

ABSTRACT

A manufacturing method of a glass strip, the method including a heating and drawing process of heating and softening a glass plate preform (1), drawing the glass plate preform to have a desired thickness, and forming a glass strip (11), wherein at the heating and drawing process, the glass plate preform (1) is drawn so that an internal pressure of a heating furnace (3) is kept positive relative to an atmospheric pressure and so that gas flows introduced to both surfaces of the glass plate preform (1), respectively are equal to each other within the heating furnace (3). It is possible to improve a surface roughness and obtain a desired surface roughness.