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(71) Applicant: **ALFA LAVAL CORPORATE AB** [SE/SE];
P. O. Box 73, SE-221 00 LUND (SE).

(72) Inventors: **SJÖDIN, Per**; Östra Vallgatan 37 A, 4 tr., SE-223 61 LUND (SE). **WALTER, Kristian**; Lyngby 221, SE-247 99 GENARP (SE). **KNUTSSON, Axel**; Bygglövsgränden 2, SE-226 47 LUND (SE).

(74) Agent: **ASSOCIATION "ALFA LAVAL ATTORNEYS" ALFA LAVAL CORPORATE AB**; Patent Department, P.O. Box 73, SE-221 00 LUND (SE).

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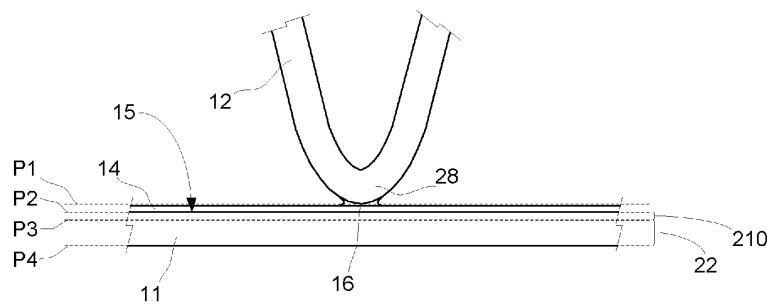


Fig. 2

(57) **Abstract:** A method for joining a first metal part (11) with a second metal part (12), the metal parts (11, 12) having a solidus temperature above 1100 °C. The method comprises: applying a melting depressant composition (14) on a surface (15) of the first metal part (11), the melting depressant composition (14) comprising a melting depressant component that comprises at least 25 wt% boron and silicon for decreasing a melting temperature of the first metal part (11); bringing (202) the second metal part (12) into contact with the melting depressant composition (14) at a contact point (16) on said surface (15); heating the first and second metal parts (11, 12) to a temperature above 1100 °C; and allowing a melted metal layer (210) of the first metal component (11) to solidify, such that a joint (25) is obtained at the contact point (16). According to the present disclosure the boron at least partly originates from a boron compound selected from any of the following compounds: boric acid, borax, titanium diboride and boron nitride. The melting depressant composition and related products are also described.



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