

Figure 1
Production Process

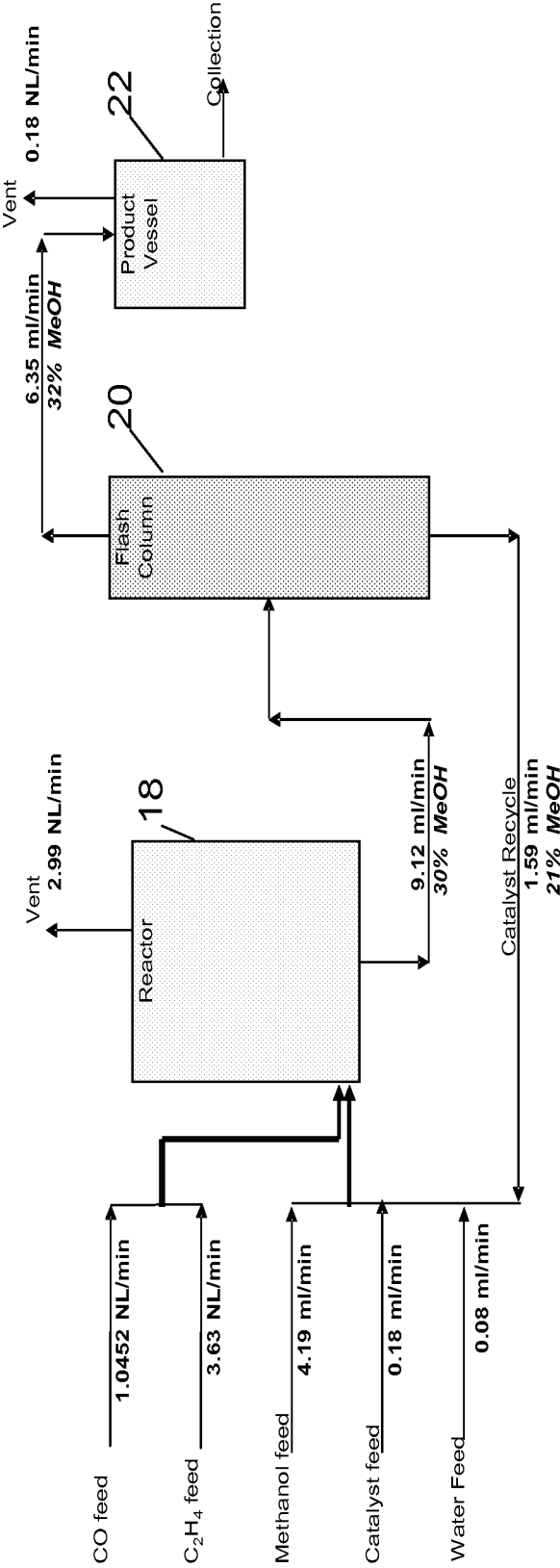
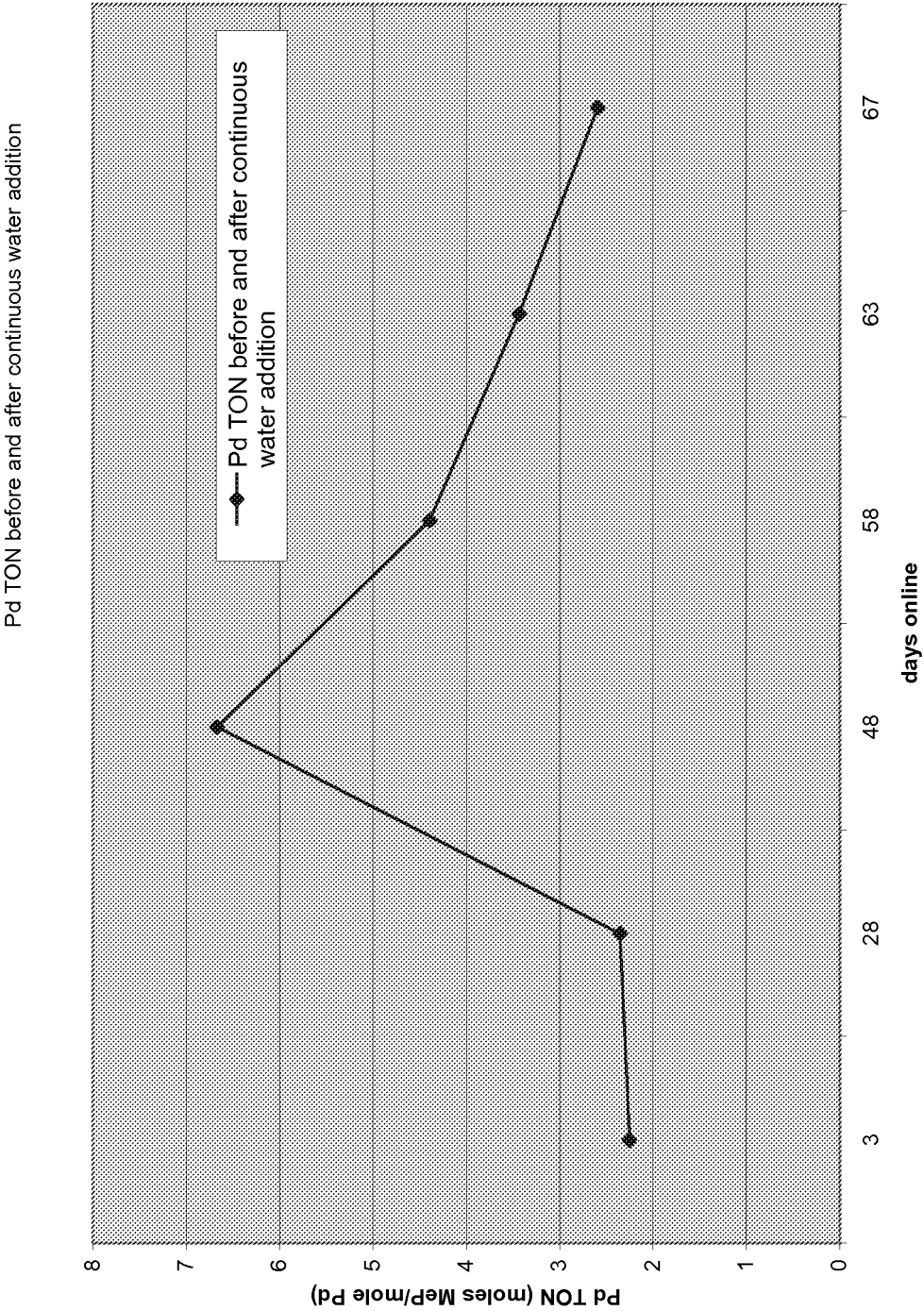


Figure 2



TON versus days online for water addition trial

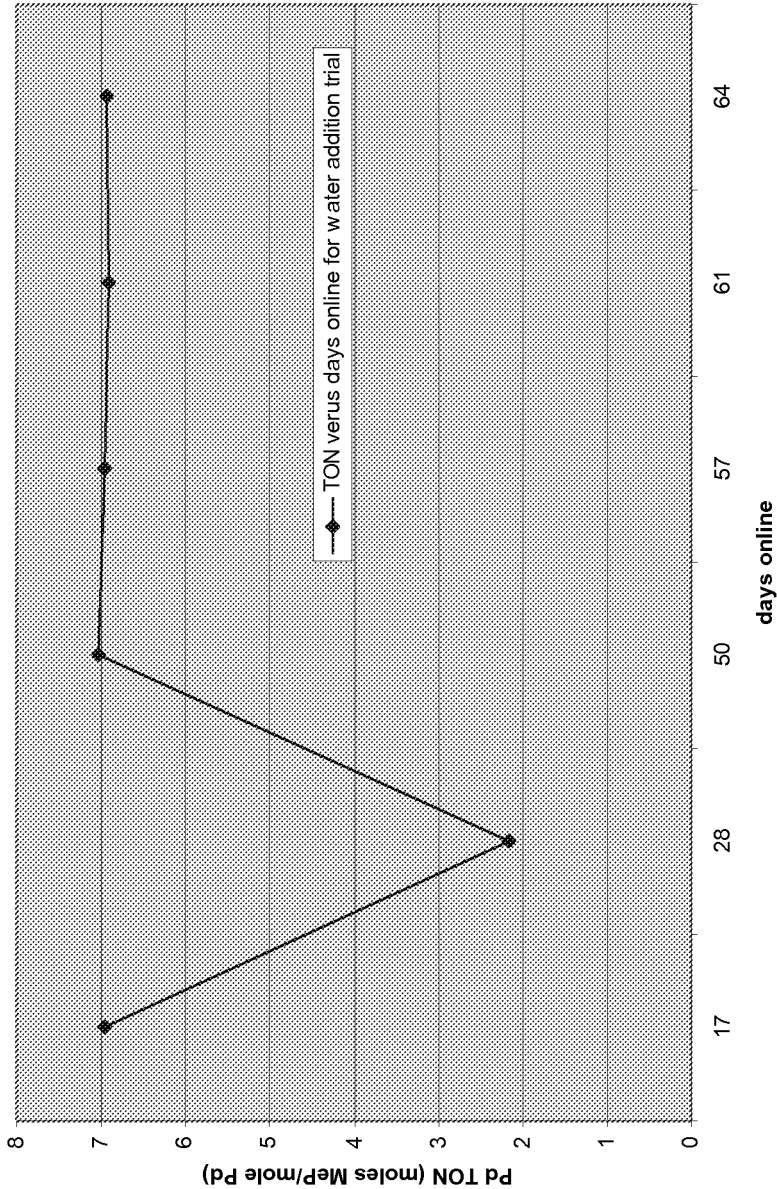


Figure 3