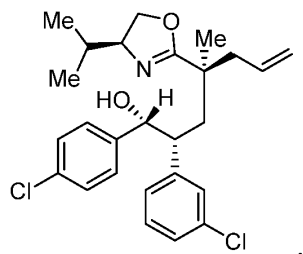


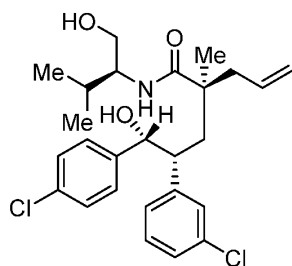
What is claimed is:

1. A process of preparing compound



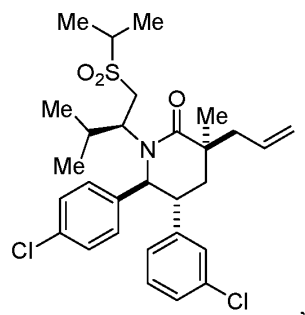
the process comprising:

reacting



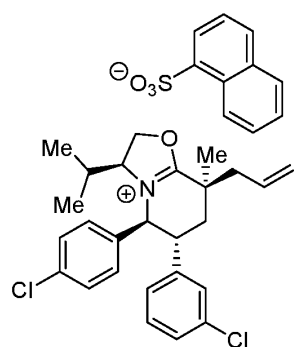
with methoxymethylene-*N,N*-dimethyliminium methyl sulfate.

2. The process of claim 1, wherein the reaction is carried out in the presence of a base.
3. The process of claim 2, wherein the base is KOAc, NaOAc, LiOAc, or K_2CO_3 .
4. The process of claim 2, wherein the base is NaOAc.
5. The process of any one of claims 1-3, wherein the reaction is carried out in a solvent.
6. The process of claim 5, wherein the solvent is toluene.
7. A process of preparing compound



the process comprising:

reacting



with isopropylsulfinate zinc chloride.

8. The process of claim 7, wherein the reaction is carried out in presence of a magnesium salt.
9. The process of claim 8, where the magnesium salt is MgCl_2 .
10. The process of claim 7, wherein the isopropylsulfinate zinc chloride is generated *in situ* from isopropyl magnesium chloride.
11. The process of claim 7, wherein the reaction is carried out at a range of 100 °C to 150 °C.
12. The process of claim 7, wherein the reaction is carried out at a range of 150 °C to 200 °C.

13. A crystalline form of (1*R*,2*R*,4*S*)-2-(3-chlorophenyl)-1-(4-chlorophenyl)-4-((*S*)-4-isopropyl-4,5-dihydrooxazol-2-yl)-4-methylhept-6-en-1-ol (**DHO**) characterized by a reflection X-ray powder diffraction pattern comprising peaks at $7.3^{\circ} \pm 0.2^{\circ} 2\theta$, $14.5^{\circ} \pm 0.2^{\circ} 2\theta$, $15.8^{\circ} \pm 0.2^{\circ} 2\theta$, $15.9^{\circ} \pm 0.2^{\circ} 2\theta$, and $23.1^{\circ} \pm 0.2^{\circ} 2\theta$.

14. The crystalline form of claim 13, wherein the reflection X-ray powder diffraction pattern further comprises peaks at $8.5^{\circ} \pm 0.2^{\circ} 2\theta$, $10.0^{\circ} \pm 0.2^{\circ} 2\theta$, $11.0^{\circ} \pm 0.2^{\circ} 2\theta$, $13.4^{\circ} \pm 0.2^{\circ} 2\theta$, $18.8^{\circ} \pm 0.2^{\circ} 2\theta$, and $22.0^{\circ} \pm 0.2^{\circ} 2\theta$.

15. The crystalline form of claim 14, wherein the reflection X-ray powder diffraction pattern further comprises one or more peaks at $6.3^{\circ} \pm 0.2^{\circ} 2\theta$, $10.5^{\circ} \pm 0.2^{\circ} 2\theta$, $11.5^{\circ} \pm 0.2^{\circ} 2\theta$, $12.8^{\circ} \pm 0.2^{\circ} 2\theta$, $14.8^{\circ} \pm 0.2^{\circ} 2\theta$, $15.2^{\circ} \pm 0.2^{\circ} 2\theta$, $17.0^{\circ} \pm 0.2^{\circ} 2\theta$, $17.5^{\circ} \pm 0.2^{\circ} 2\theta$, $17.8^{\circ} \pm 0.2^{\circ} 2\theta$, $18.4^{\circ} \pm 0.2^{\circ} 2\theta$, $19.0^{\circ} \pm 0.2^{\circ} 2\theta$, $19.7^{\circ} \pm 0.2^{\circ} 2\theta$, $19.9^{\circ} \pm 0.2^{\circ} 2\theta$, $20.7^{\circ} \pm 0.2^{\circ} 2\theta$, $21.2^{\circ} \pm 0.2^{\circ} 2\theta$, $21.3^{\circ} \pm 0.2^{\circ} 2\theta$, $22.4^{\circ} \pm 0.2^{\circ} 2\theta$, $23.6^{\circ} \pm 0.2^{\circ} 2\theta$, $24.2^{\circ} \pm 0.2^{\circ} 2\theta$, $24.9^{\circ} \pm 0.2^{\circ} 2\theta$, $25.7^{\circ} \pm 0.2^{\circ} 2\theta$, $26.3^{\circ} \pm 0.2^{\circ} 2\theta$, $27.0^{\circ} \pm 0.2^{\circ} 2\theta$, $28.3^{\circ} \pm 0.2^{\circ} 2\theta$, $28.7^{\circ} \pm 0.2^{\circ} 2\theta$, $29.3^{\circ} \pm 0.2^{\circ} 2\theta$, $29.7^{\circ} \pm 0.2^{\circ} 2\theta$, $30.8^{\circ} \pm 0.2^{\circ} 2\theta$, $31.4^{\circ} \pm 0.2^{\circ} 2\theta$, $31.8^{\circ} \pm 0.2^{\circ} 2\theta$, $33.0^{\circ} \pm 0.2^{\circ} 2\theta$, $34.2^{\circ} \pm 0.2^{\circ} 2\theta$, $35.8^{\circ} \pm 0.2^{\circ} 2\theta$, $37.0^{\circ} \pm 0.2^{\circ} 2\theta$, and $37.5^{\circ} \pm 0.2^{\circ} 2\theta$.

16. The crystalline form of claim 13, wherein the crystalline form is a crystalline anhydrate.

17. The crystalline form of any one of claims 13-16, wherein the peaks are present when the reflection x-ray powder diffraction is carried out using Cu-K α radiation.