



(51) International Patent Classification:

B01J 37/02 (2006.01) **B28B 11/04** (2006.01)
B01J 37/04 (2006.01) **F01N 3/20** (2006.01)
B05D 7/22 (2006.01)

(21) International Application Number:

PCT/GB2011/050005

(22) International Filing Date:

4 January 2011 (04.01.2011)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

1000019.8 4 January 2010 (04.01.2010) GB

(71) Applicant (for all designated States except US): **JOHNSON MATTHEY PLC** [GB/GB]; 5th Floor, 25 Farringdon Street, London EC4A 4AB (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **CHANDLER, Guy Richard** [GB/GB]; 48 Harlton Road, Little Eversden, Cambridge, Cambridgeshire CB23 1HB (GB). **FLANAGAN, Keith Anthony** [IE/GB]; 47 Glenmere Close, Cambridge, Cambridgeshire CB1 8EF (GB). **PHILLIPS, Paul Richard** [GB/GB]; 4 Fortune Way, Bassingbourn, Royston, Hertfordshire SG8 5YR (GB). **SCHOFIELD, Paul** [GB/GB]; 5 Fieldway, Meols, Wirral, Merseyside CH47 9SD (GB). **SPENCER, Michael Leonard William** [GB/GB]; 4 Jeve Close, Baldock, Hertfordshire SG7 6TP (GB). **STRUTT, Hedley Michael** [GB/GB]; 31 Birch

Close, Broom, Biggleswade, Bedfordshire SG18 9NR (GB).

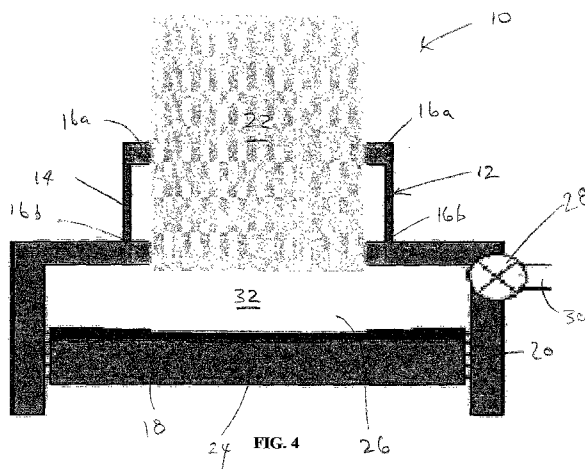
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

(54) Title: METHOD OF COATING A MONOLITH SUBSTRATE WITH CATALYST COMPONENT



(57) Abstract: A method of coating a honeycomb monolith substrate comprising a plurality of channels with a liquid comprising a catalyst component comprises the steps of: (i) holding a honeycomb monolith substrate substantially vertically; (ii) introducing a pre-determined volume of the liquid into the substrate via open ends of the channels at a lower end of the substrate; (iii) sealingly retaining the introduced liquid within the substrate; (iv) inverting the substrate containing the retained liquid; and (v) applying a vacuum to open ends of the channels of the substrate at the inverted, lower end of the substrate to draw the liquid along the channels of the substrate.