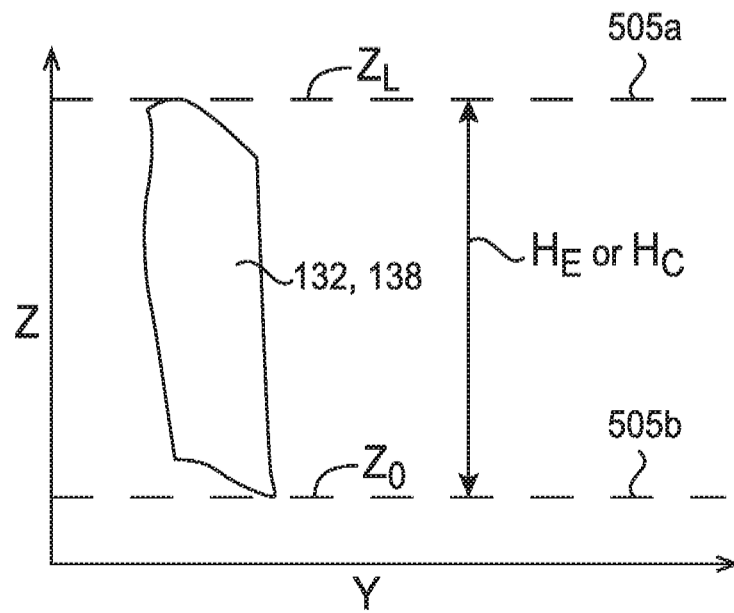


FIG. 24A

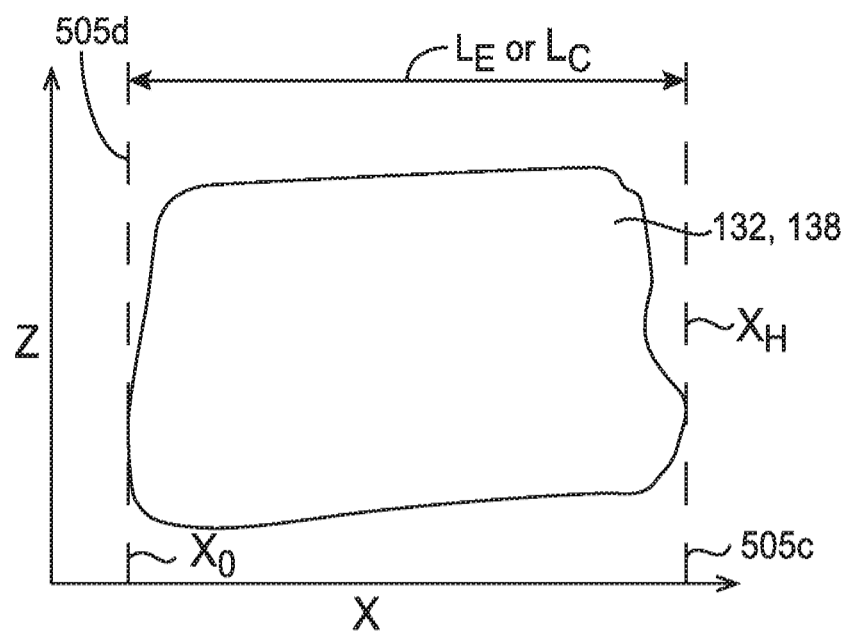


FIG. 24B

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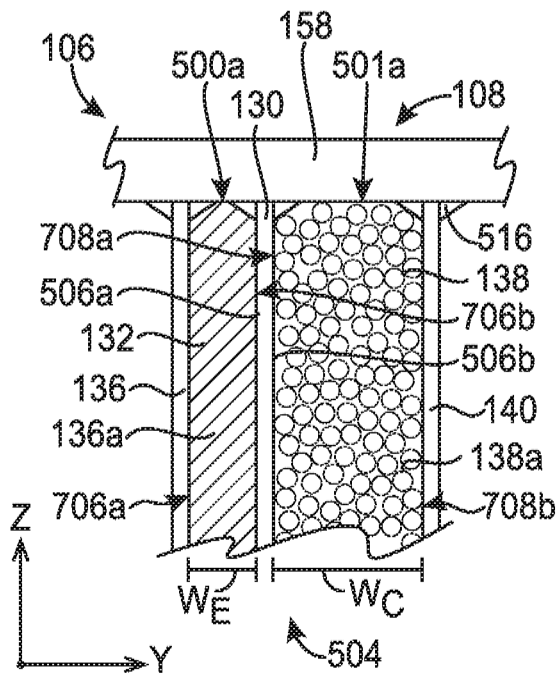


FIG. 25A

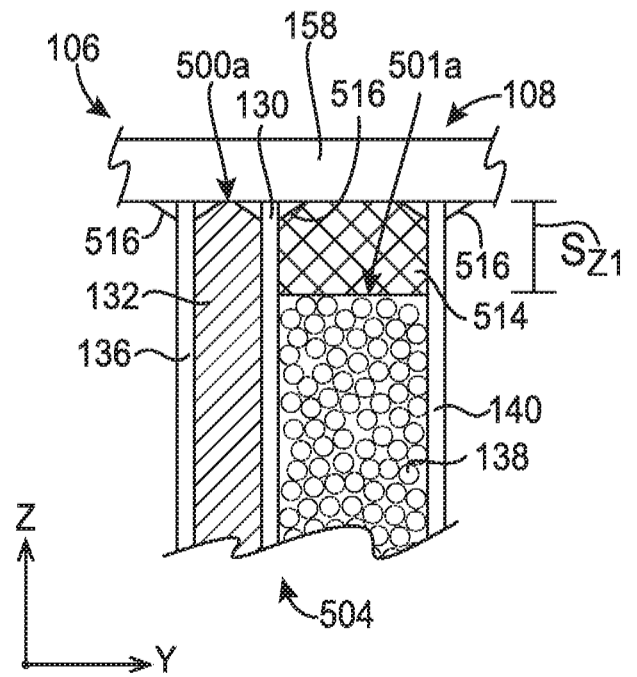


FIG. 25B

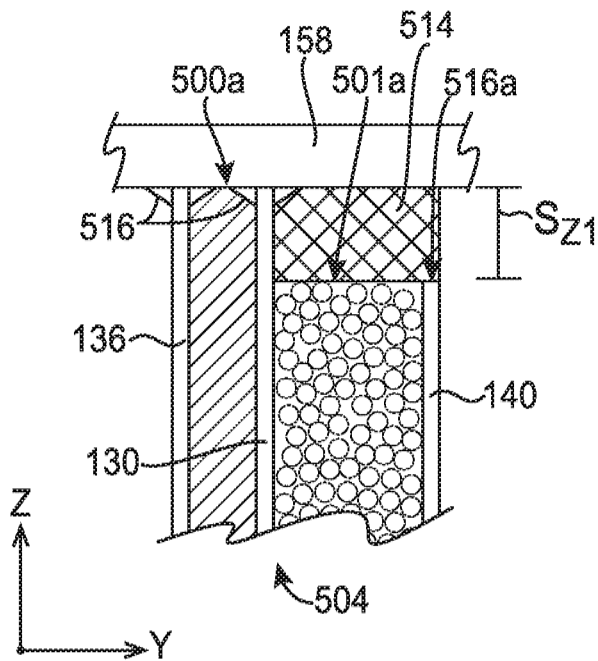


FIG. 25C

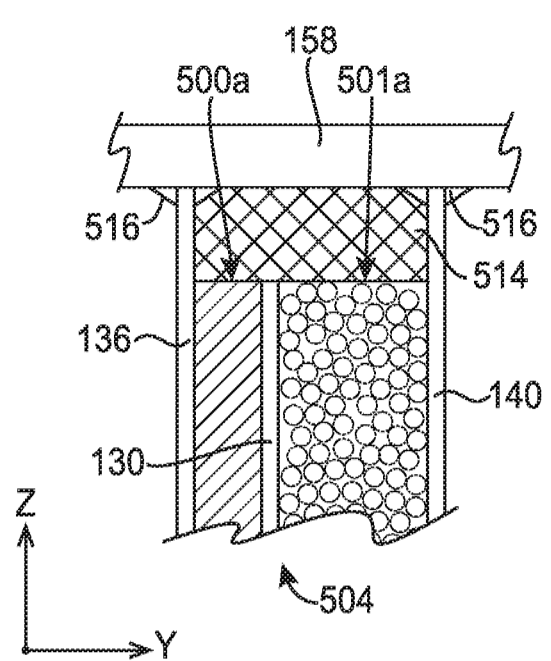


FIG. 25D

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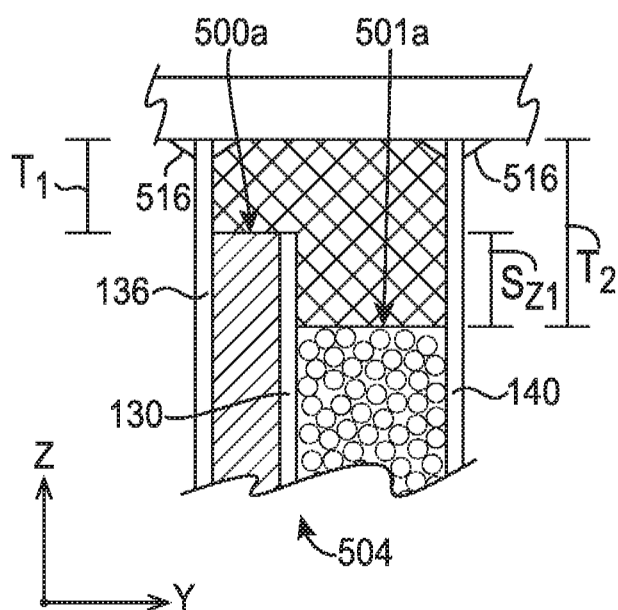


FIG. 25E

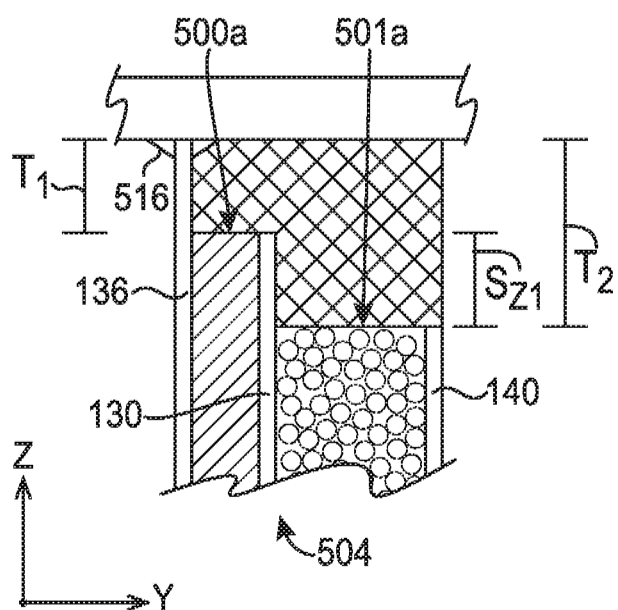


FIG. 25F

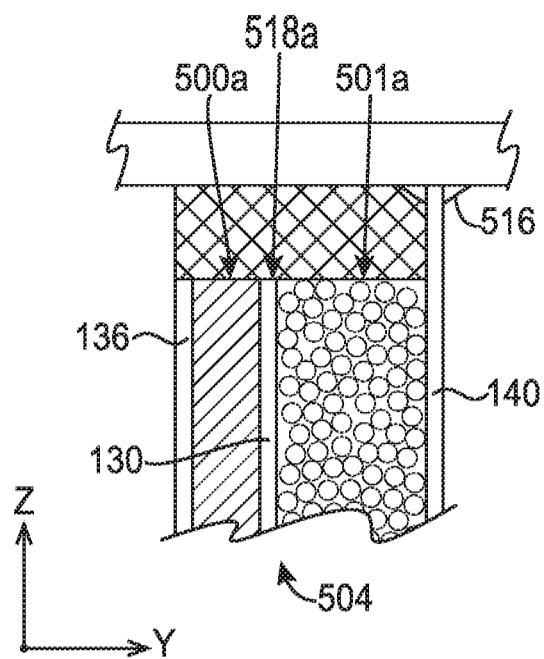


FIG. 25G

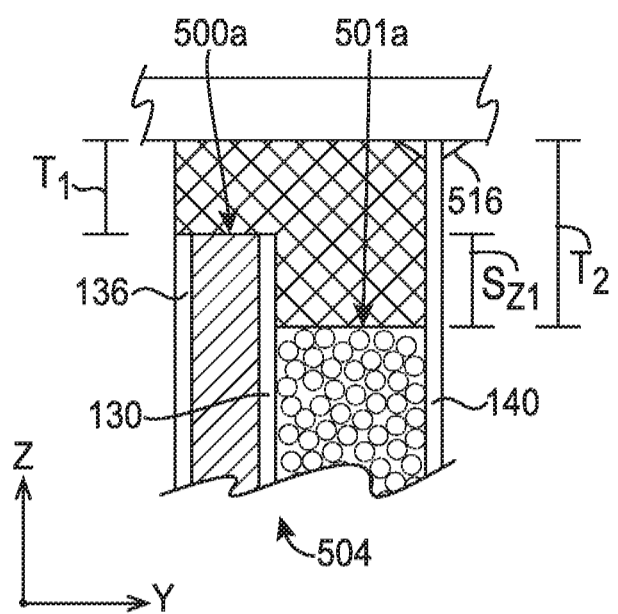


FIG. 25H

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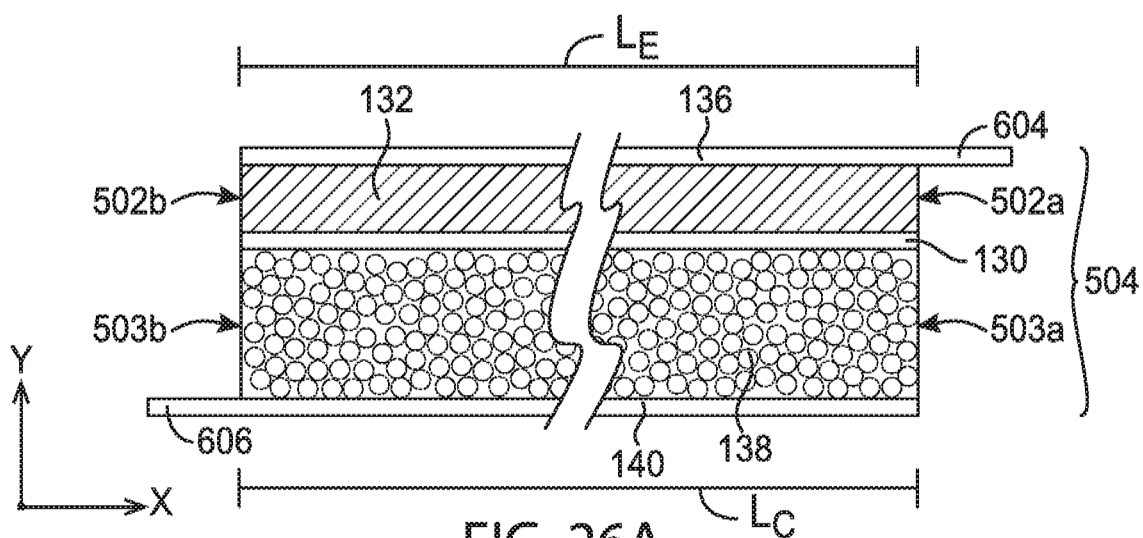


FIG. 26A

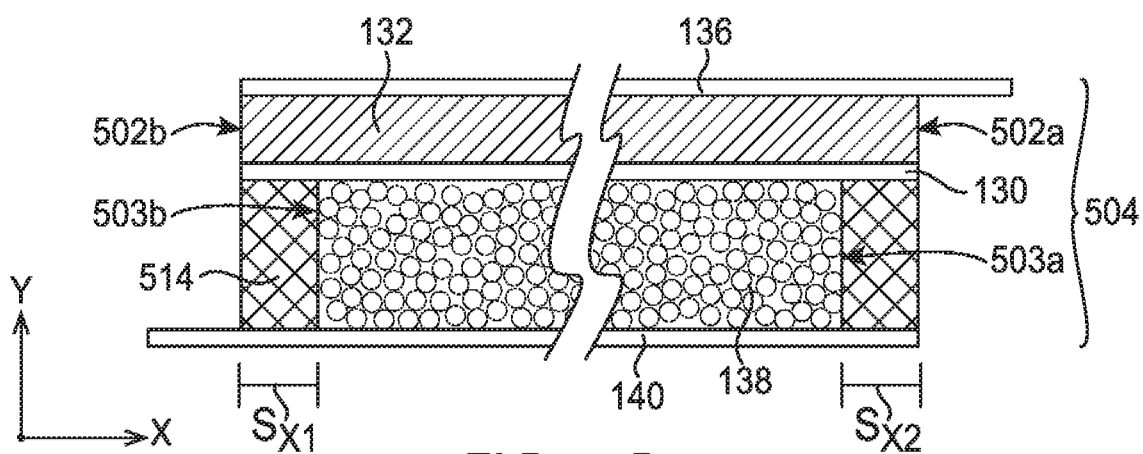


FIG. 26B

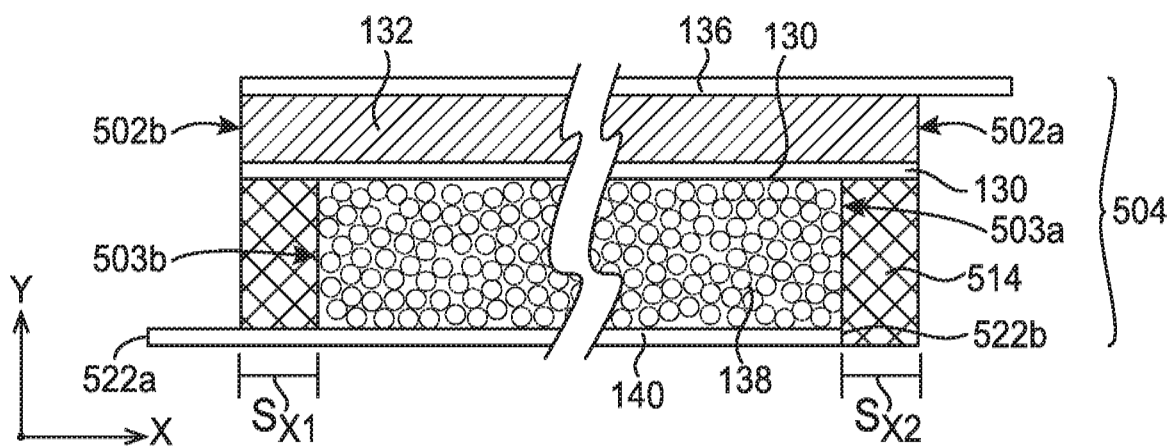


FIG. 26C

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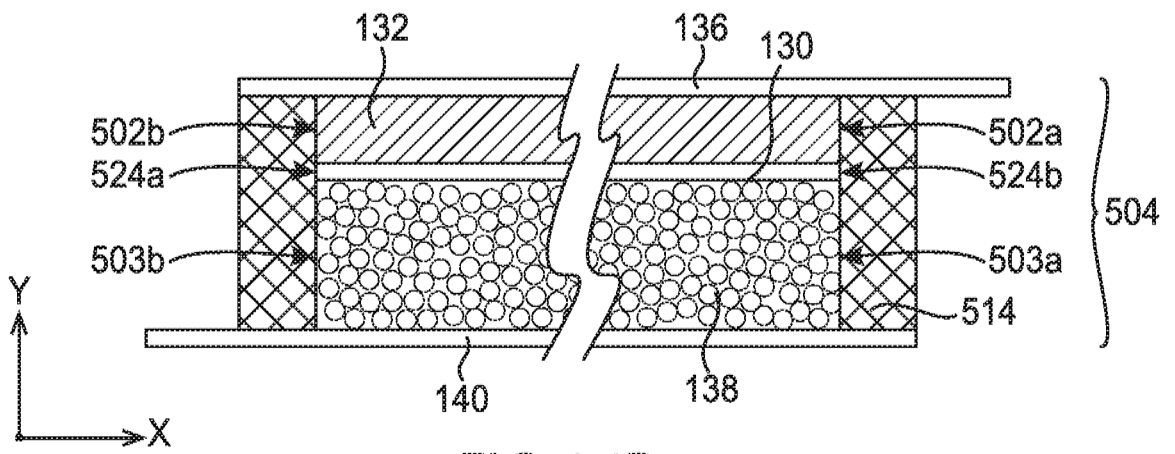


FIG. 26D

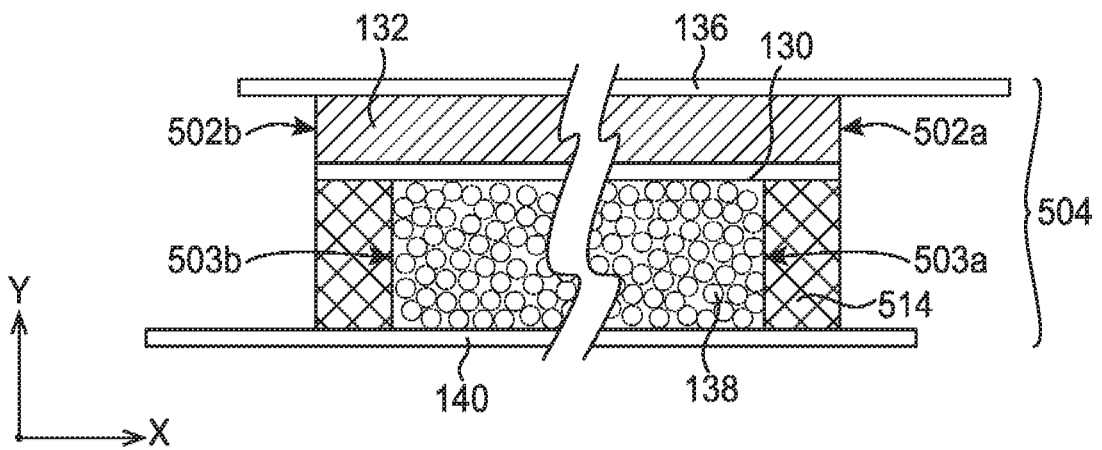


FIG. 26E

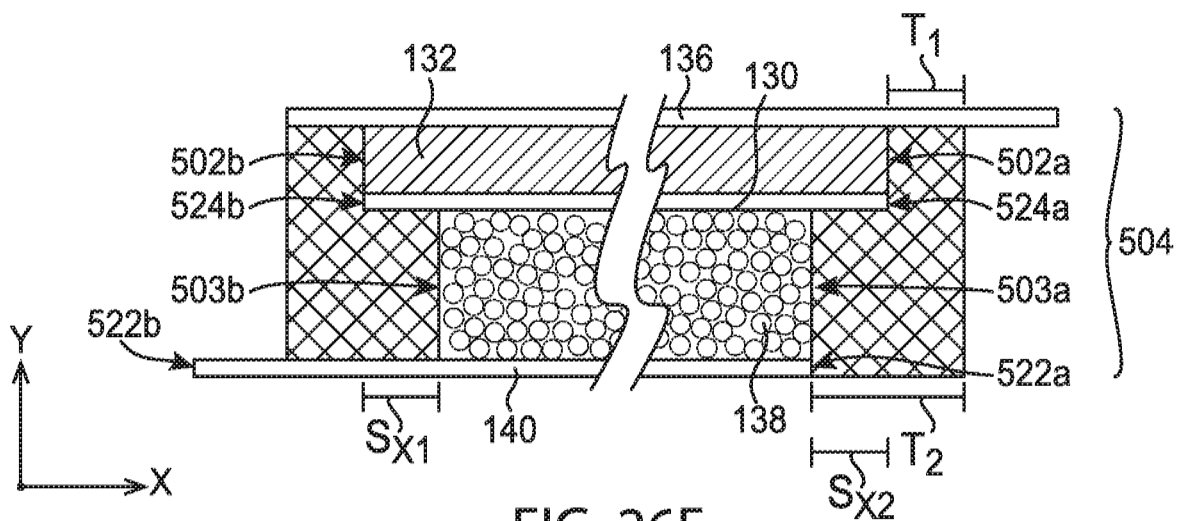


FIG. 26F

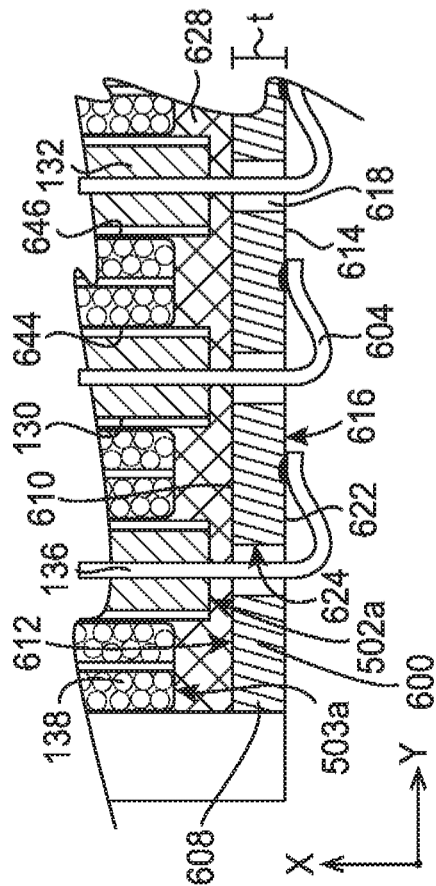


FIG. 27A'

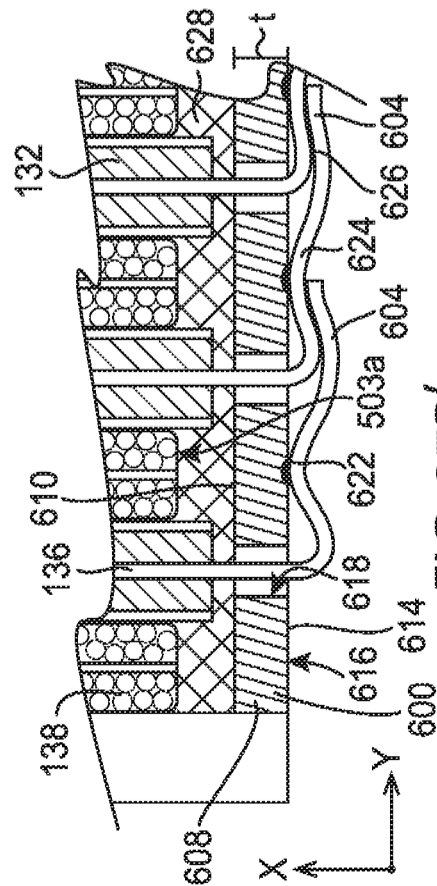


FIG. 27B'

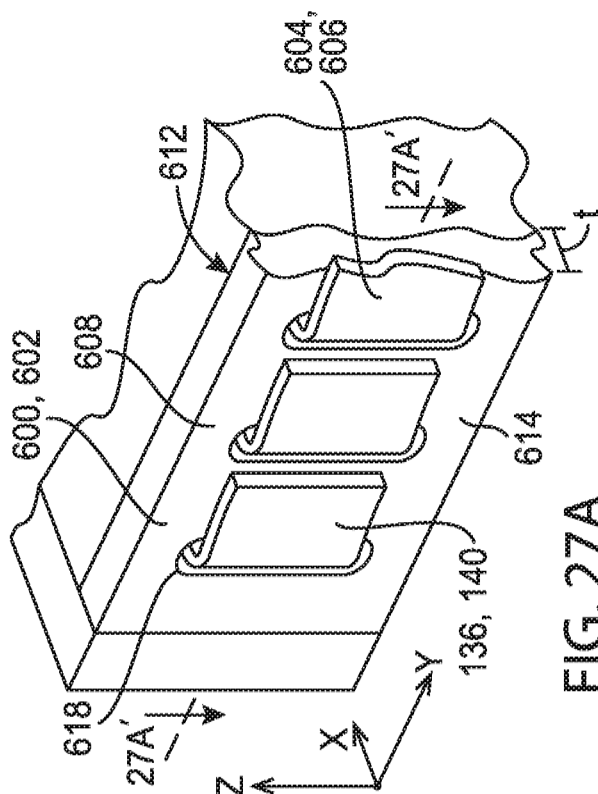


FIG. 27A

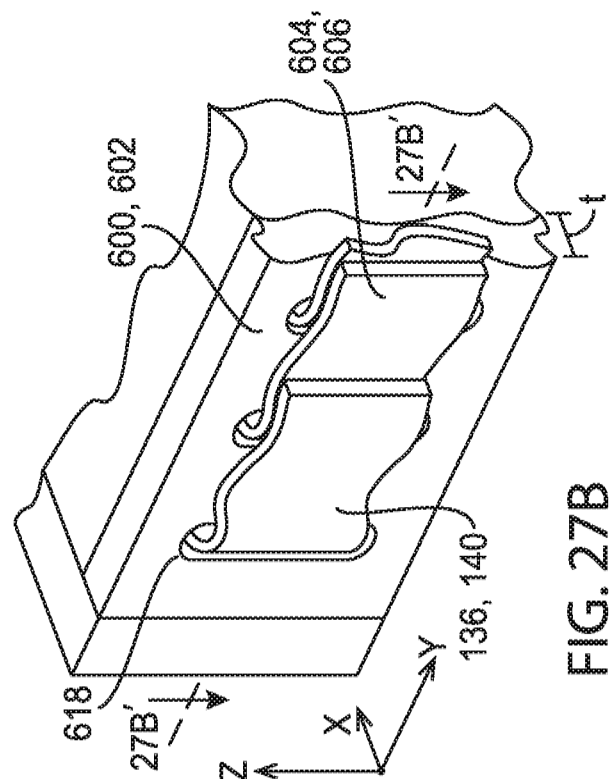


FIG. 27B

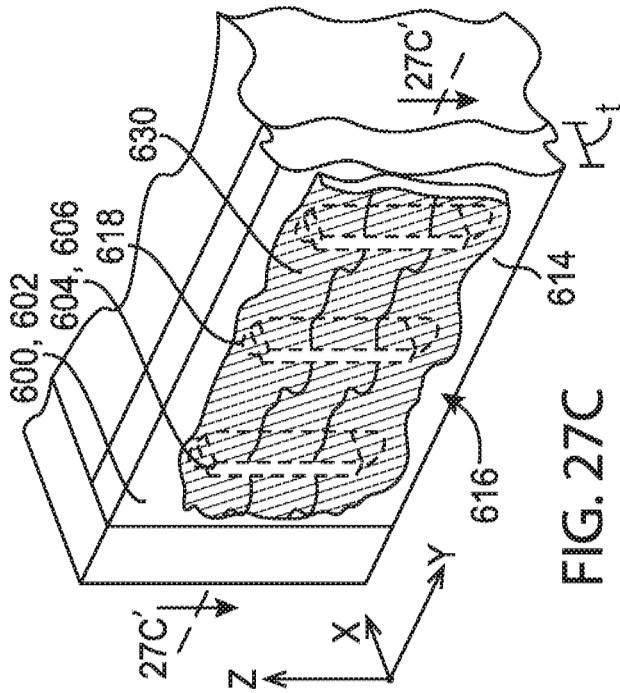


FIG. 27C

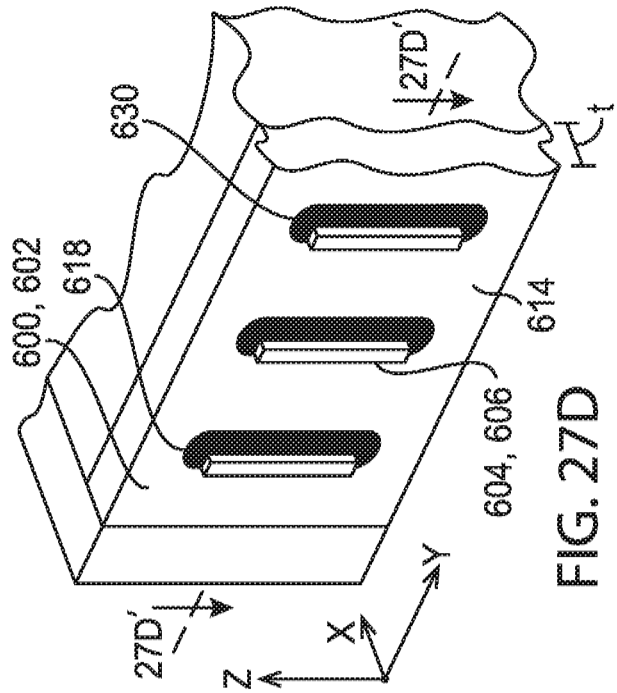


FIG. 27D

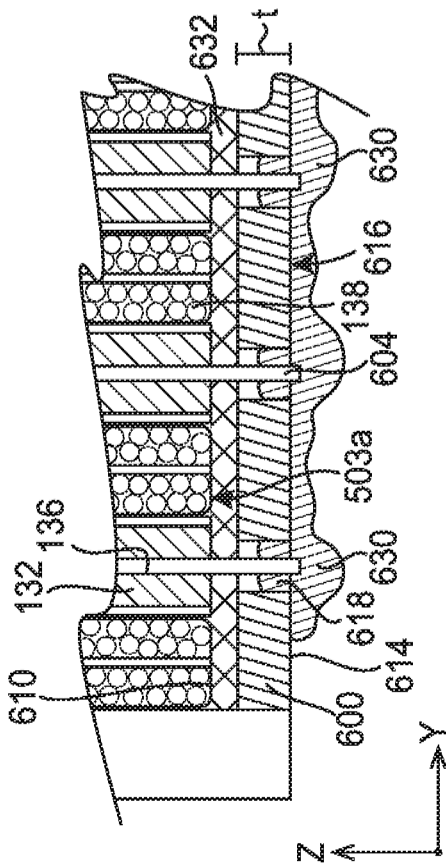


FIG. 27C'

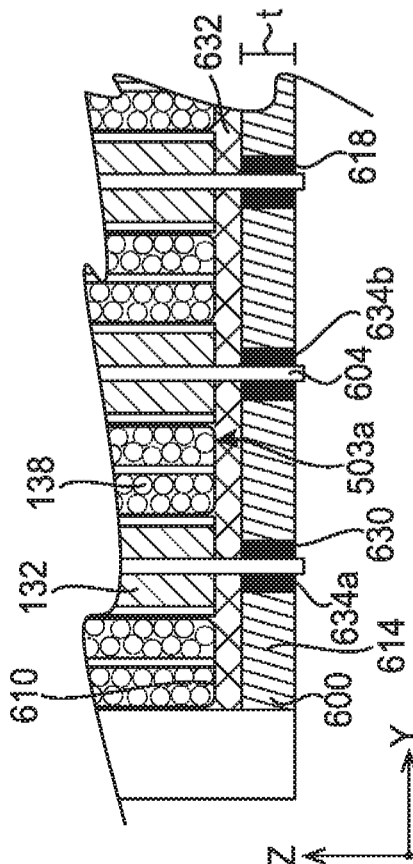
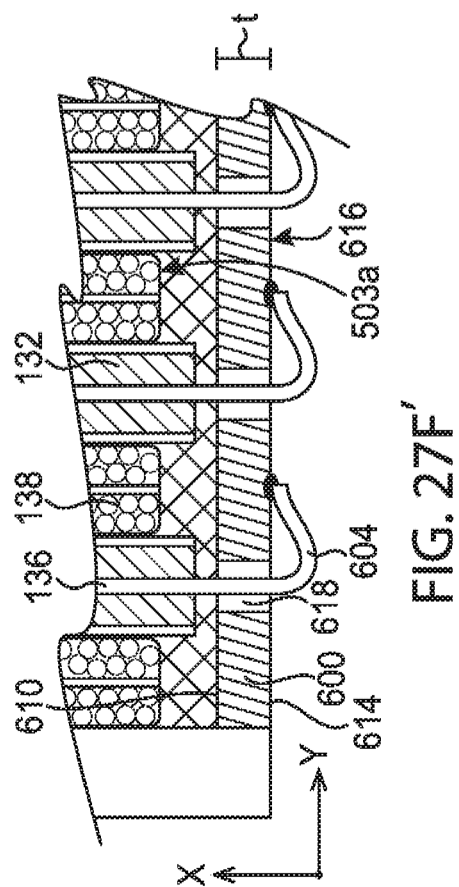
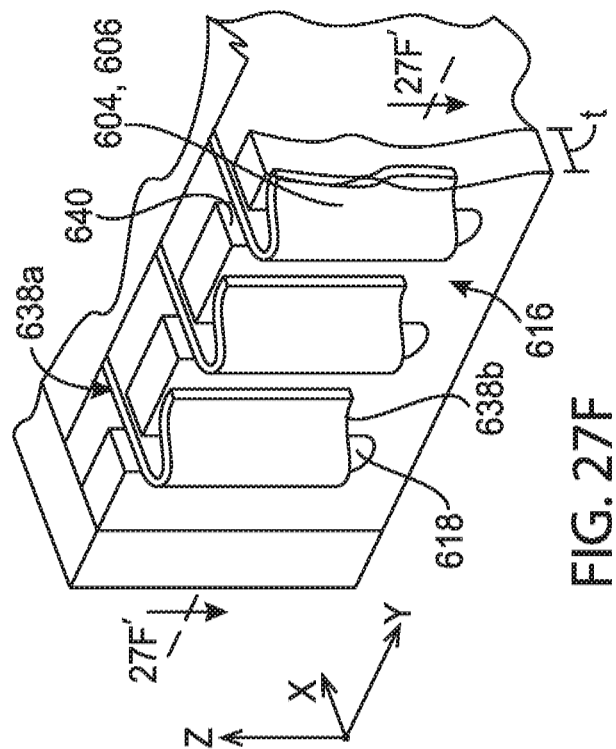
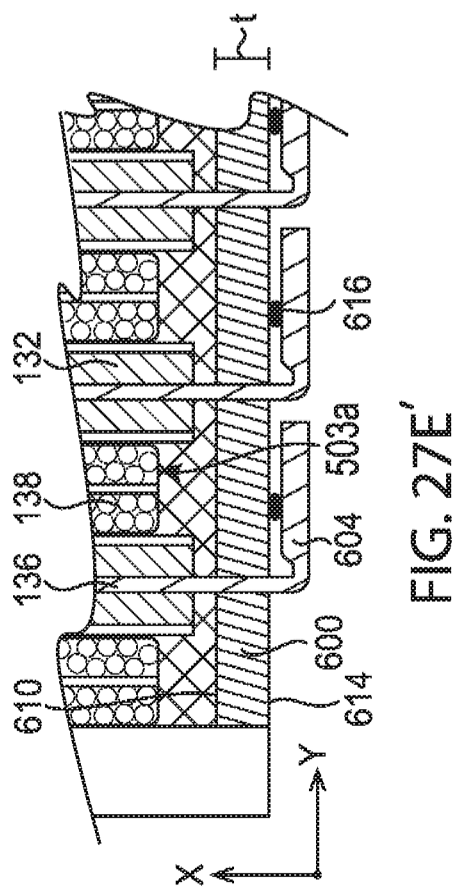
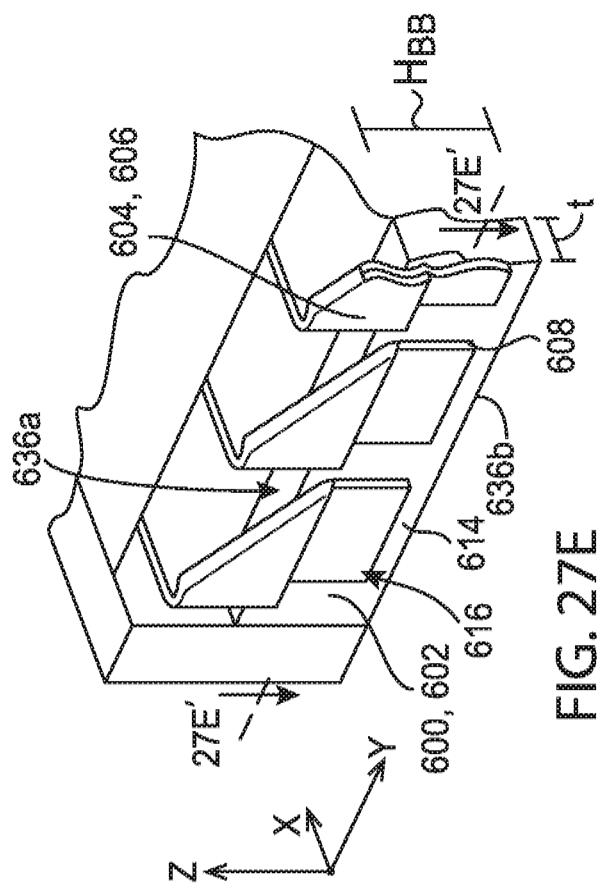
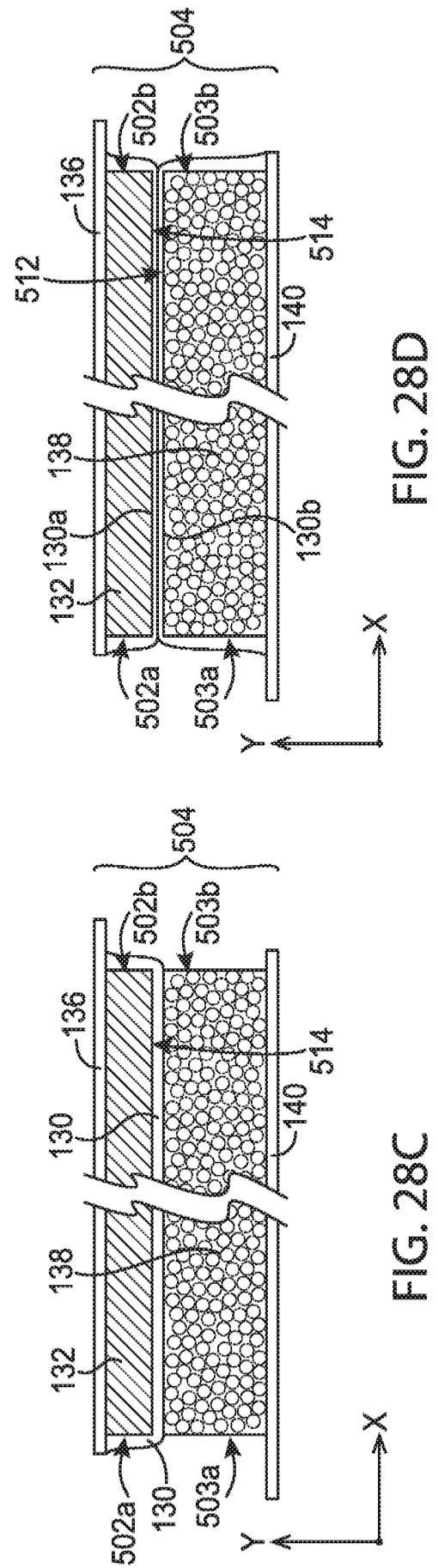
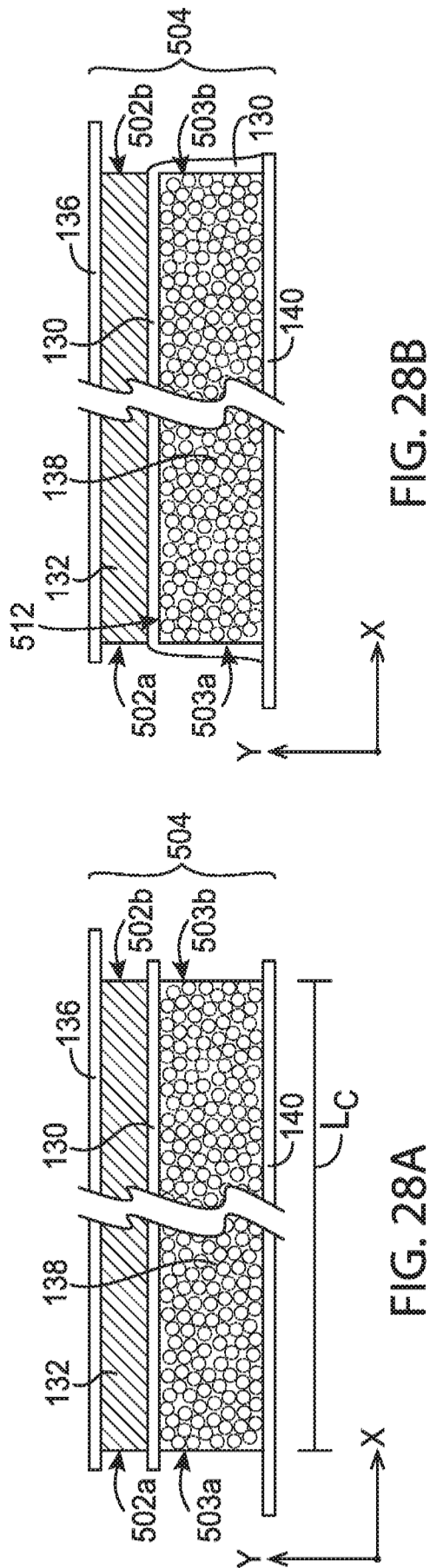
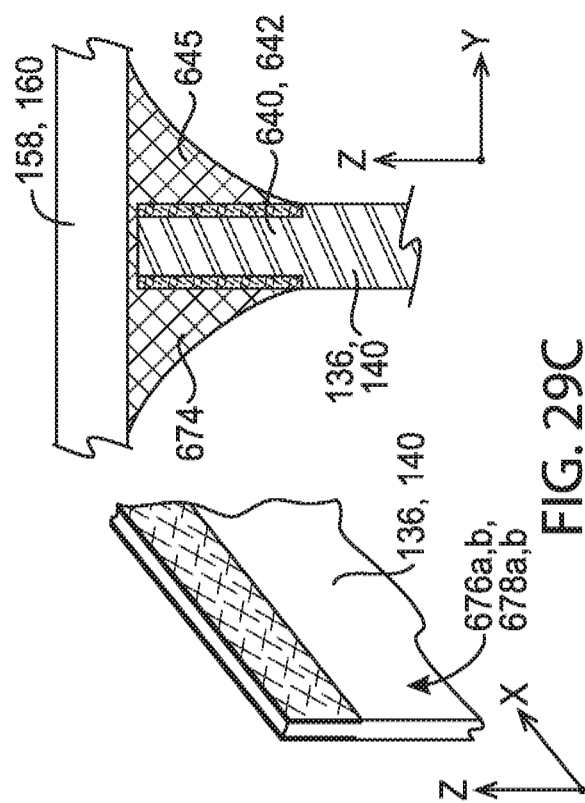
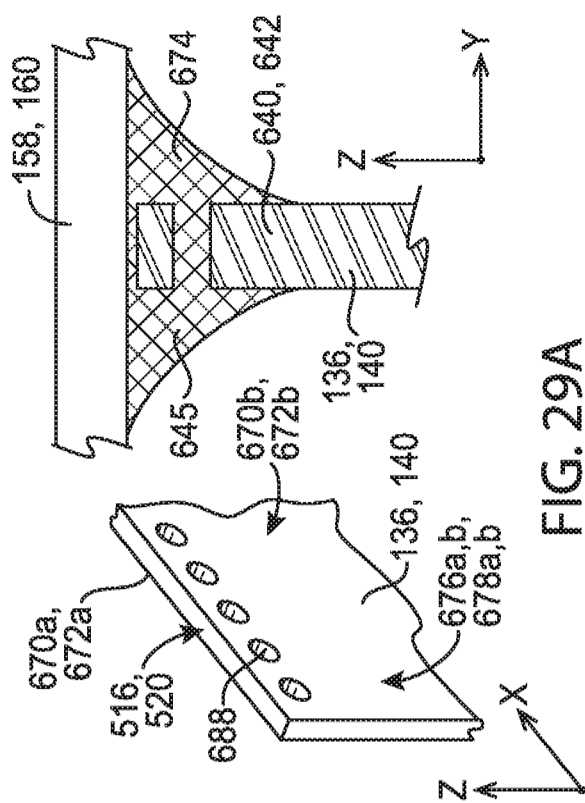
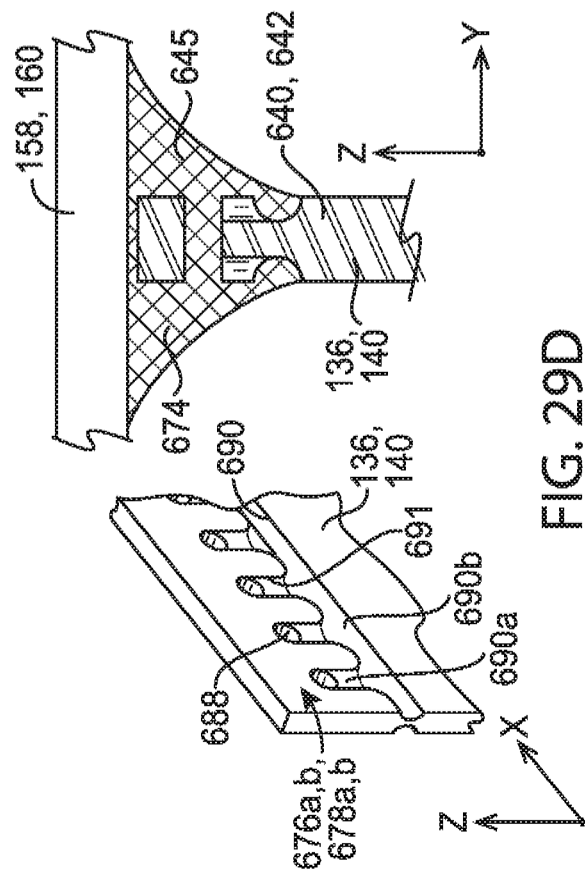
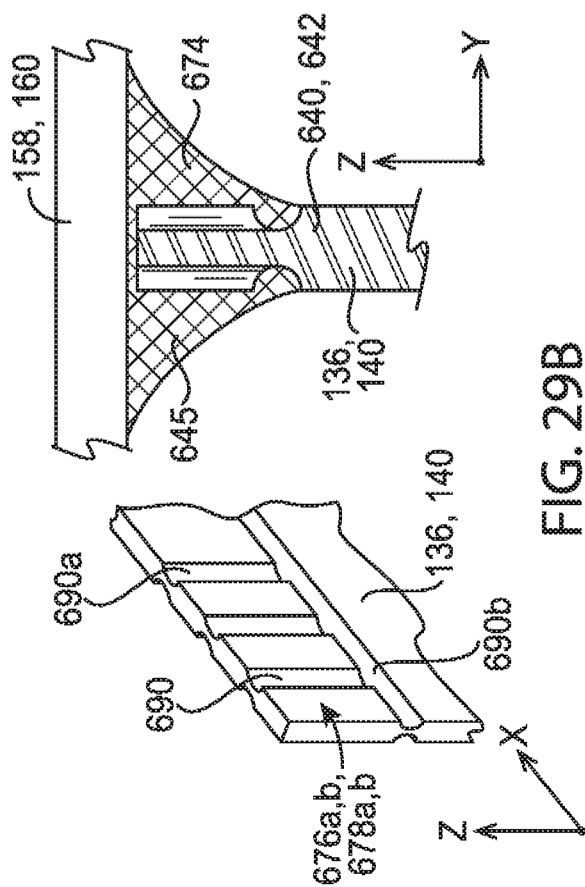


FIG. 27D'

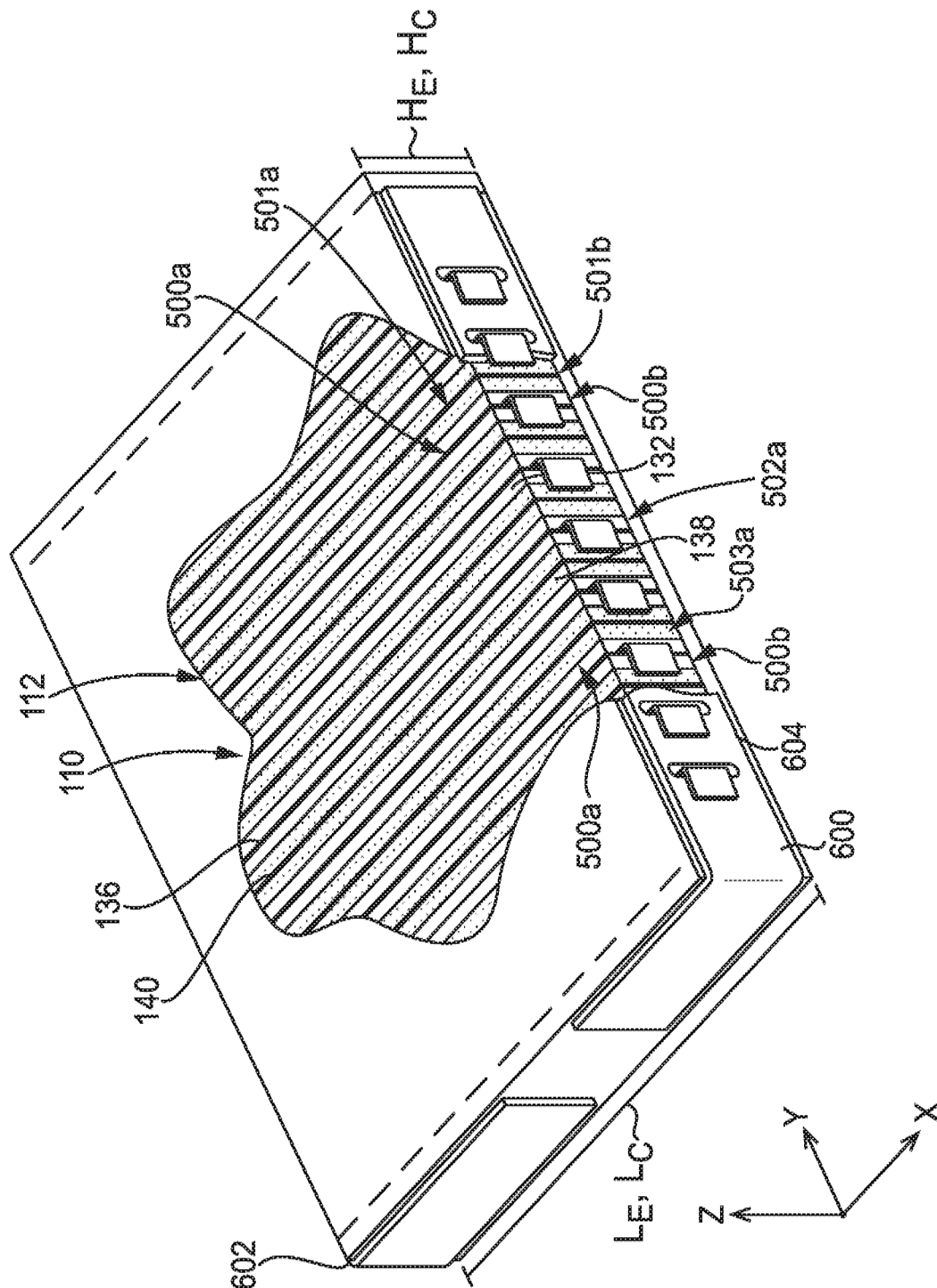


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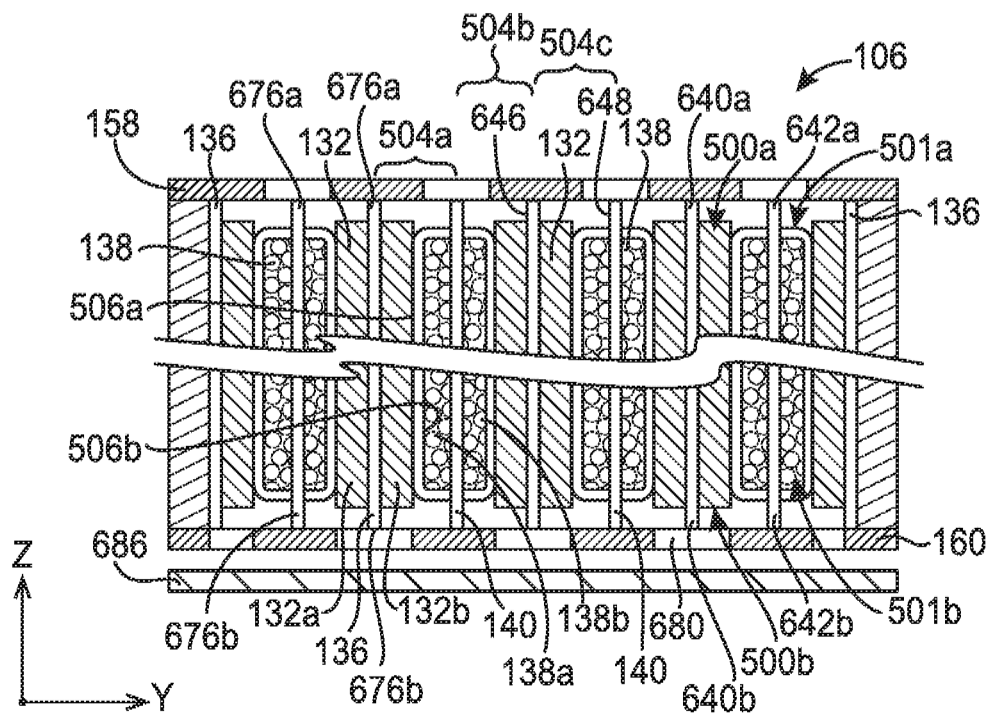


FIG. 31A

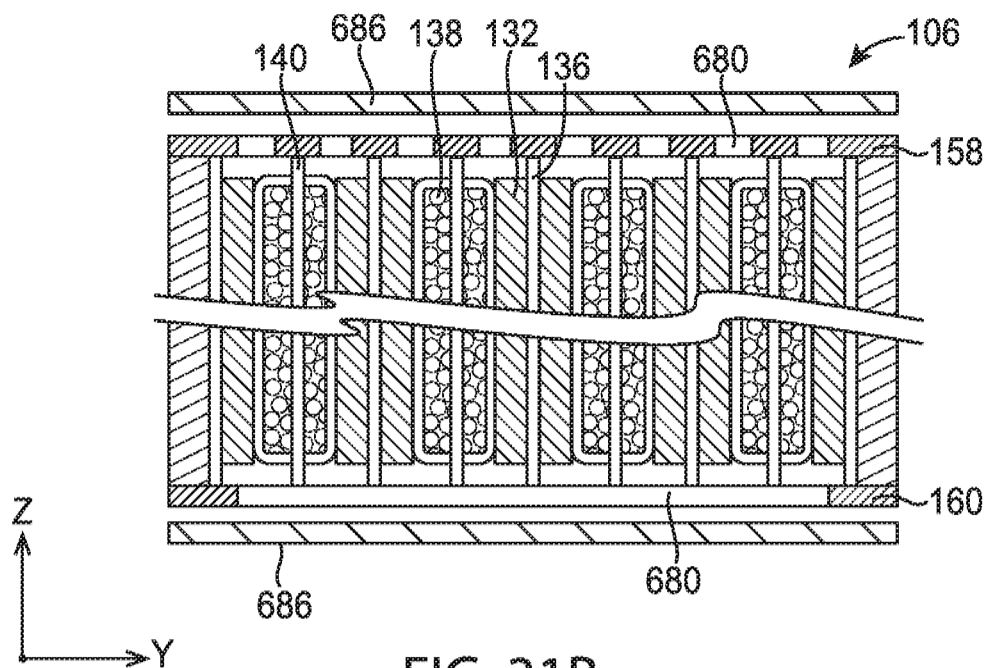


FIG. 31B

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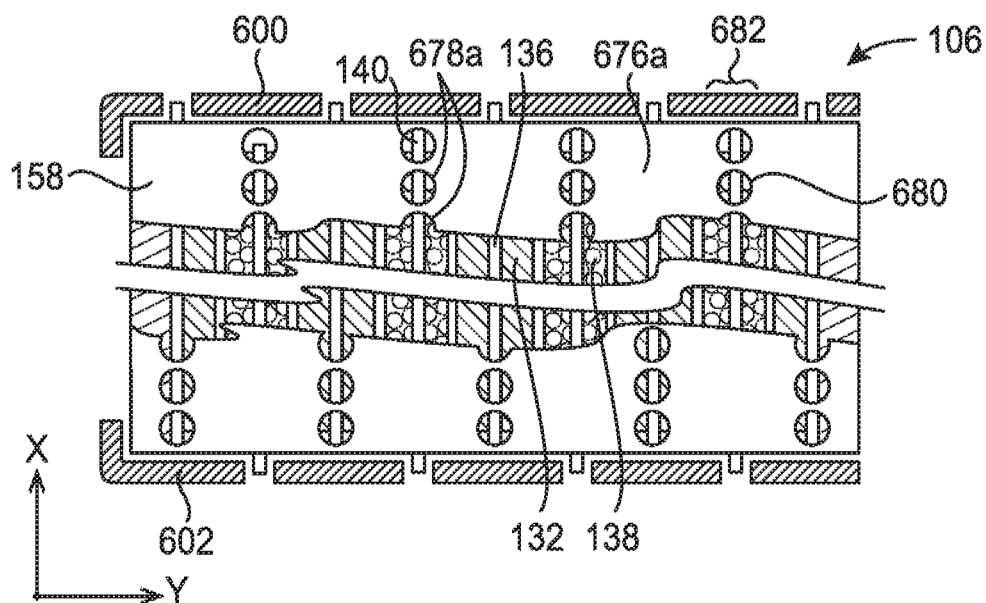


FIG. 31C

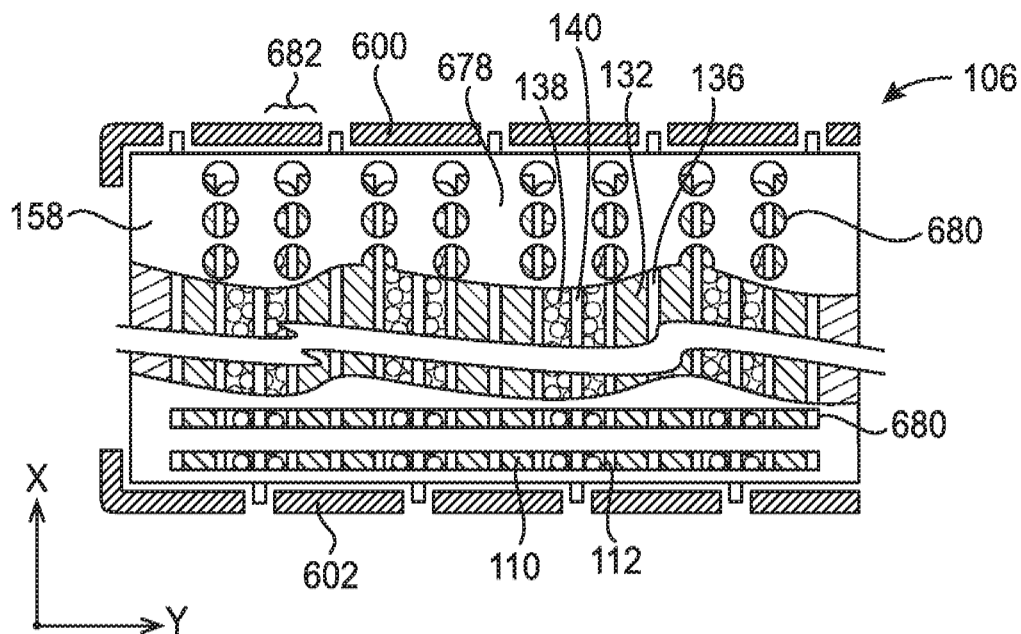


FIG. 31D

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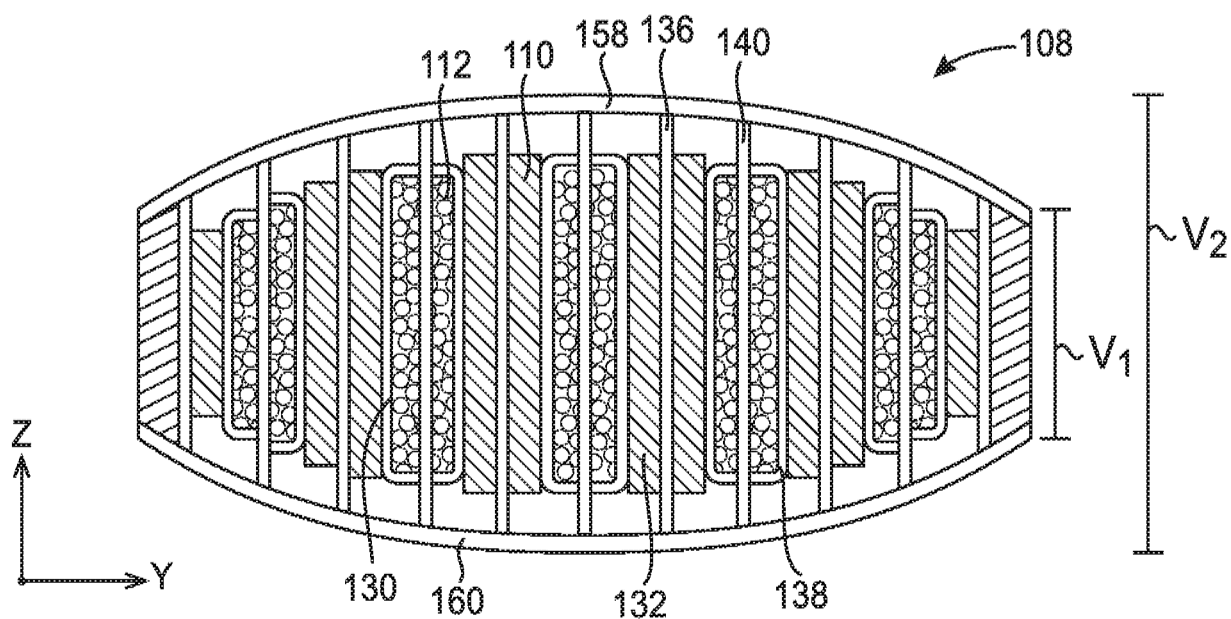


FIG. 32A

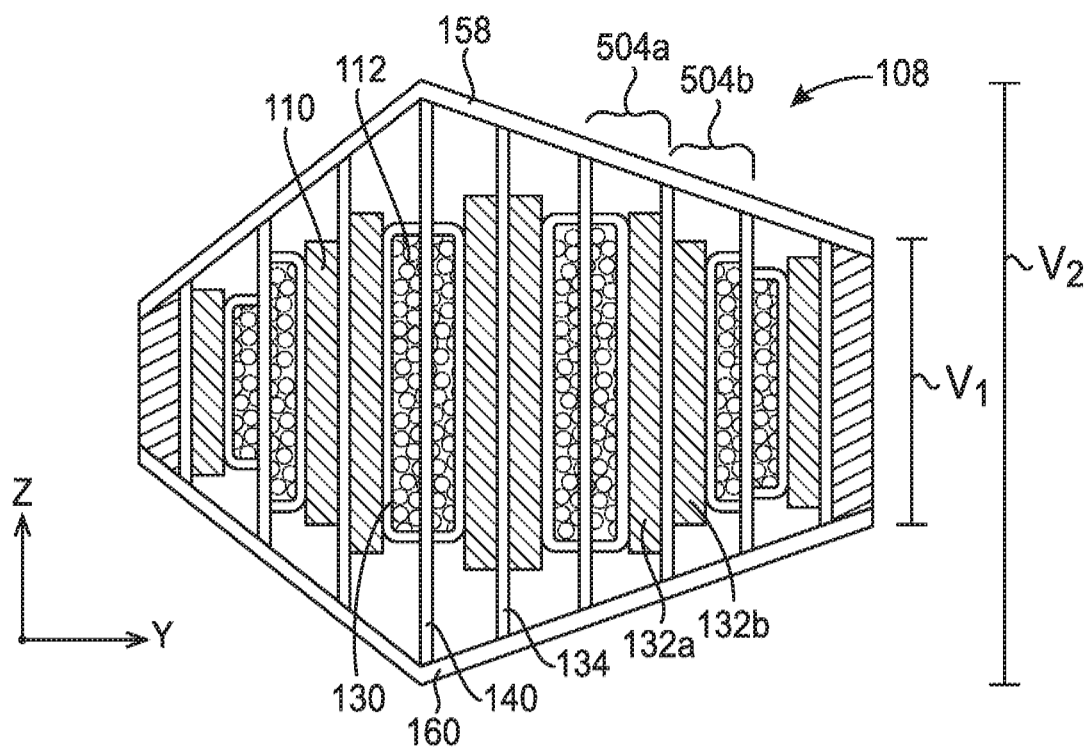


FIG. 32B

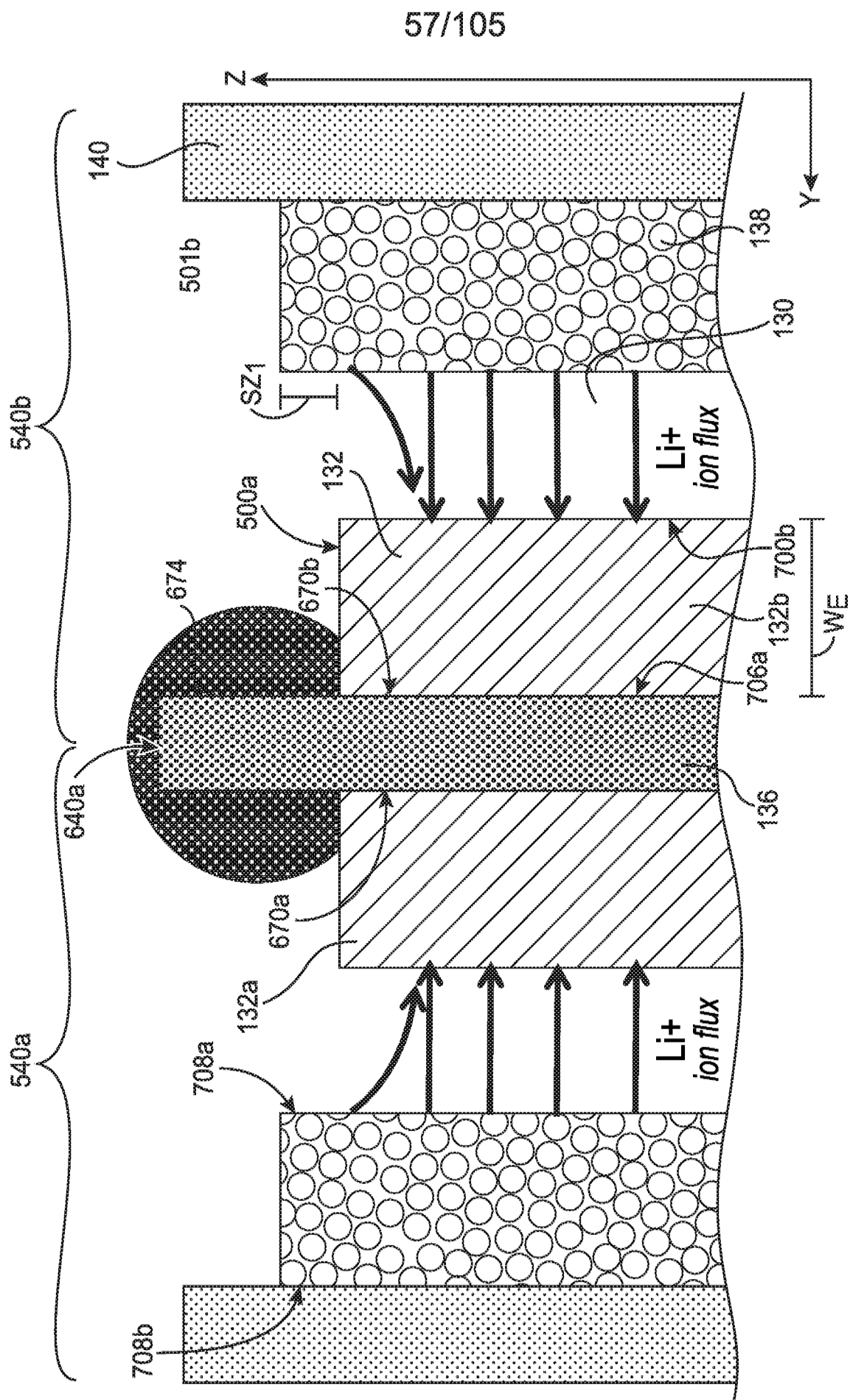


FIG. 33A

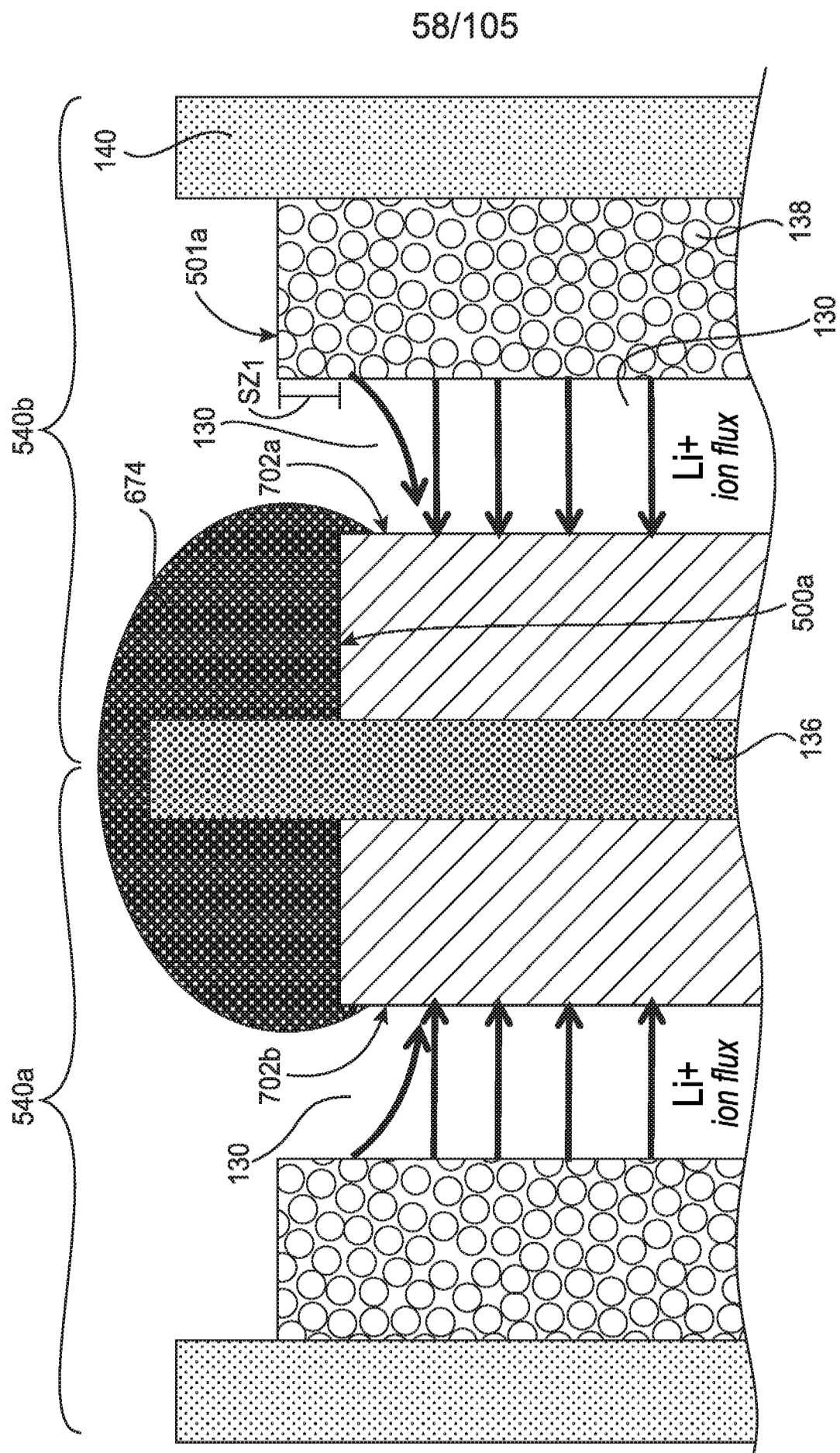


FIG. 33B

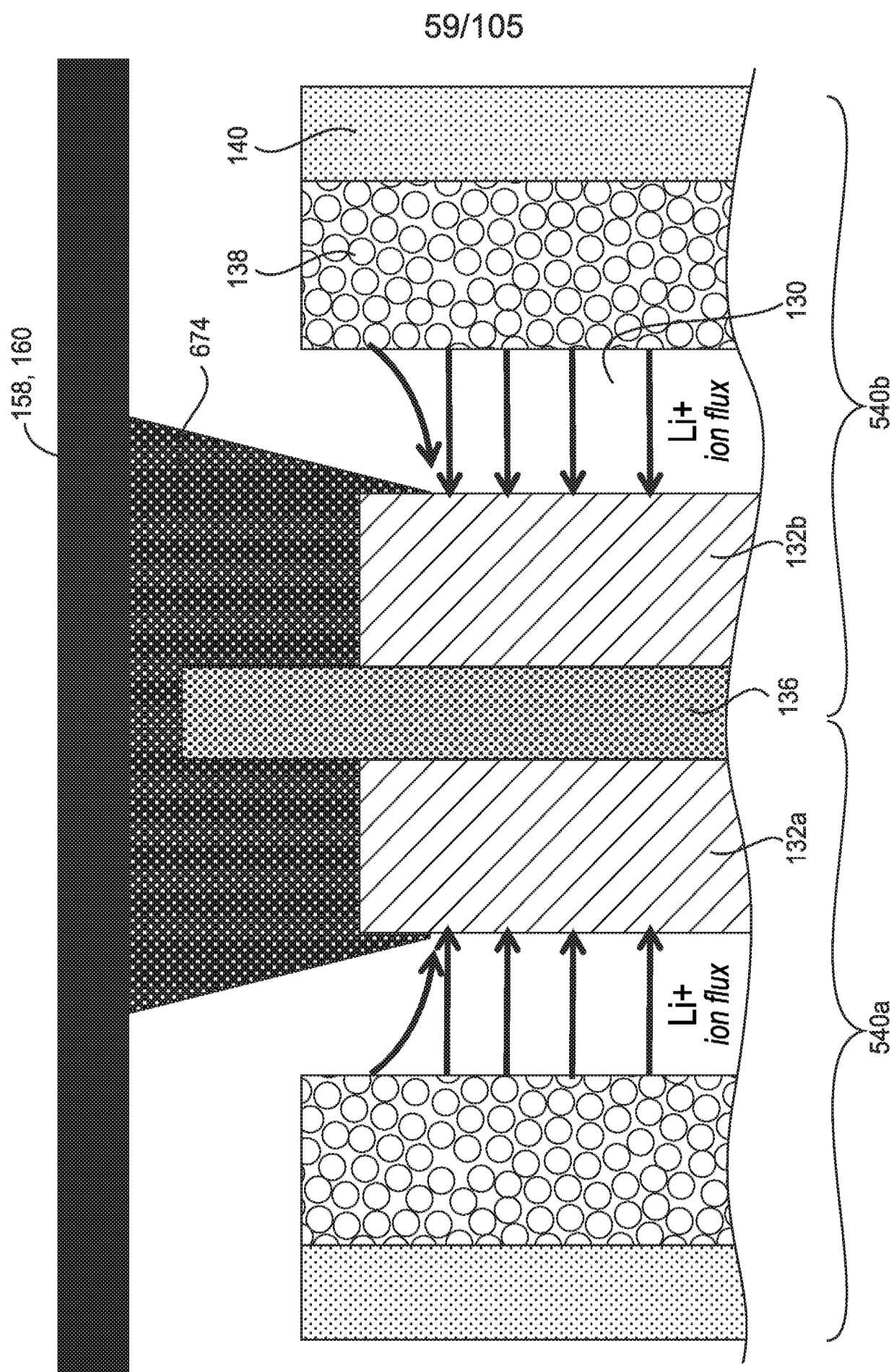


FIG. 33C

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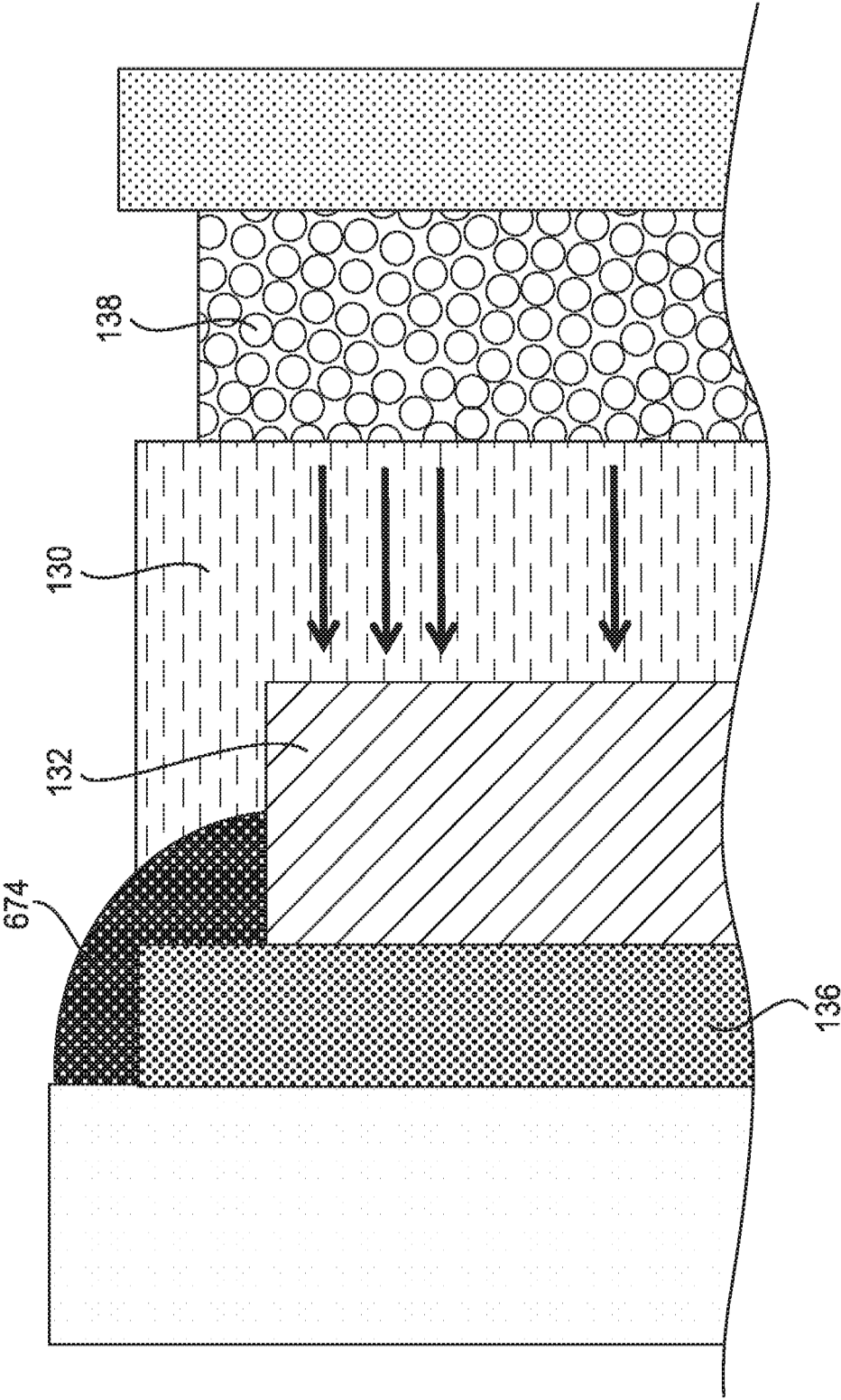


FIG. 33D

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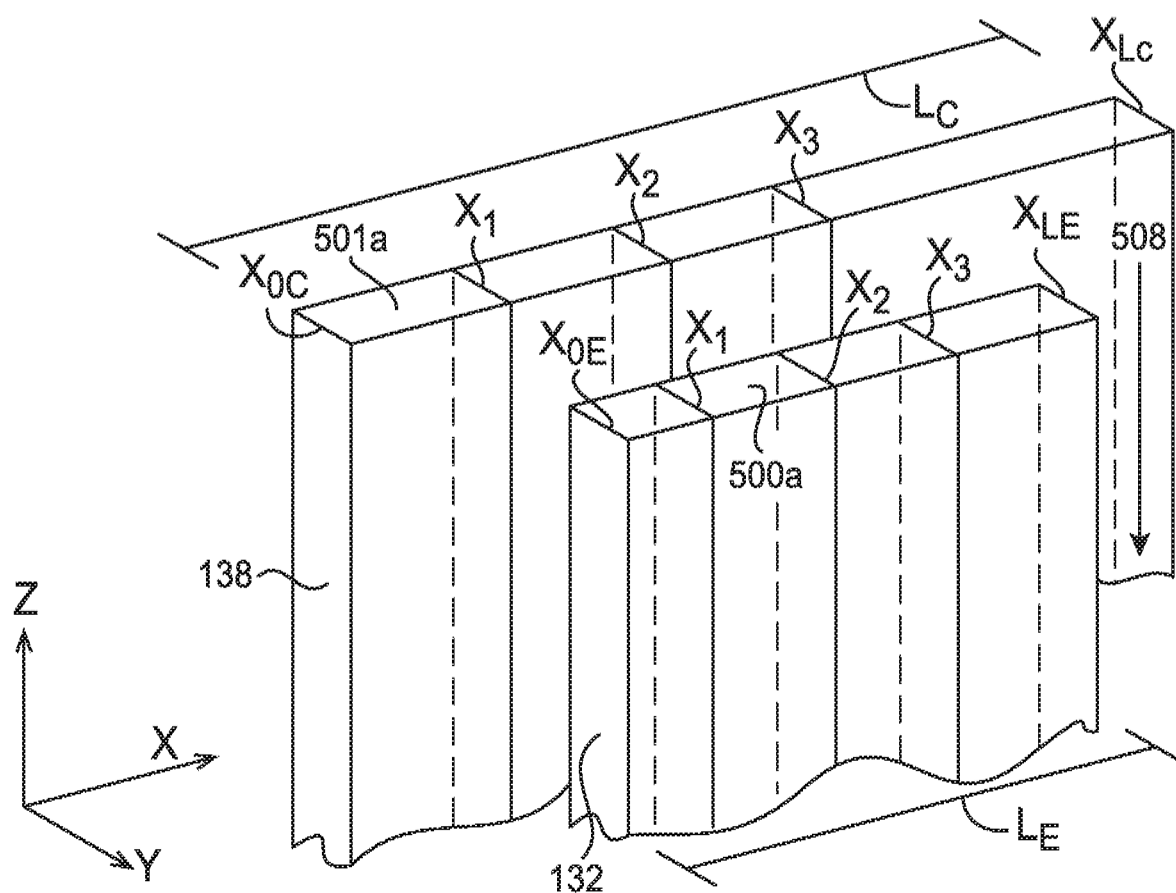


FIG. 34A

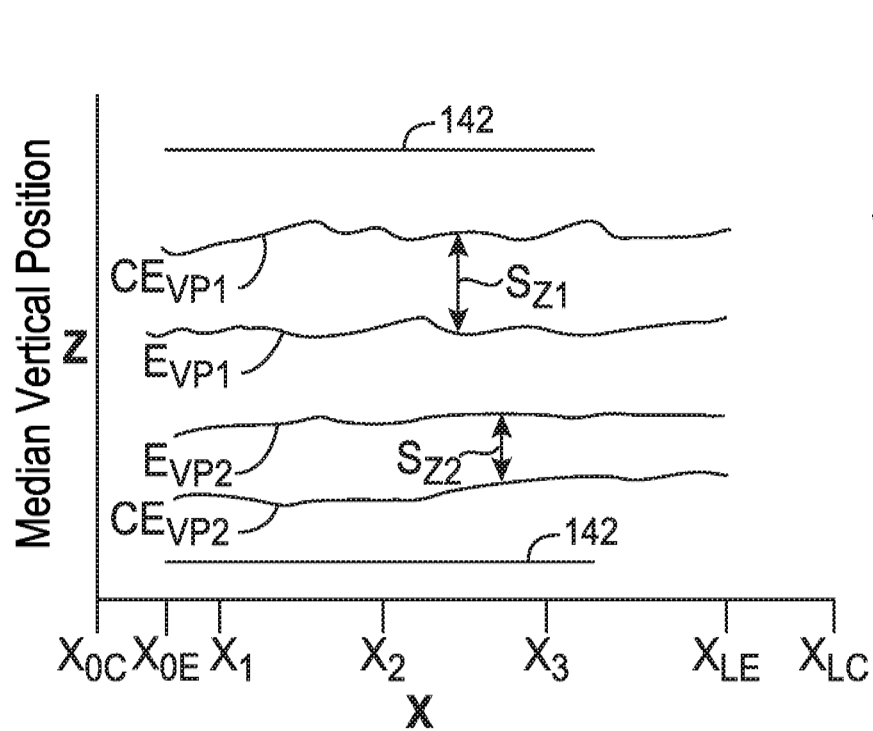


FIG. 34B

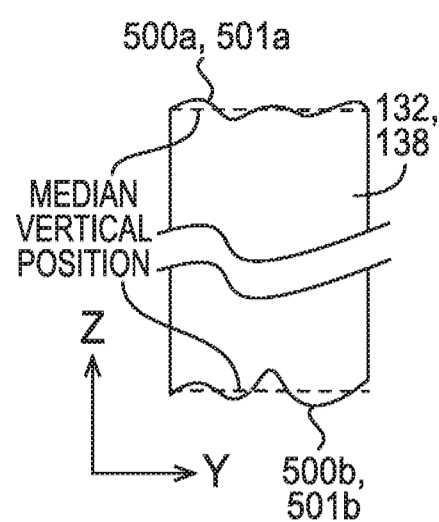


FIG. 34C

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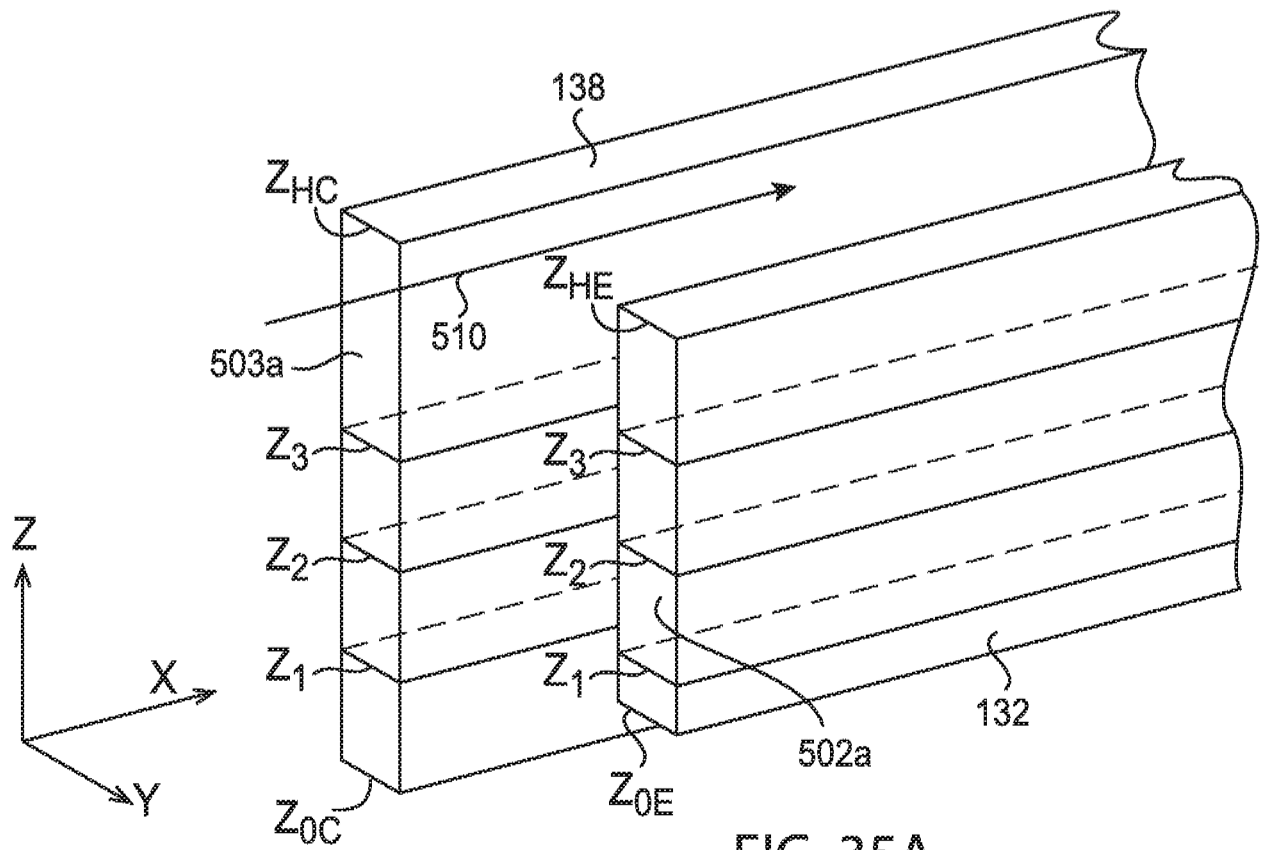


FIG. 35A

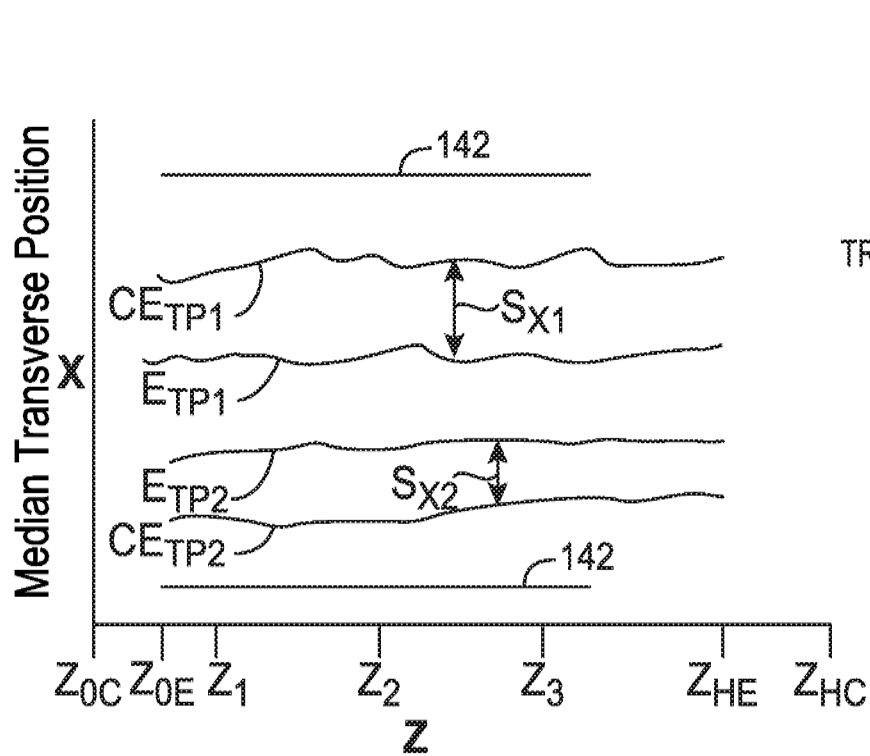


FIG. 35B

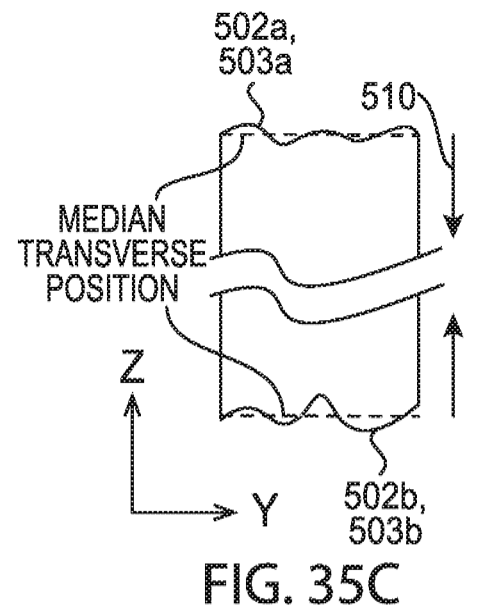


FIG. 35C

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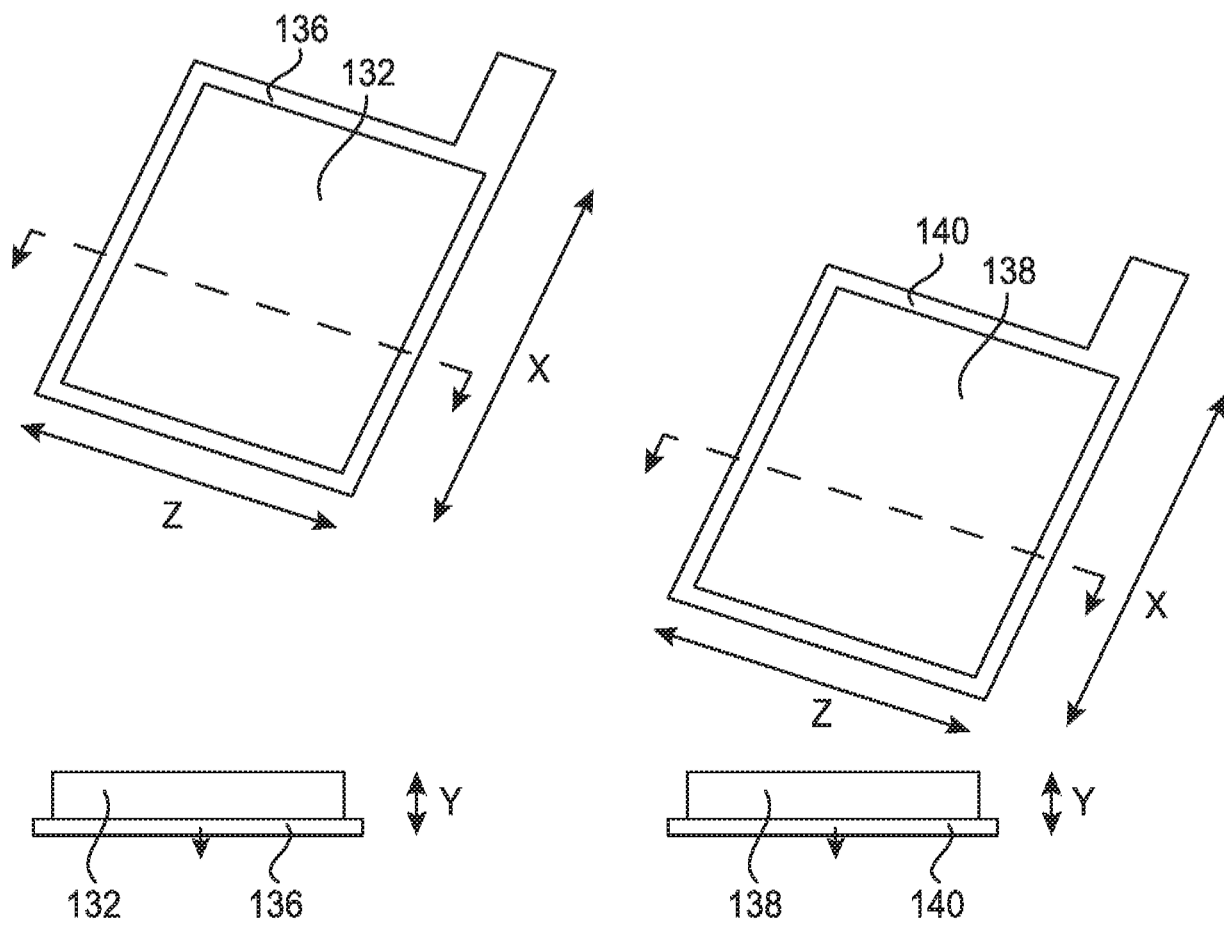


FIG. 36

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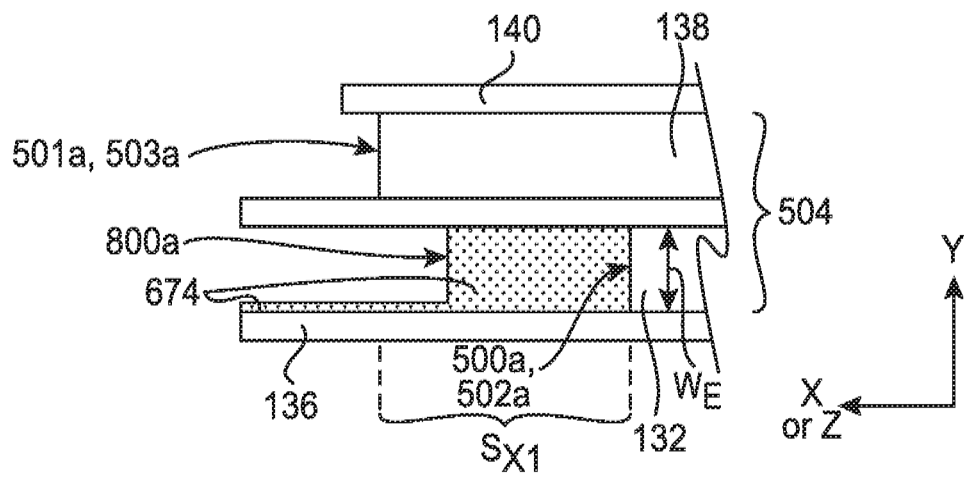


FIG. 37A

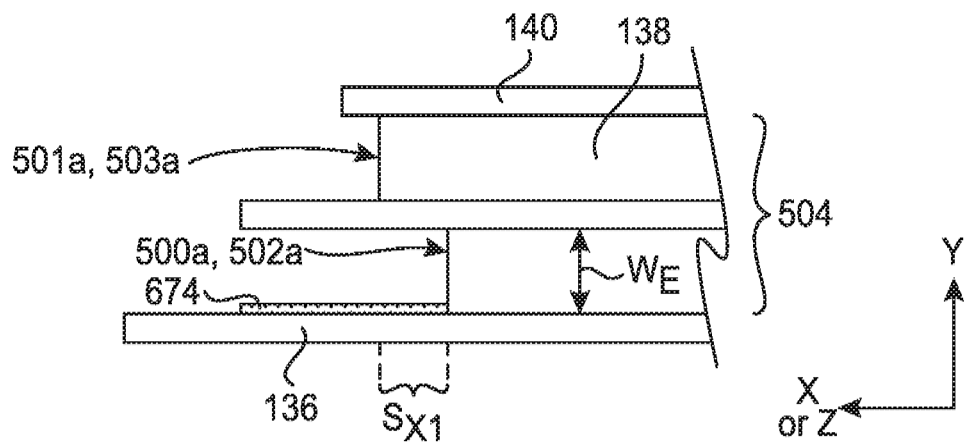


FIG. 37B

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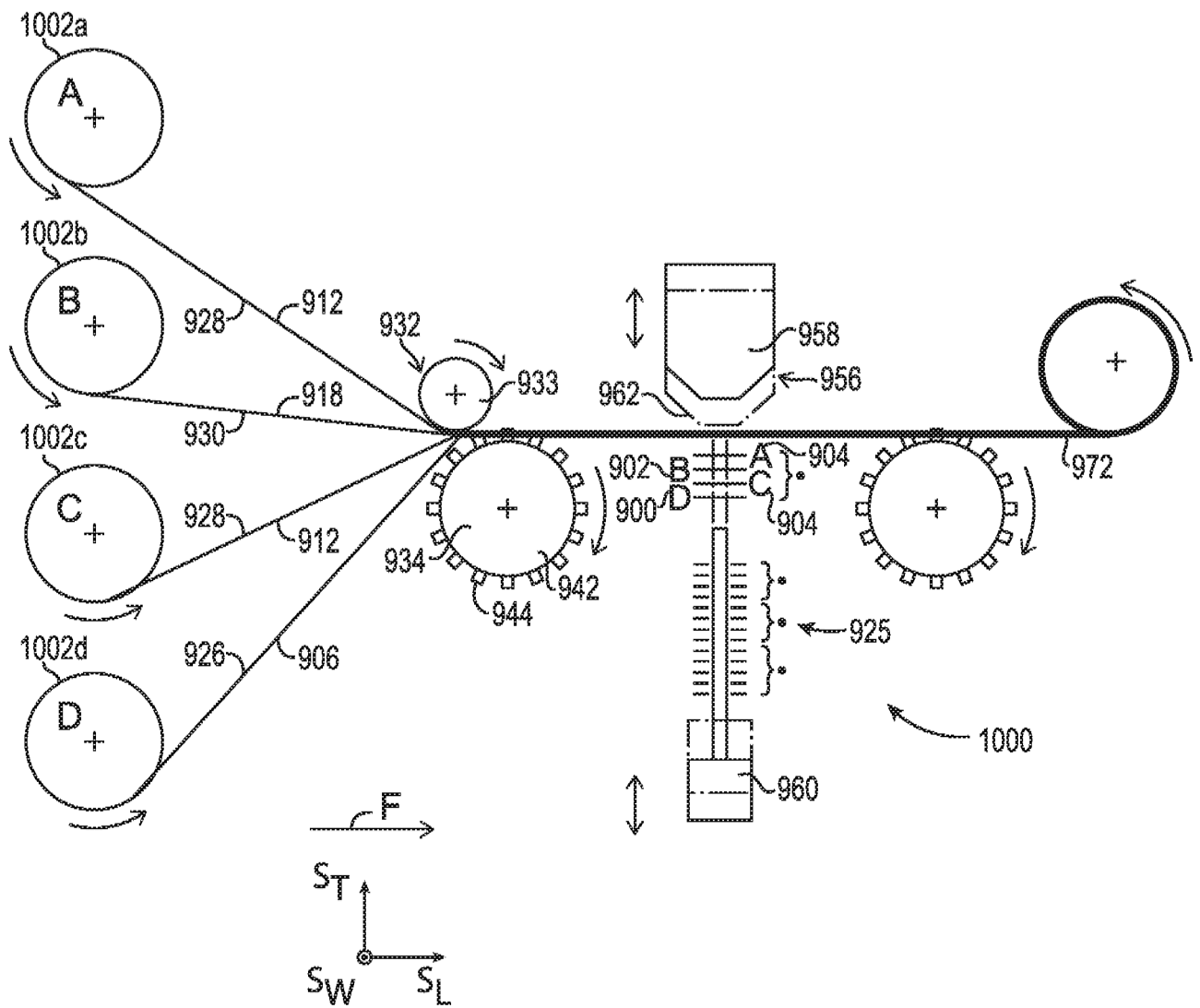


FIG. 38

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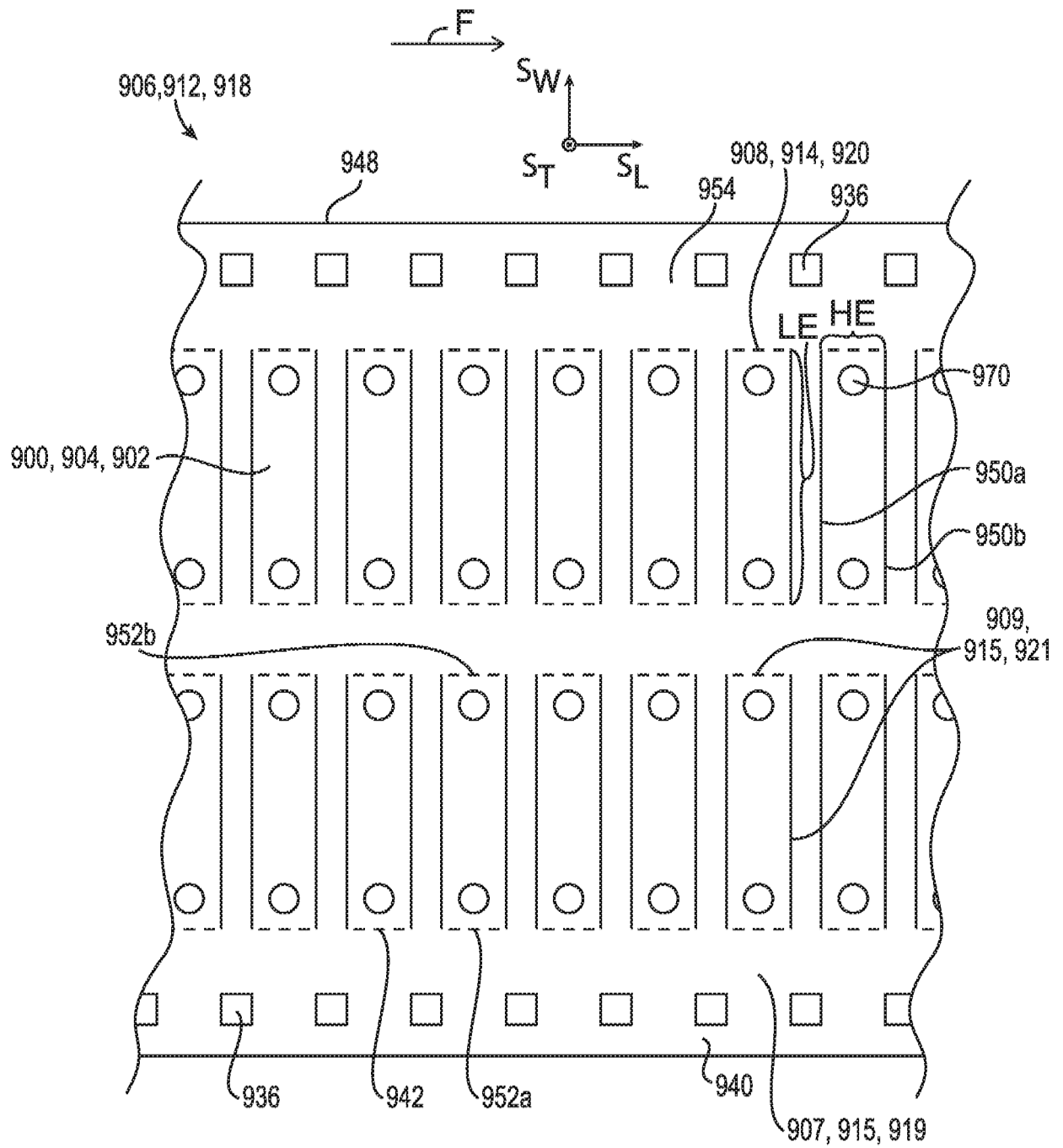


FIG. 39A

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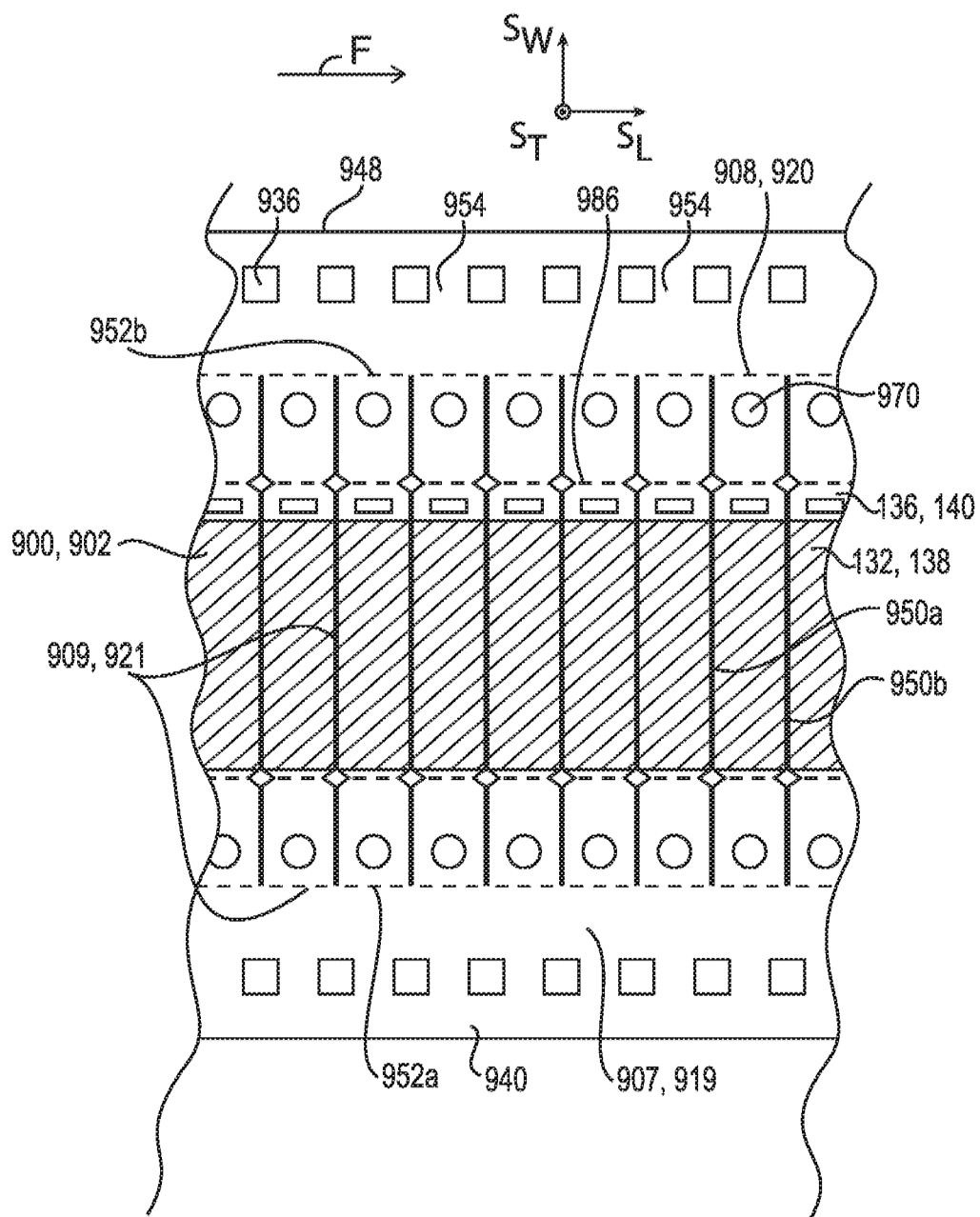


FIG. 39B

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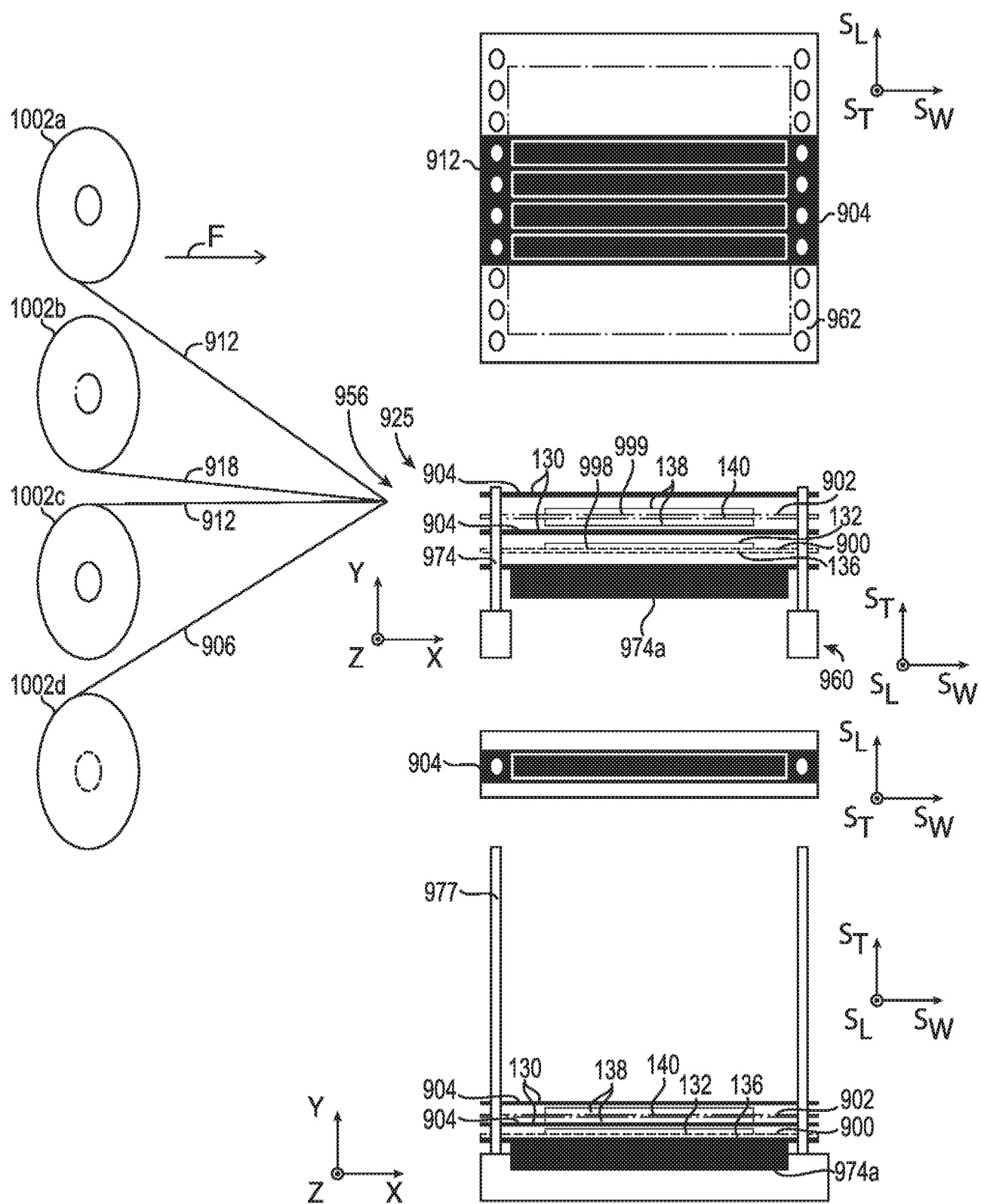


FIG. 40A

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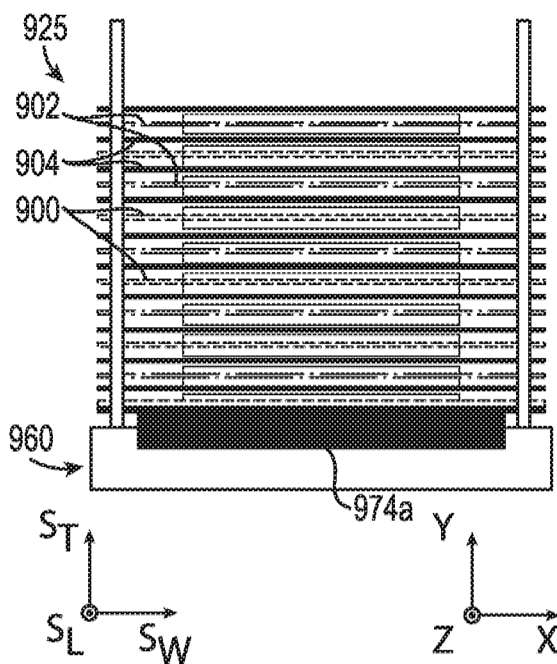
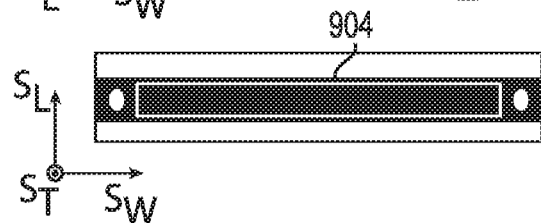
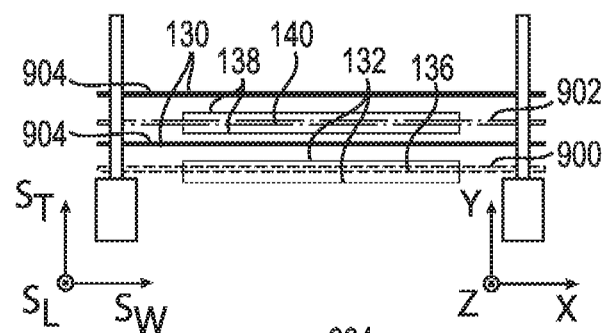
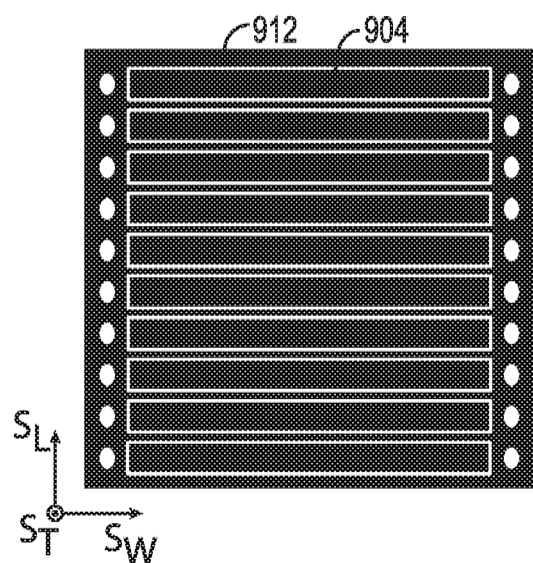


FIG. 40B

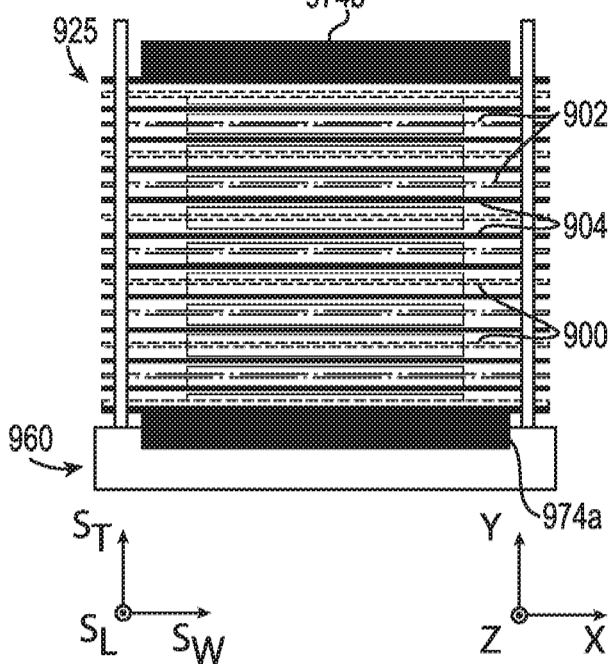
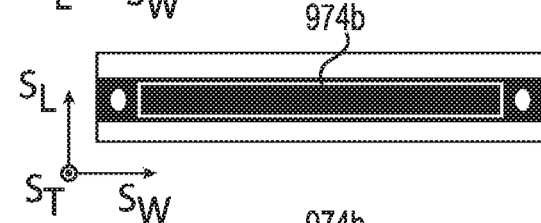
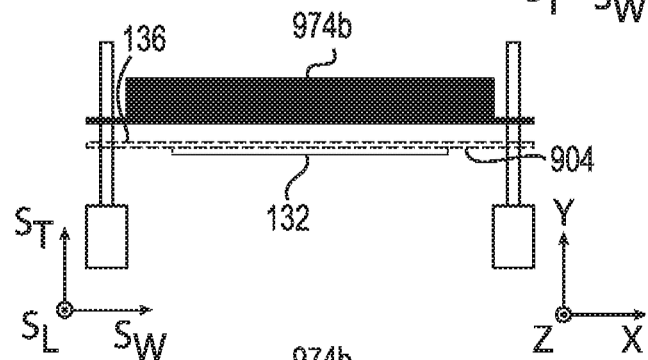
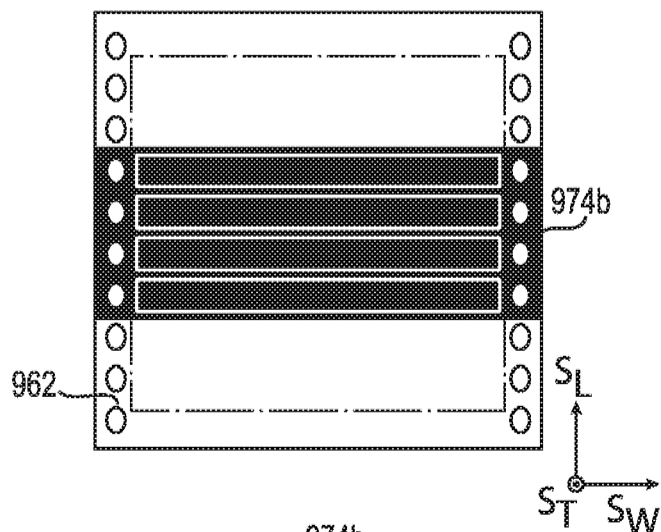


FIG. 40C

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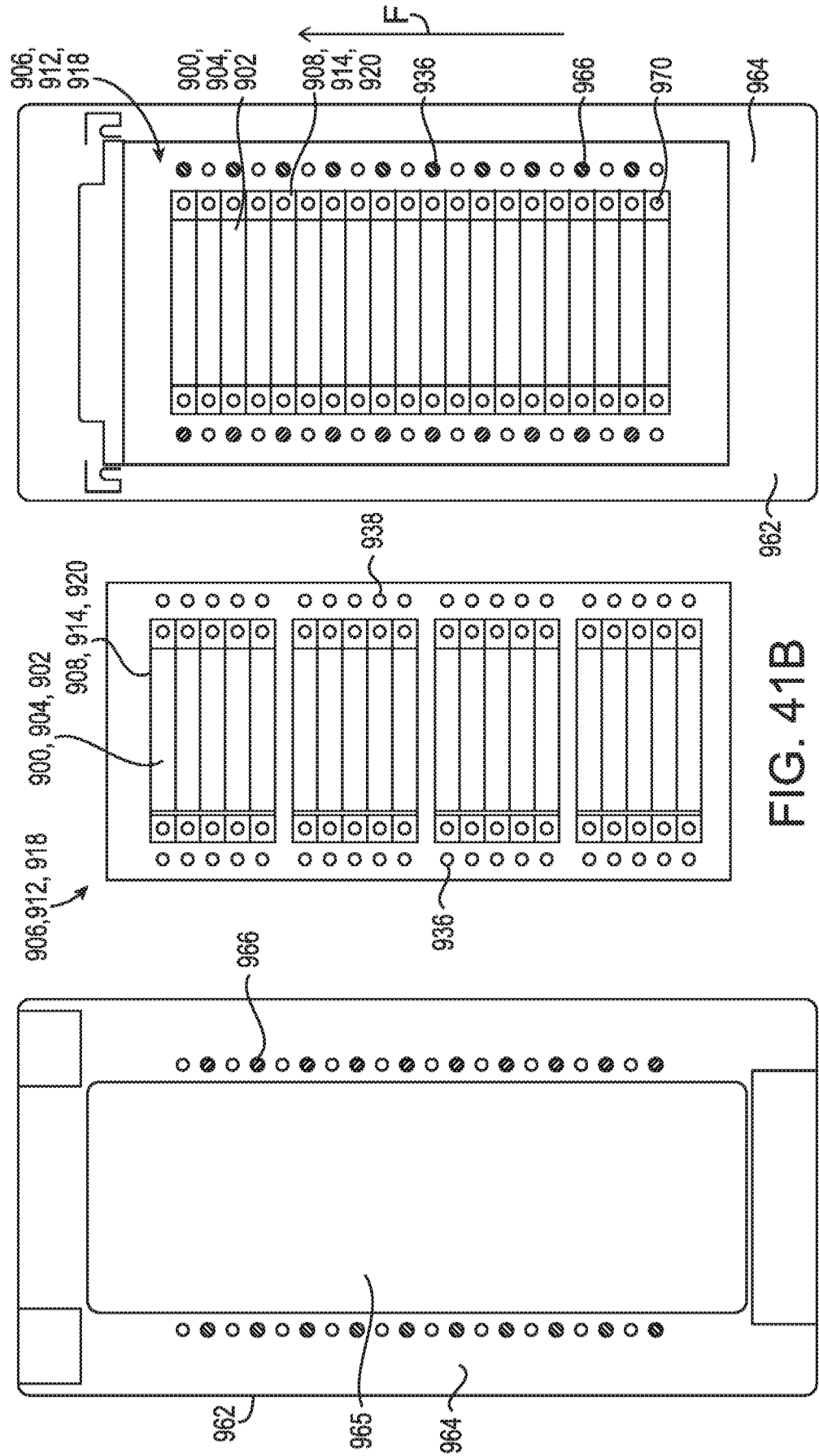


FIG. 41C

FIG. 41B

FIG. 41A

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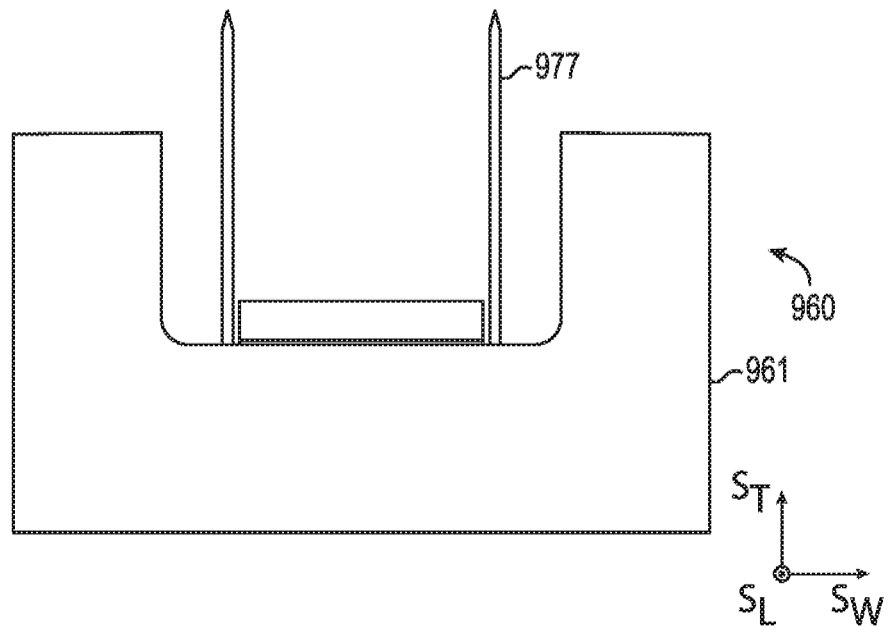


FIG. 41D

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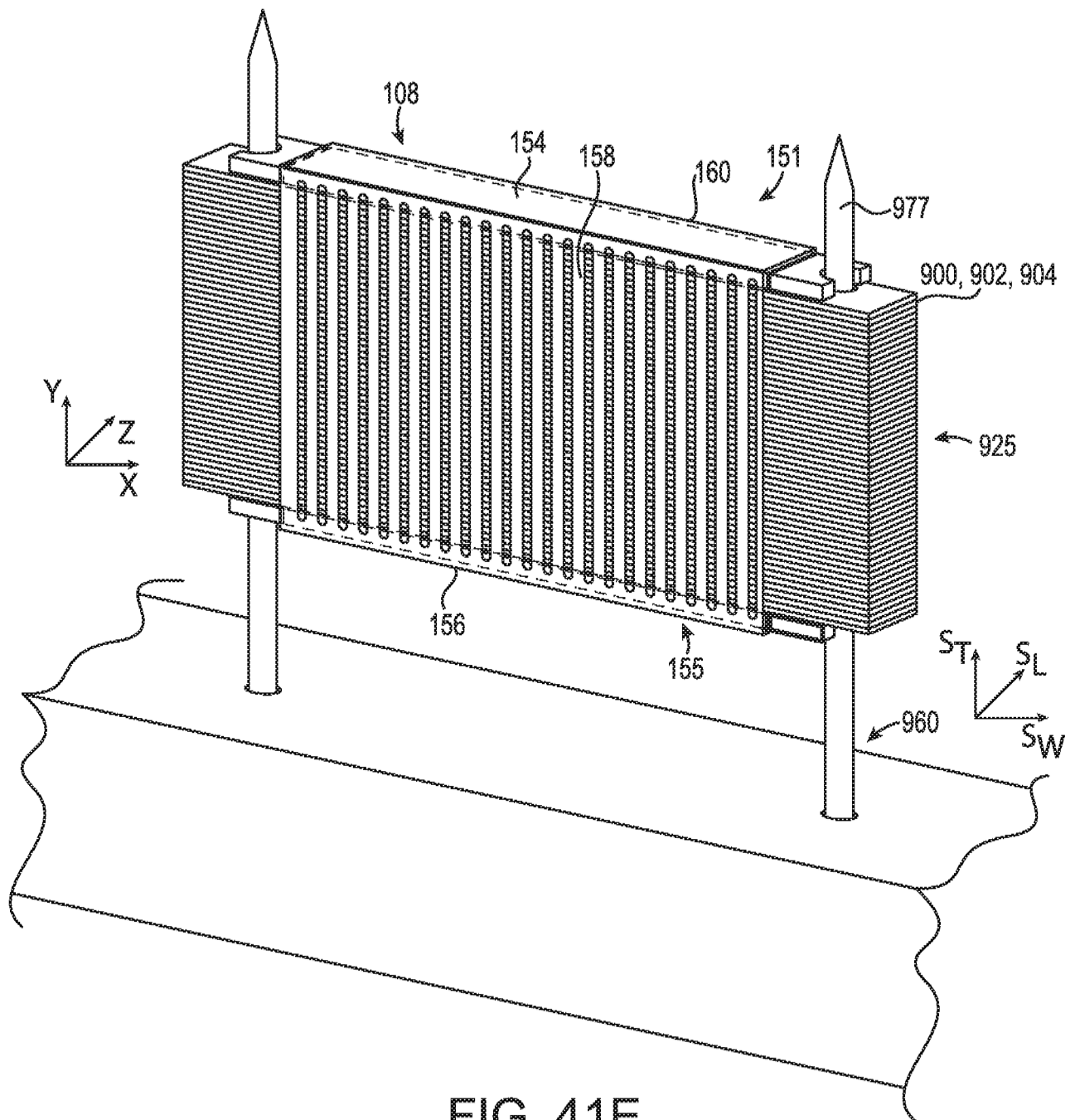


FIG. 41E

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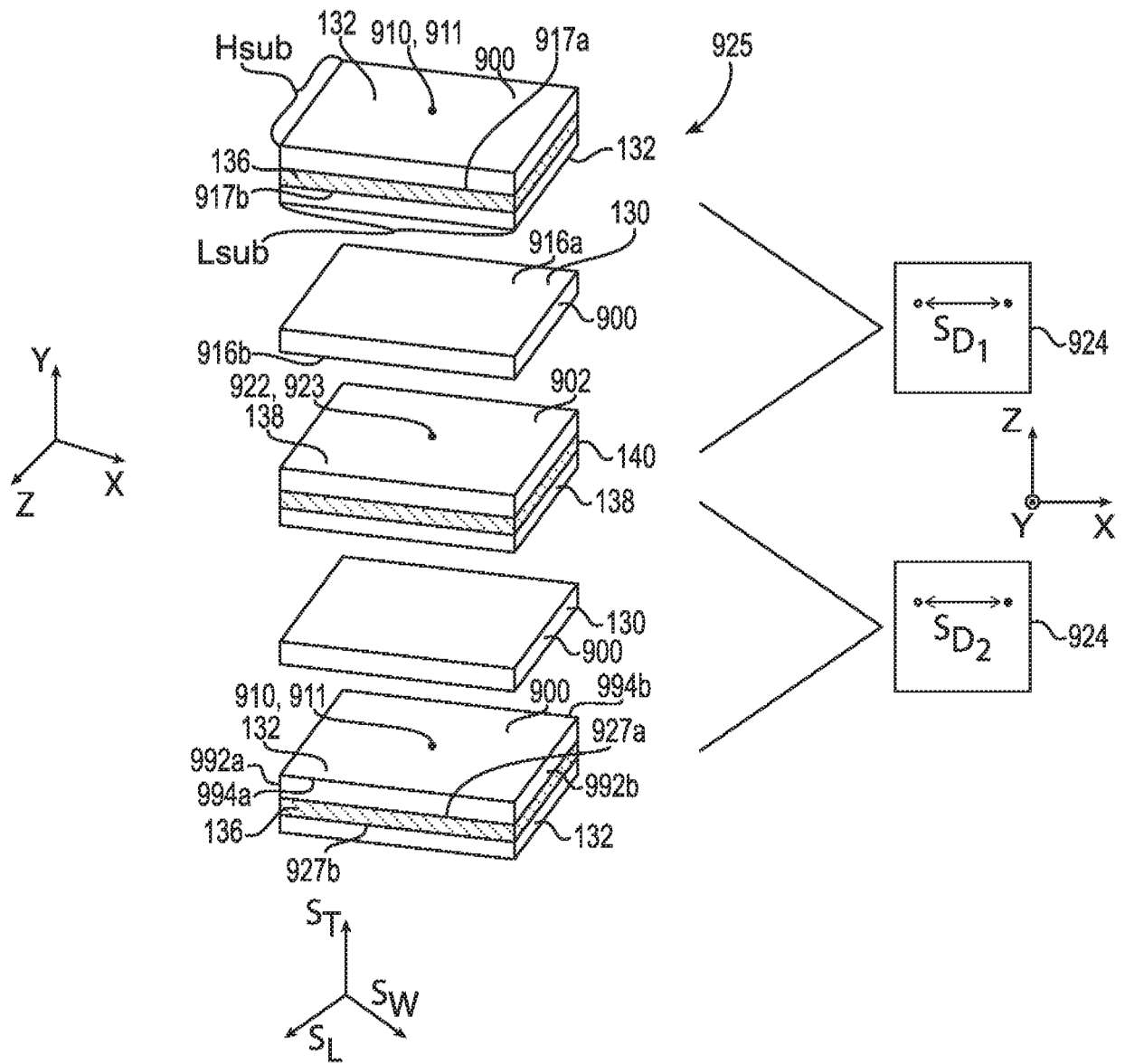


FIG. 42

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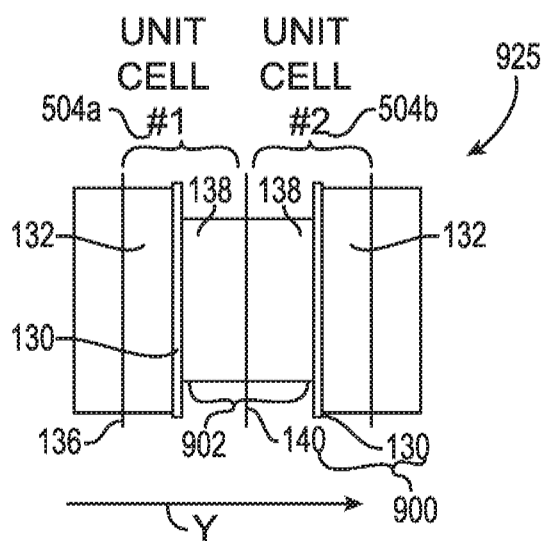


FIG. 43A

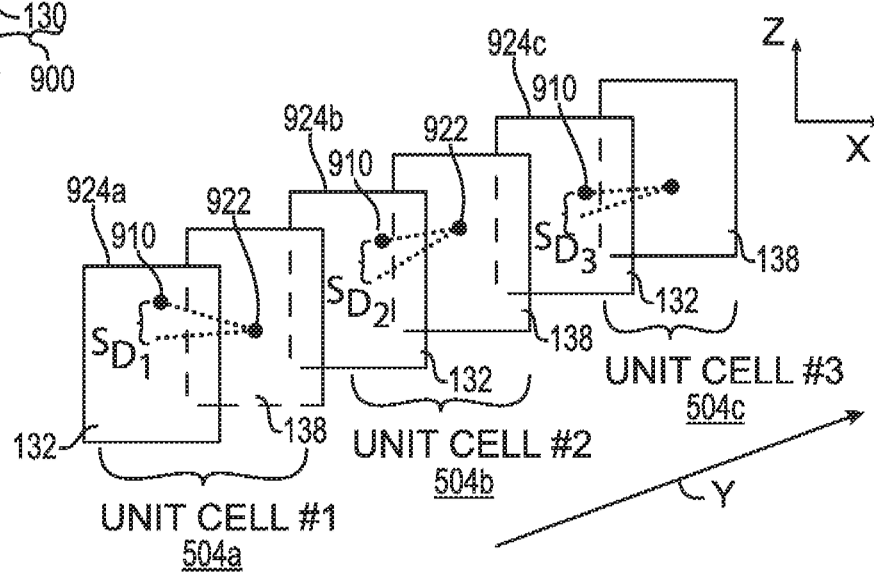


FIG. 43B

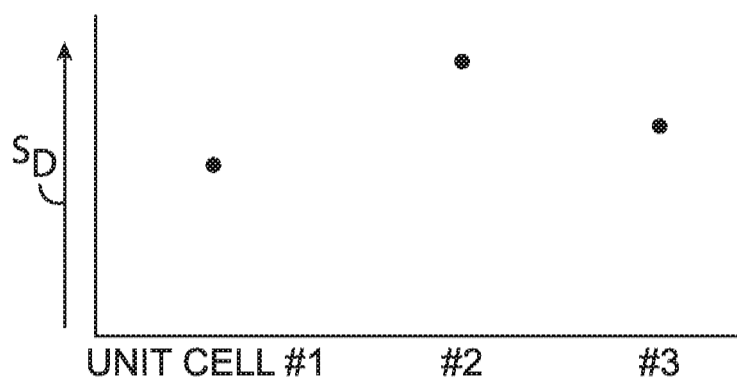


FIG. 43C

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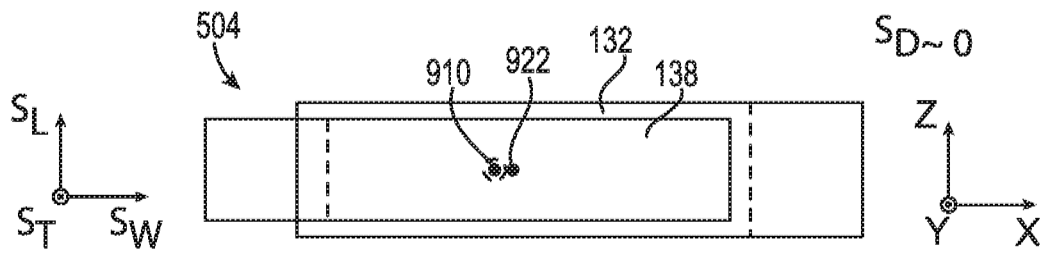


FIG. 44A

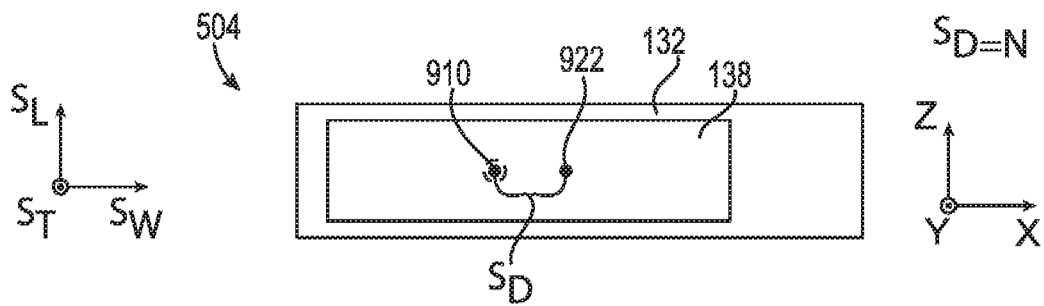


FIG. 44B

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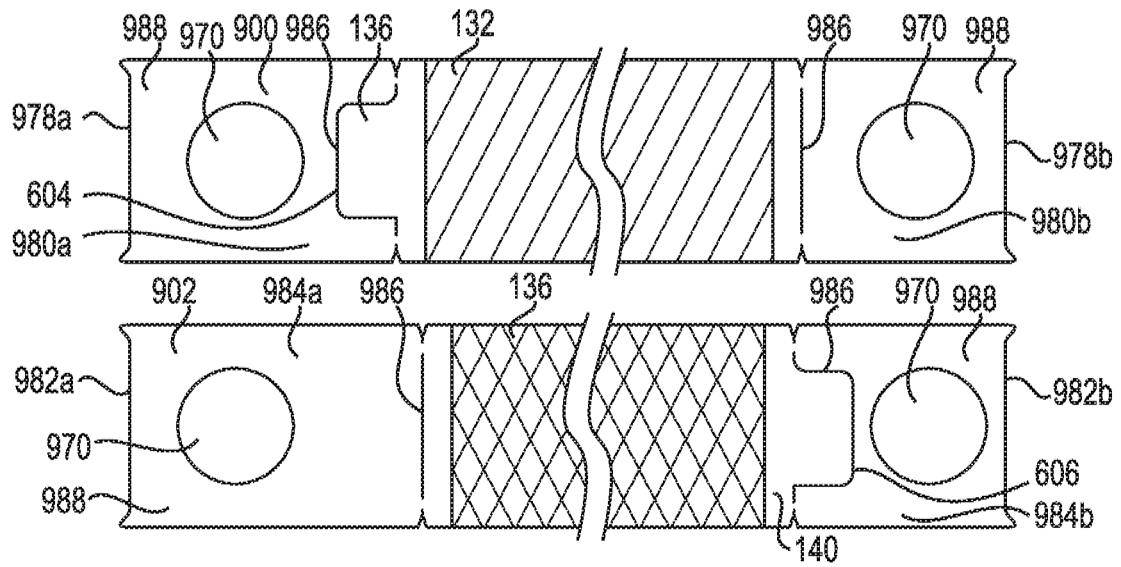


FIG. 45A

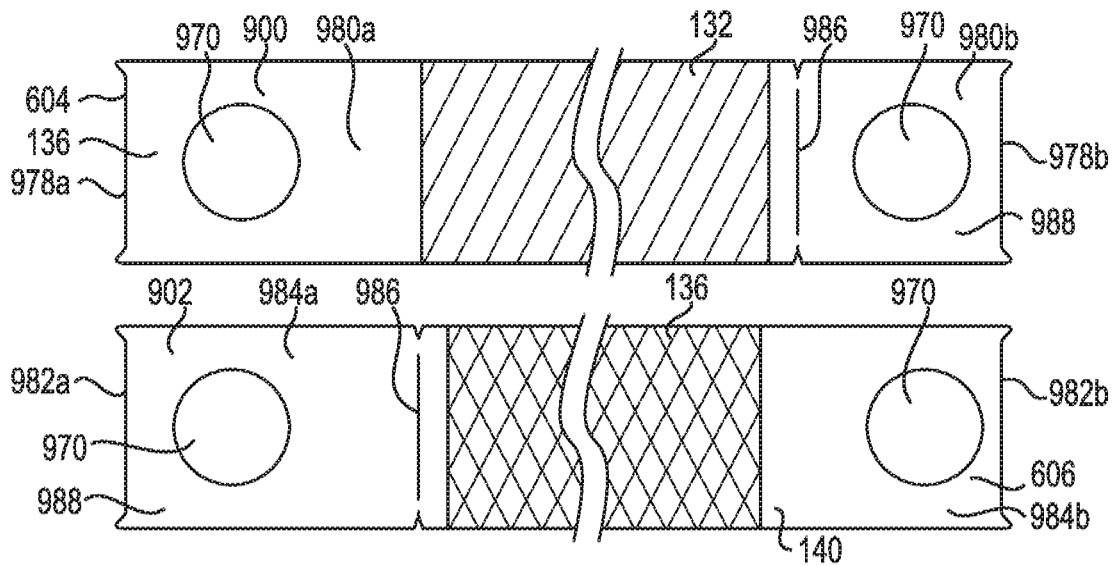


FIG. 45B

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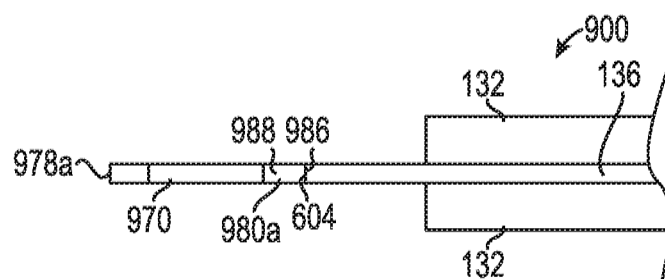


FIG. 45D

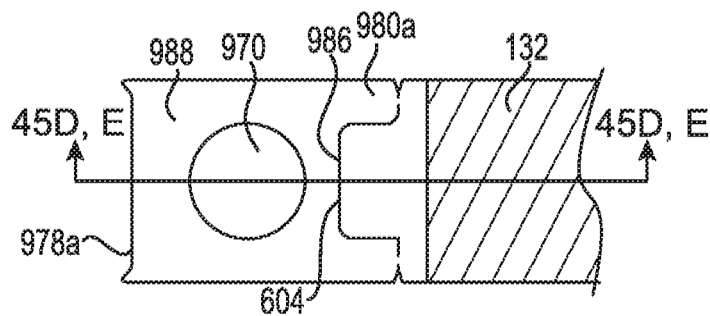


FIG. 45C

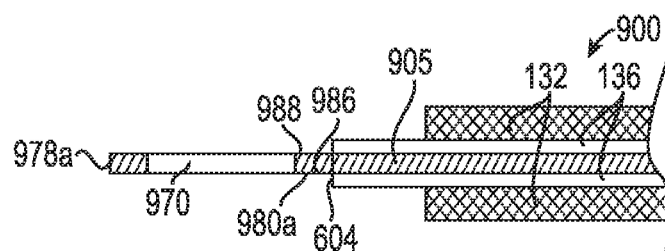


FIG. 45E

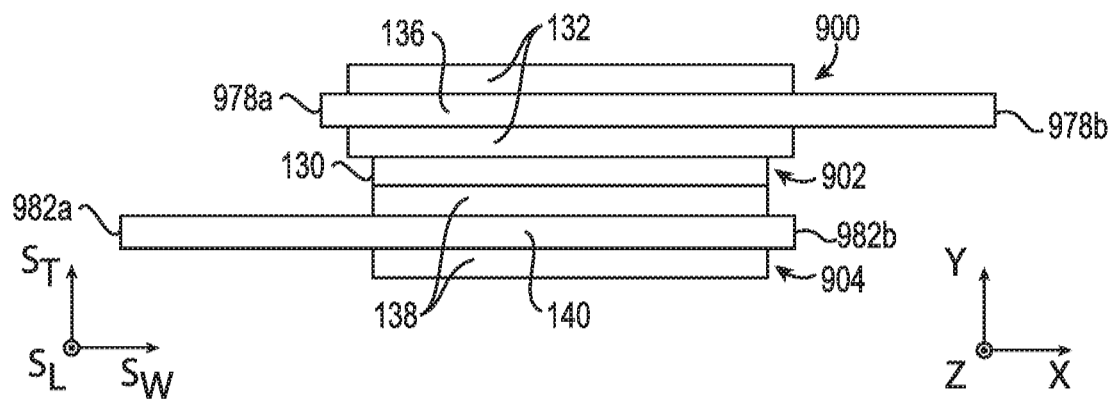


FIG. 45F

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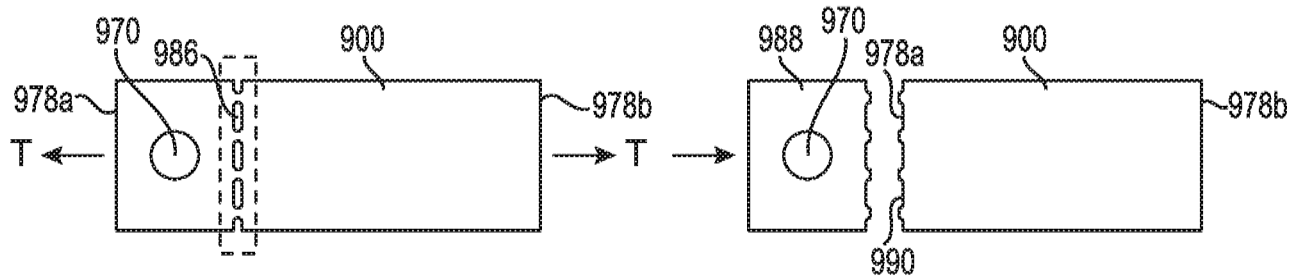


FIG. 46A

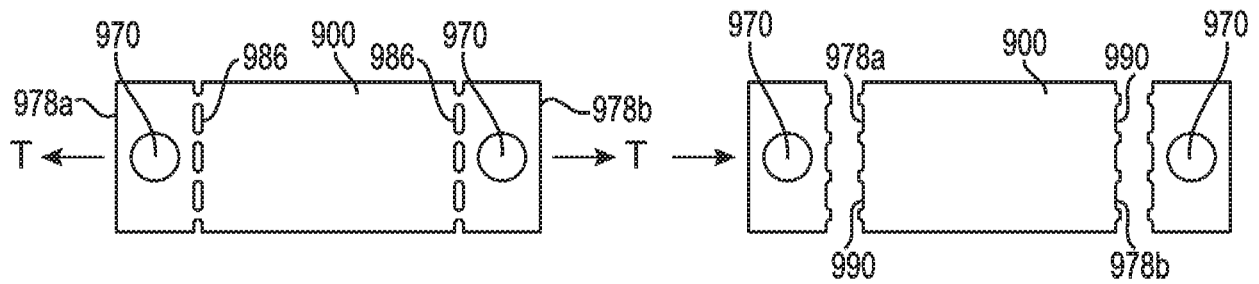


FIG. 46B

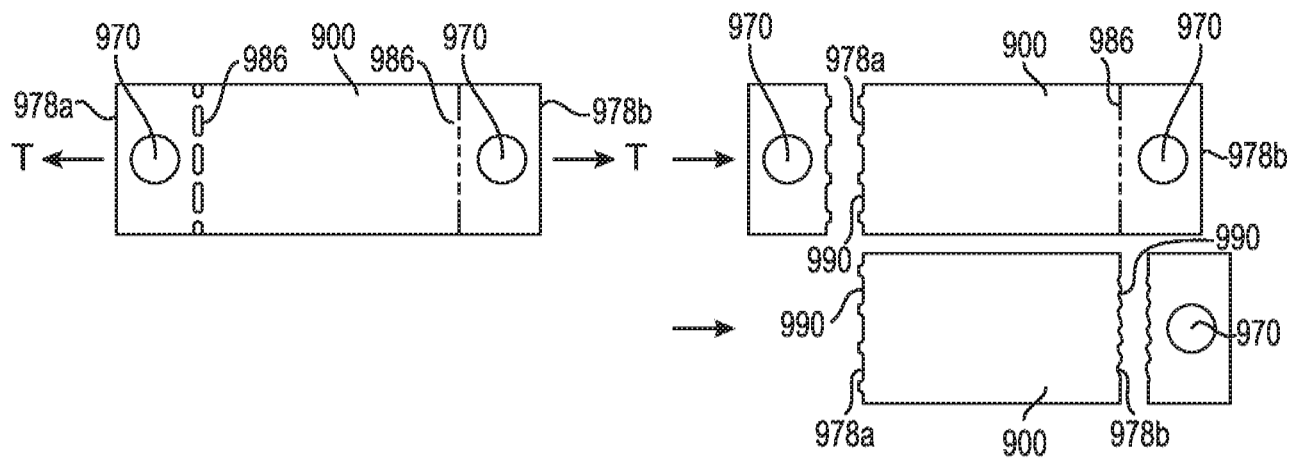


FIG. 46C

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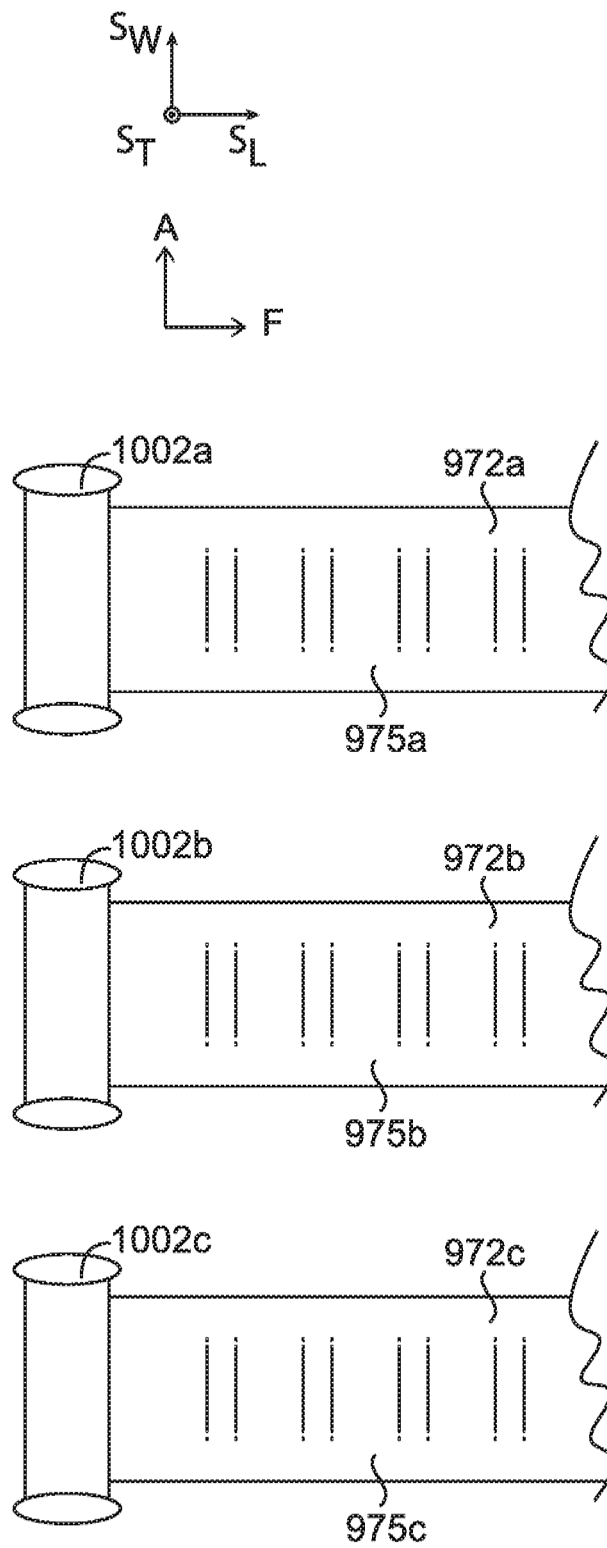


FIG. 47A

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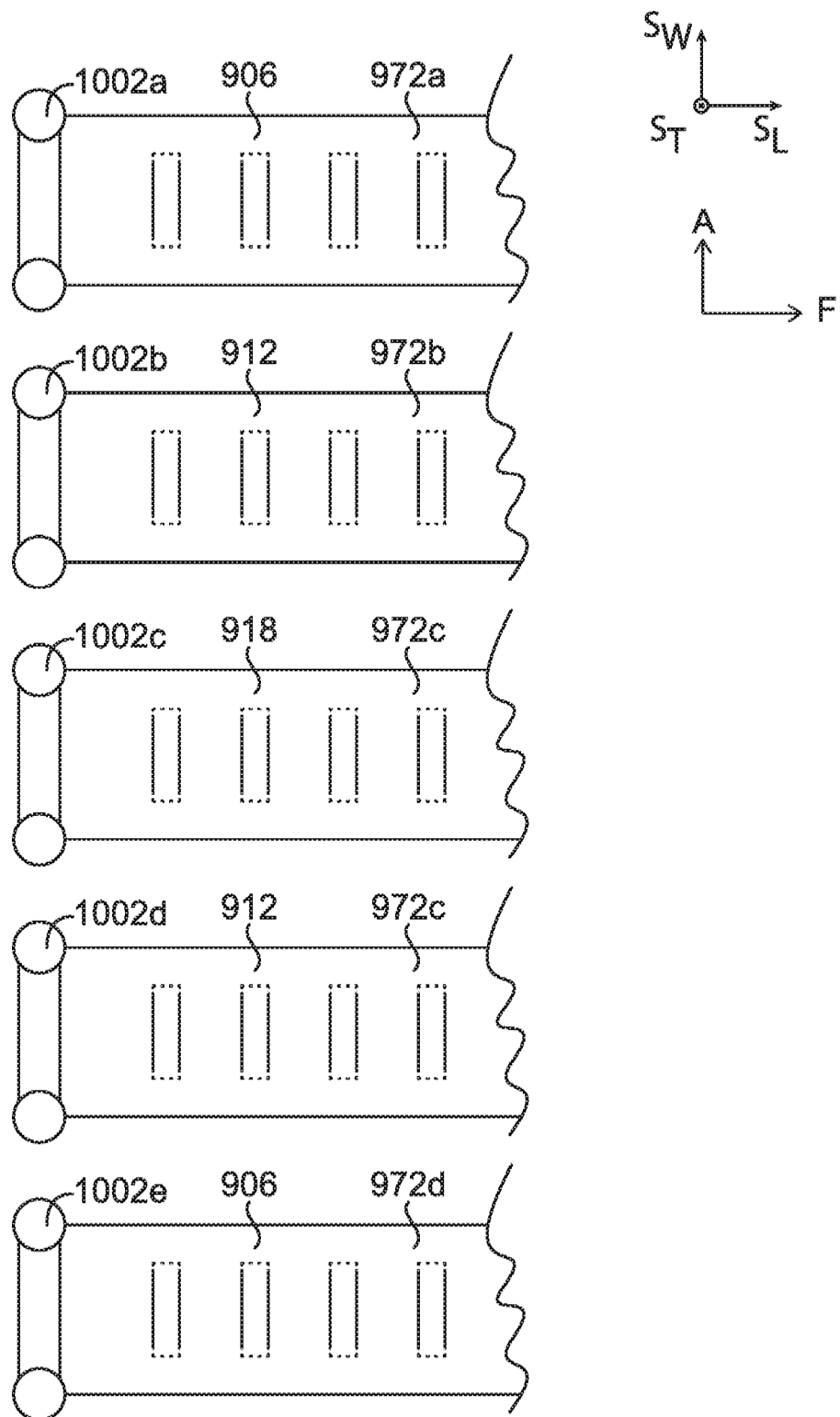


FIG. 47B

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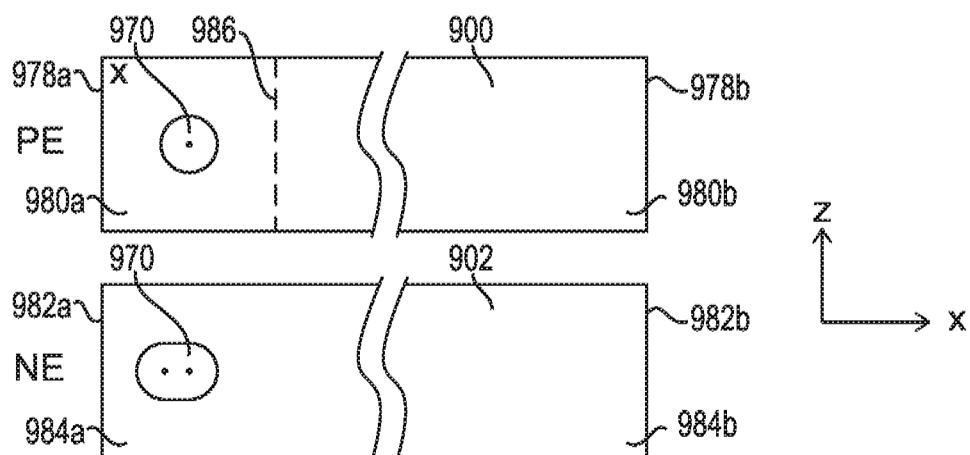


FIG. 48A

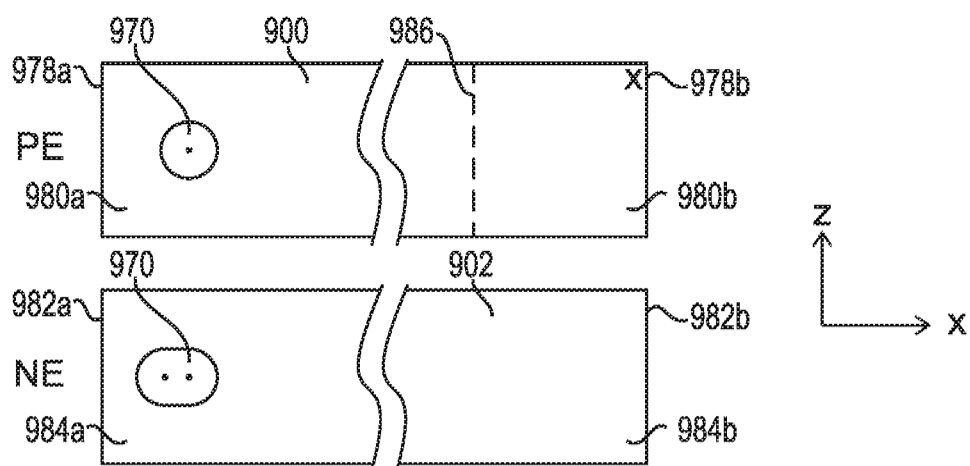


FIG. 48B

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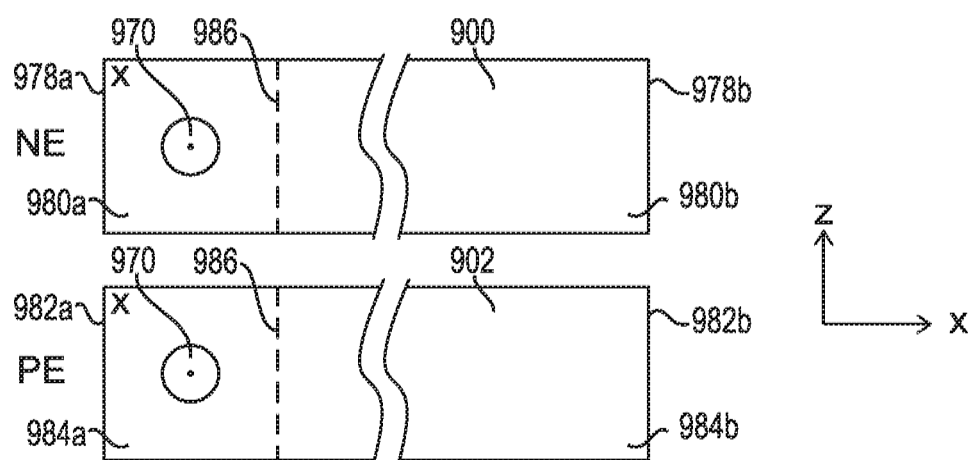


FIG. 48C

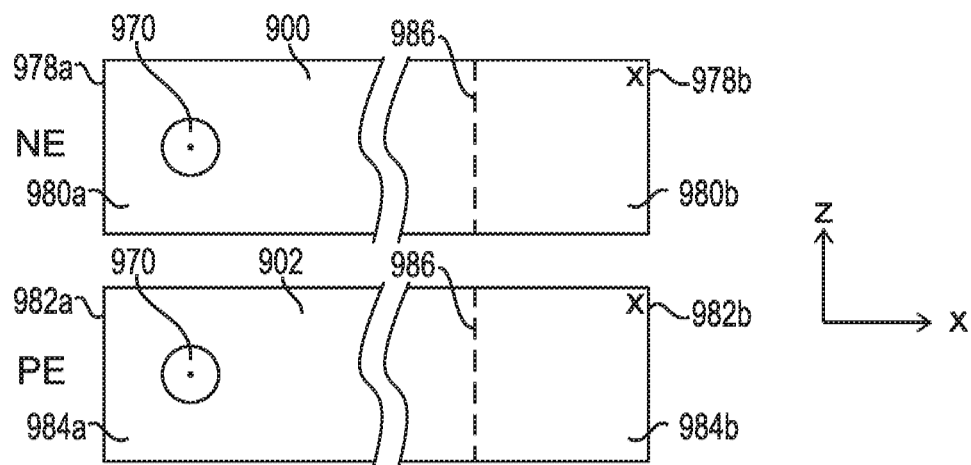


FIG. 48D

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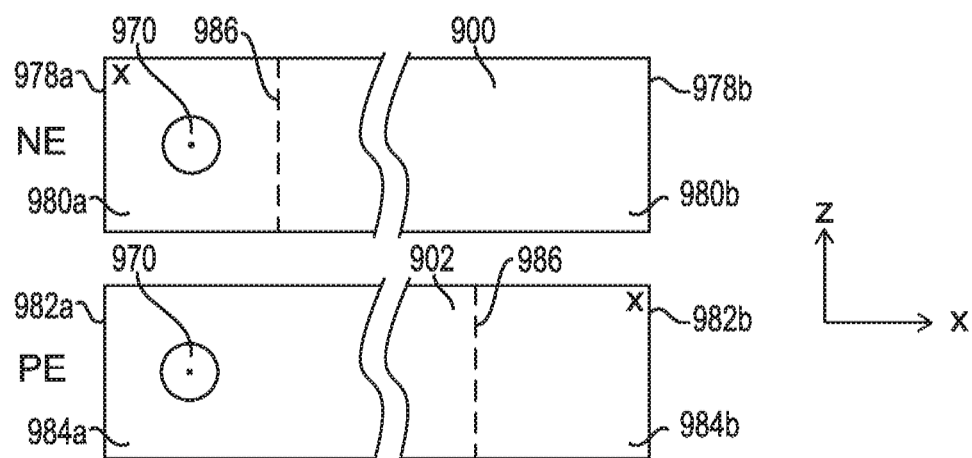


FIG. 48E

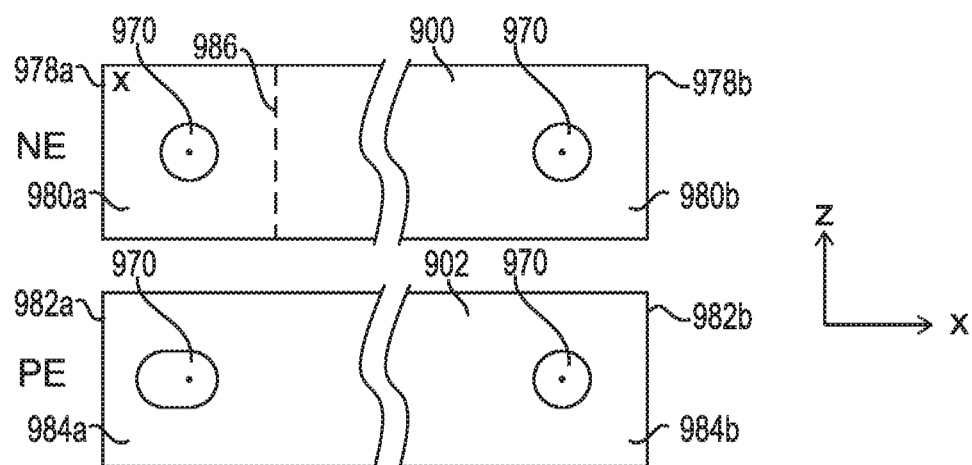


FIG. 48F

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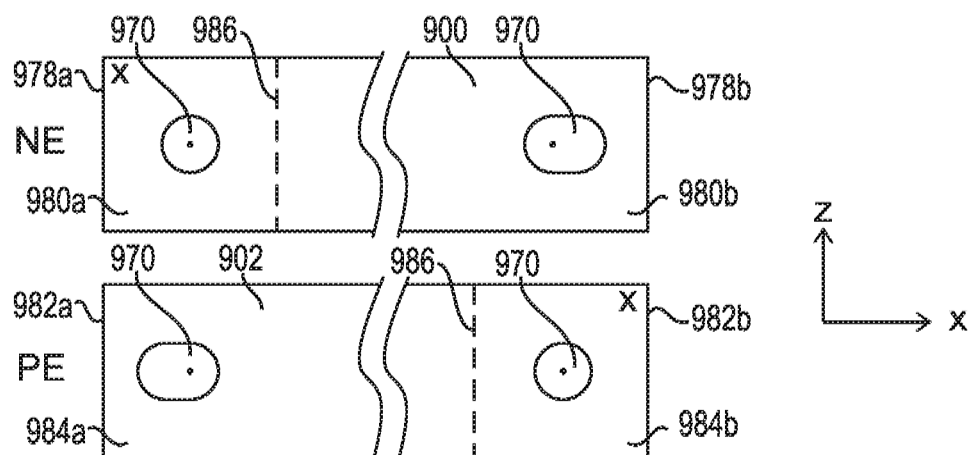


FIG. 48G

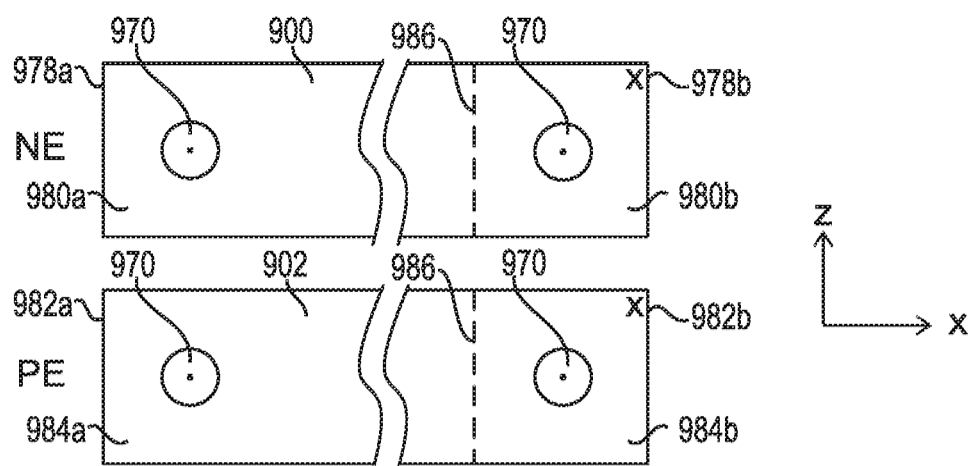


FIG. 48H

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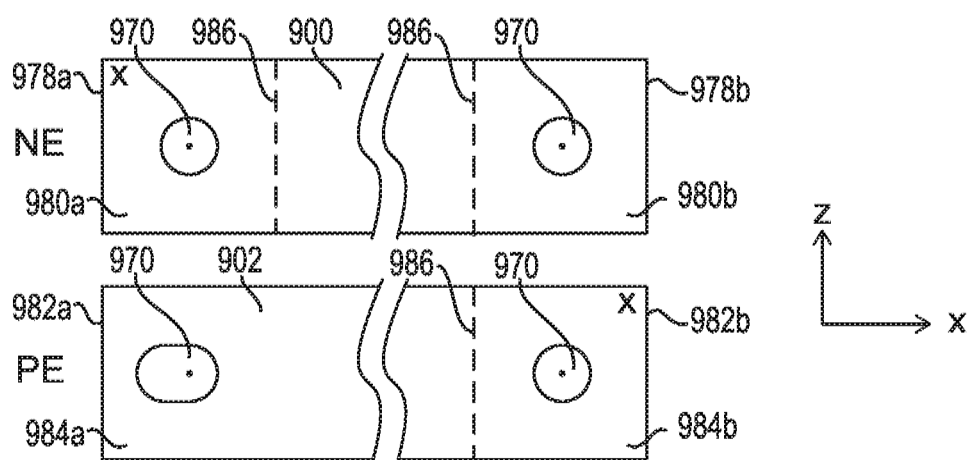


FIG. 48I

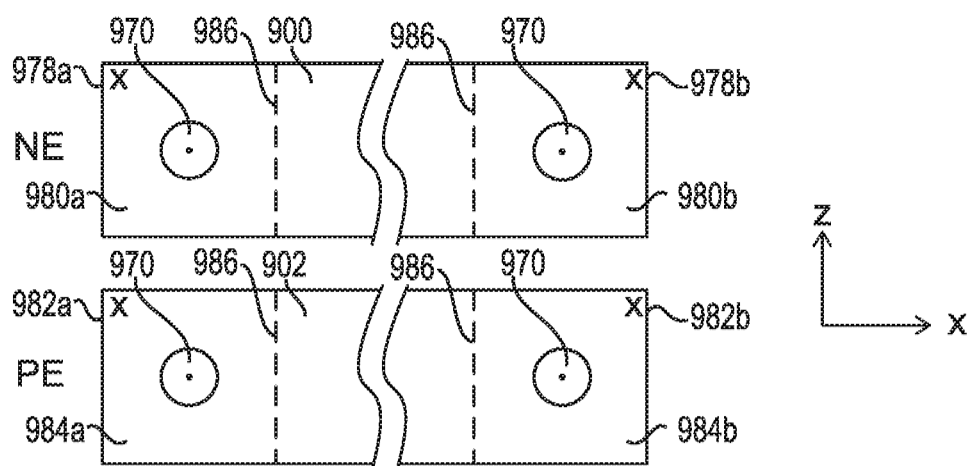


FIG. 48J

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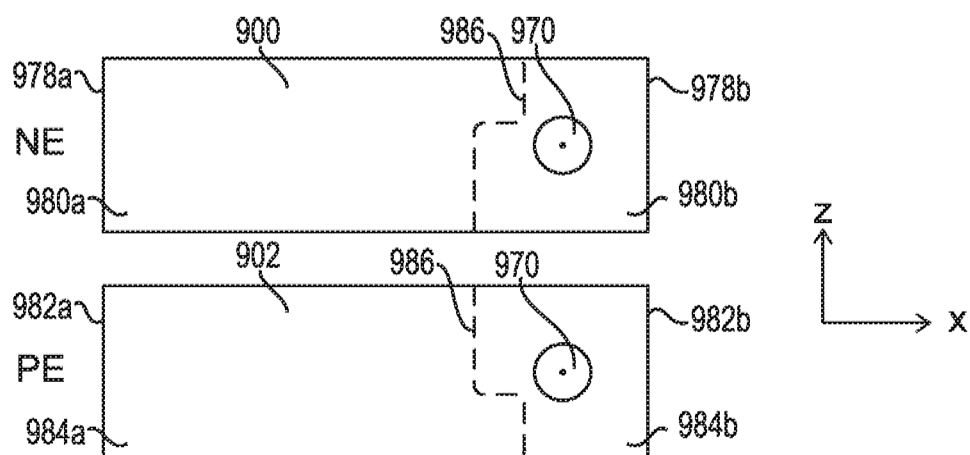


FIG. 48K

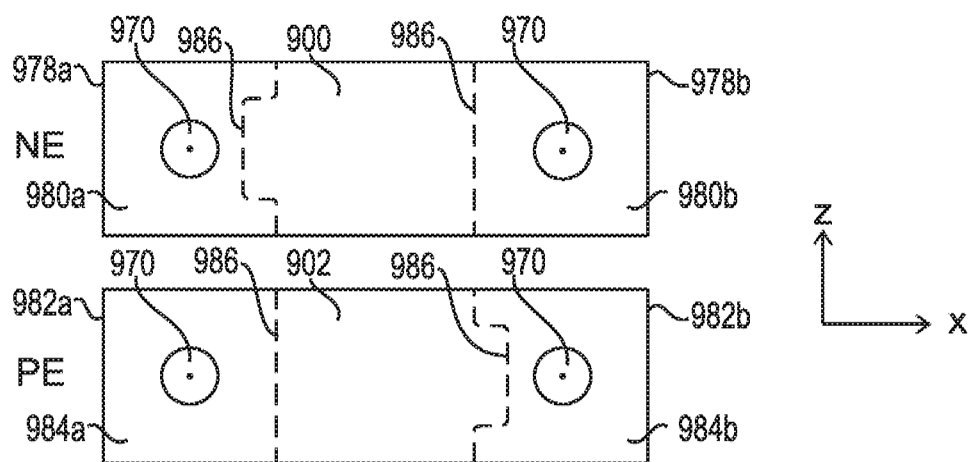


FIG. 48L

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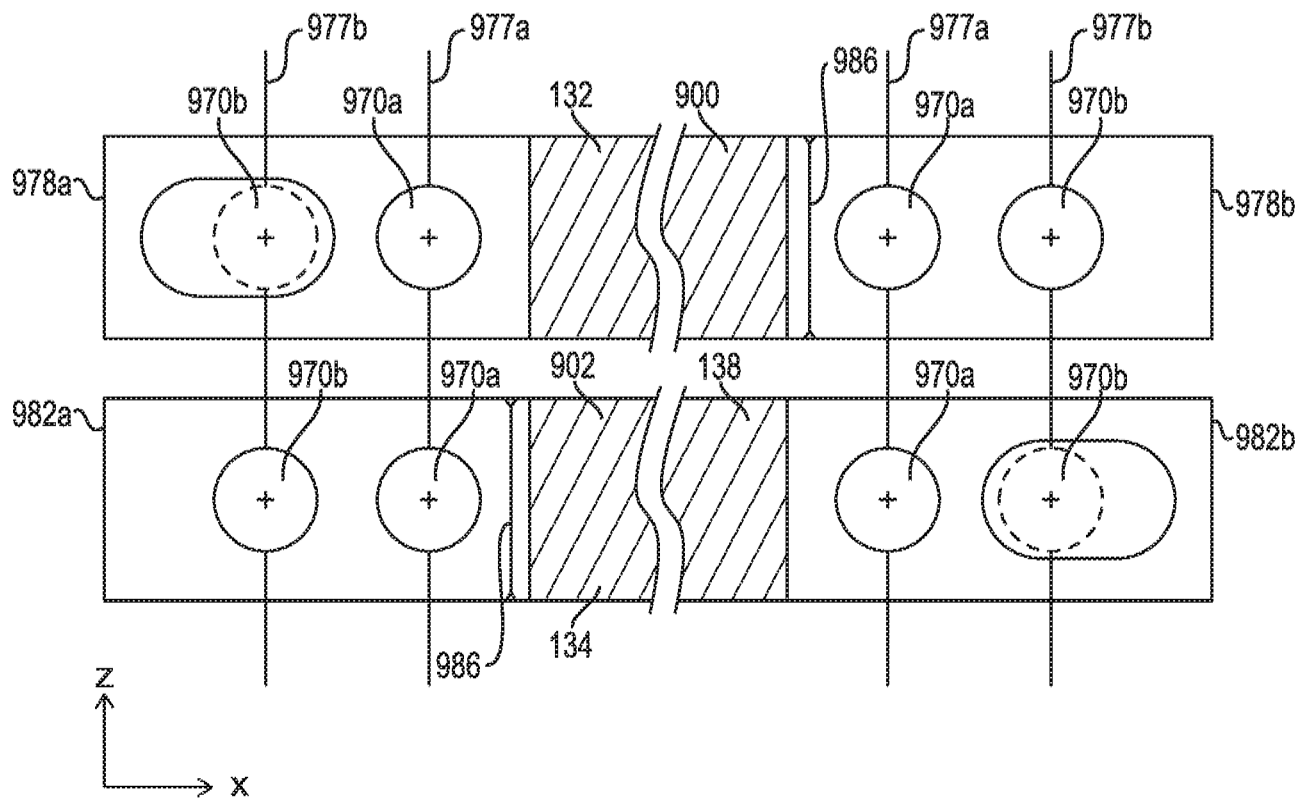


FIG. 48M

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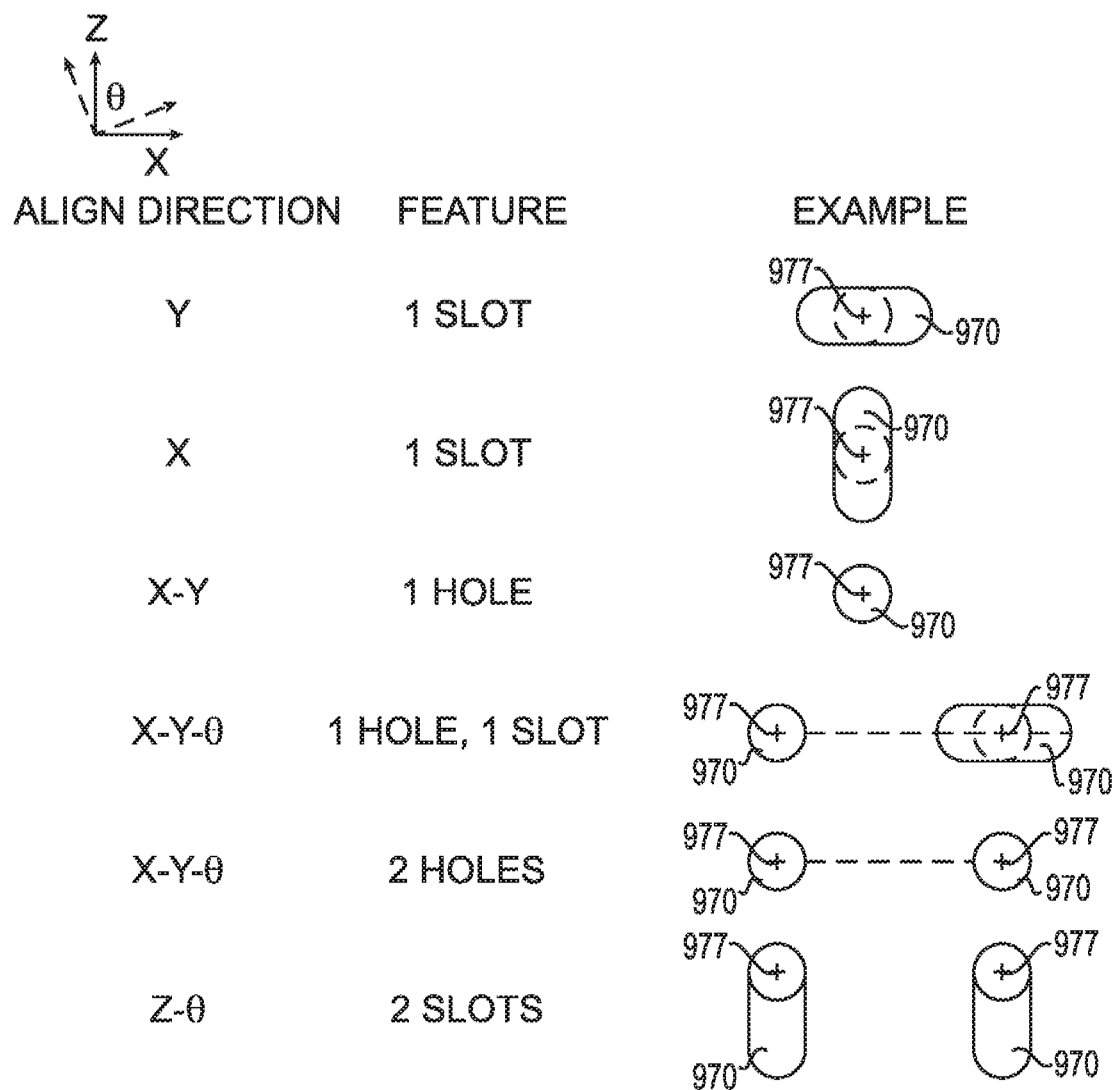


FIG. 49

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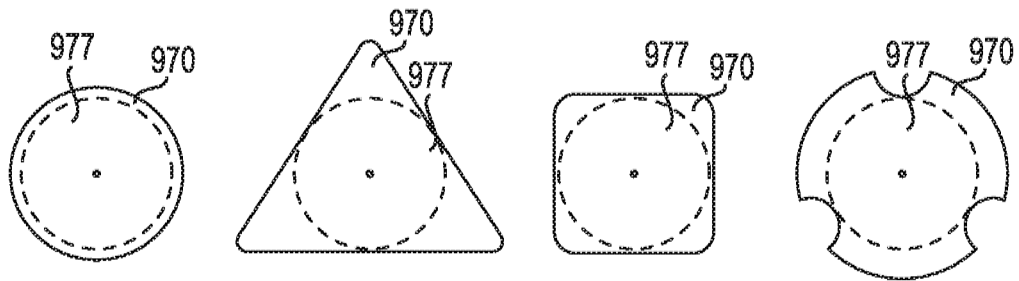


FIG. 50A

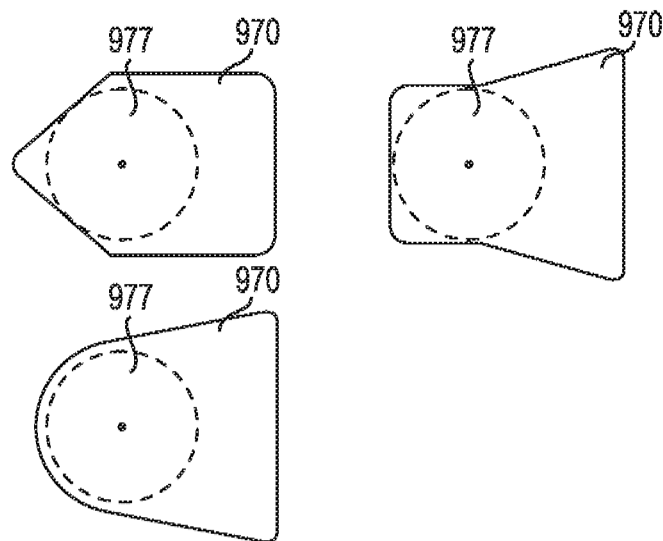


FIG. 50B

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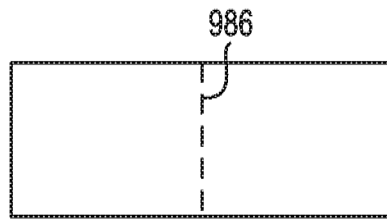


FIG. 51A

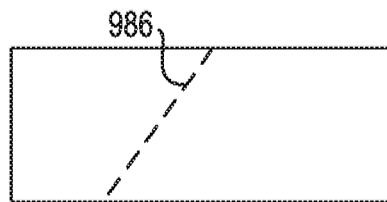


FIG. 51B

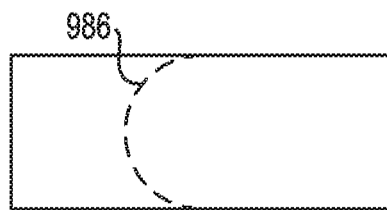


FIG. 51C

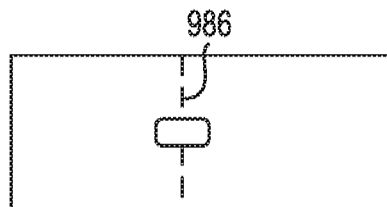
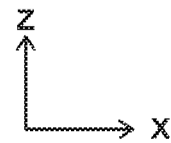


FIG. 51D

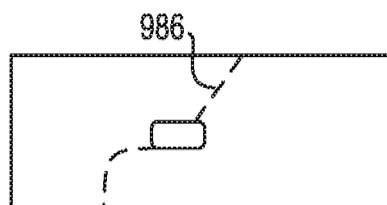


FIG. 51E

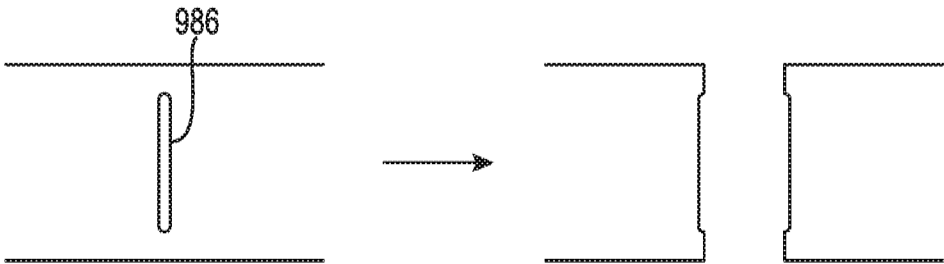


FIG. 52A

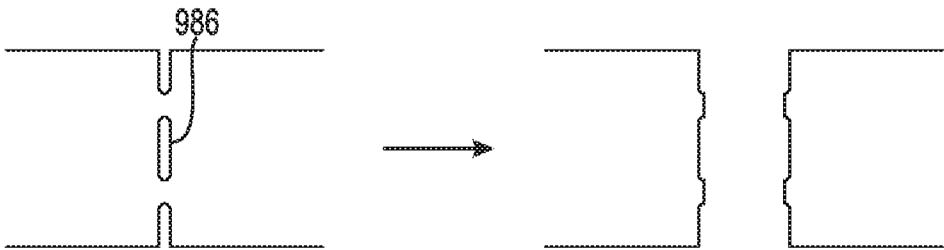


FIG. 52B

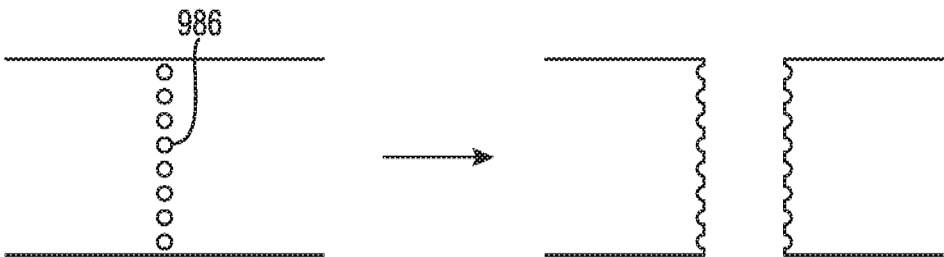


FIG. 52C

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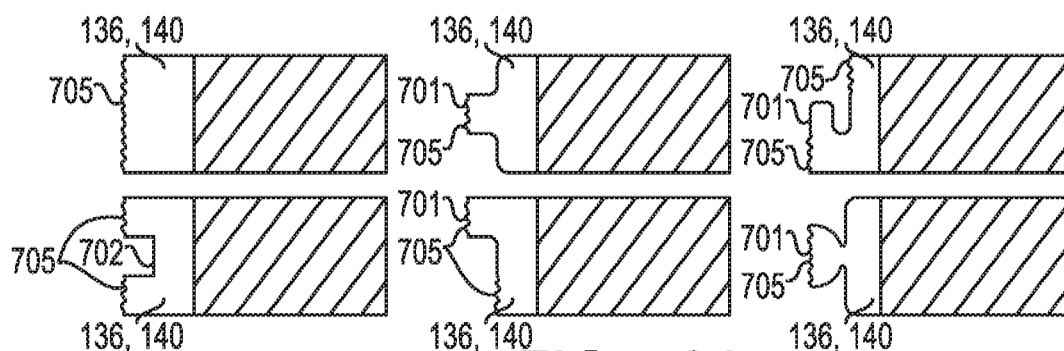


FIG. 53A

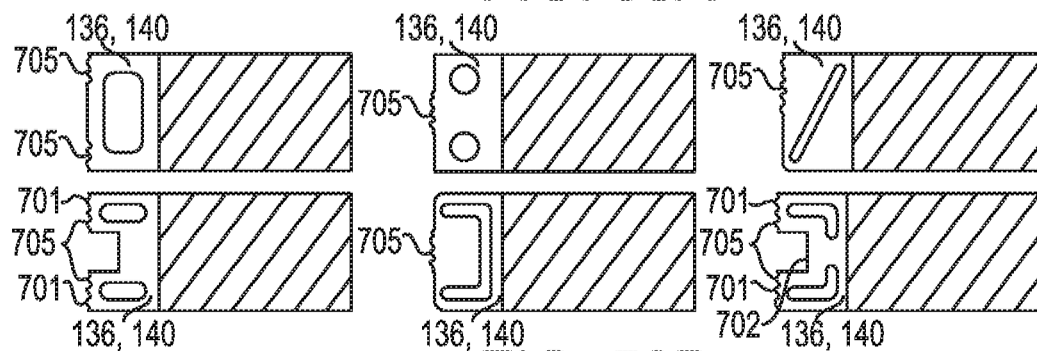


FIG. 53B

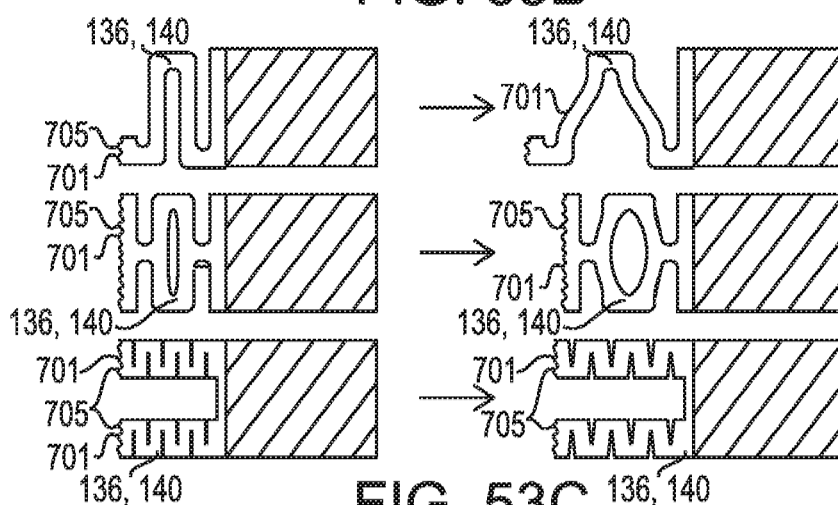


FIG. 53C

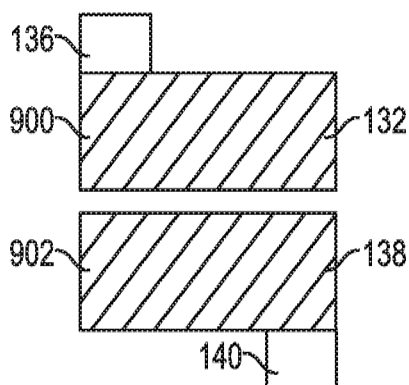


FIG. 53D

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FIG. 54

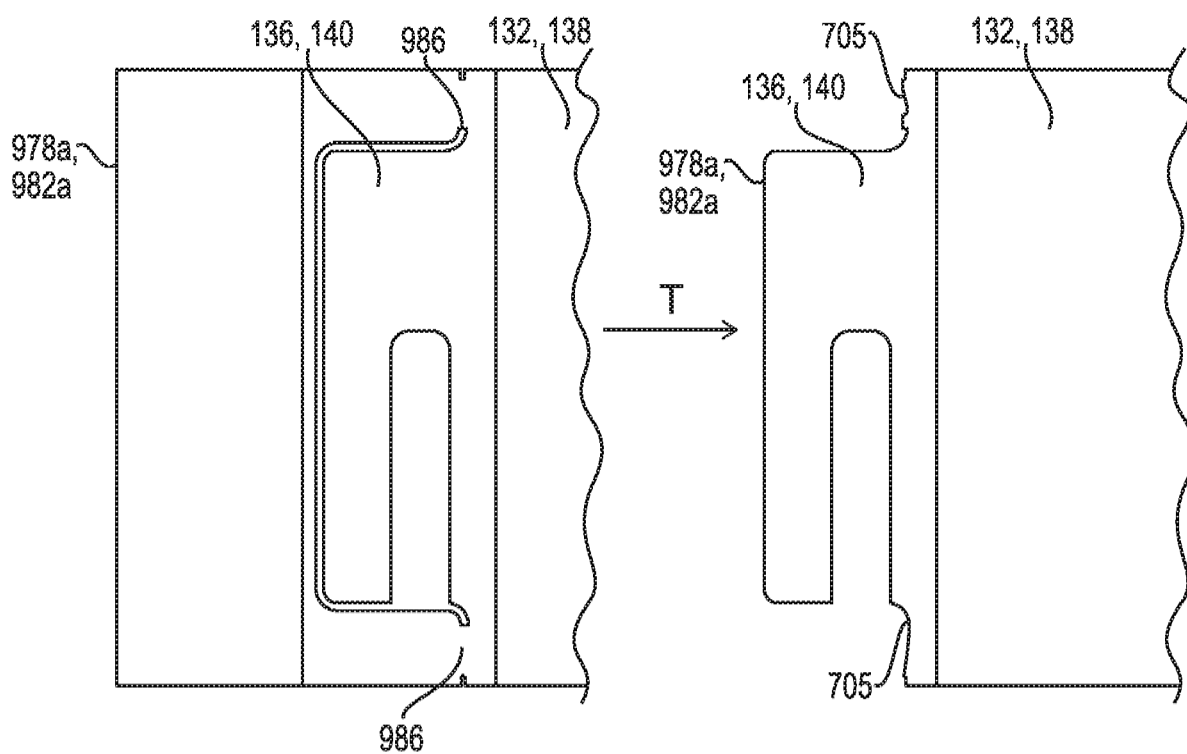


FIG. 55

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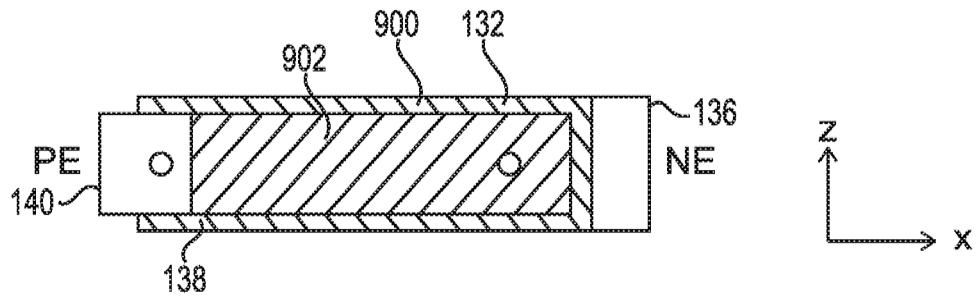


FIG. 56A

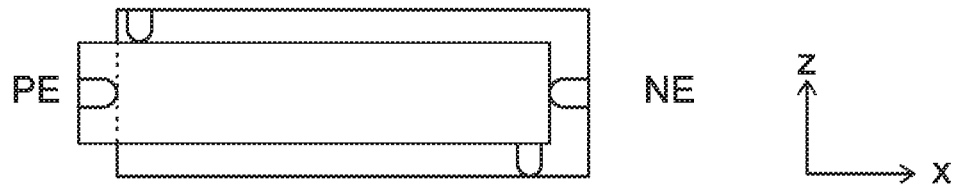


FIG. 56B

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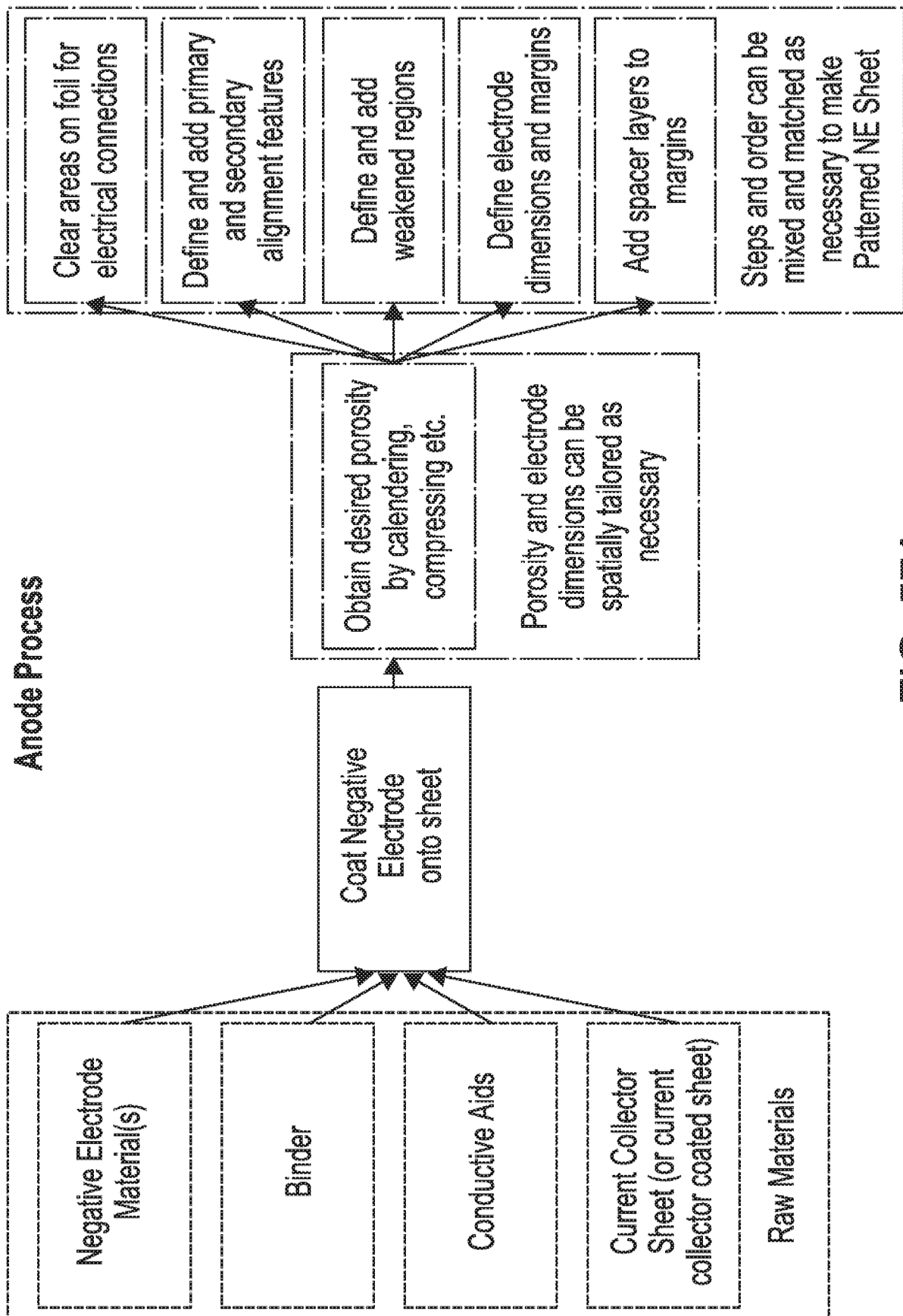


FIG. 57A

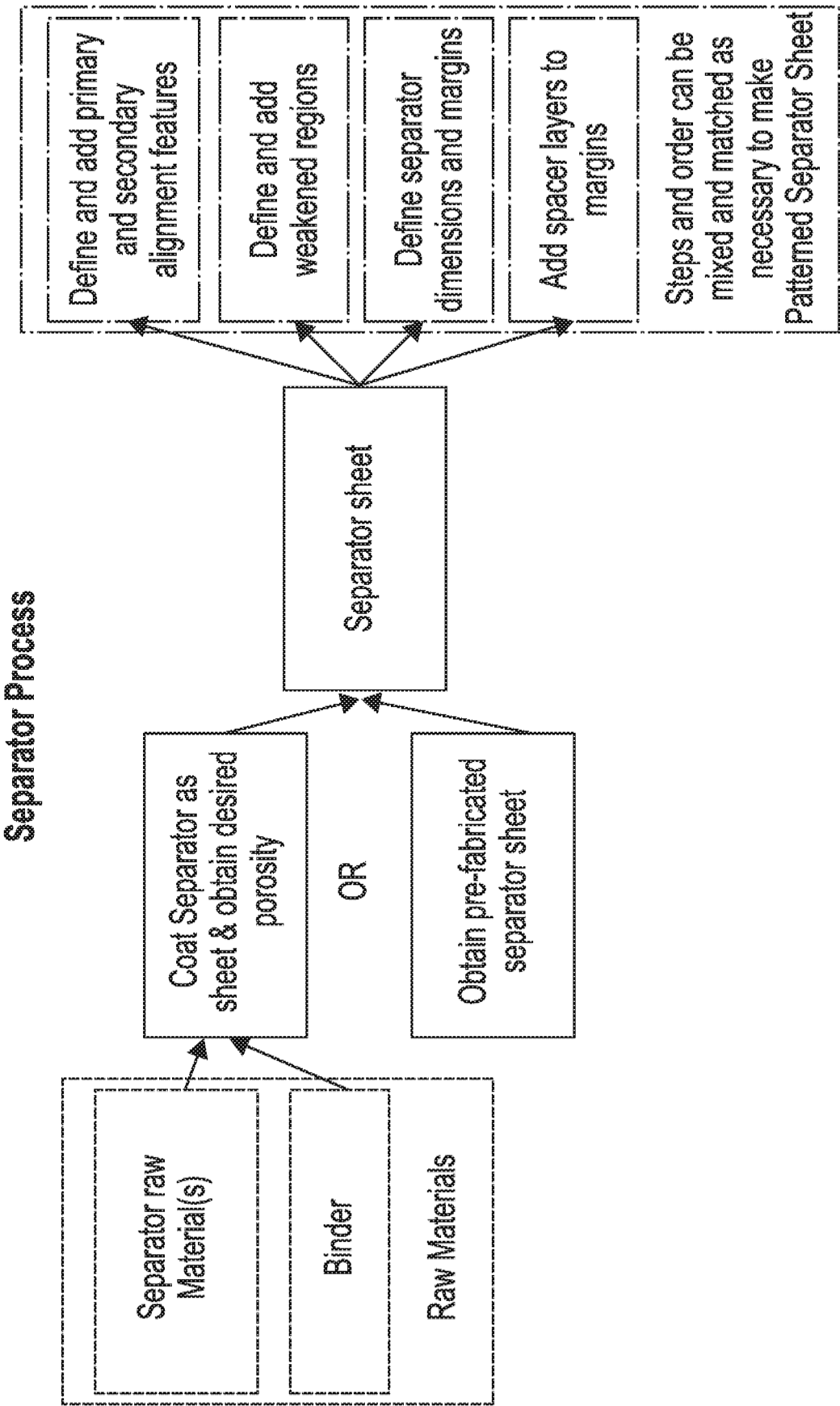


FIG. 57B

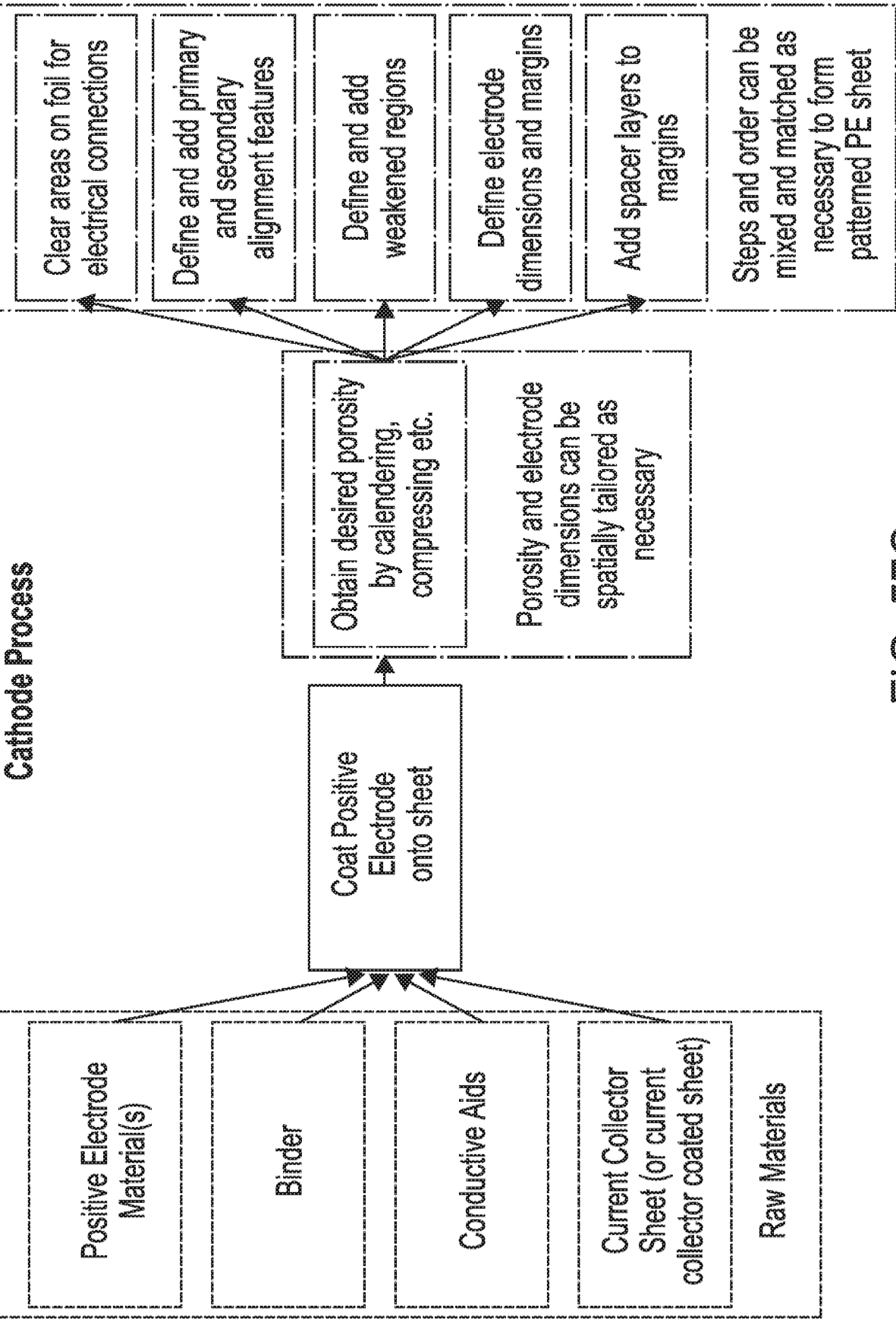


FIG. 57C

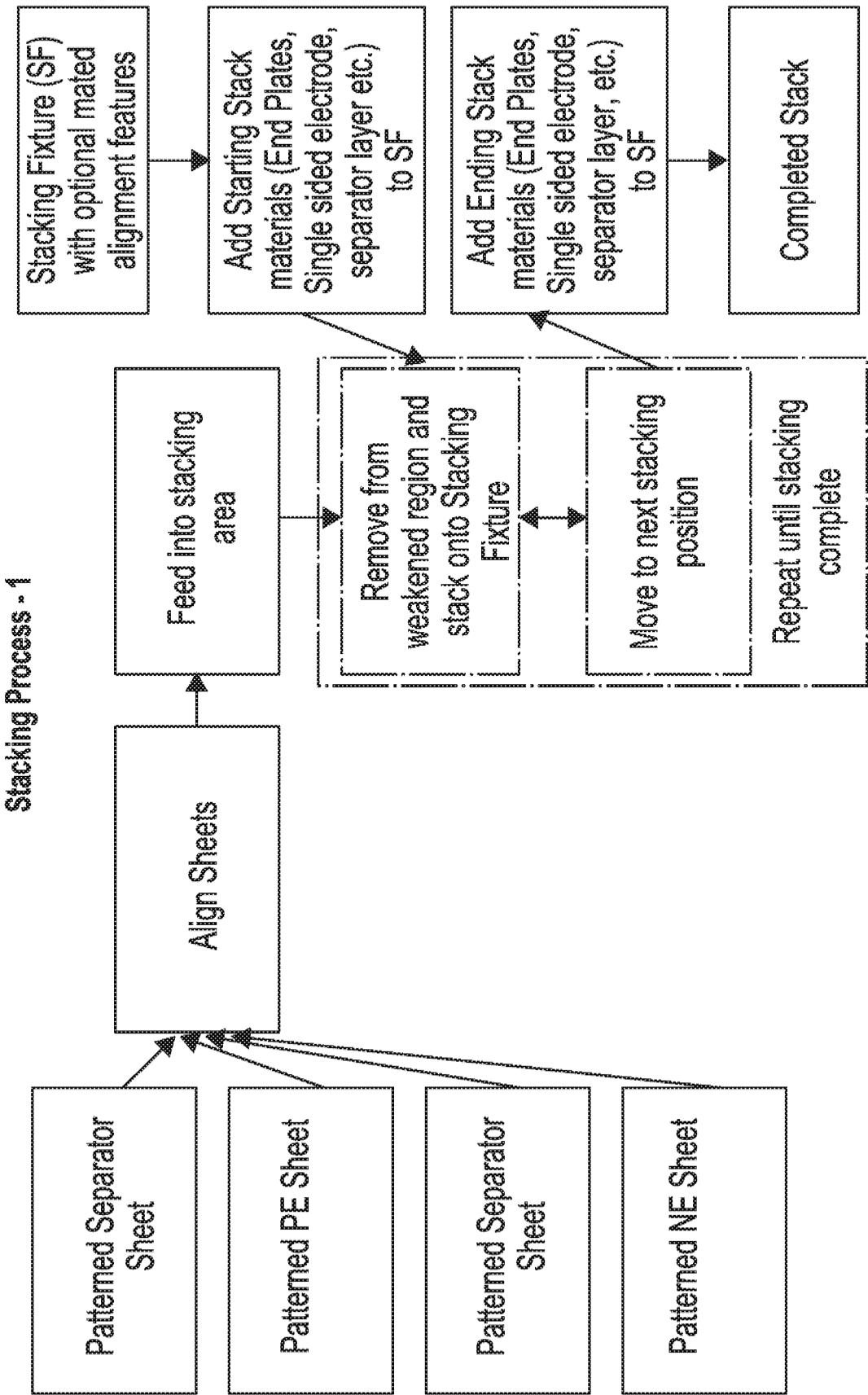


FIG. 57D

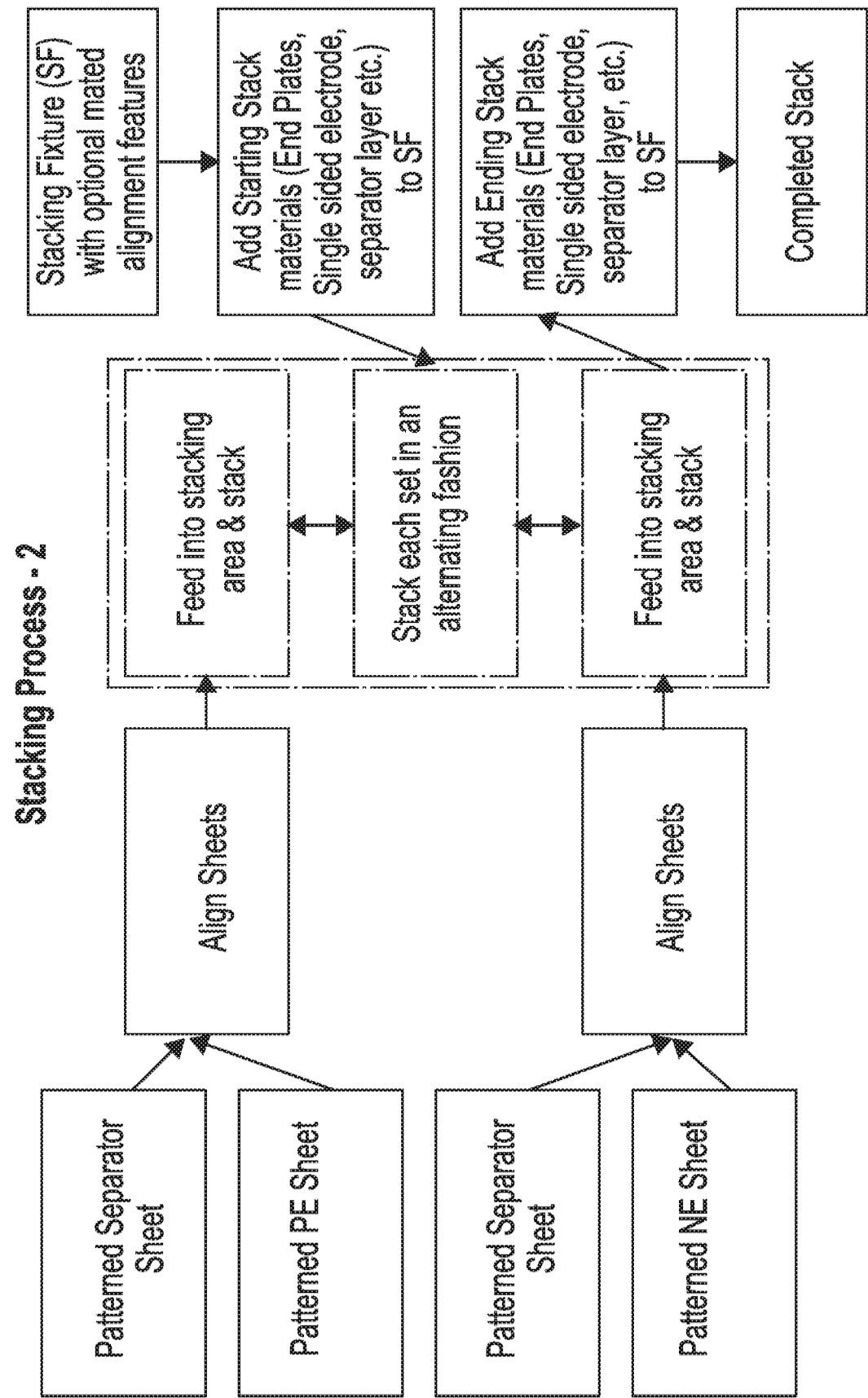


FIG. 57E

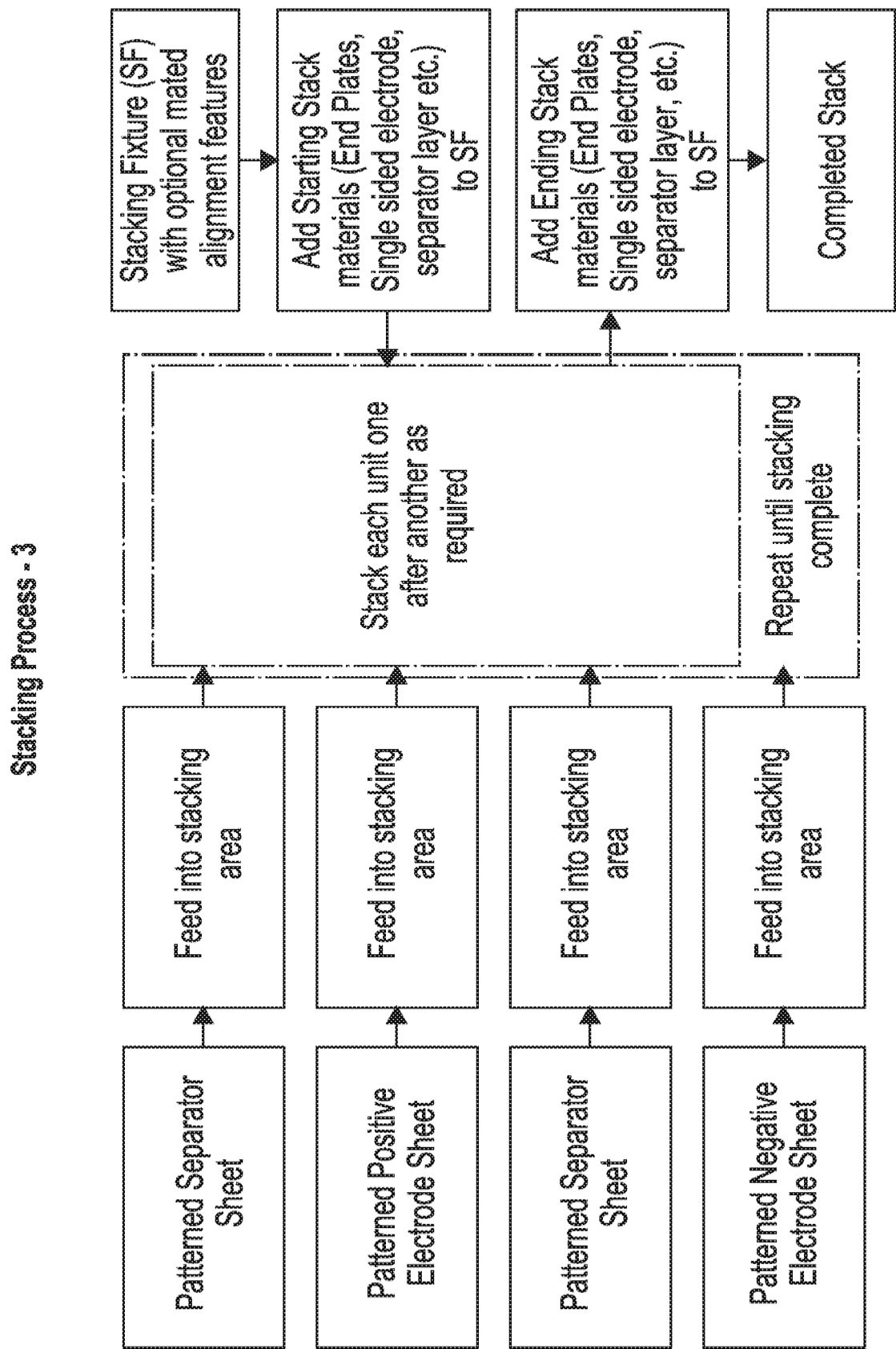


FIG. 57F

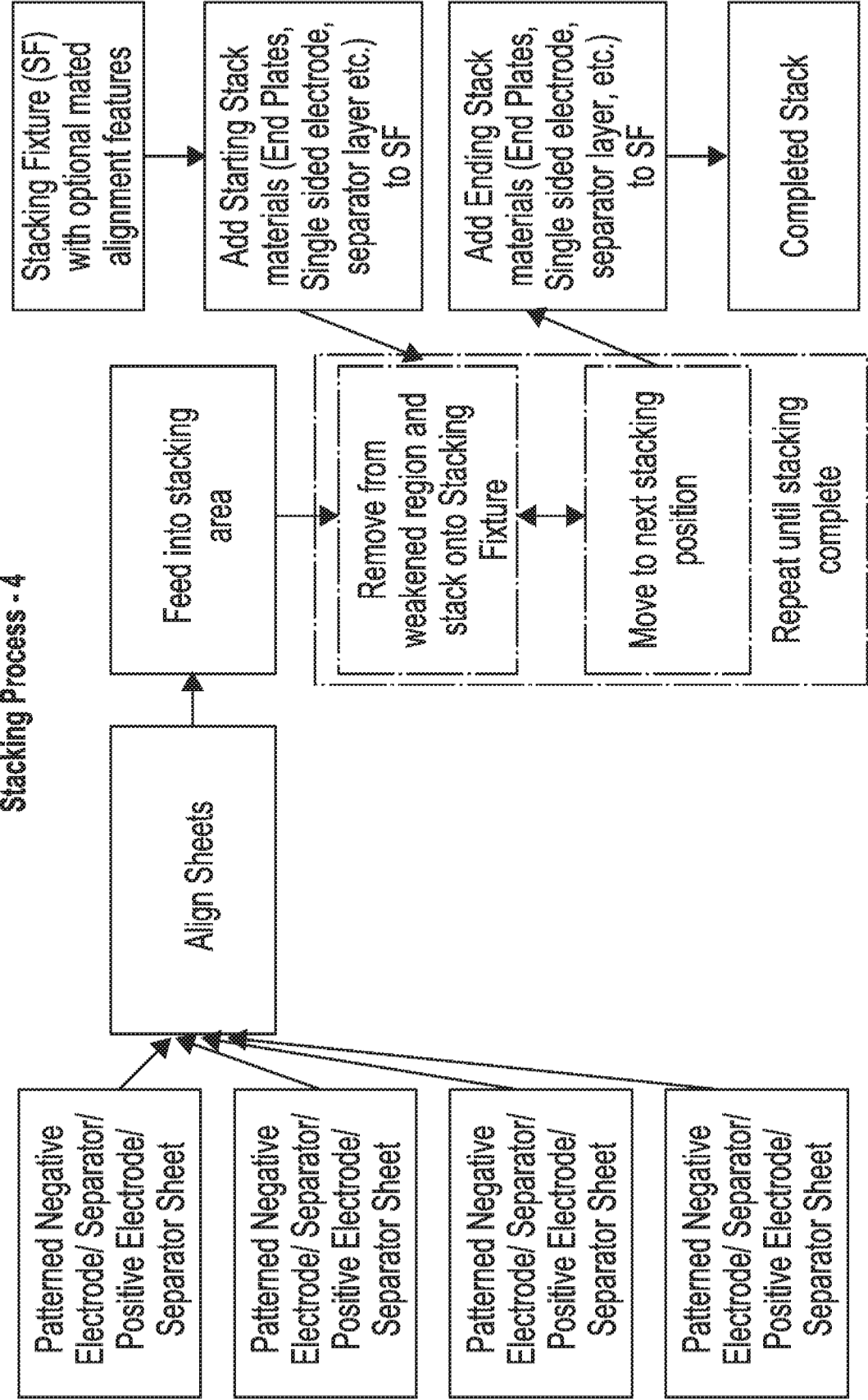


FIG. 57G

Post Stack Battery Fabrication Process - 1

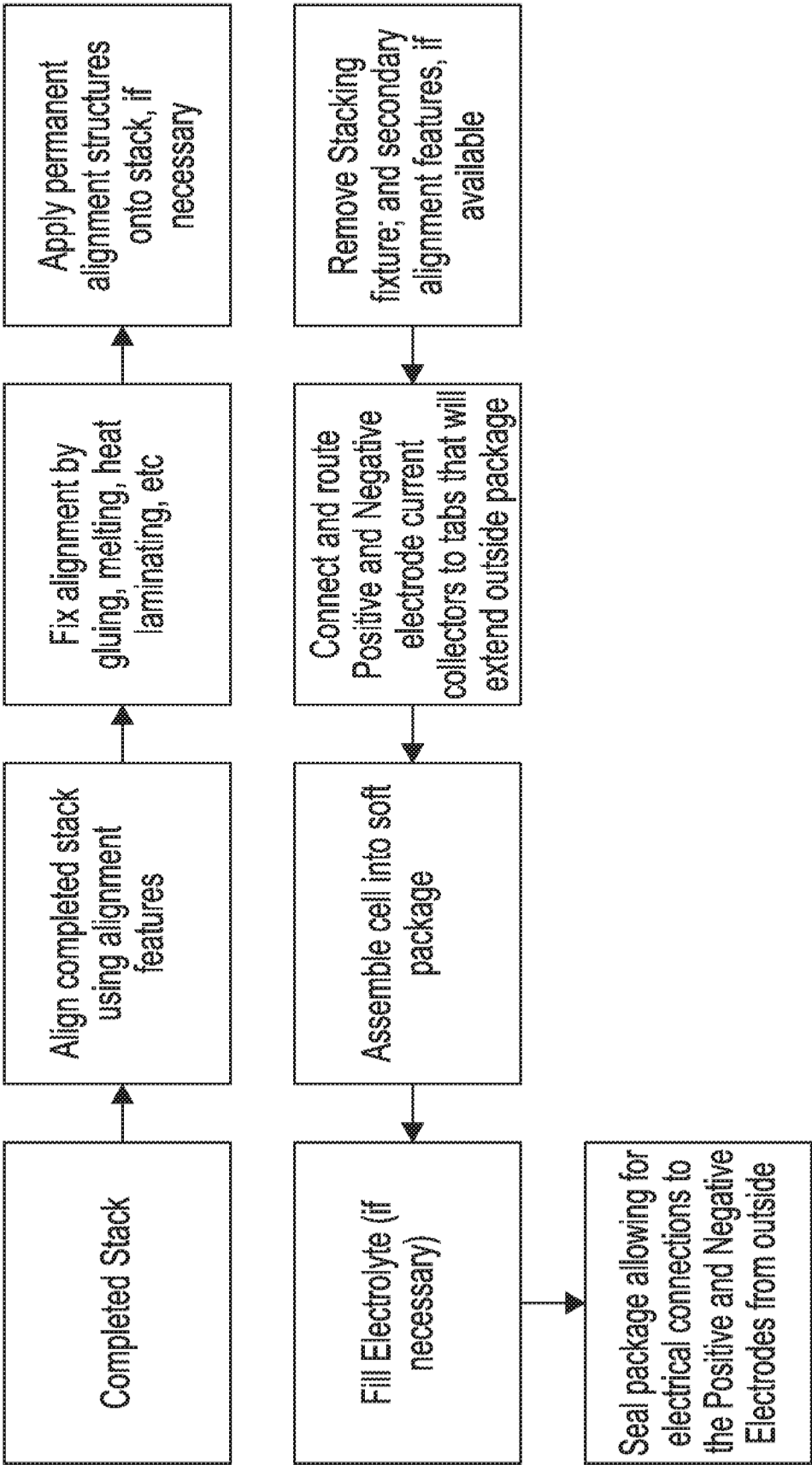


FIG. 57H

Post Stack Battery Fabrication Process - 2

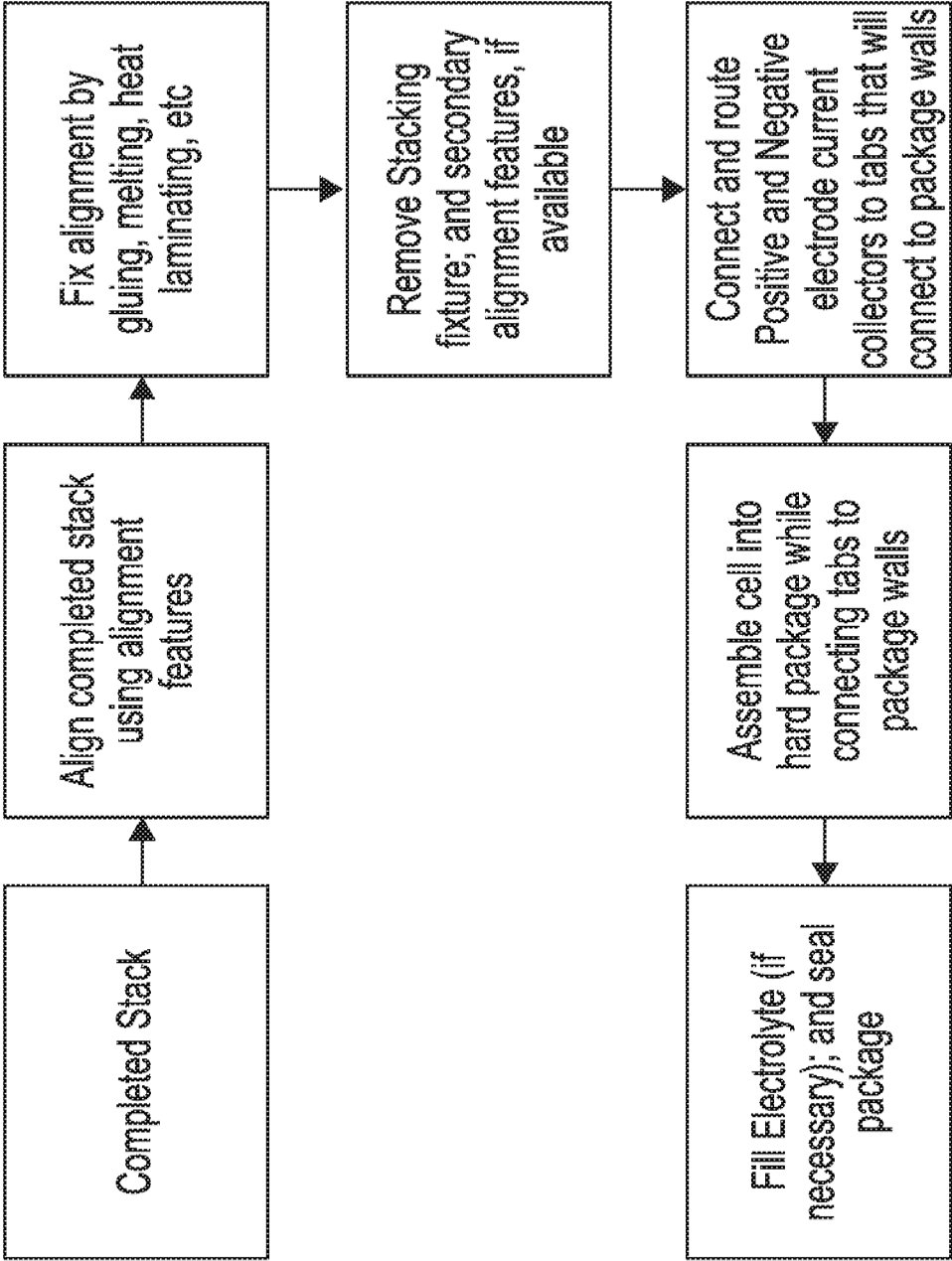


FIG. 57I

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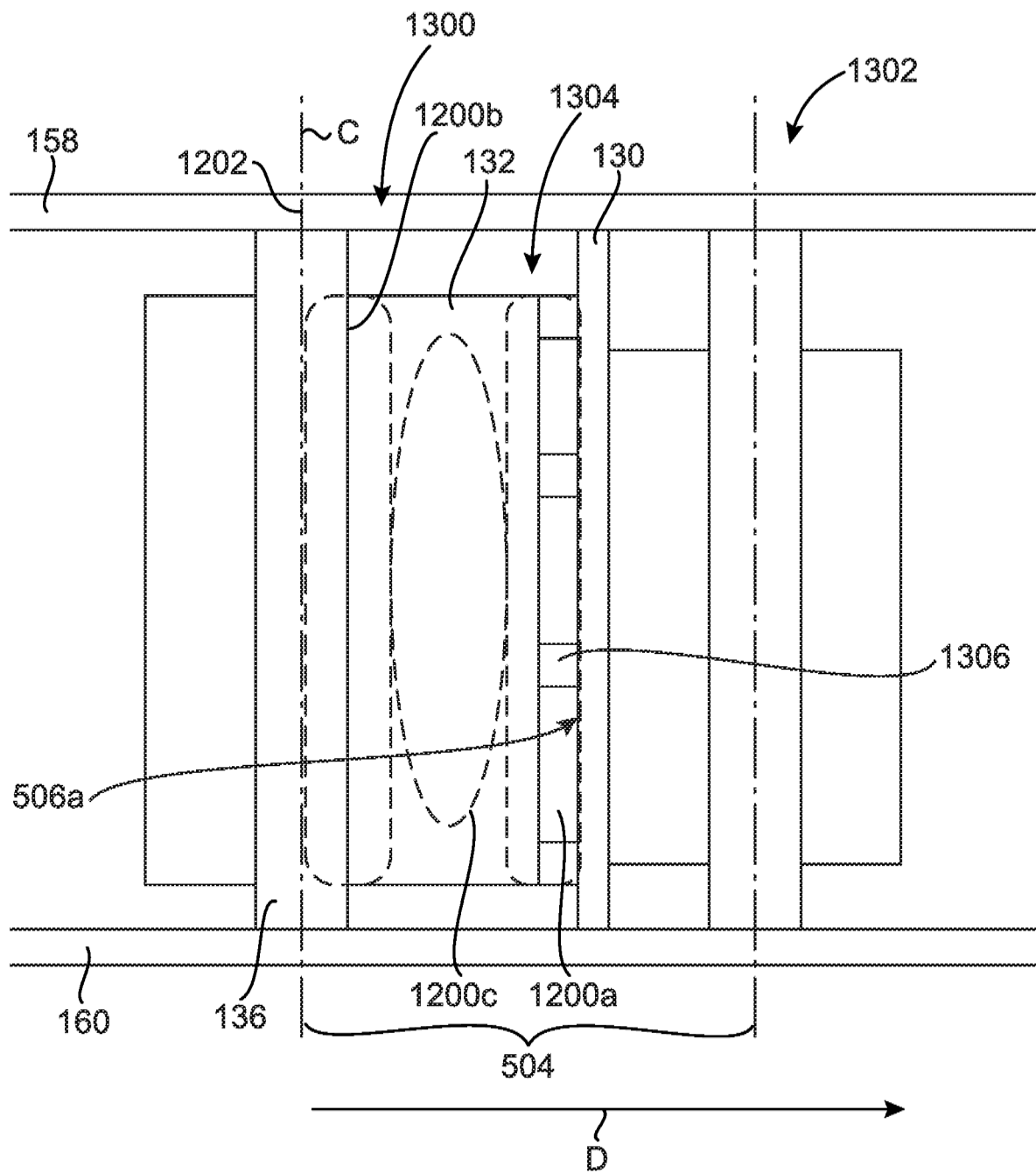


FIG. 58

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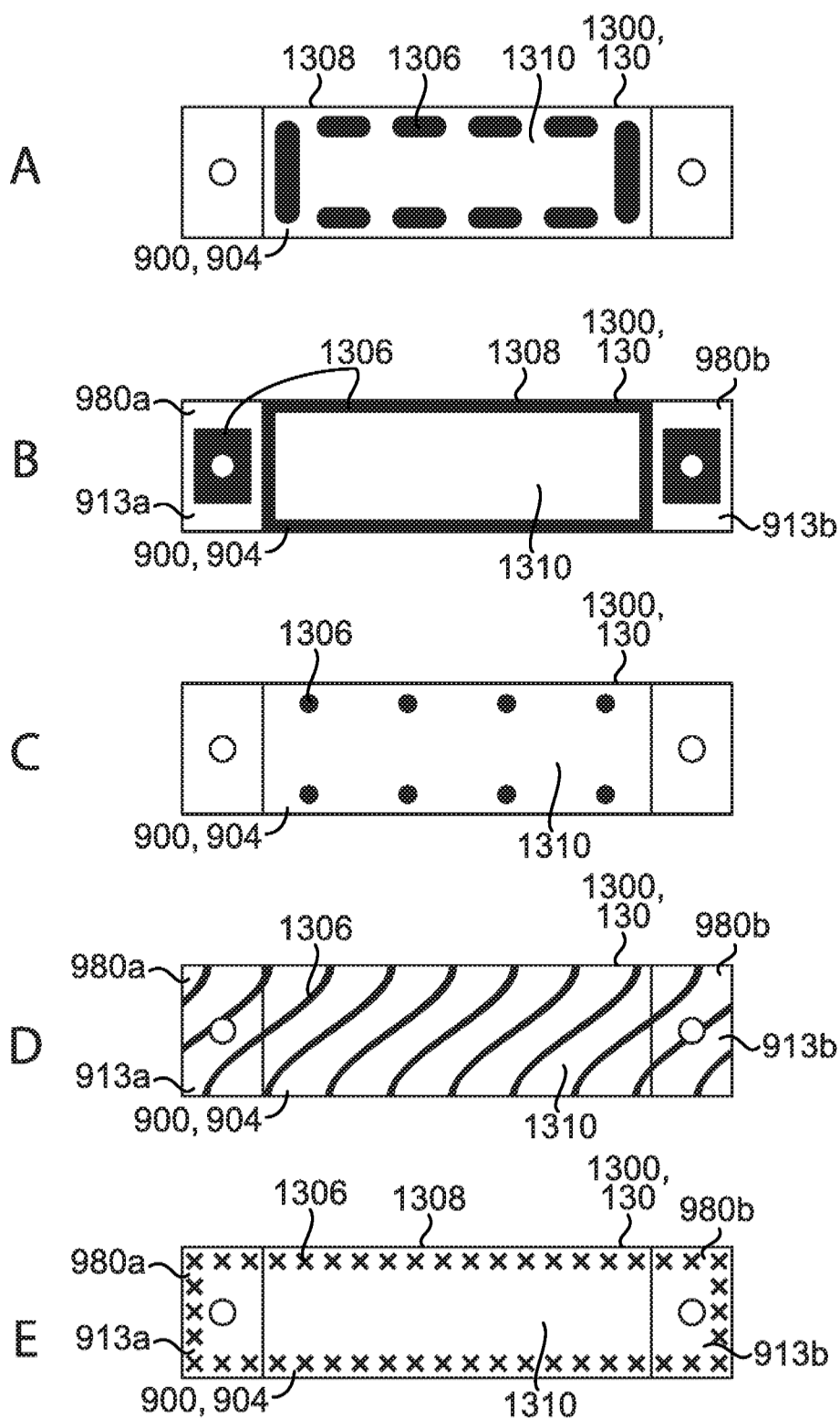


FIG. 59