

1/94

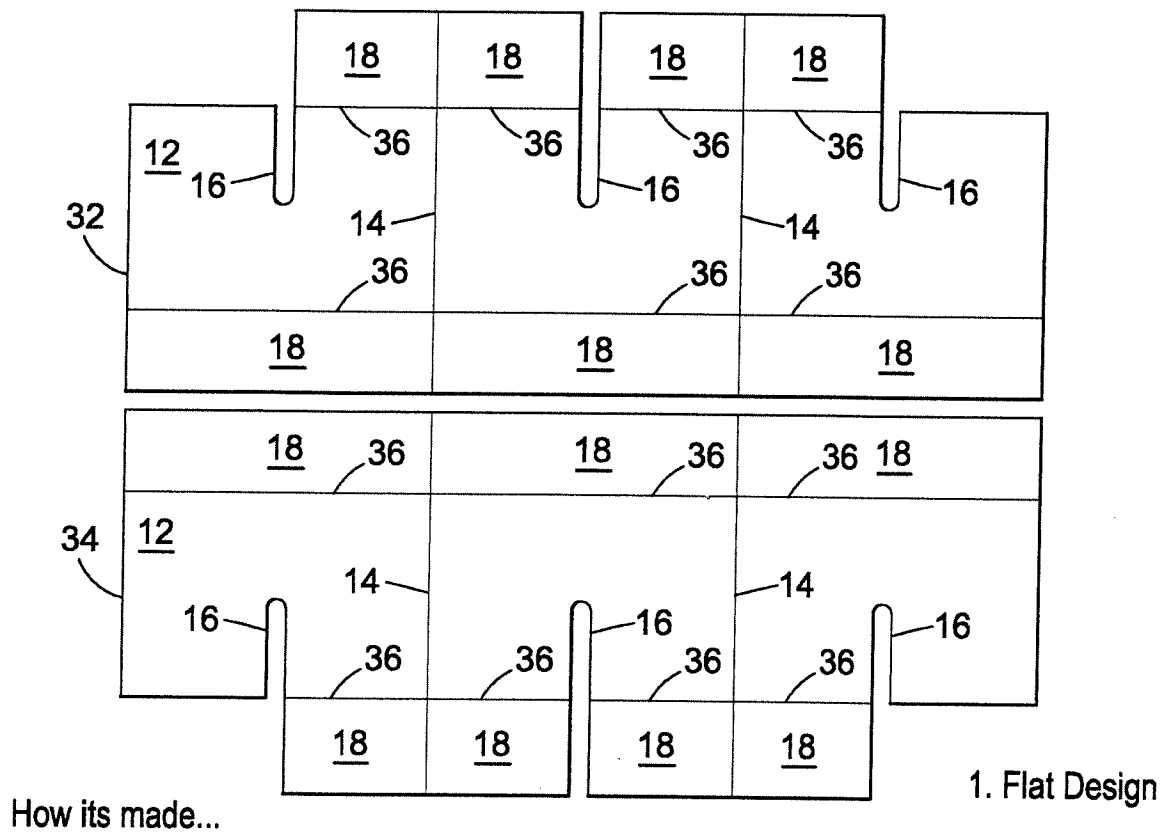


Fig. 1

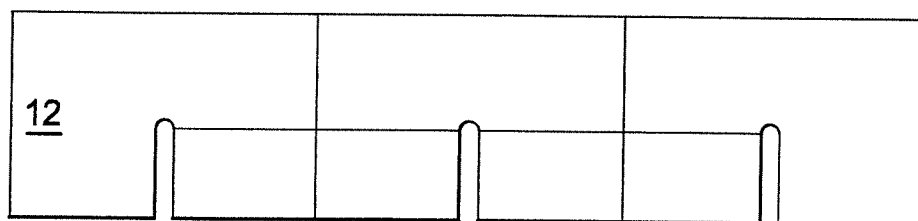
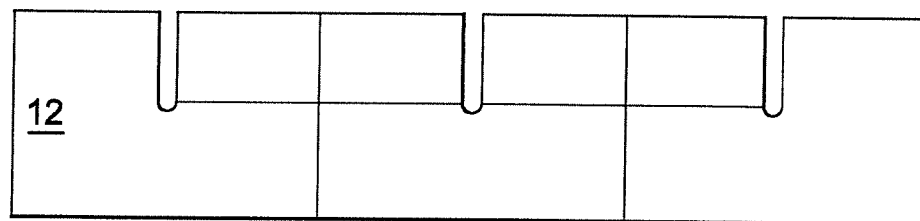


Fig. 2

2. Fold both edges

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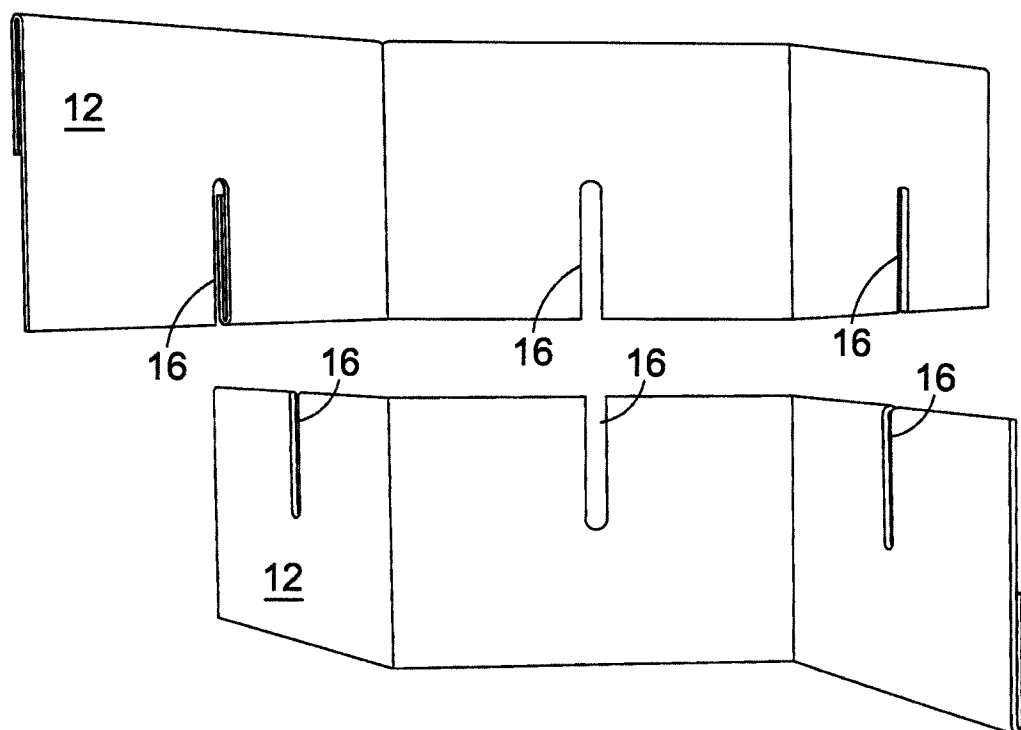


Fig. 3

3. Bend in opposite directions

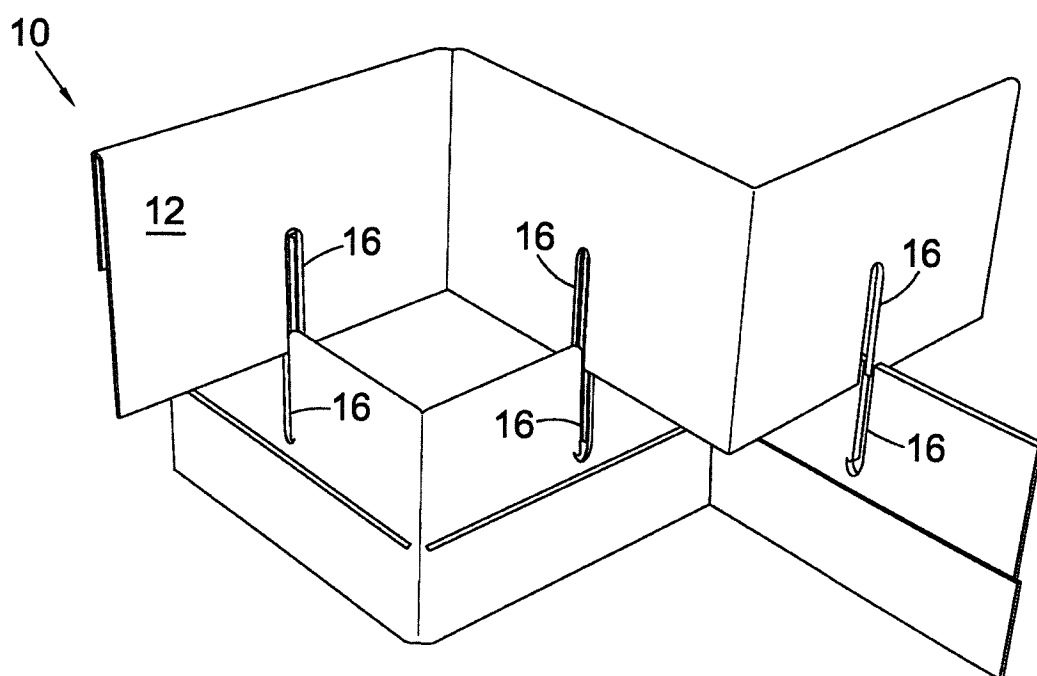


Fig. 4

4. Slot together

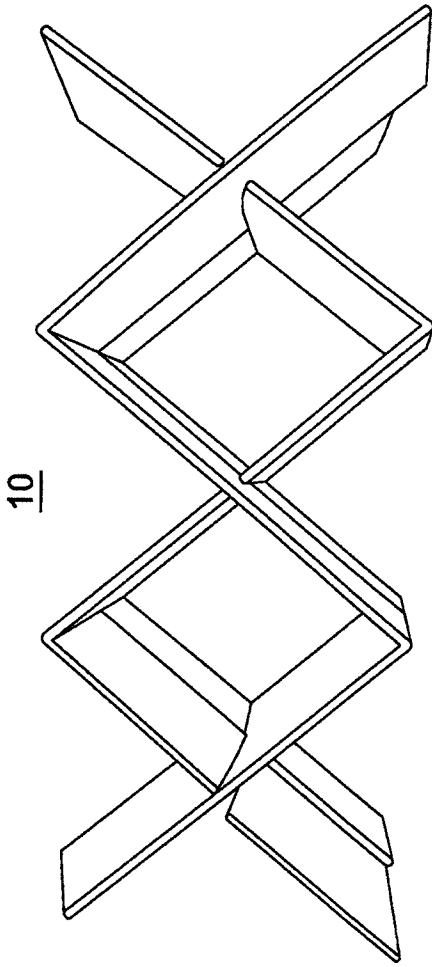


Fig. 5

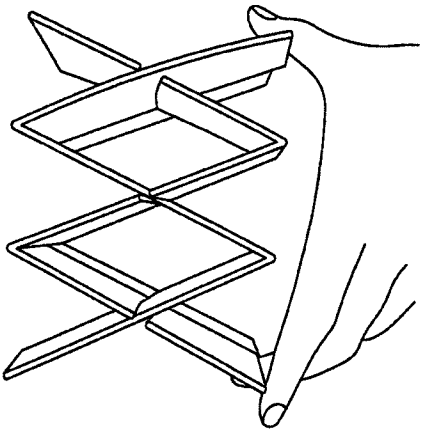


Fig. 6

How it looks...

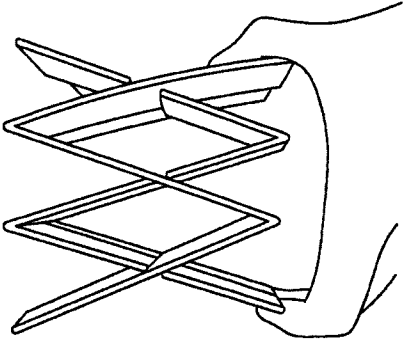


Fig. 7

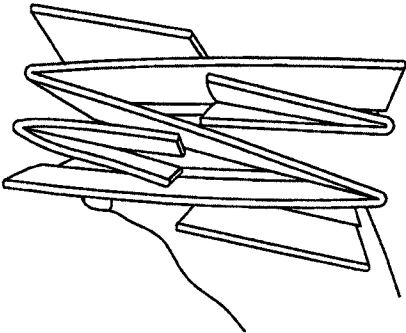


Fig. 8

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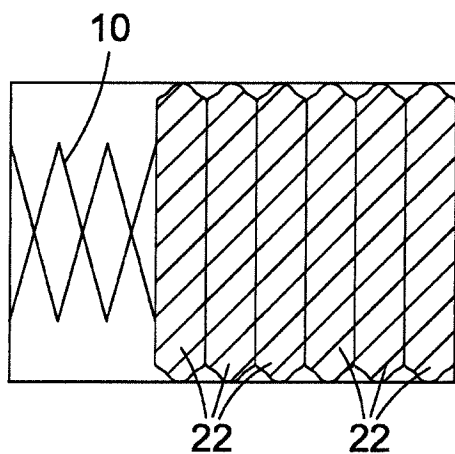


Fig. 9

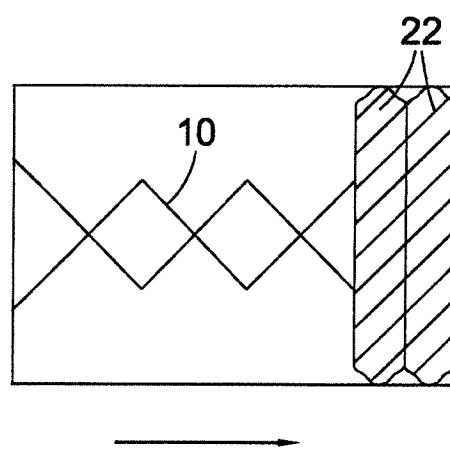


Fig. 10

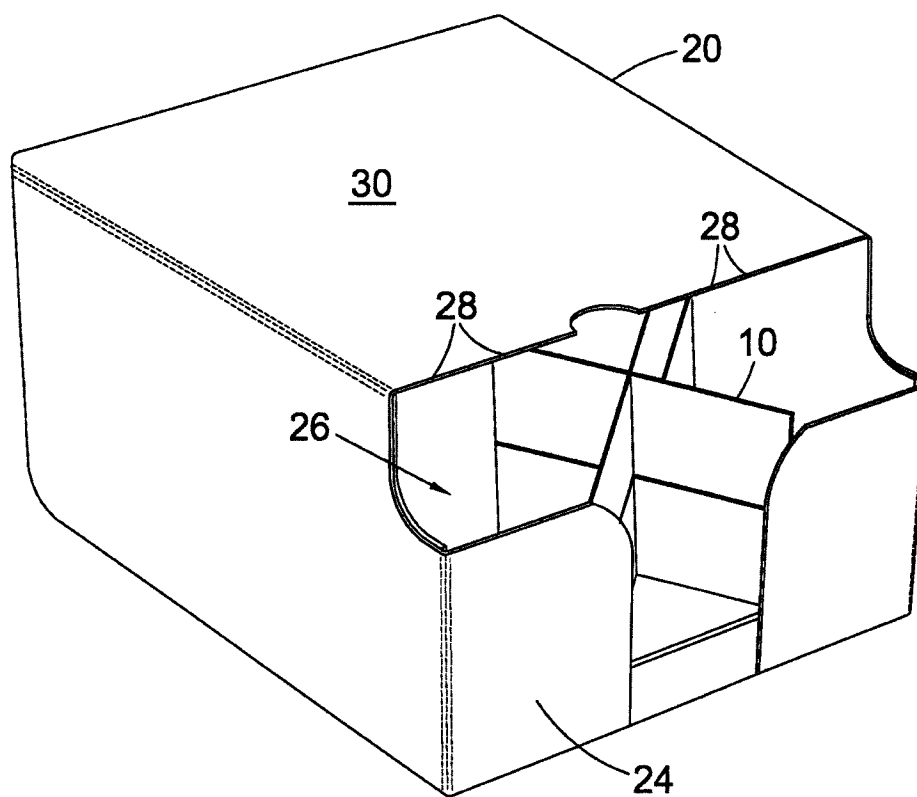


Fig. 11

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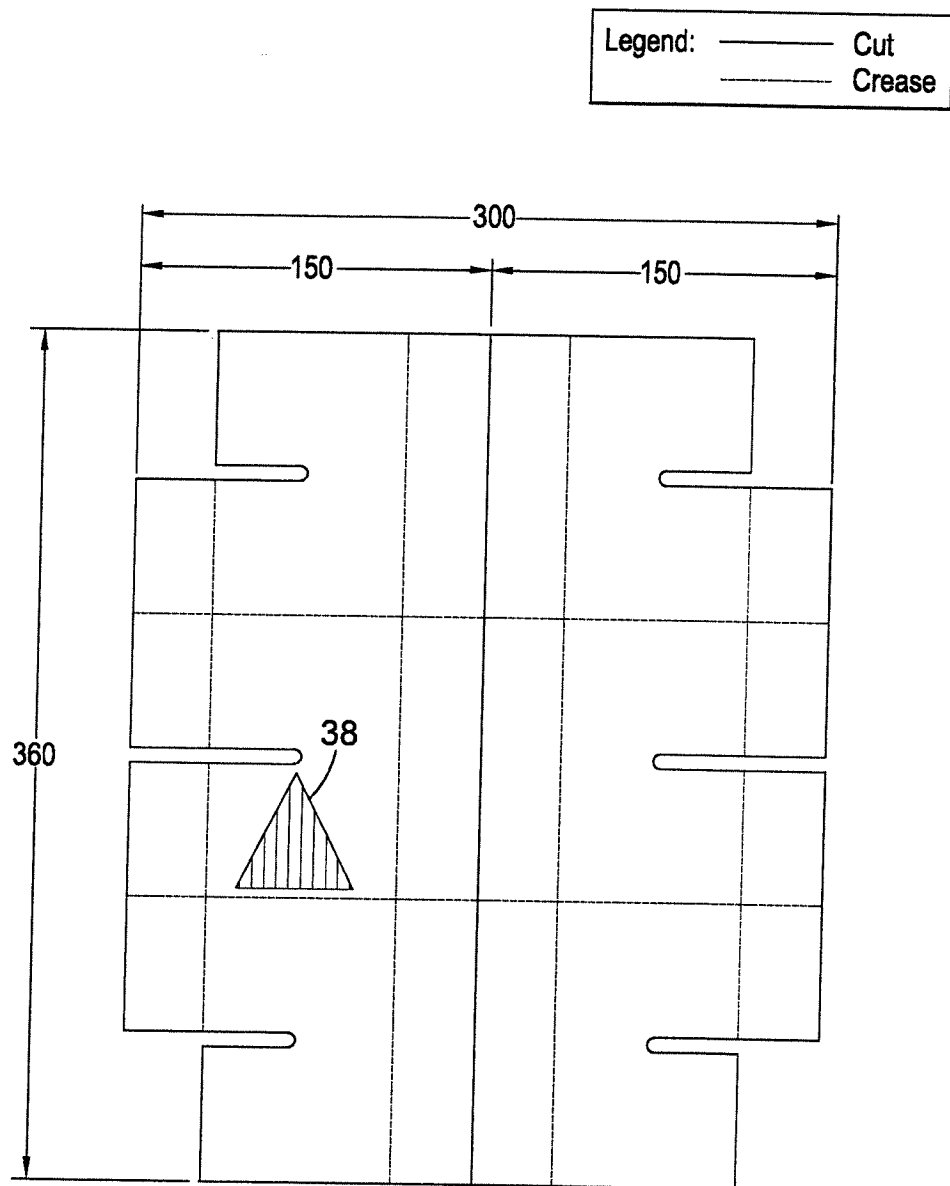


Fig. 12

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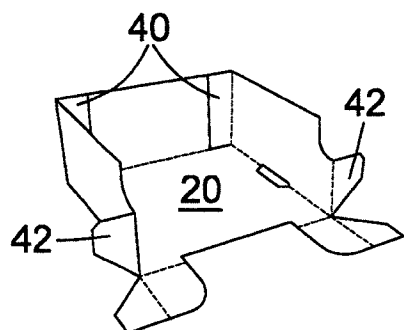


Fig. 13

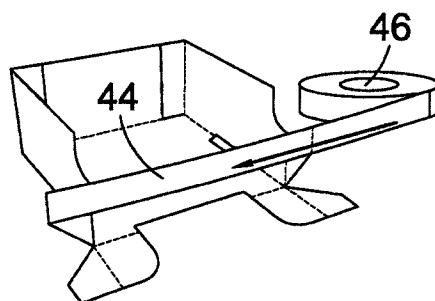


Fig. 14

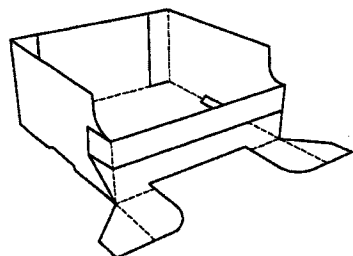


Fig. 15

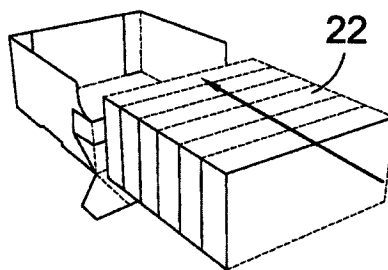


Fig. 16

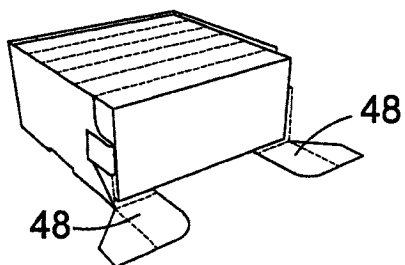


Fig. 17

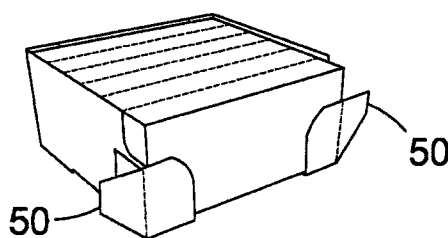


Fig. 18

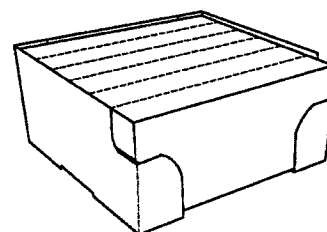


Fig. 19

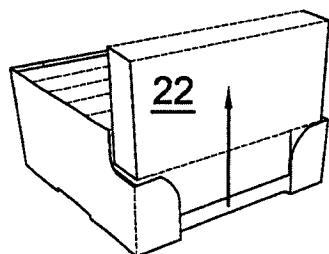


Fig. 20

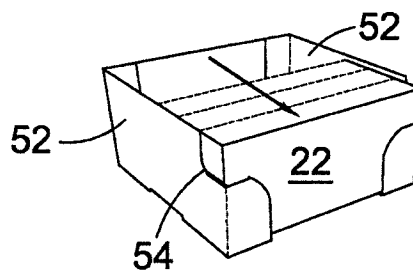


Fig. 21

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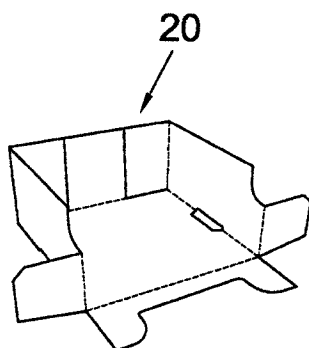


Fig. 22

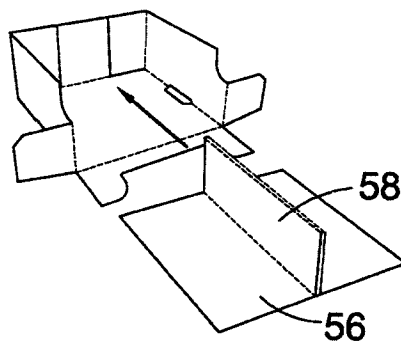


Fig. 23

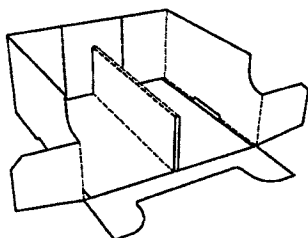


Fig. 24

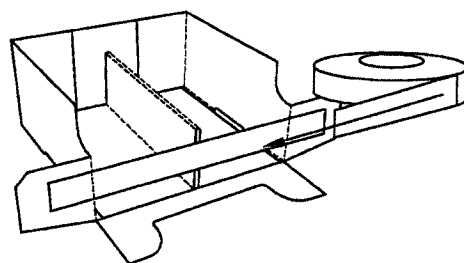


Fig. 25

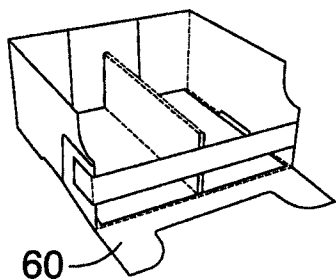


Fig. 26

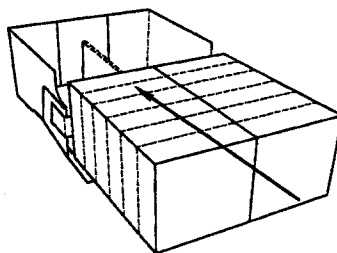


Fig. 27

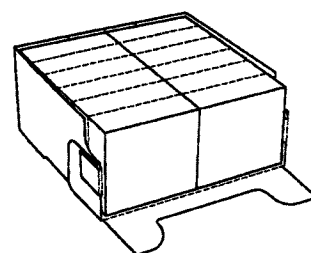


Fig. 28

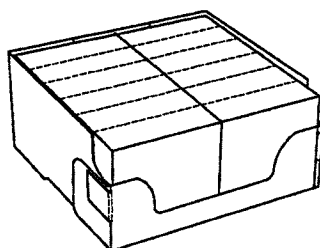


Fig. 29

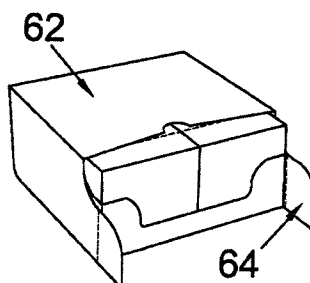


Fig. 30

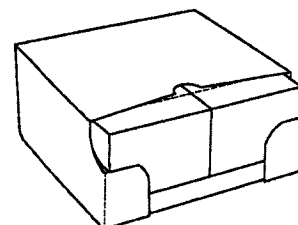


Fig. 31

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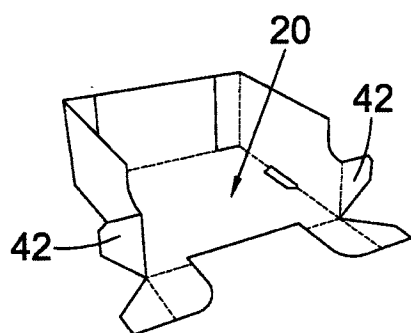


Fig. 32

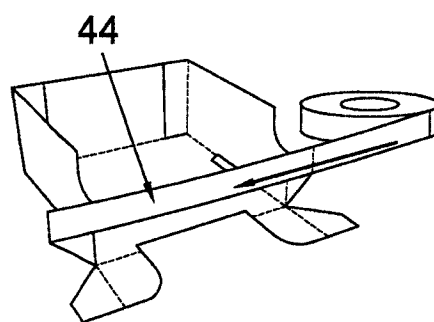


Fig. 33

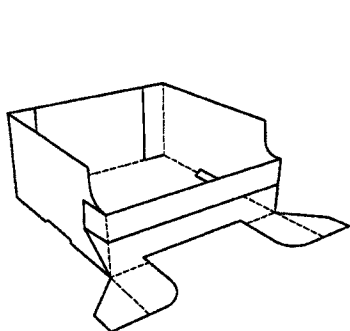


Fig. 34

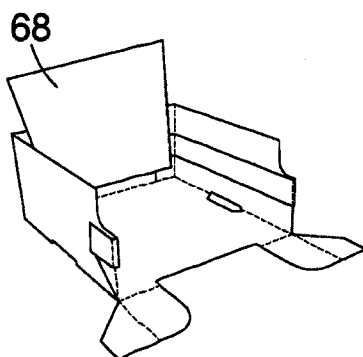


Fig. 35

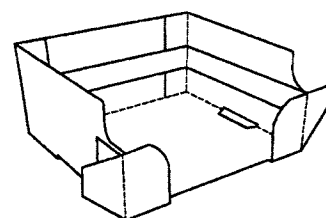


Fig. 36

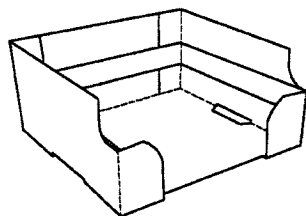


Fig. 37

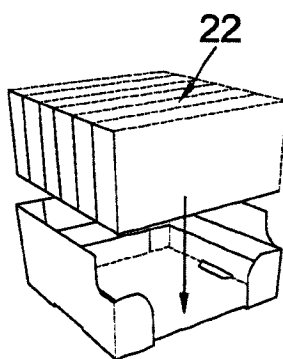


Fig. 38

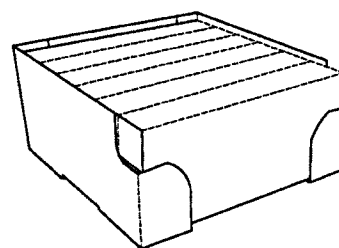


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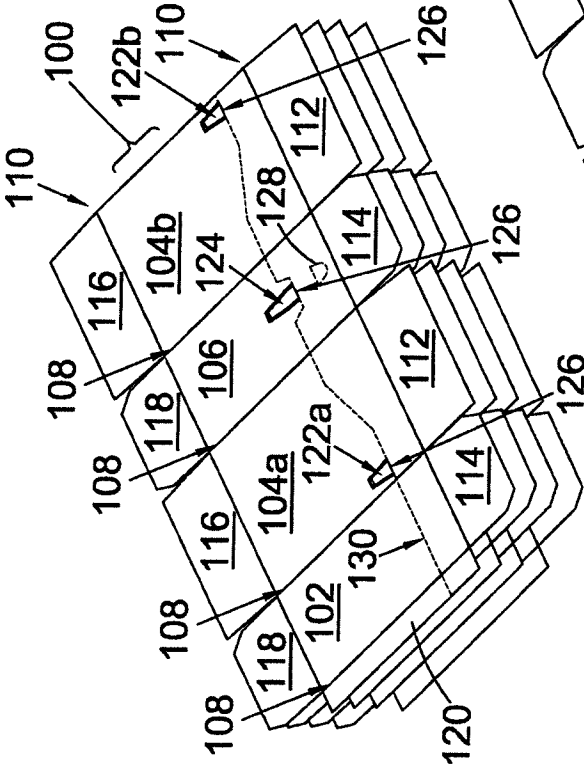


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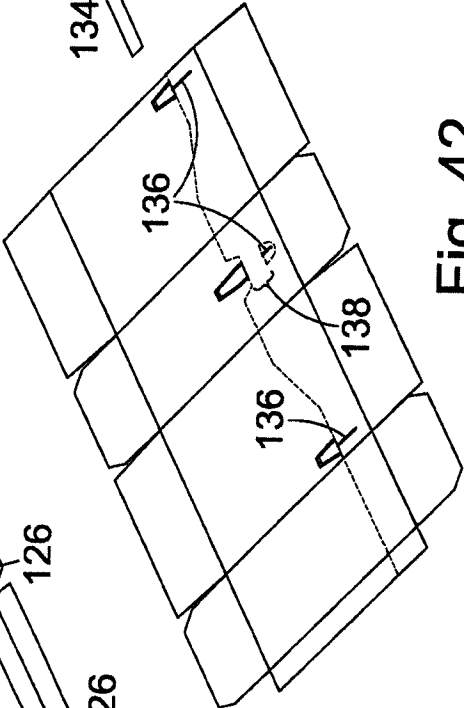


Fig. 42

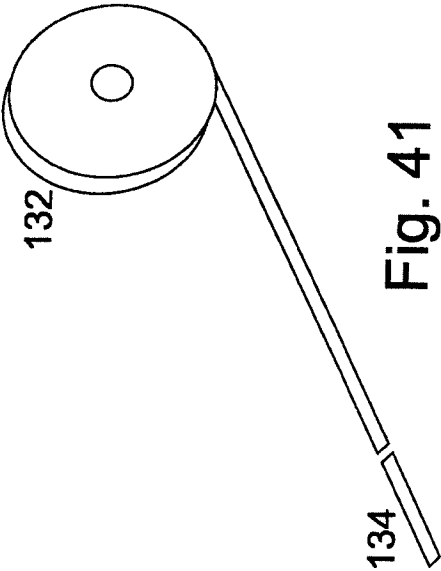


Fig. 41

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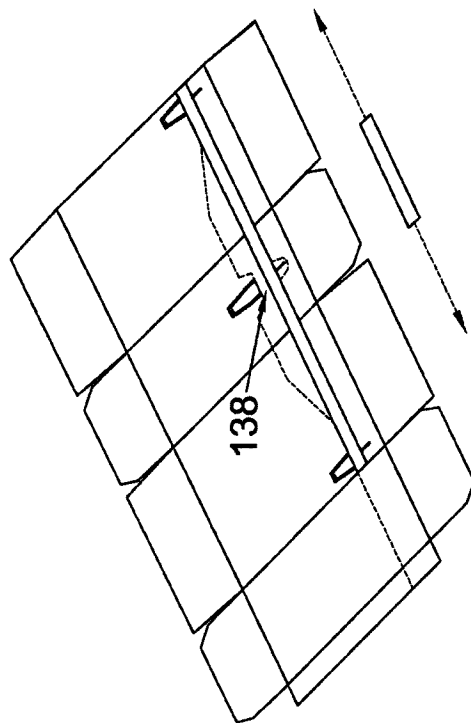
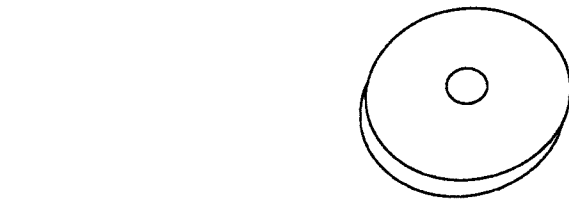


Fig. 43

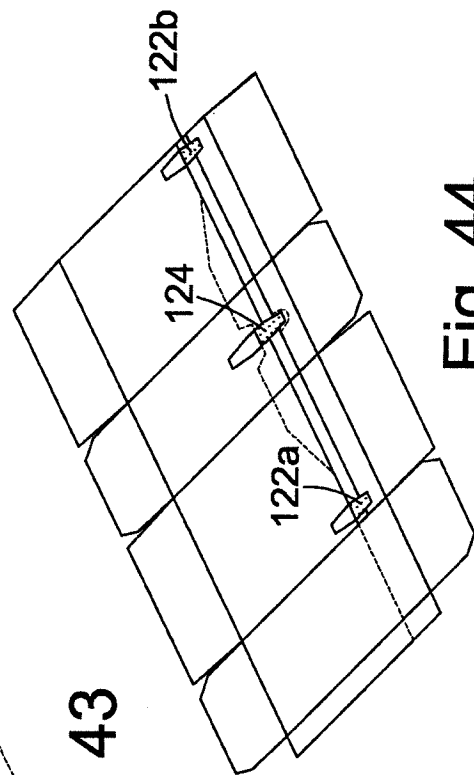


Fig. 44

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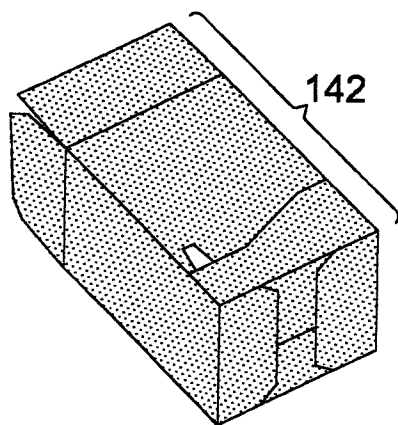


Fig. 45

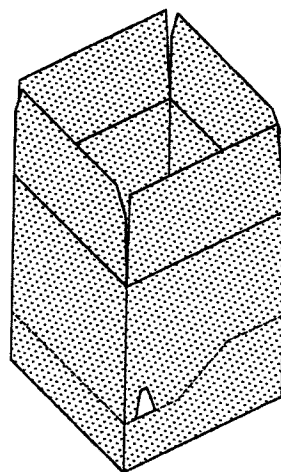


Fig. 46

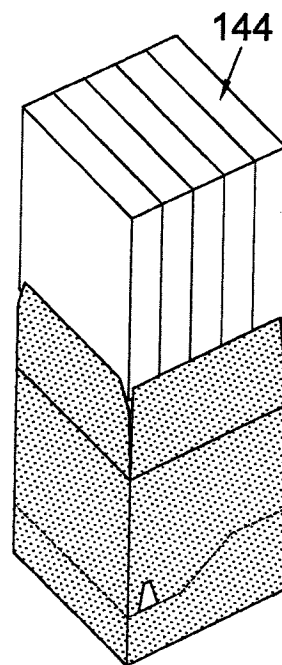


Fig. 47

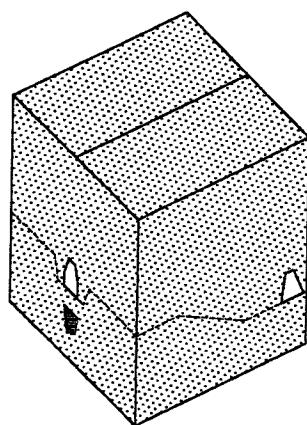


Fig. 48

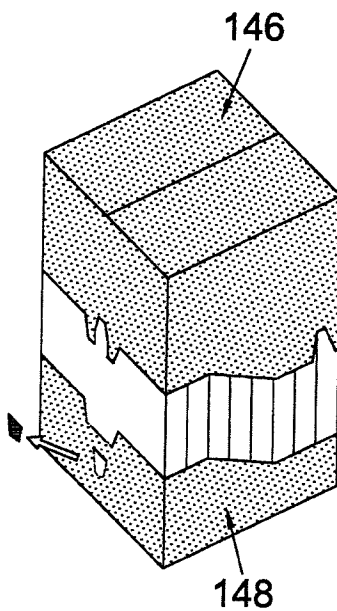


Fig. 49

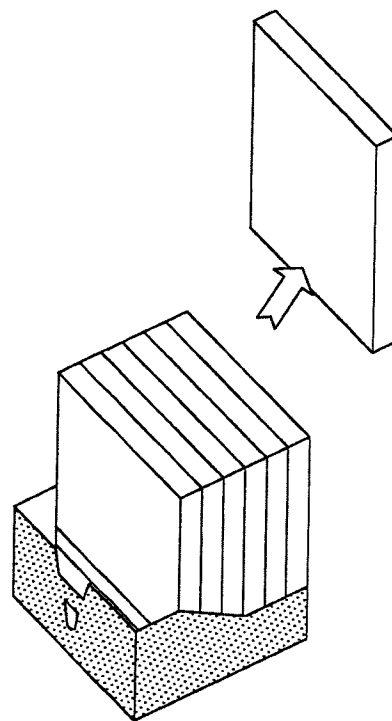


Fig. 50

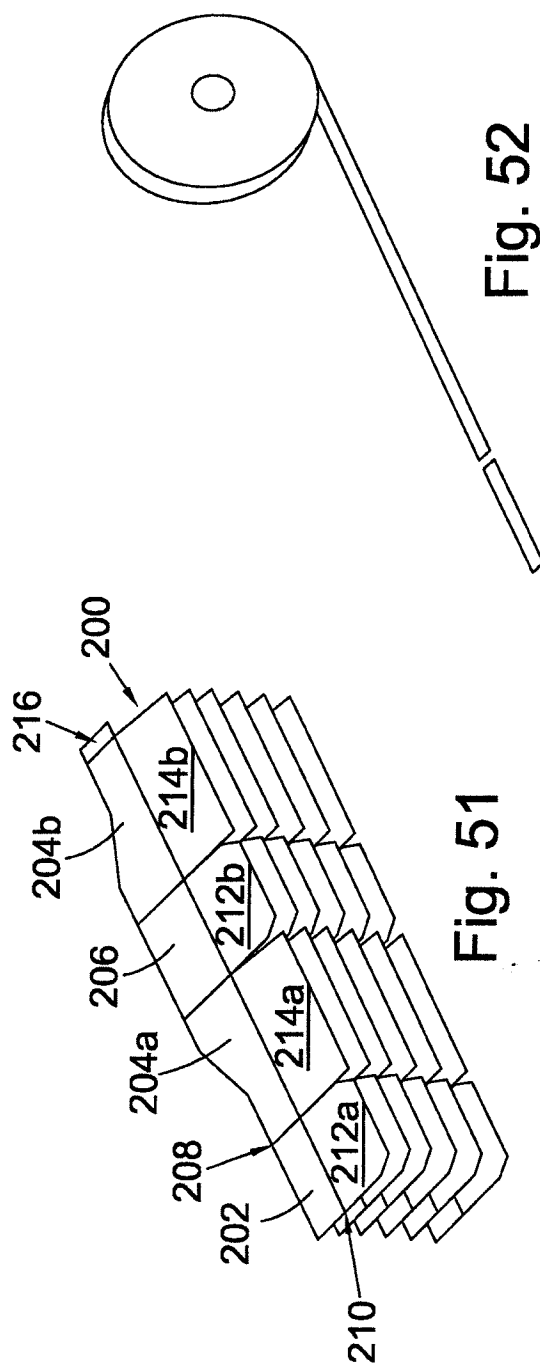
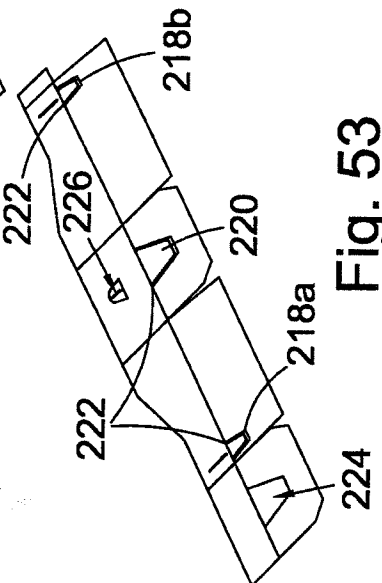
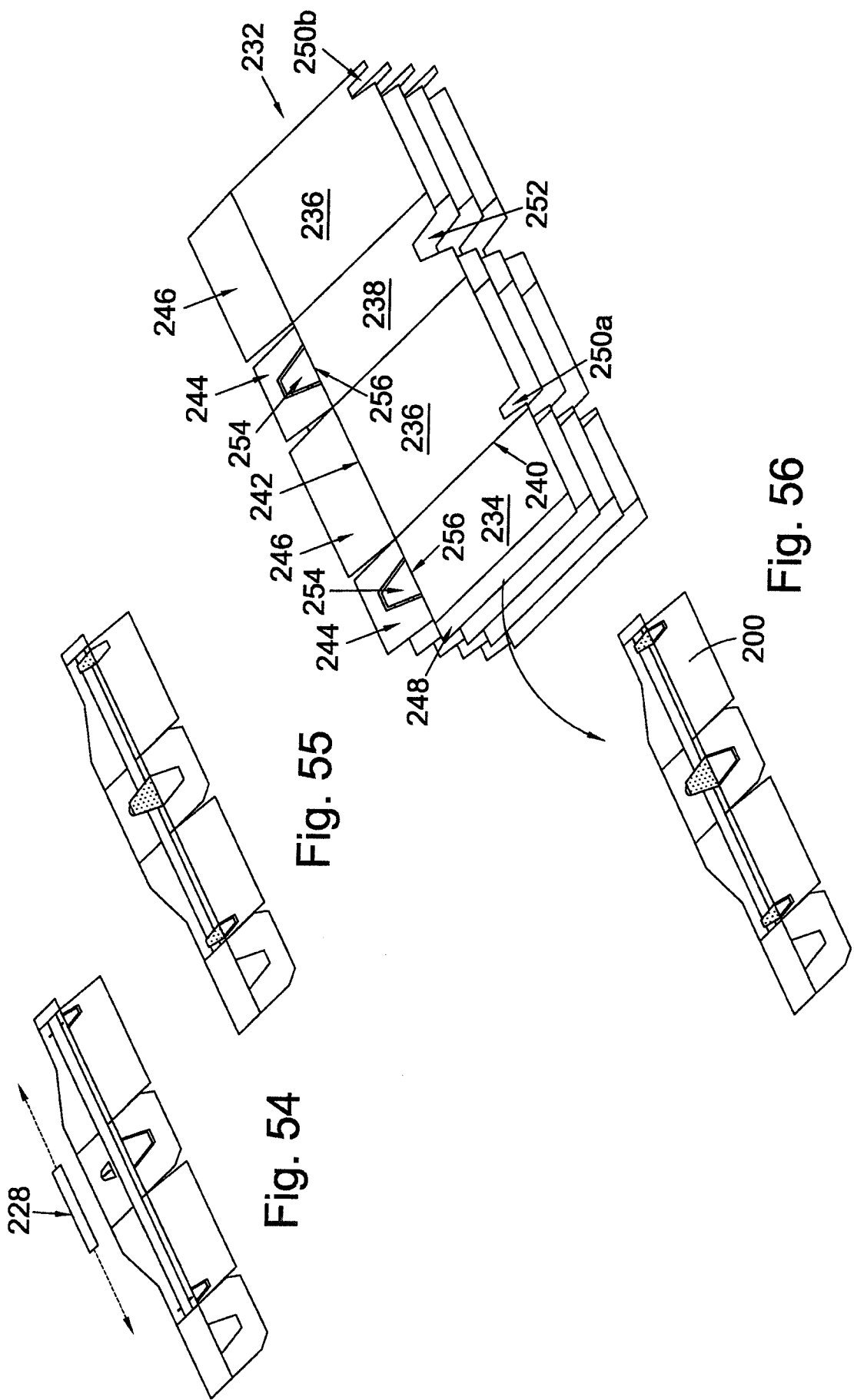
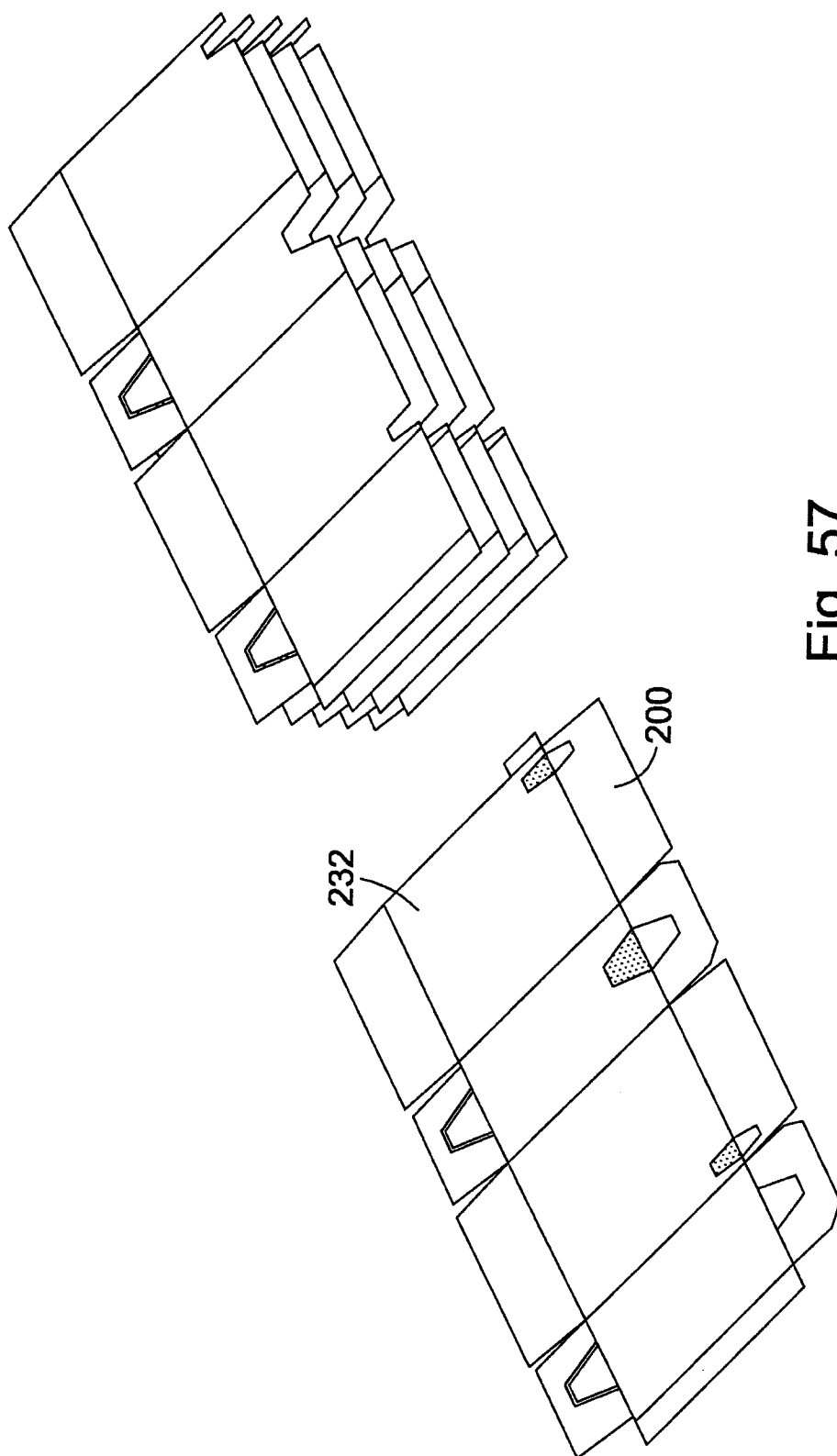


Fig. 52



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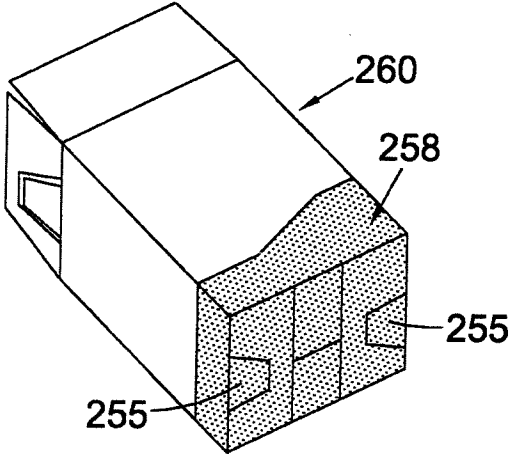


Fig. 58

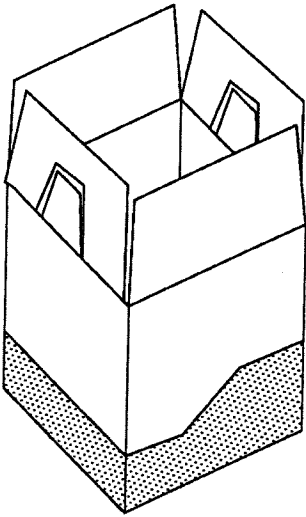


Fig. 59

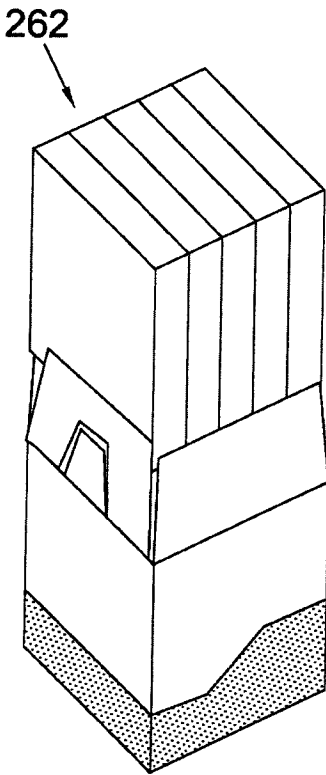


Fig. 60

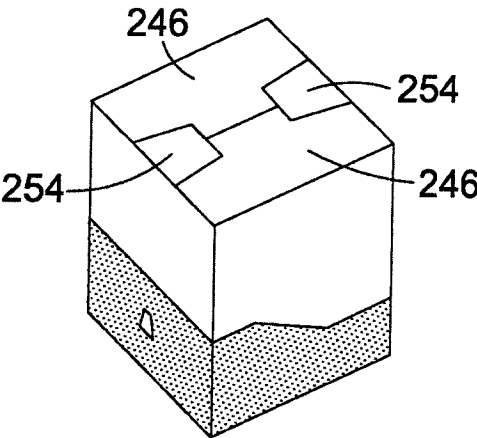


Fig. 61

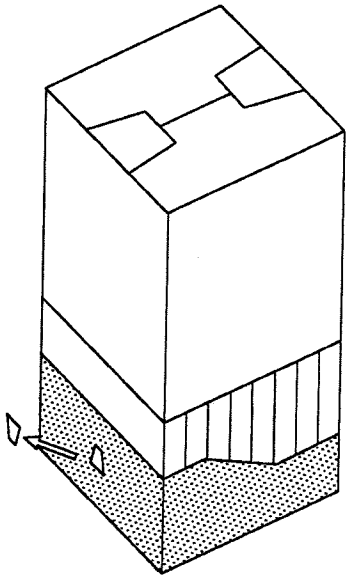


Fig. 62

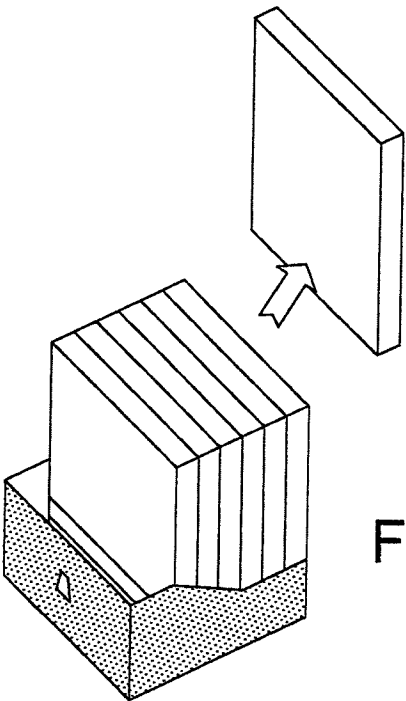
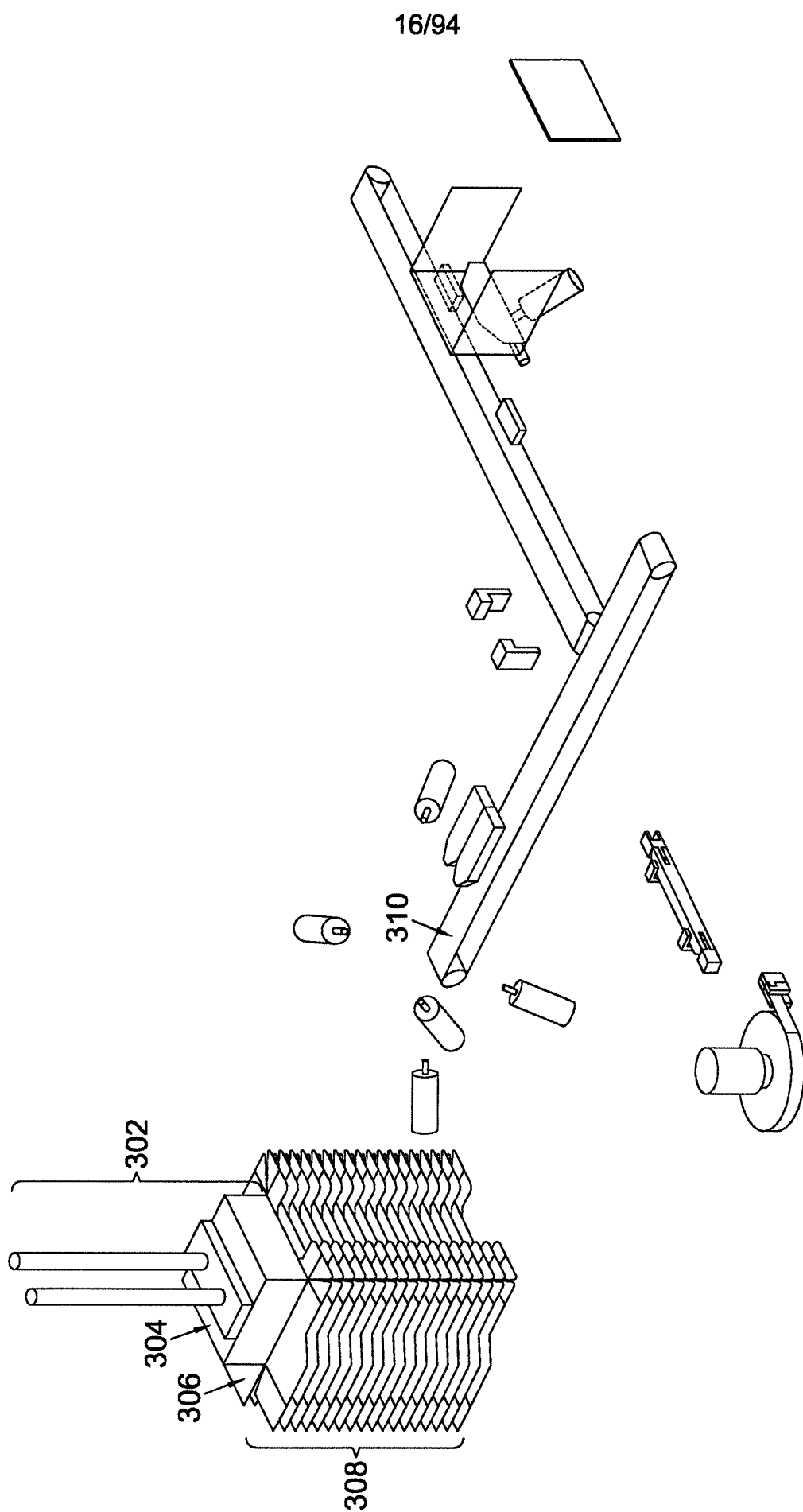


Fig. 63



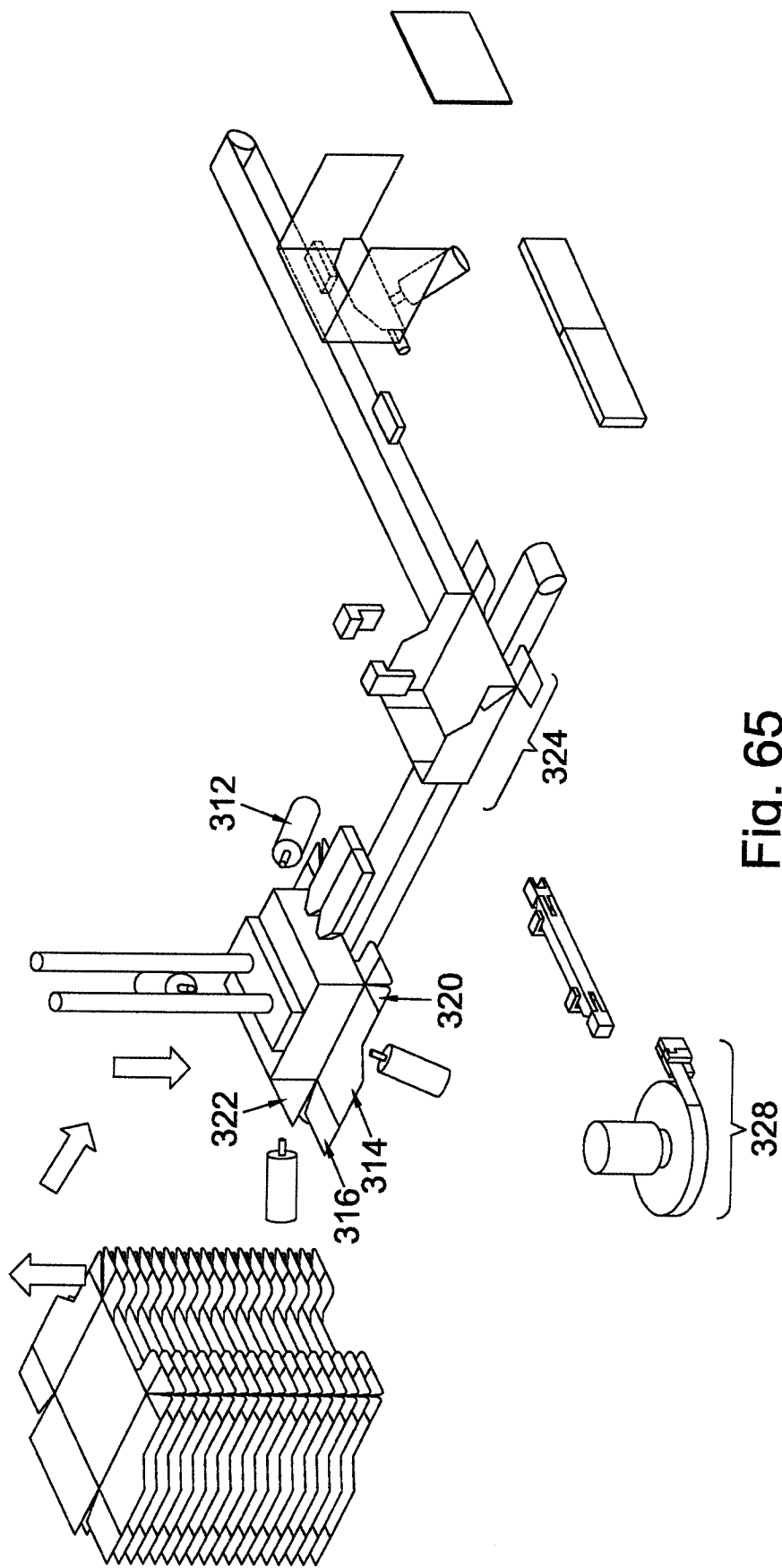


Fig. 65

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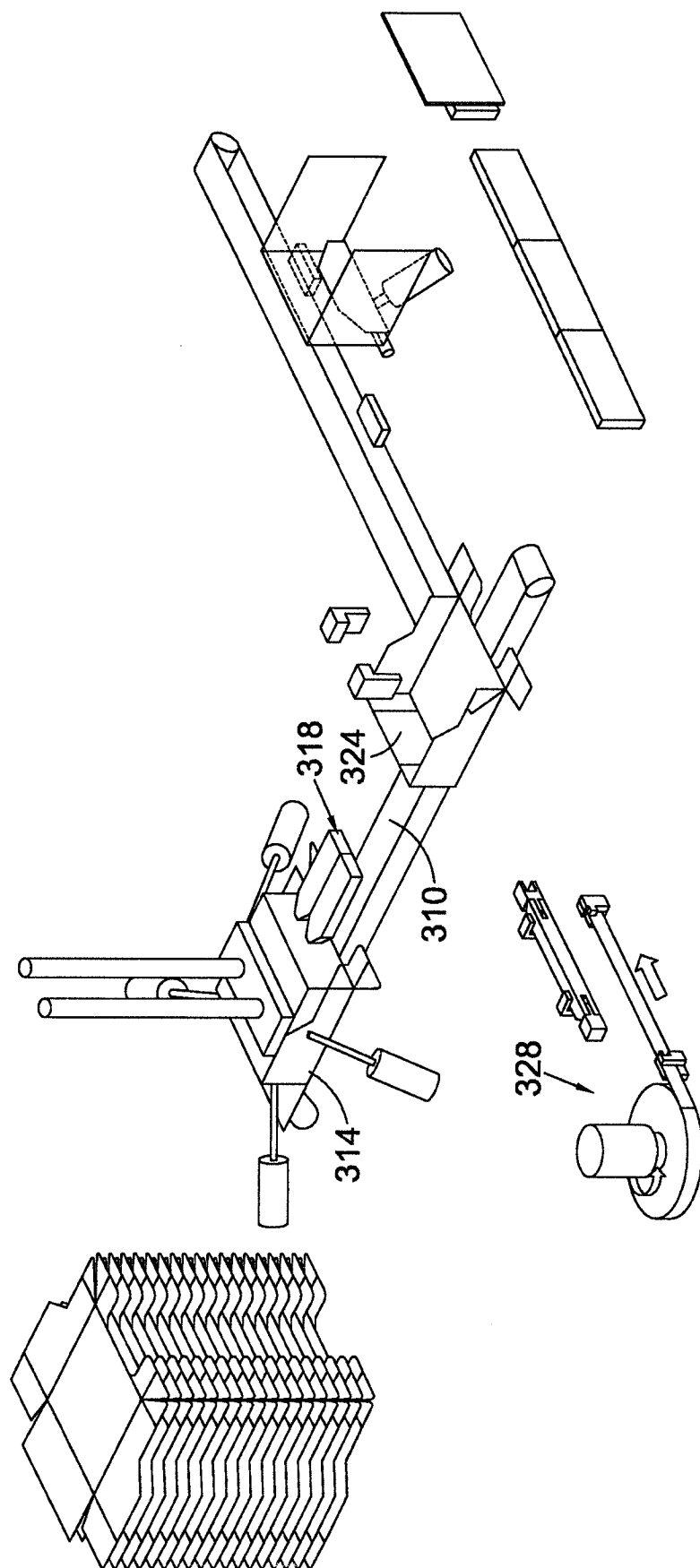


Fig. 66

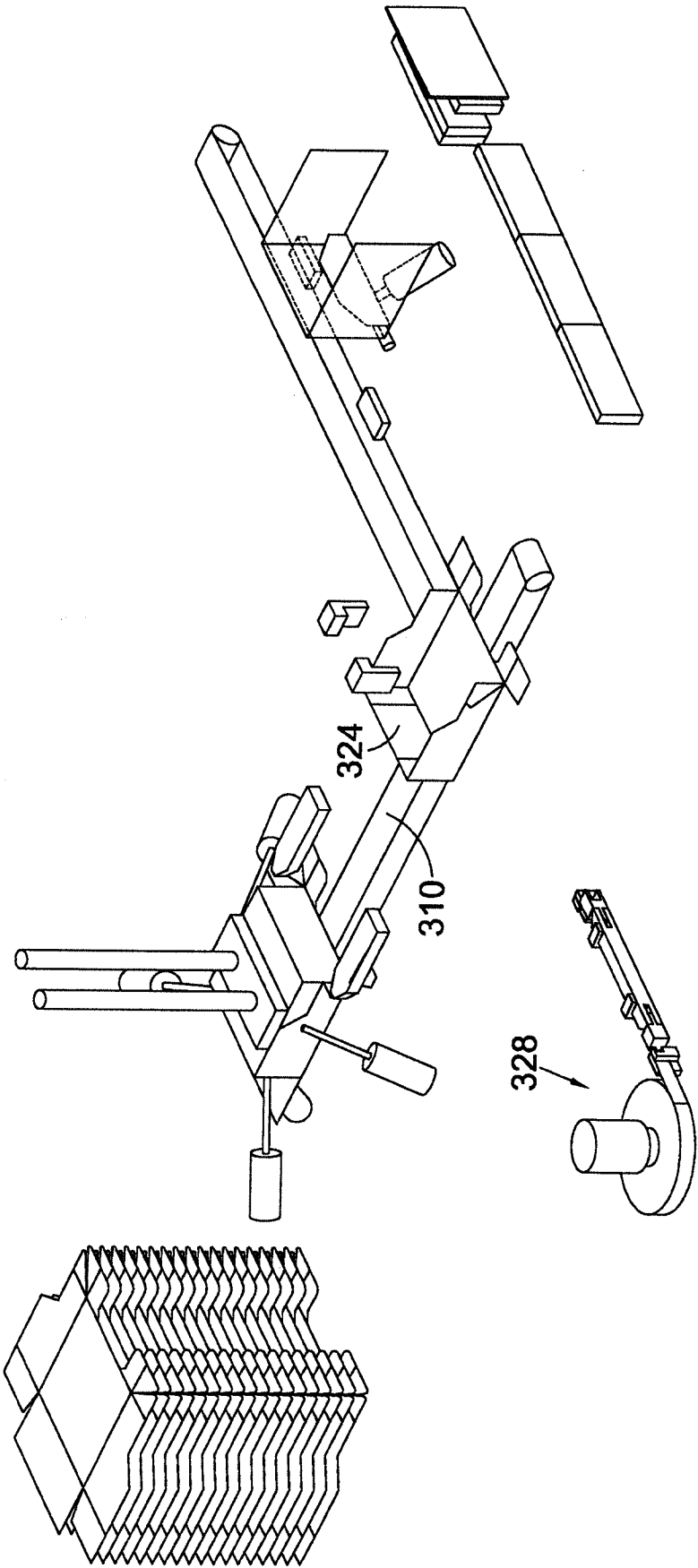


Fig. 67

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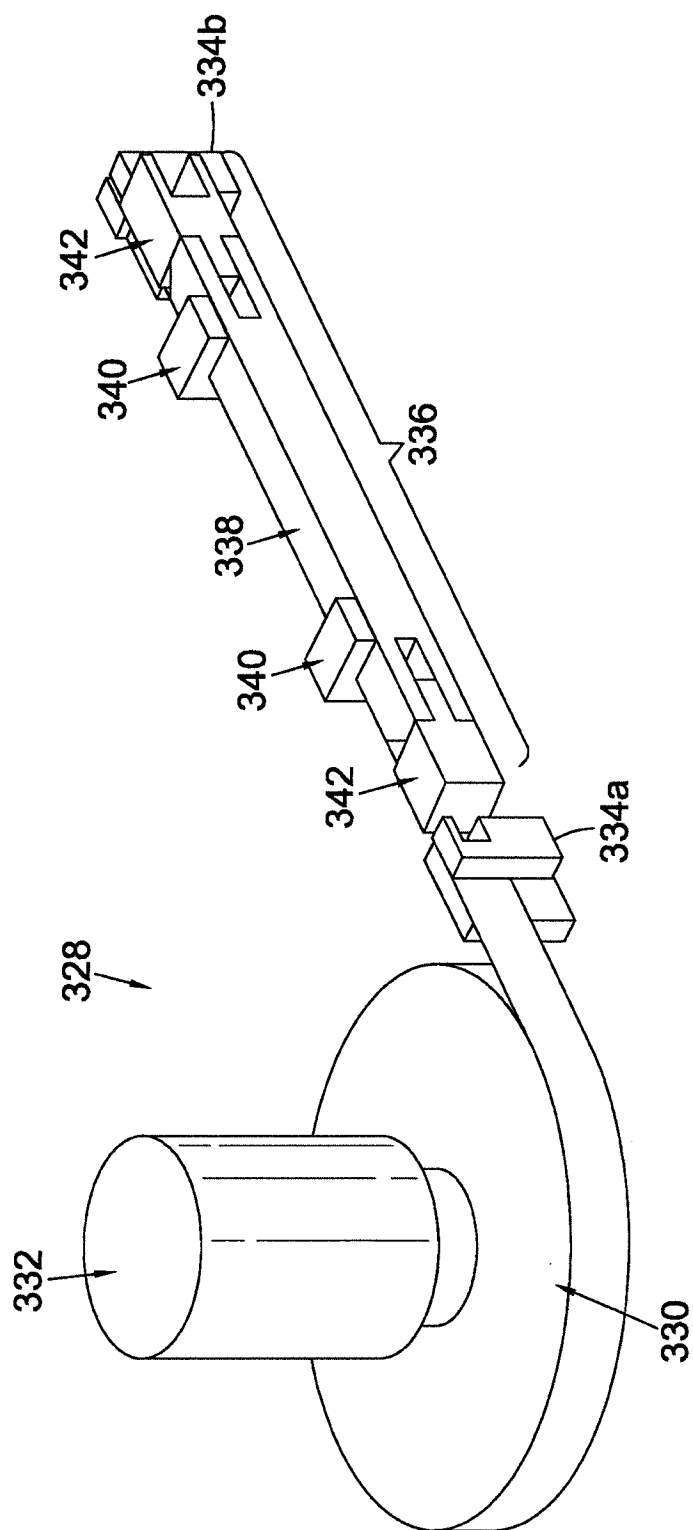


Fig. 68

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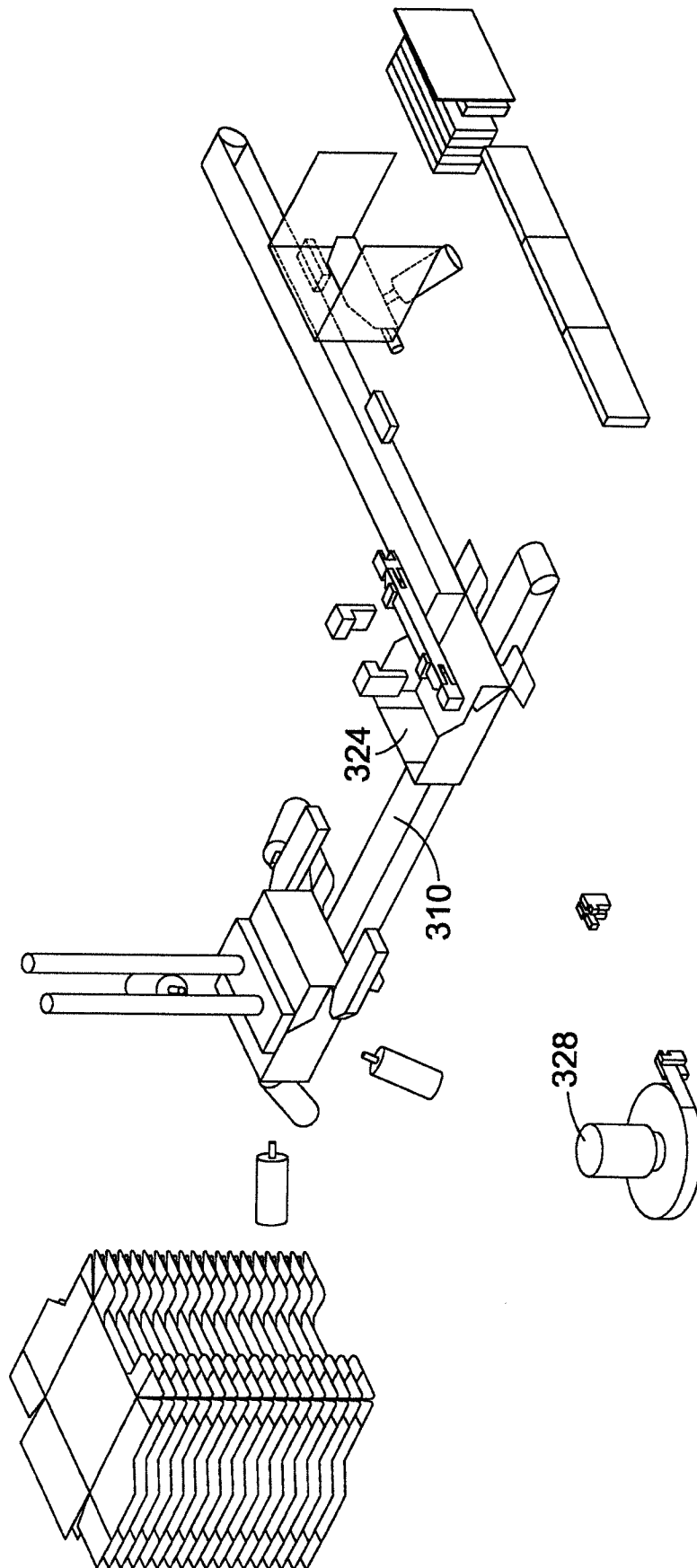


Fig. 69

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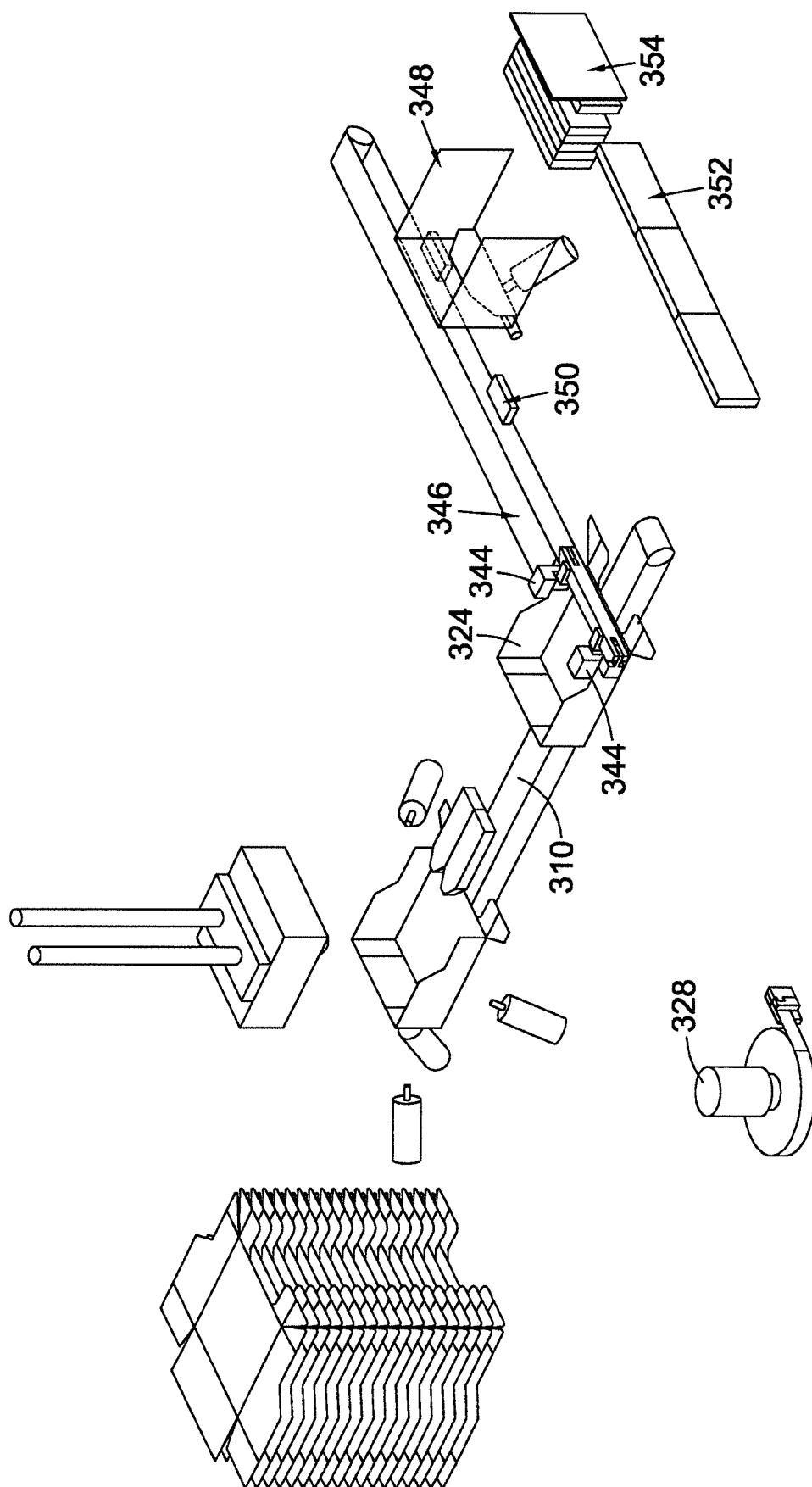


Fig. 70

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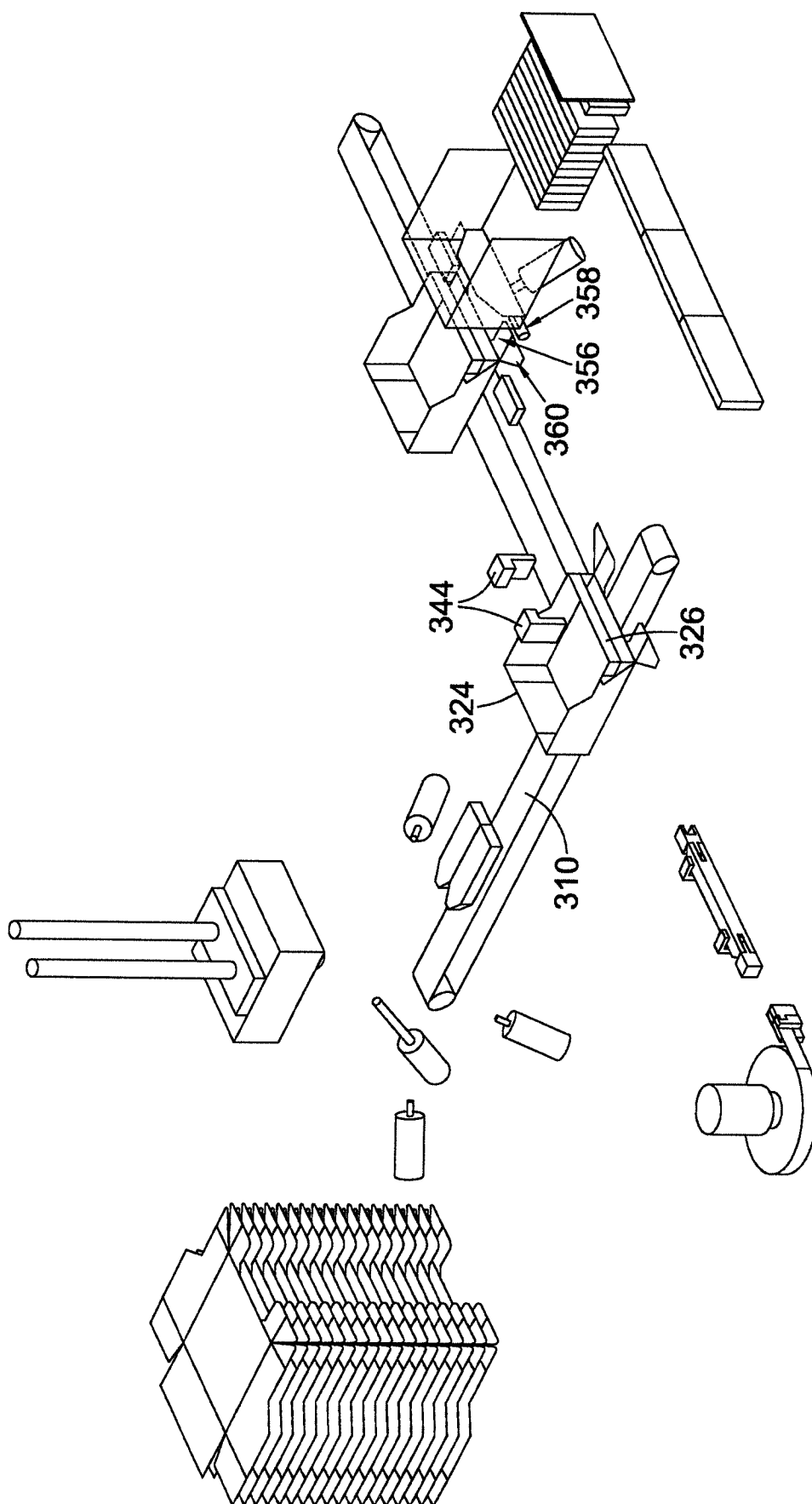


Fig. 71

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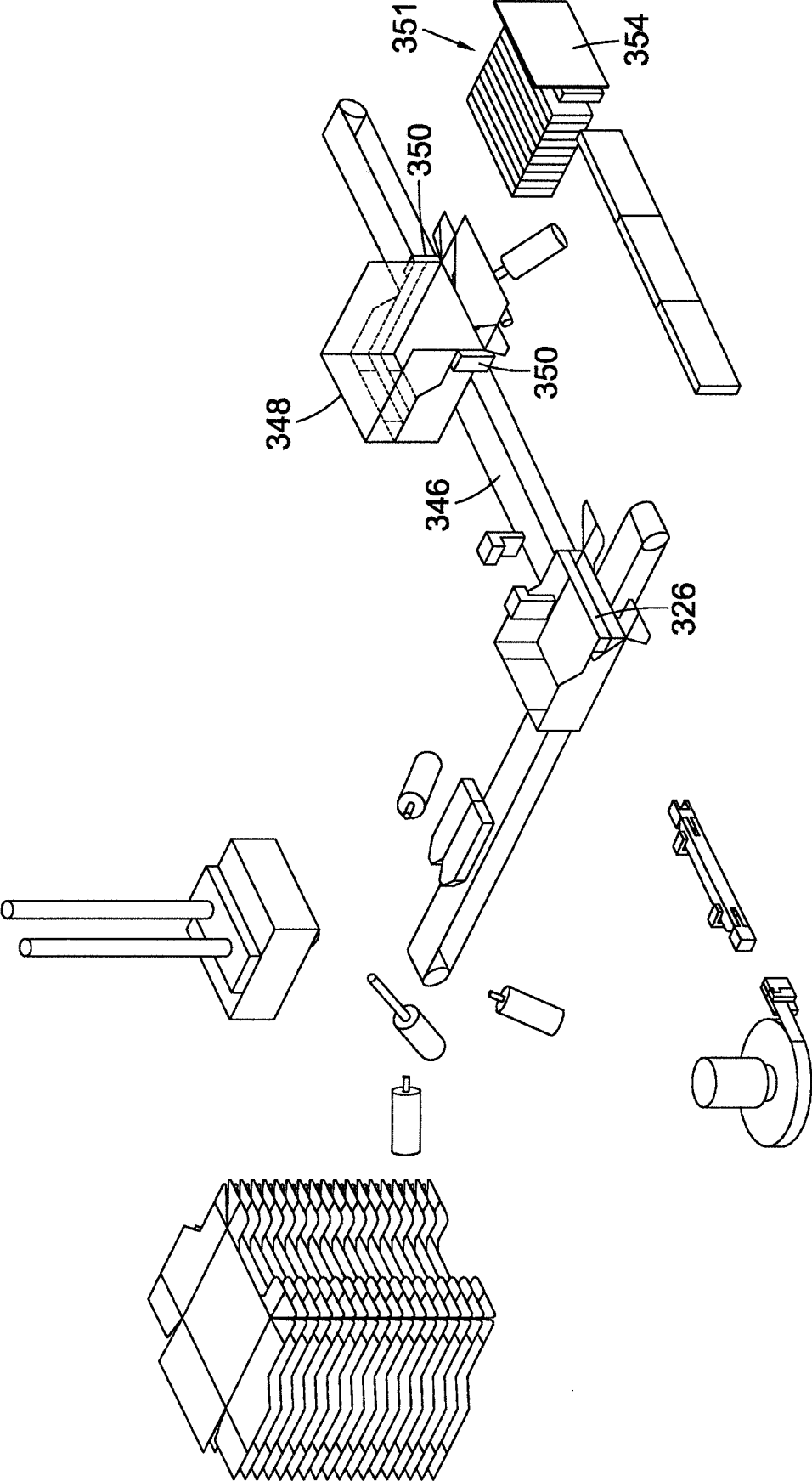


Fig. 72

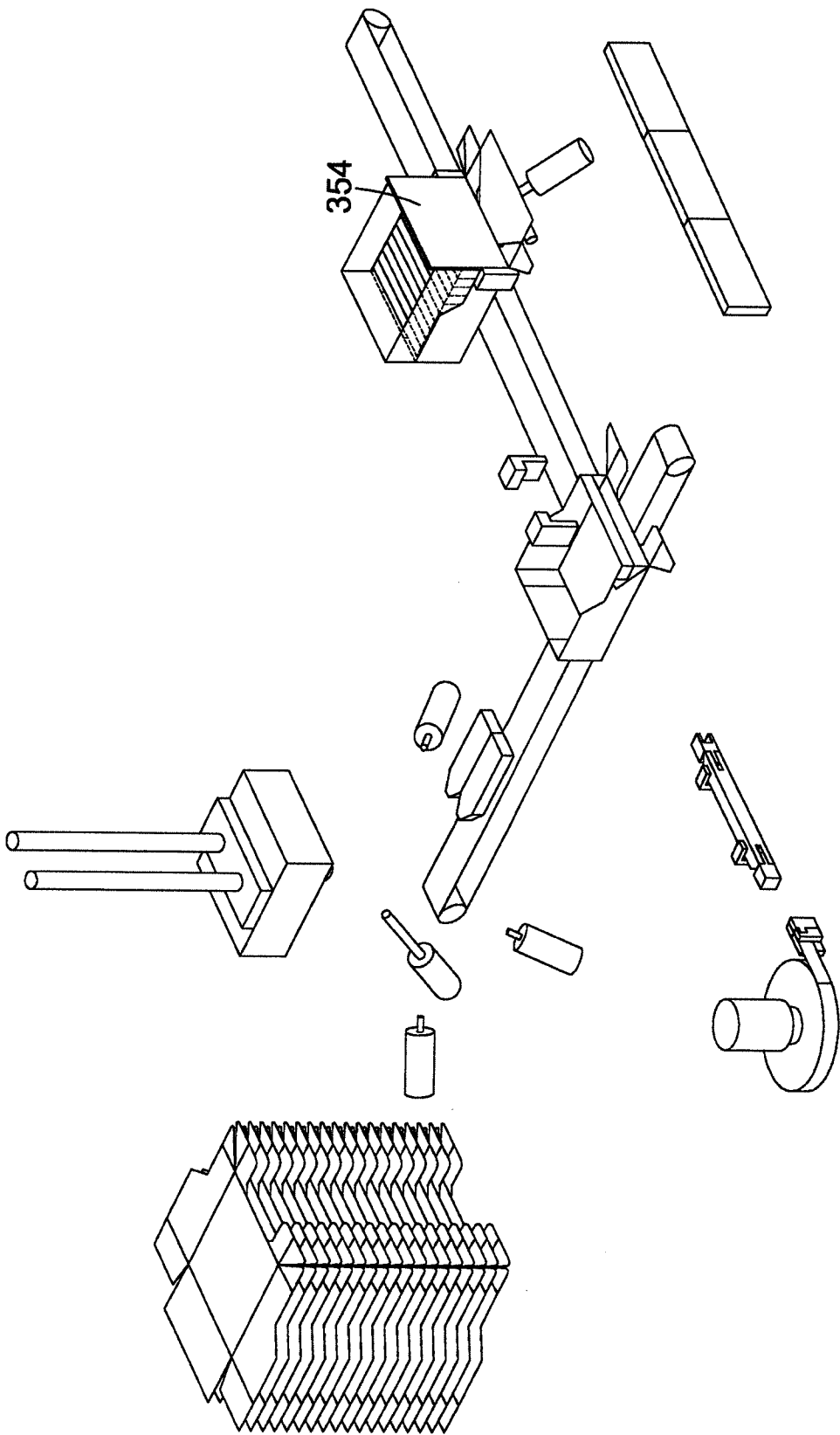


Fig. 73

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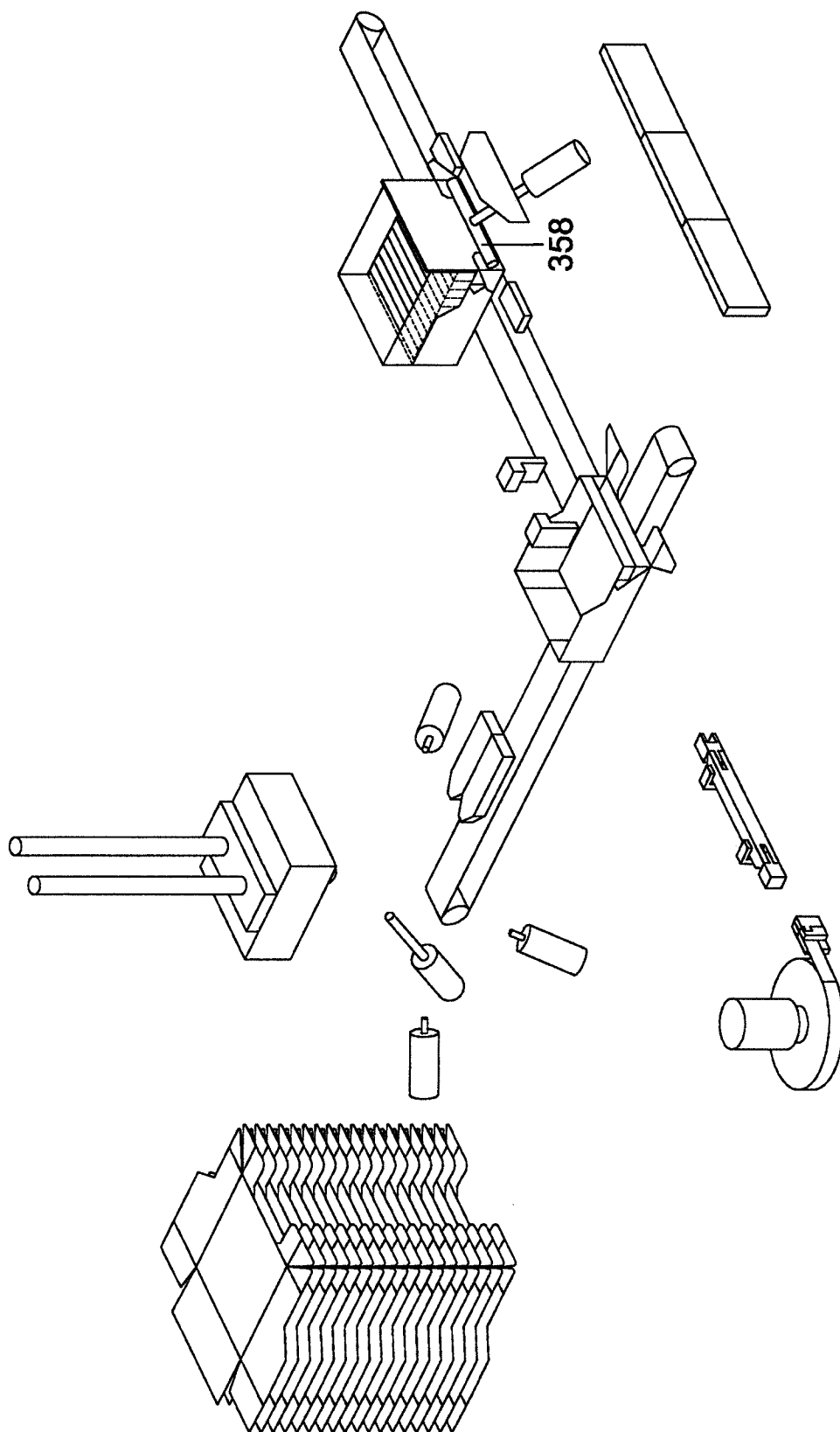


Fig. 74

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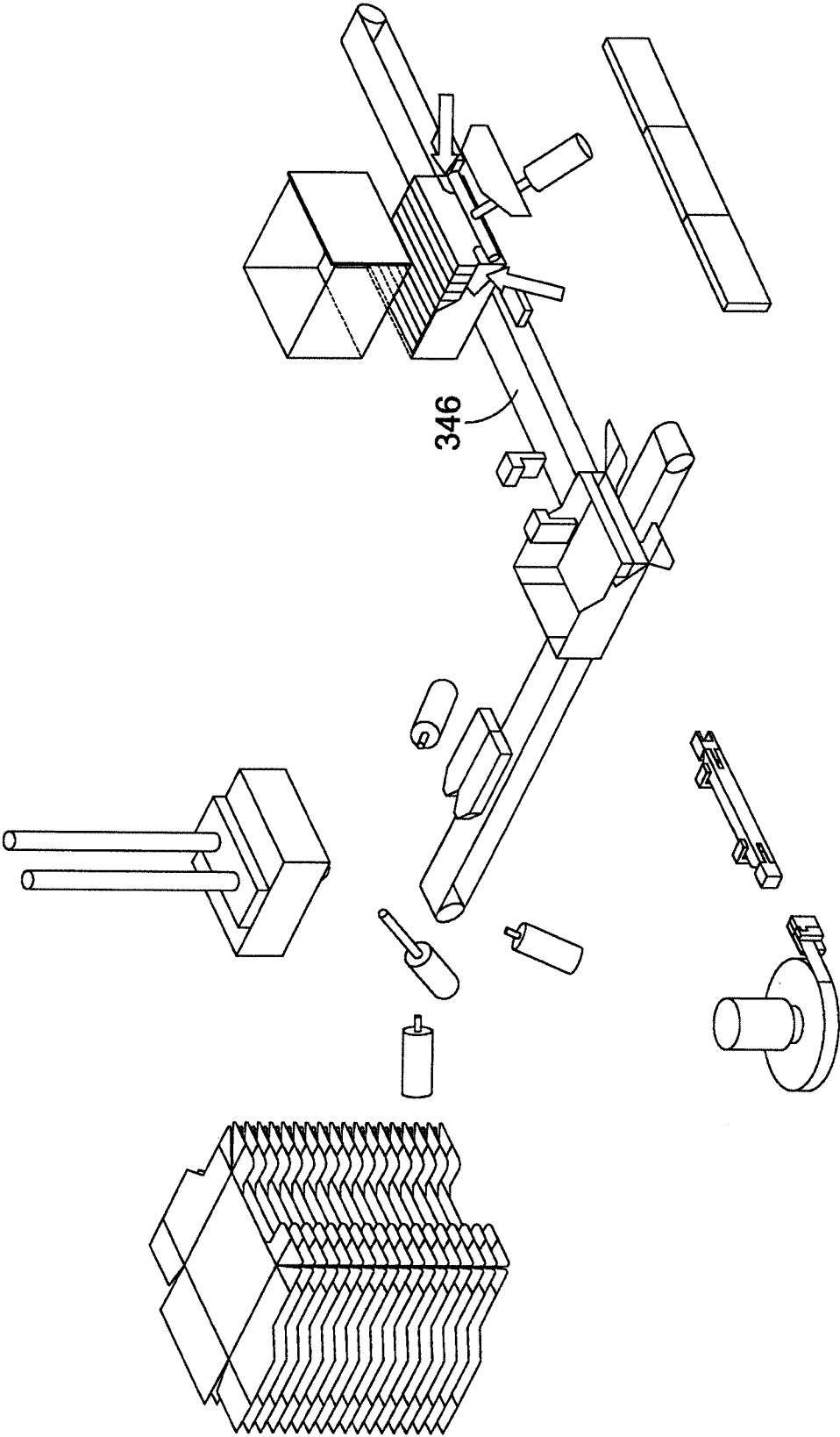


Fig. 75

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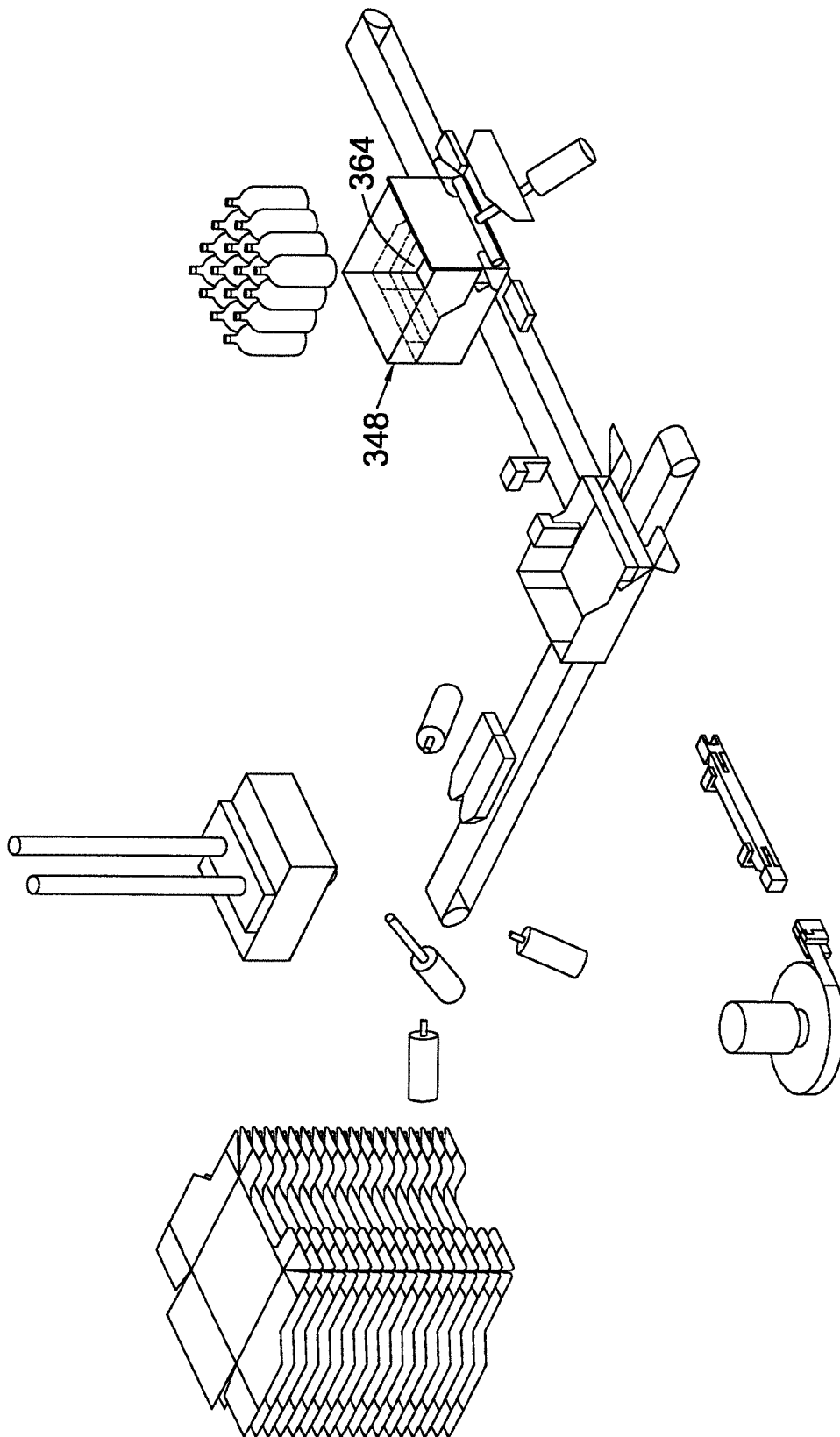


Fig. 77

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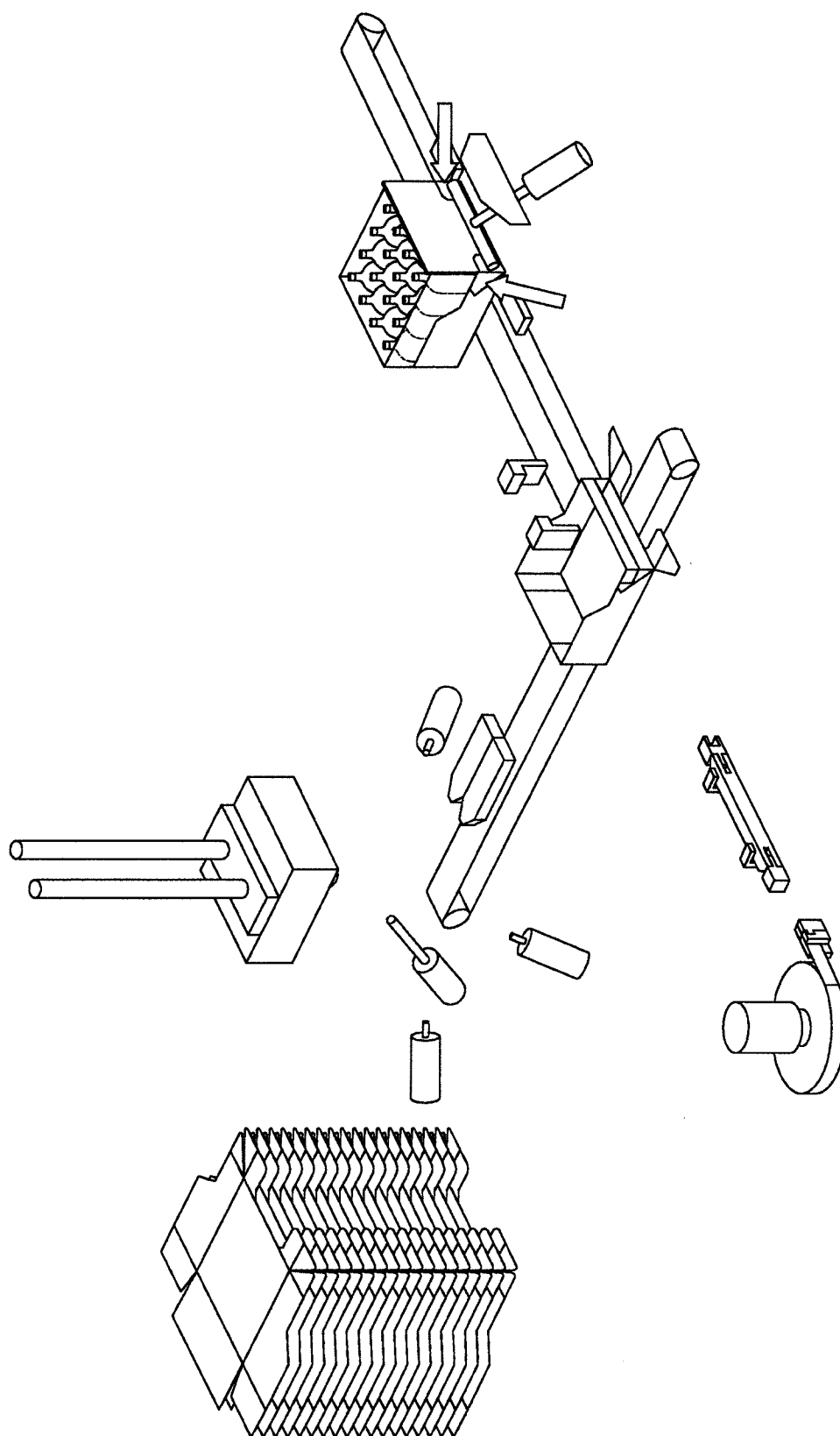


Fig. 78

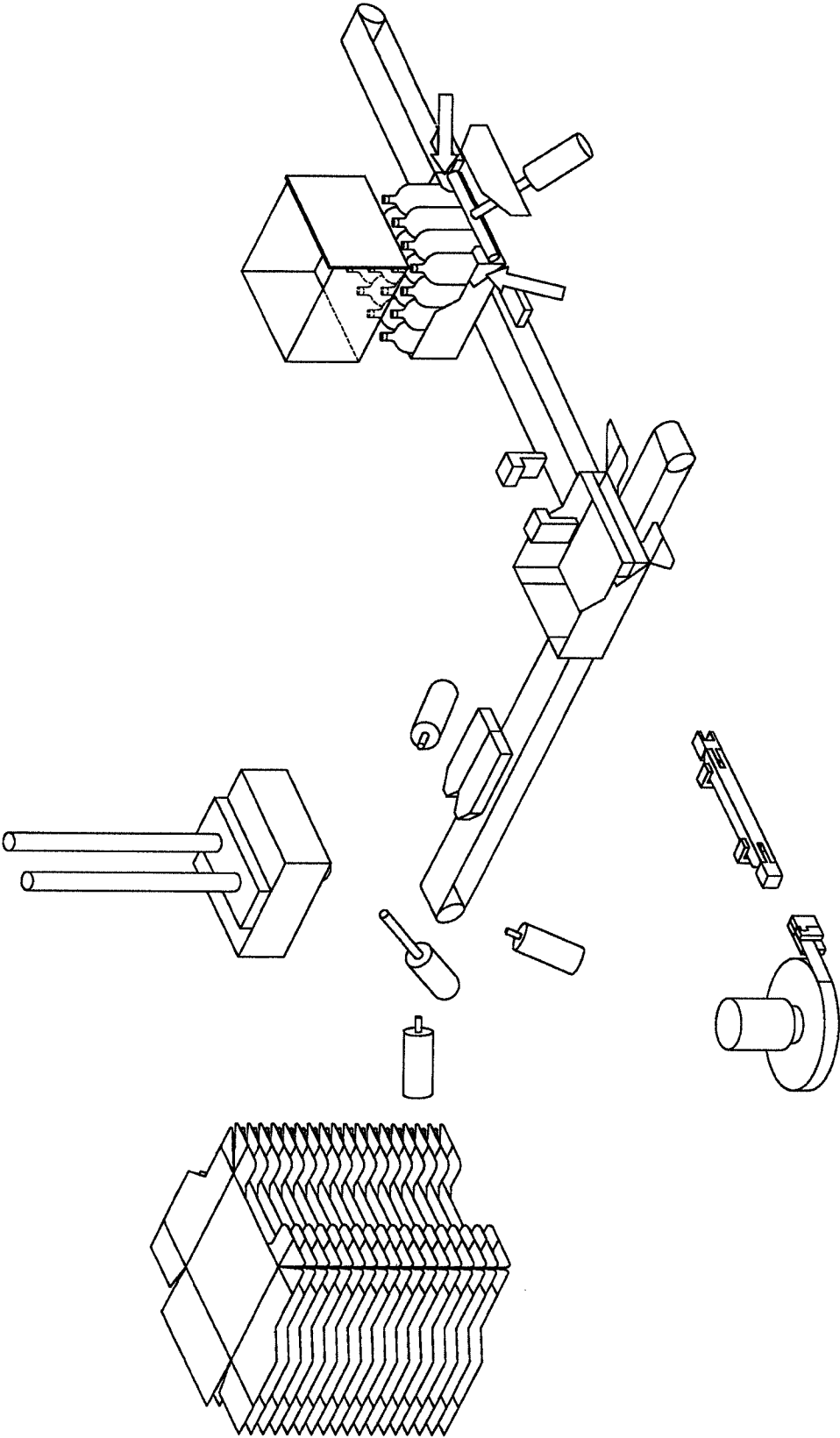


Fig. 79

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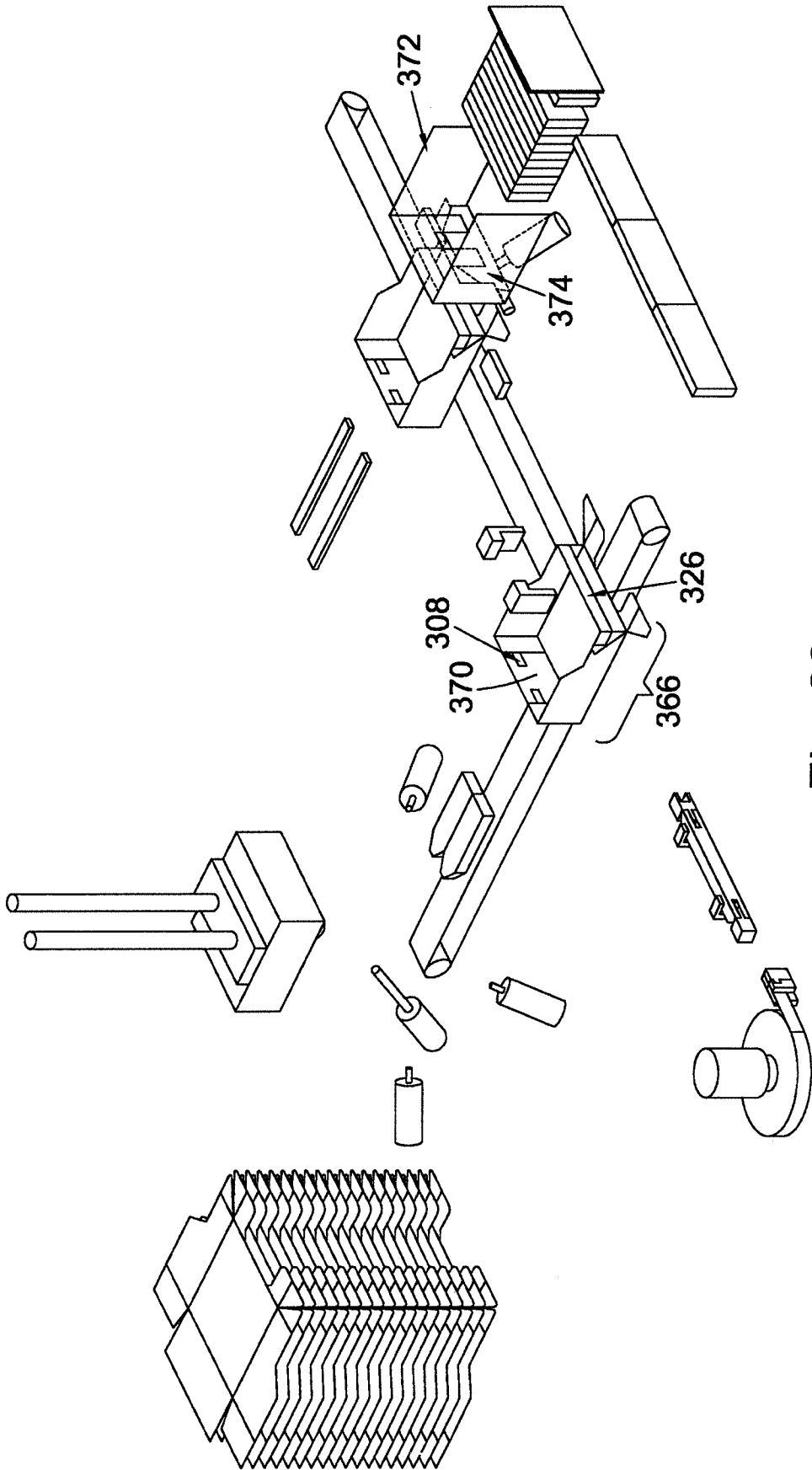


Fig. 80

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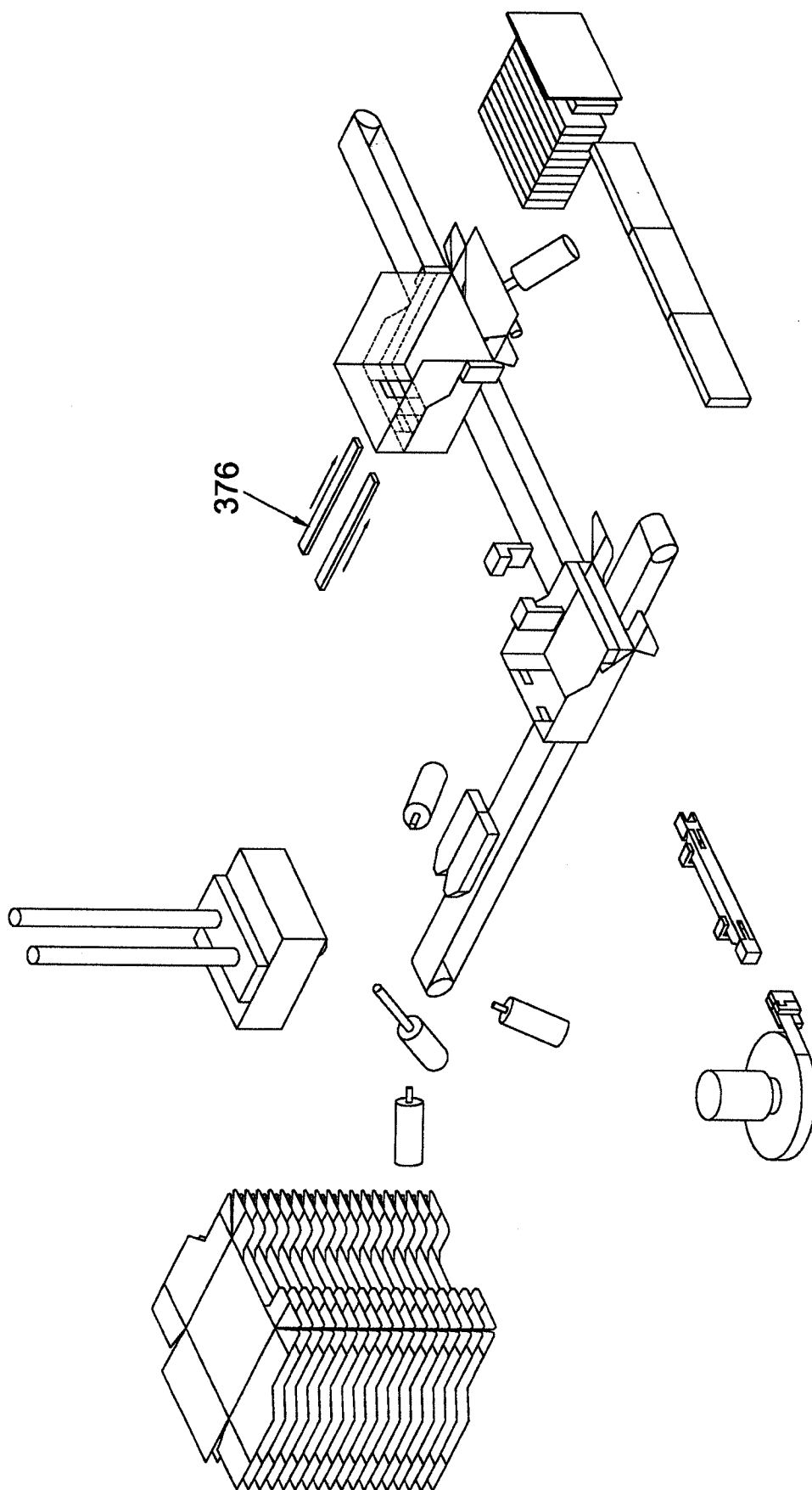


Fig. 81

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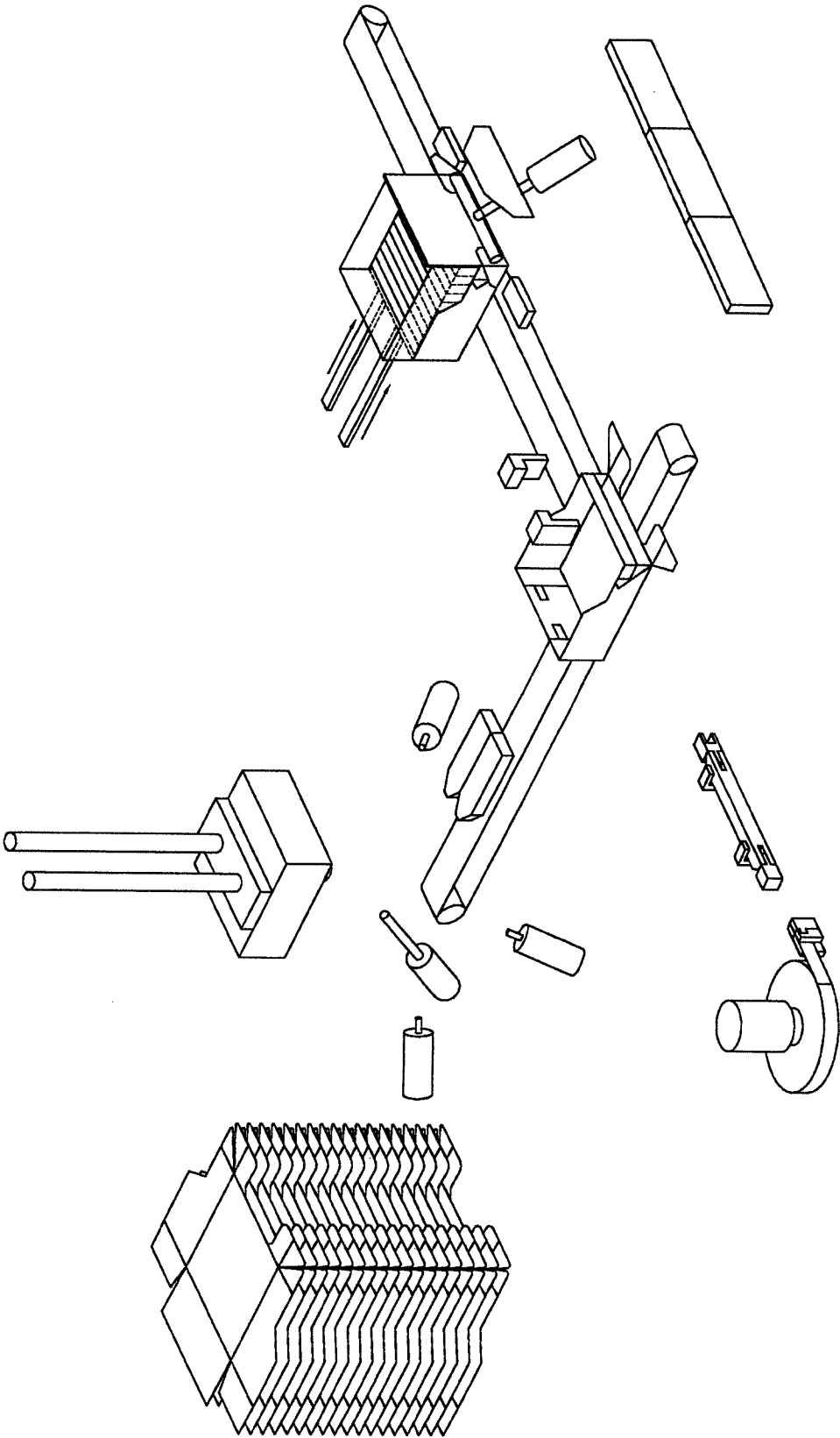


Fig. 83

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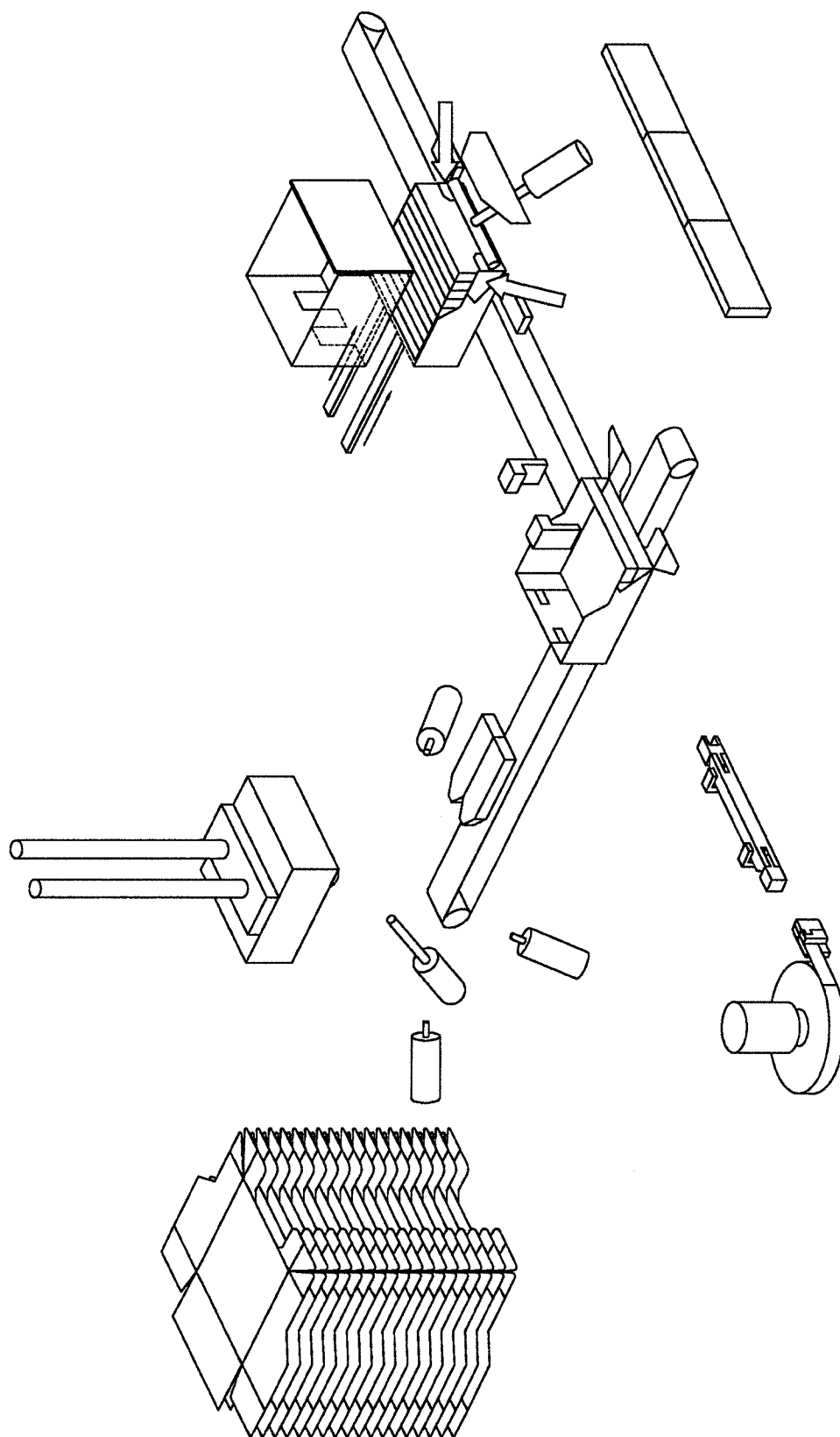


Fig. 84

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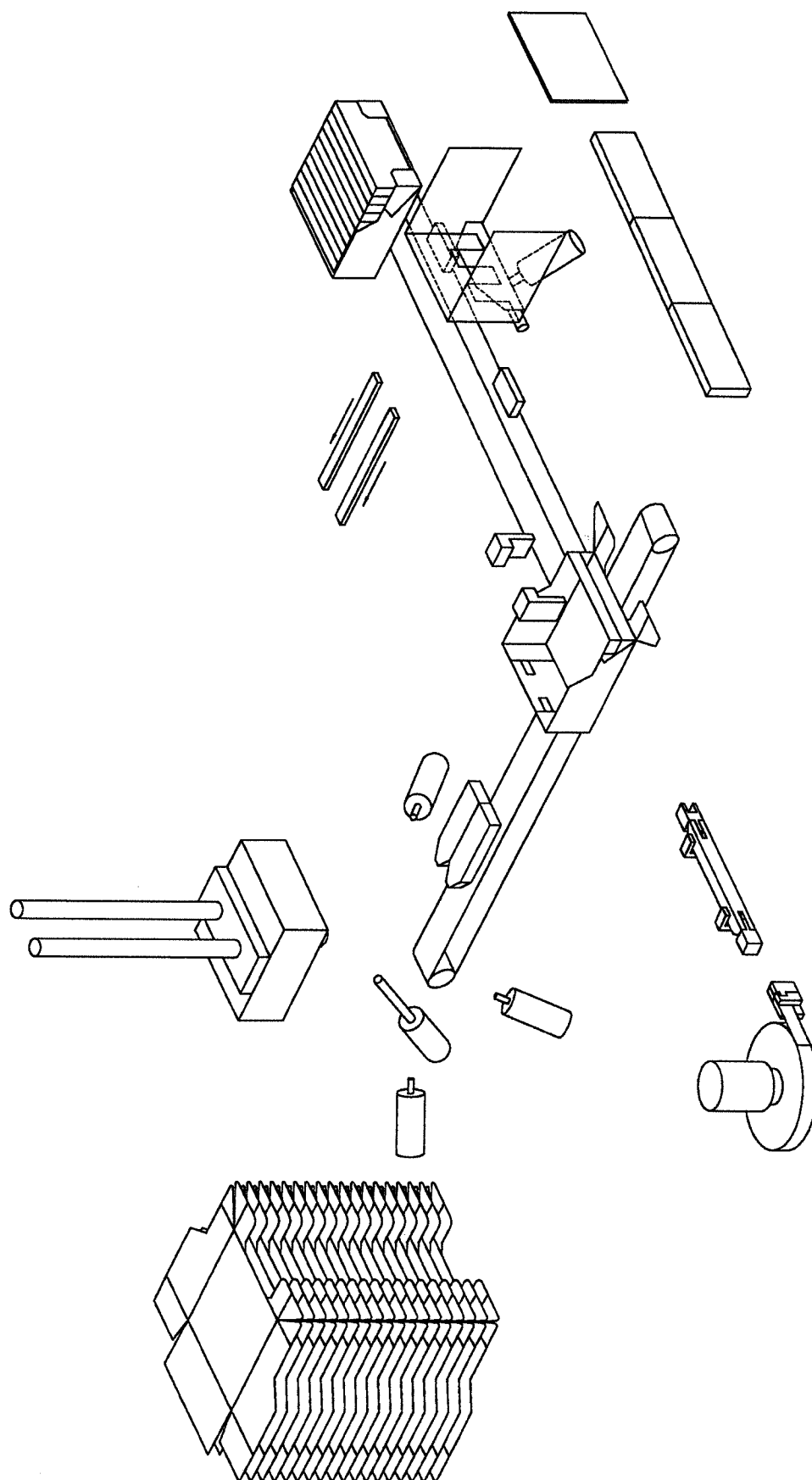


Fig. 85

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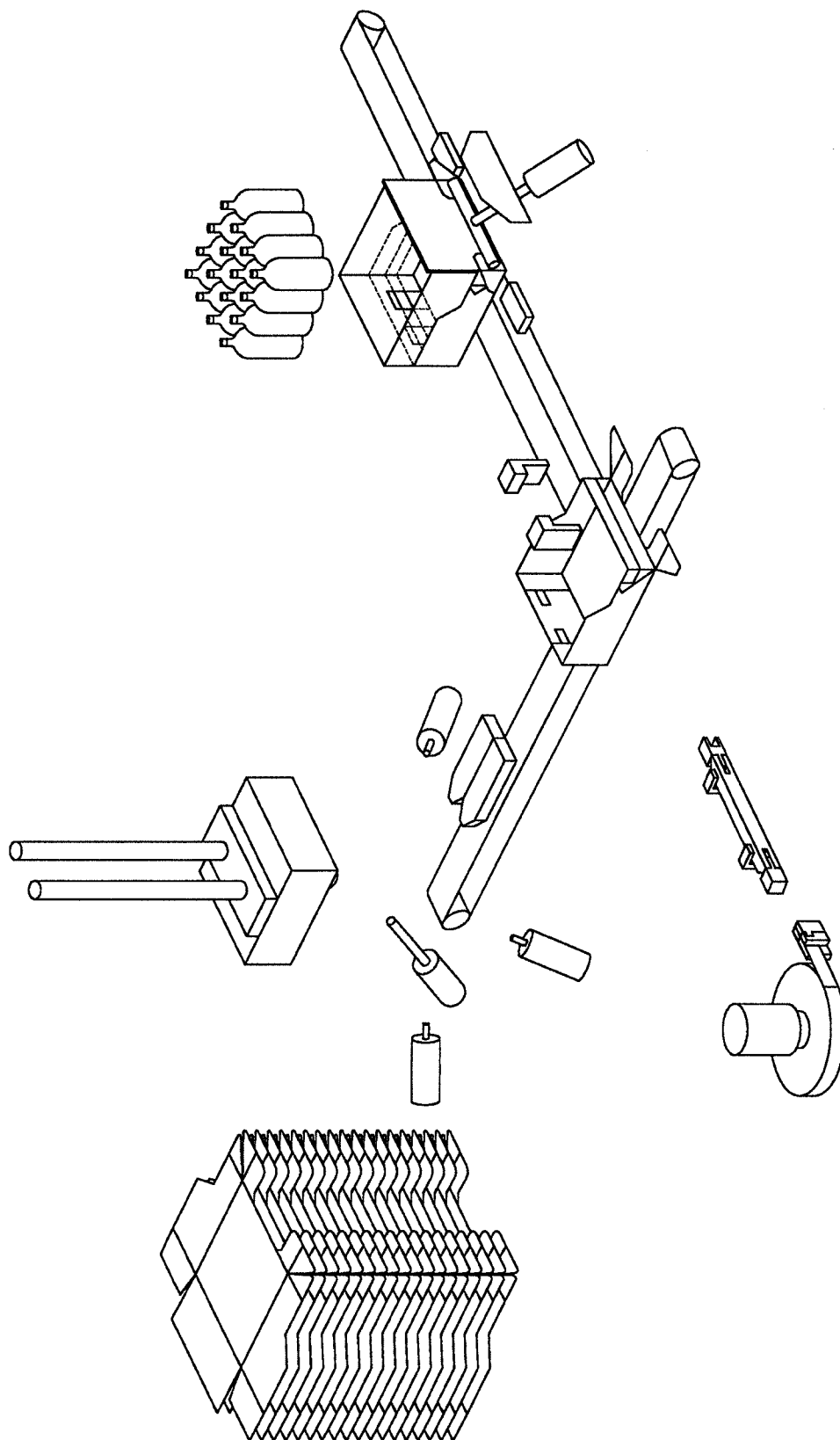


Fig. 86

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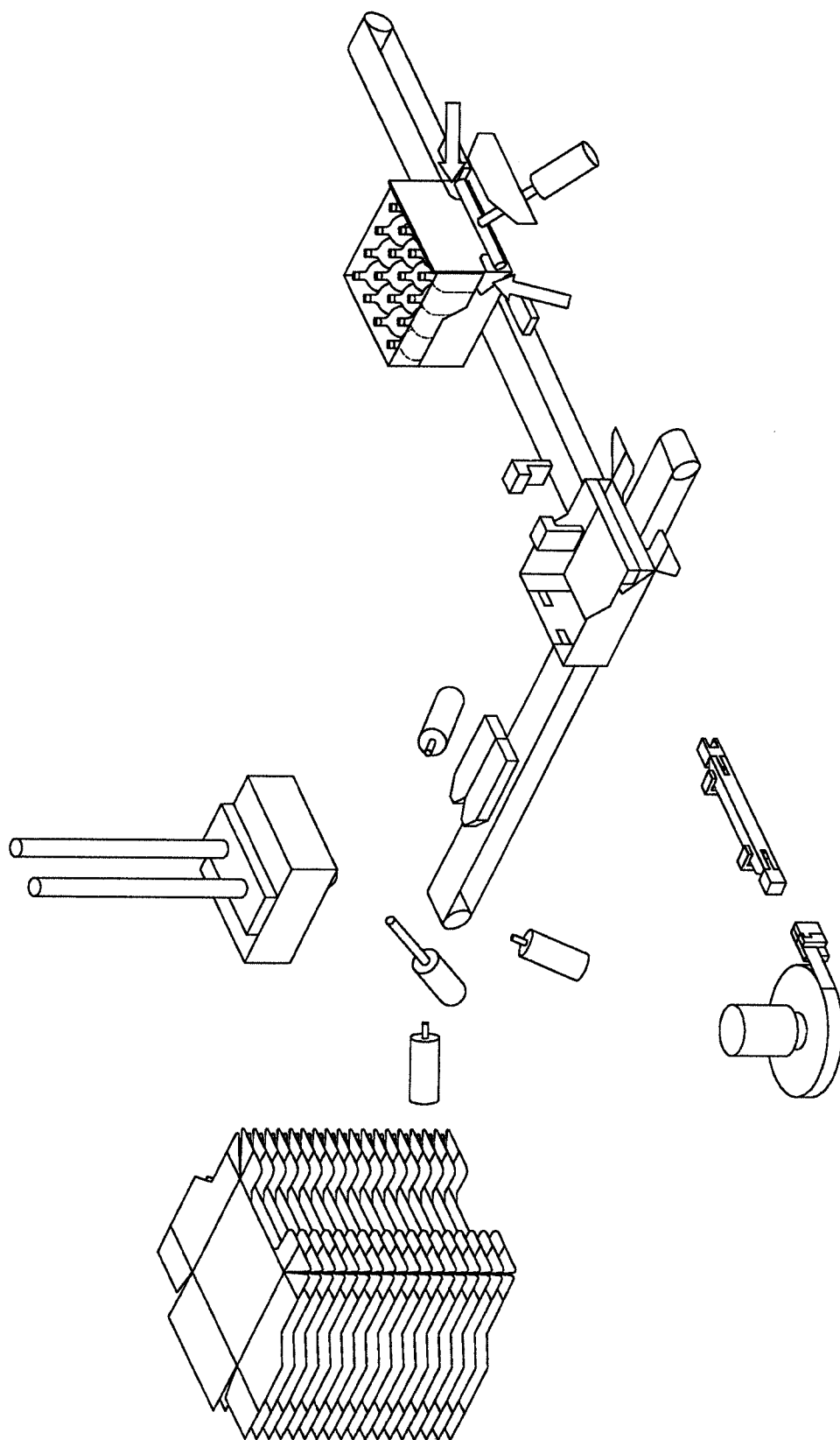


Fig. 87

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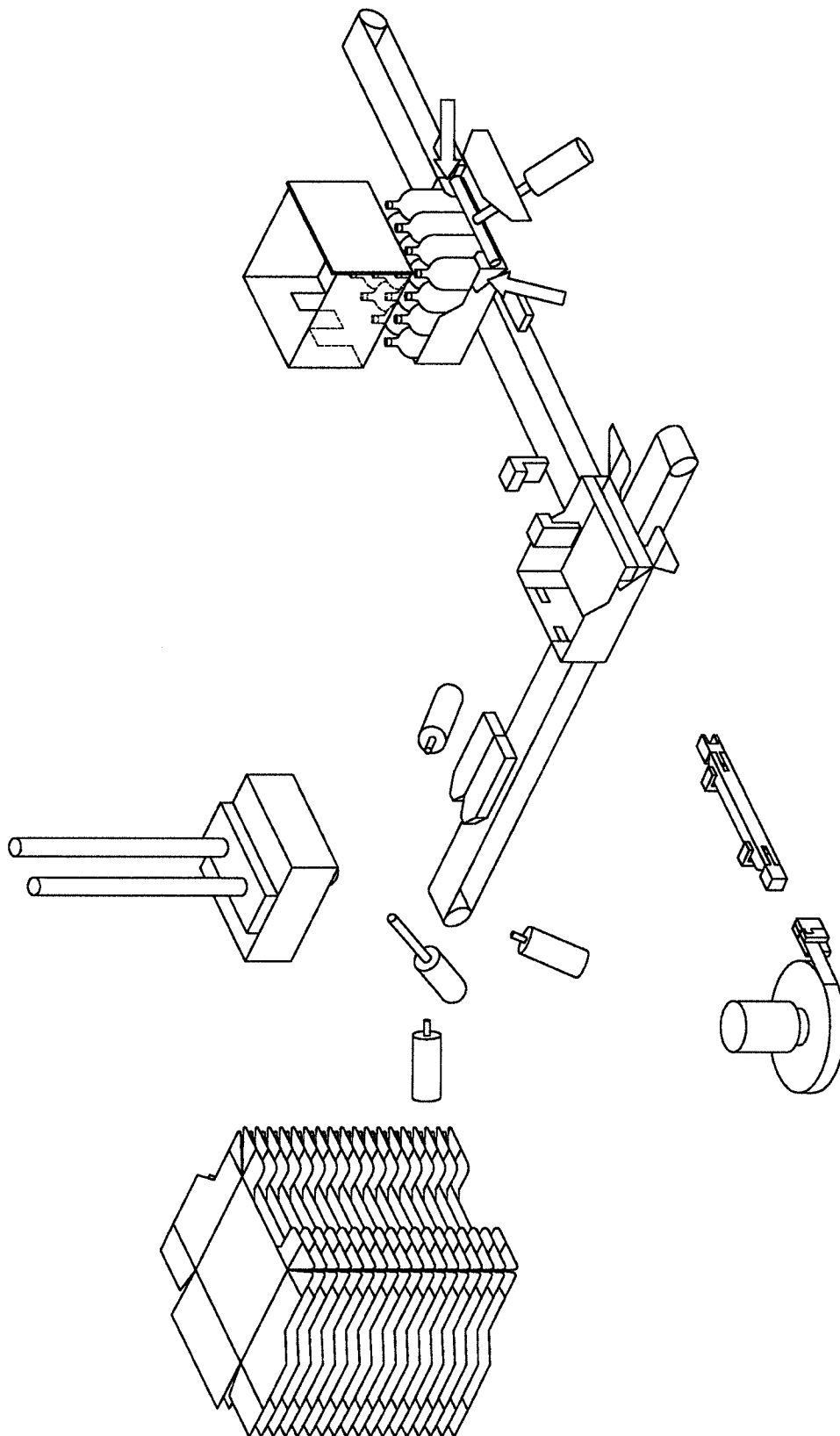
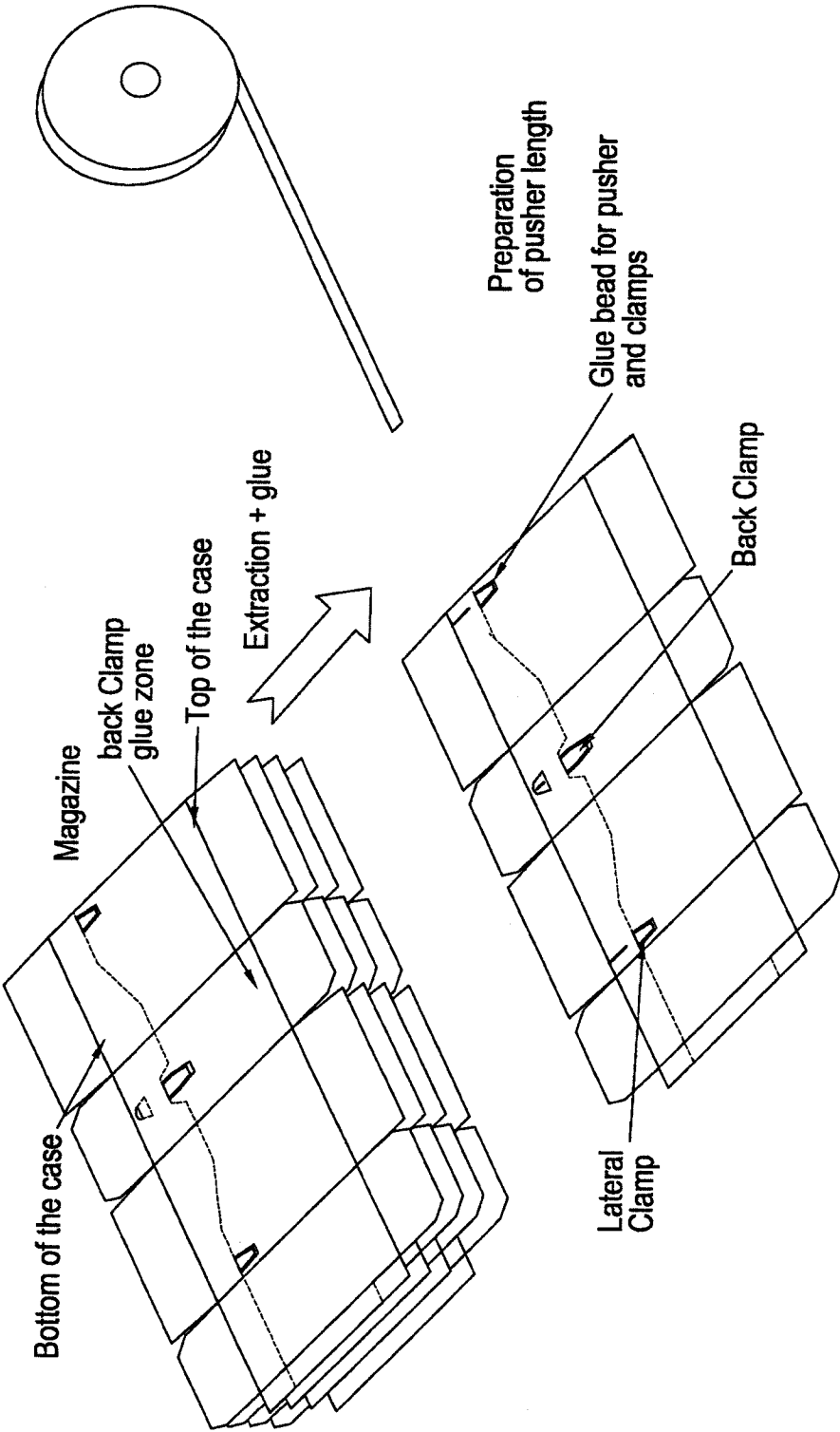


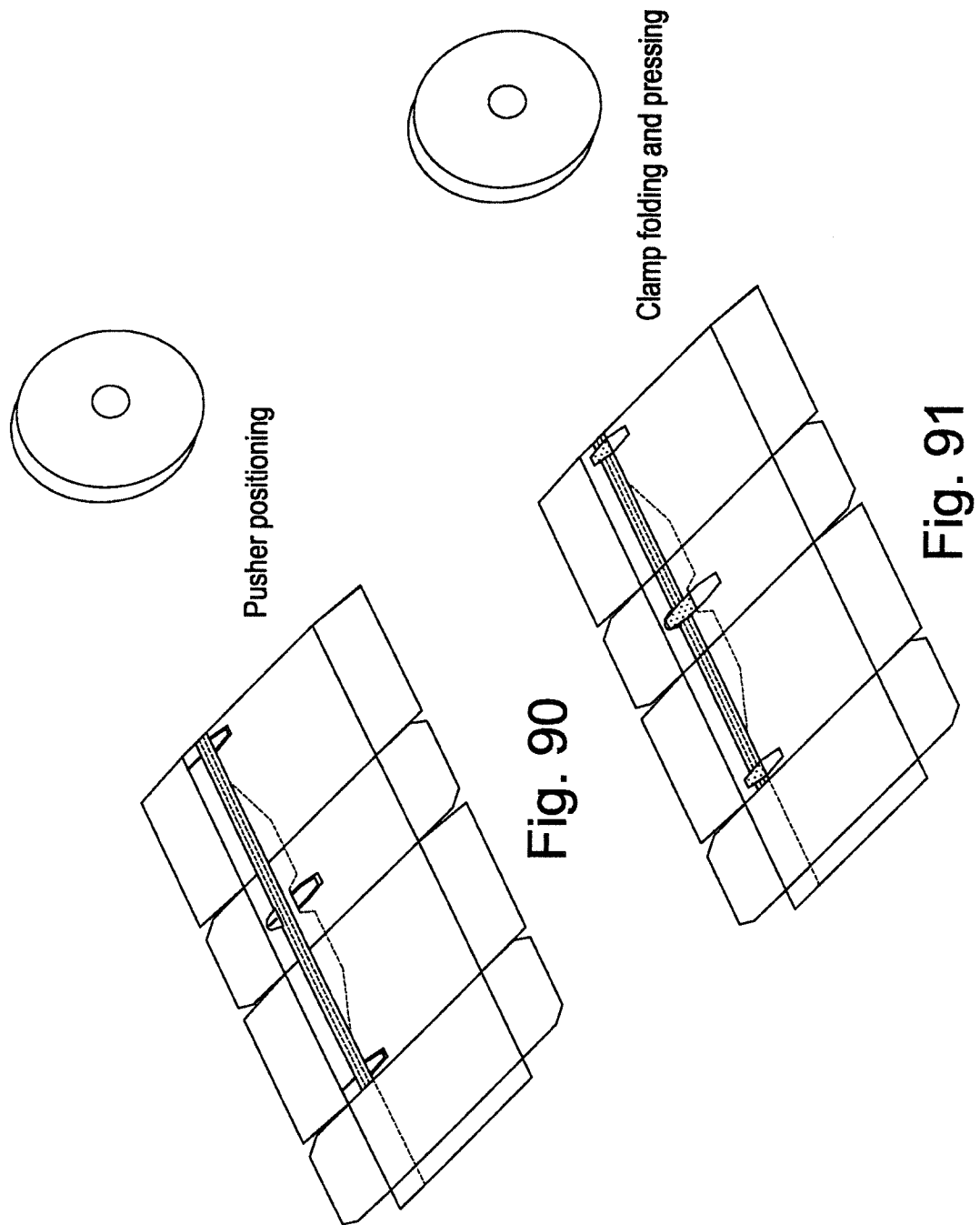
Fig. 88

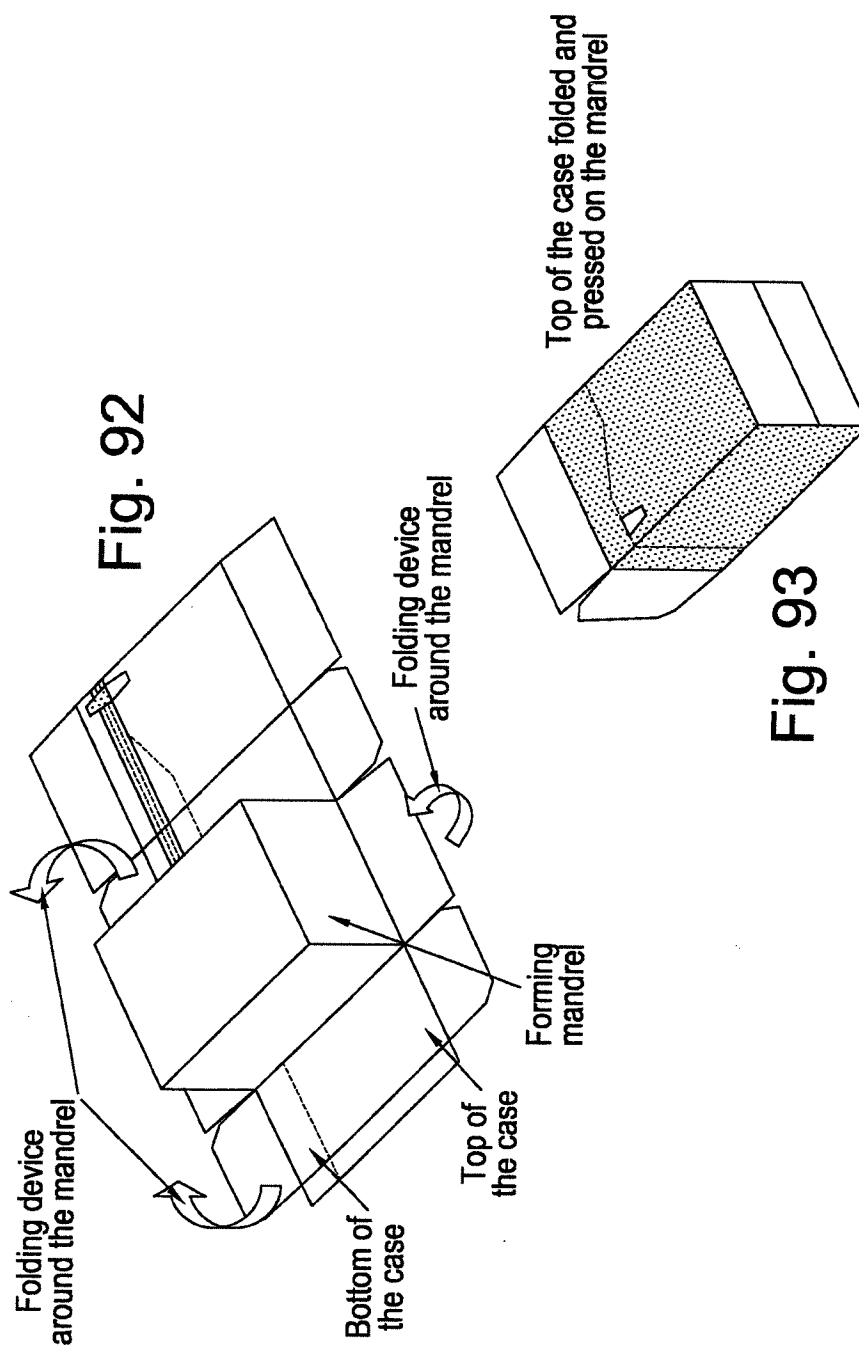


To facilitate the filling of the "one piece case + pusher" it is better to close the top of the case and fill the case by the bottom with products upside down

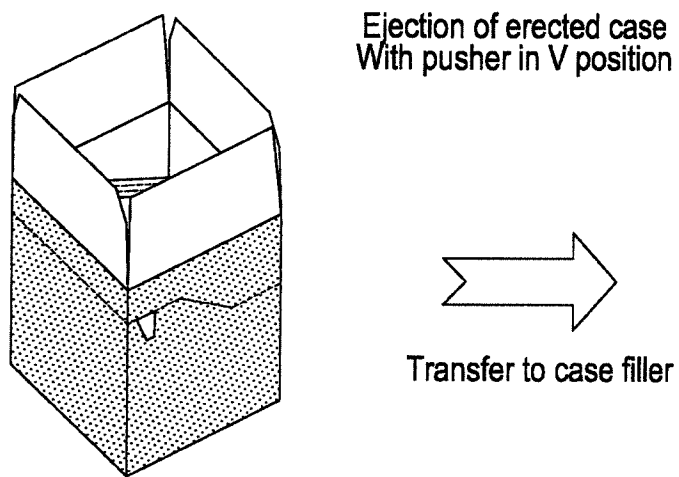
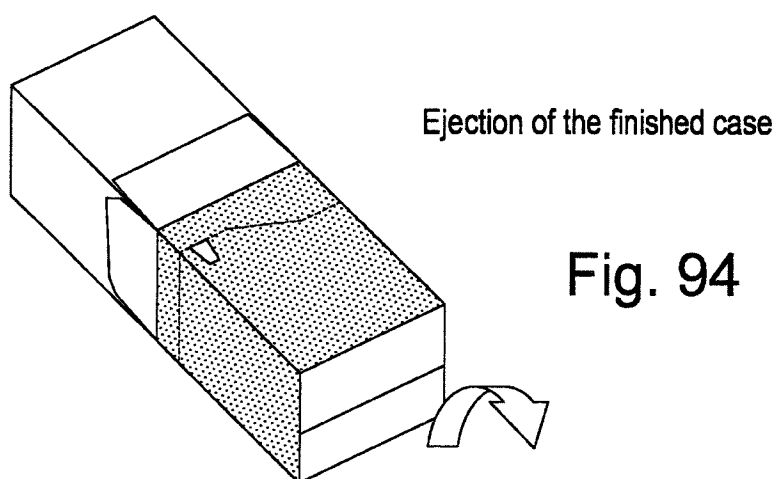
Fig. 89

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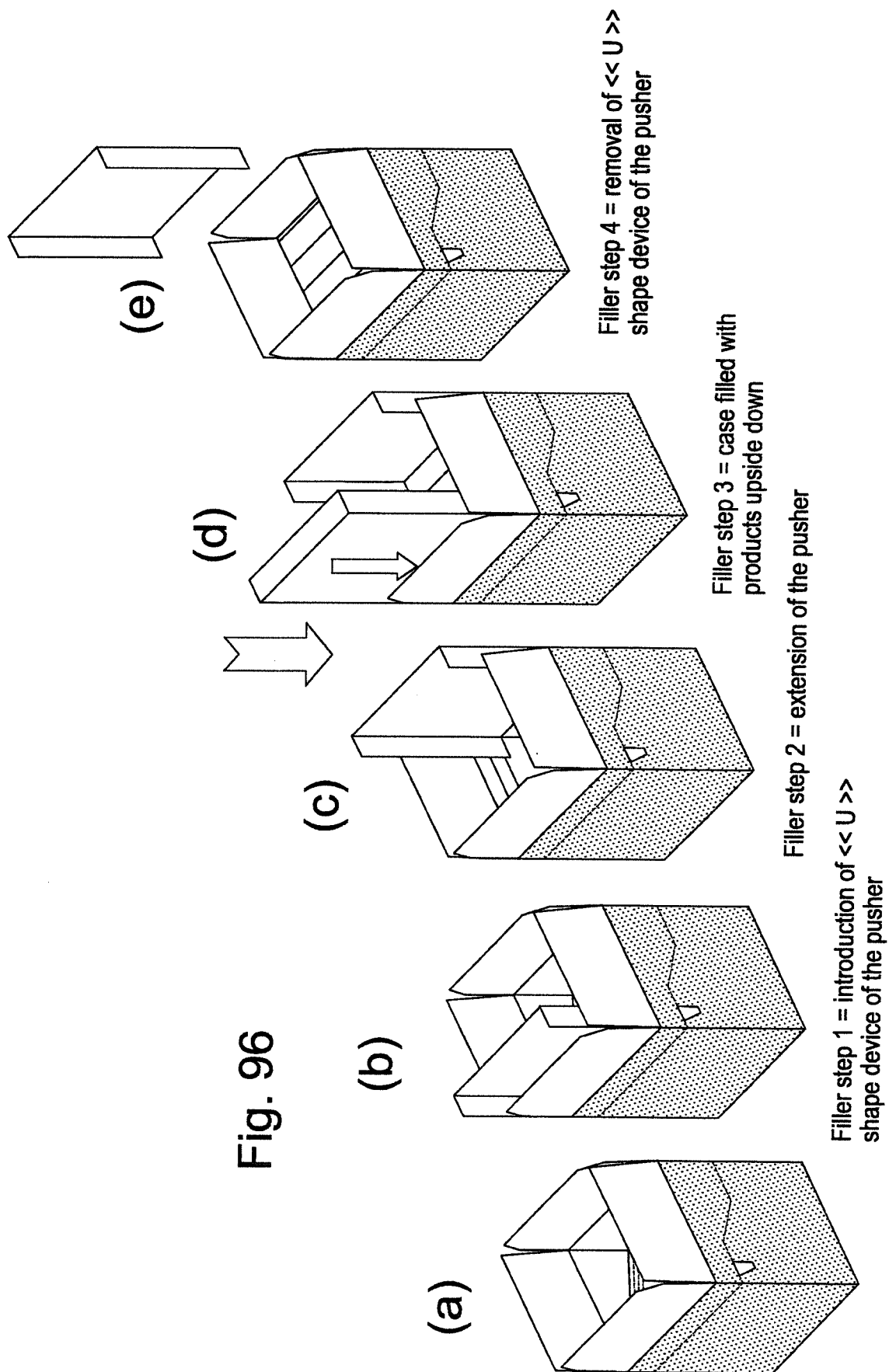




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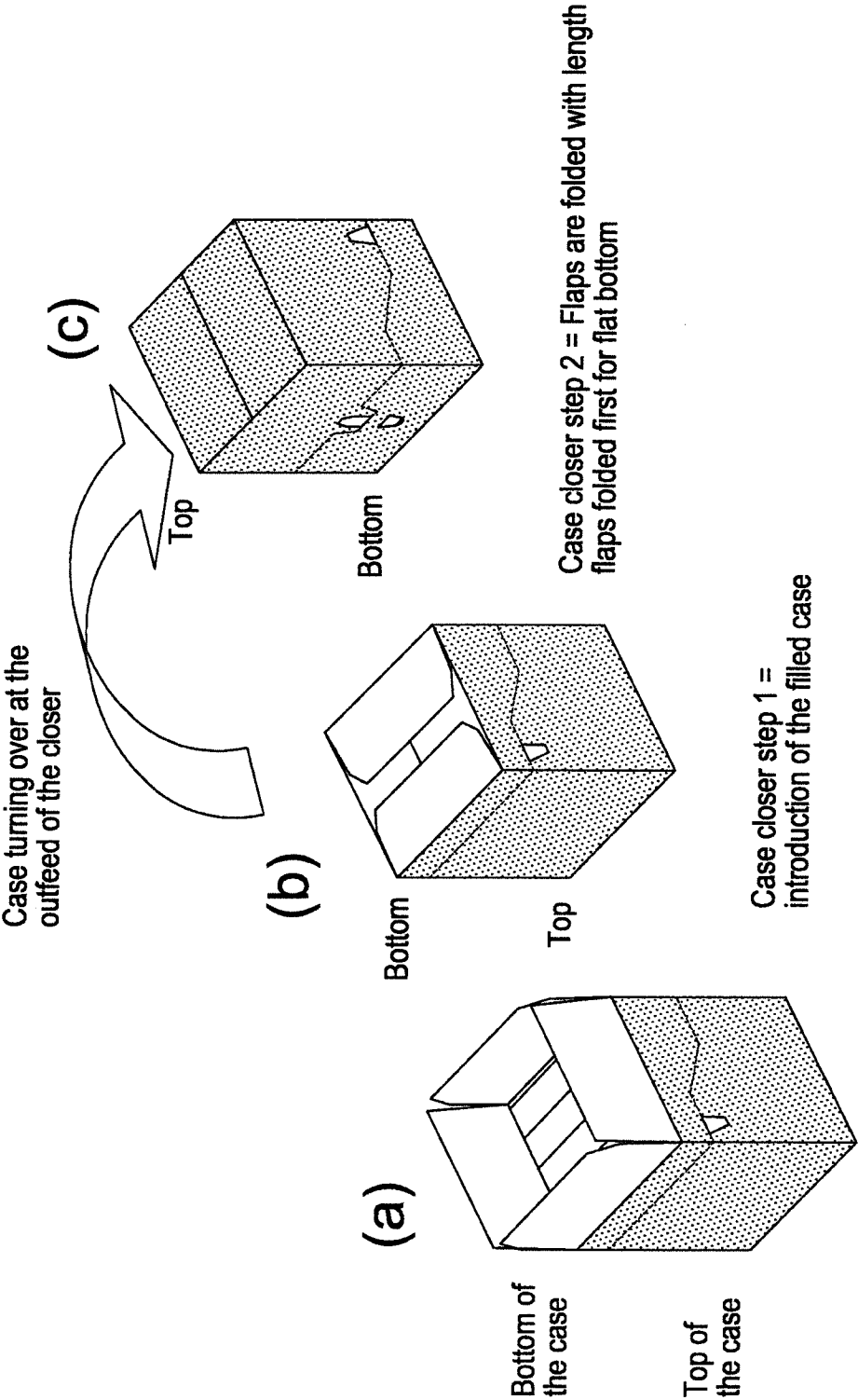
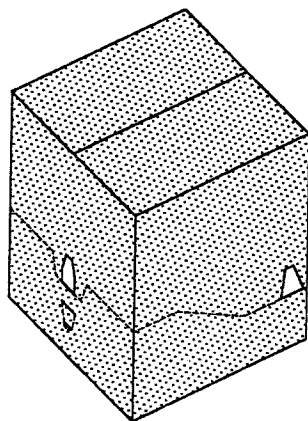
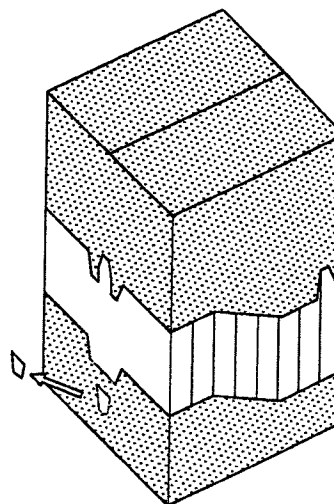
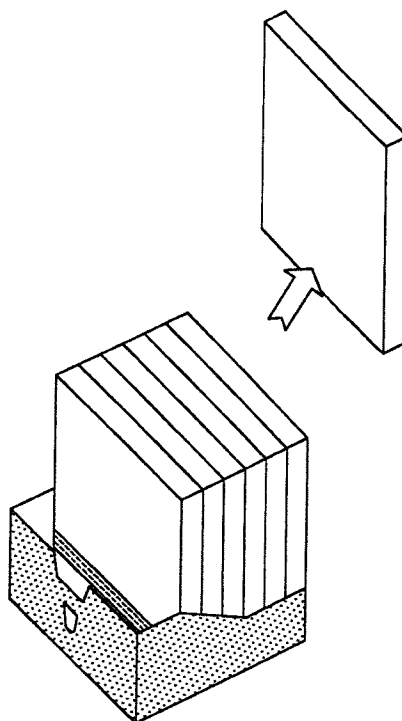


Fig. 97

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Case filled and closed

Fig. 98Breaking back clamps
Glue zone to free the
pusher and SRP opening**Fig. 99**

Pusher in action

Fig. 100

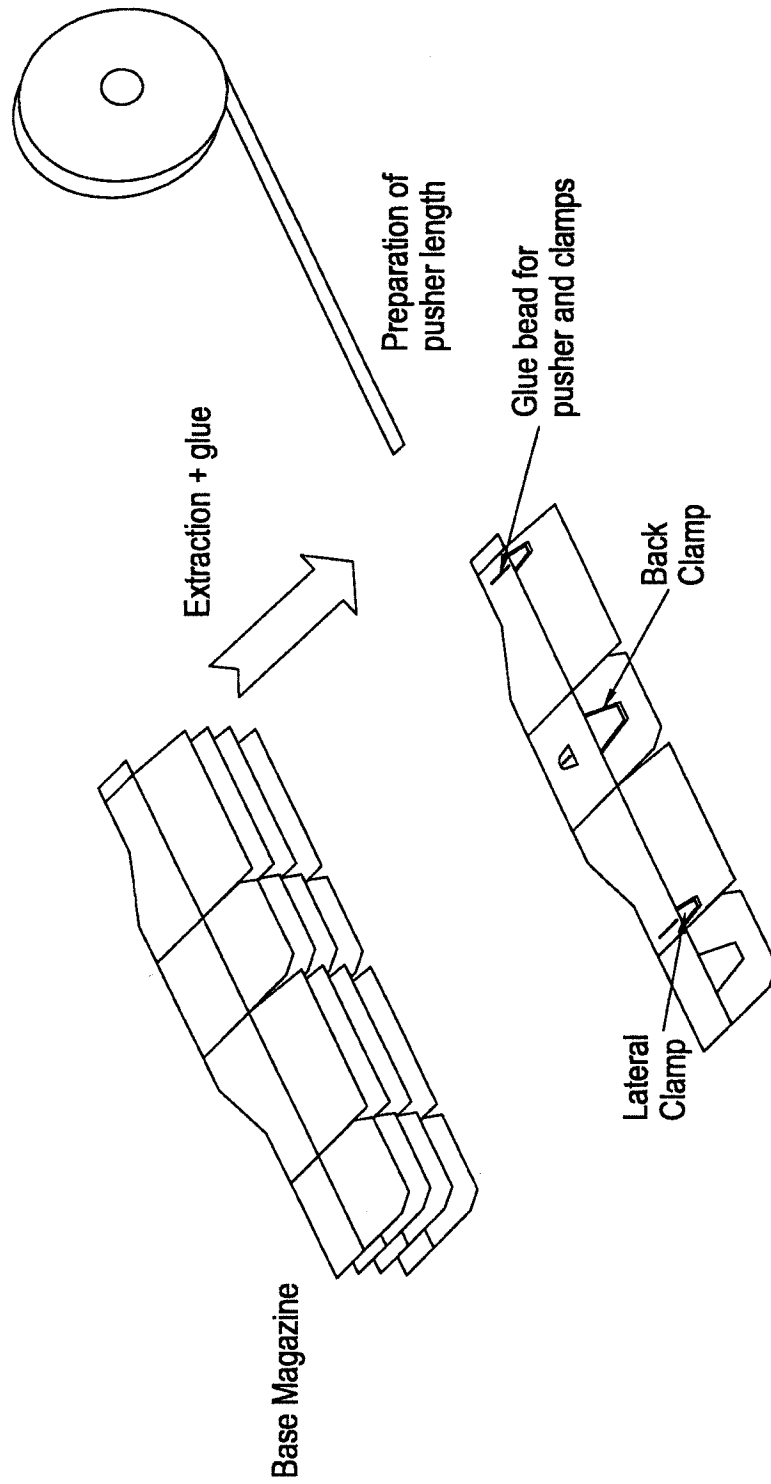


Fig. 101

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Pusher positioning

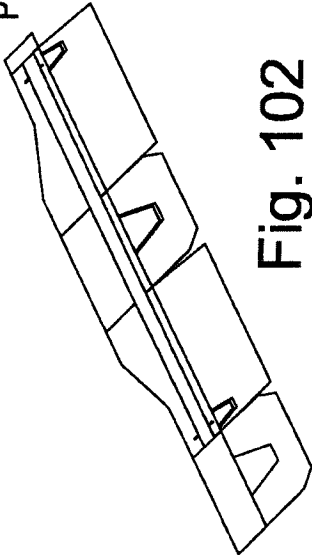


Fig. 102

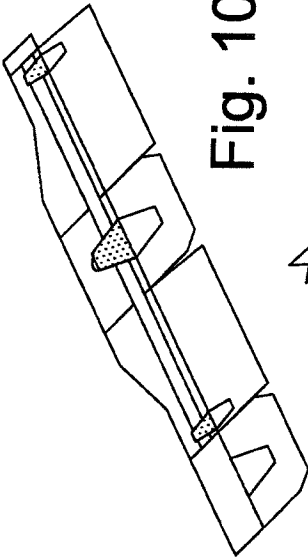


Fig. 103

Clamp folding and pressing



Transfer to assembly position

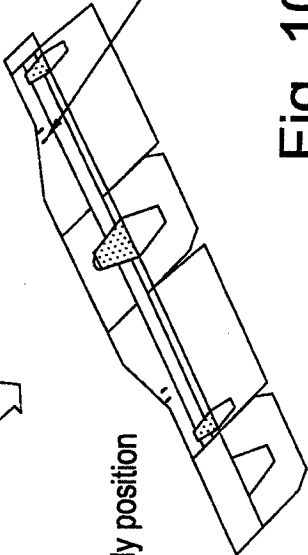
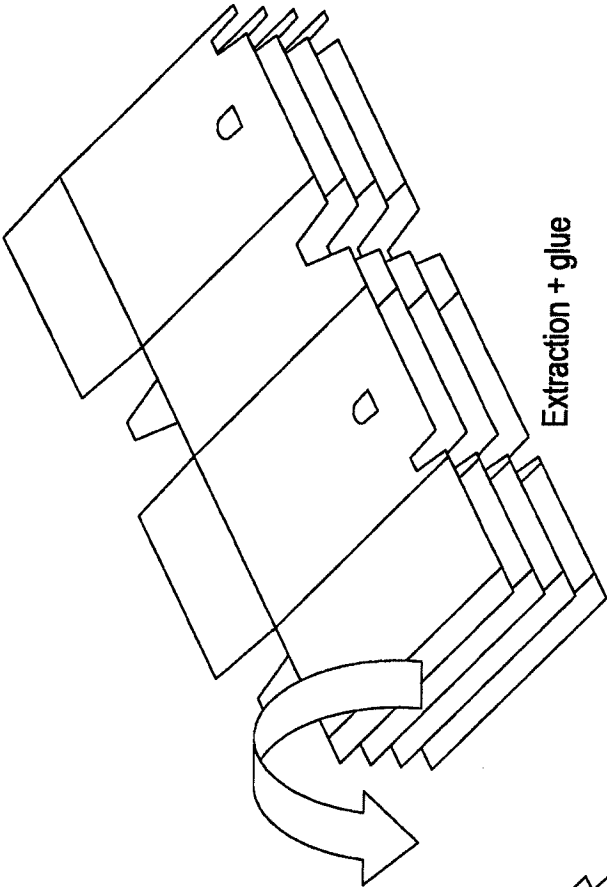


Fig. 104

Hood Magazine



Extraction + glue

Glue bead for hood
and base junction

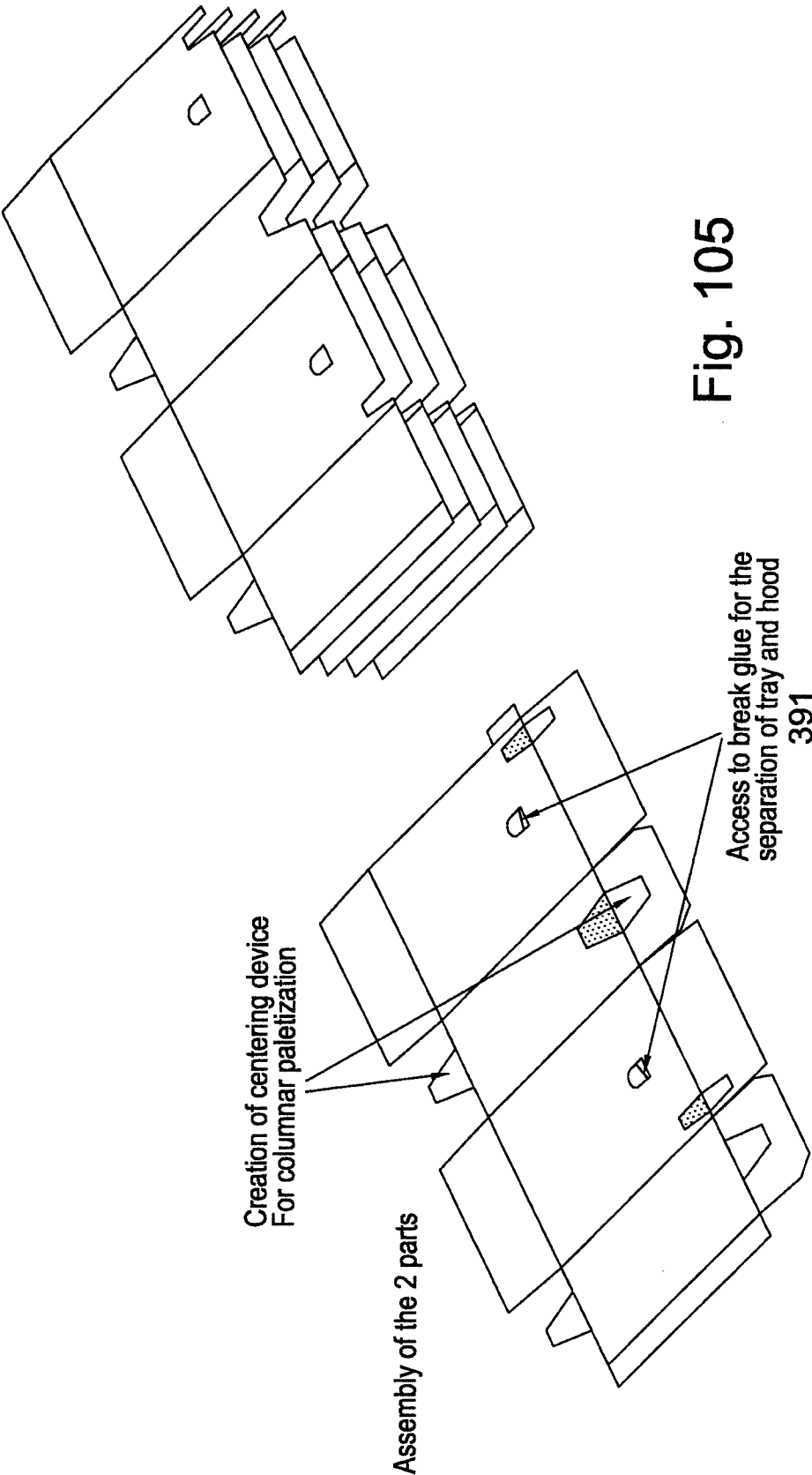


Fig. 105

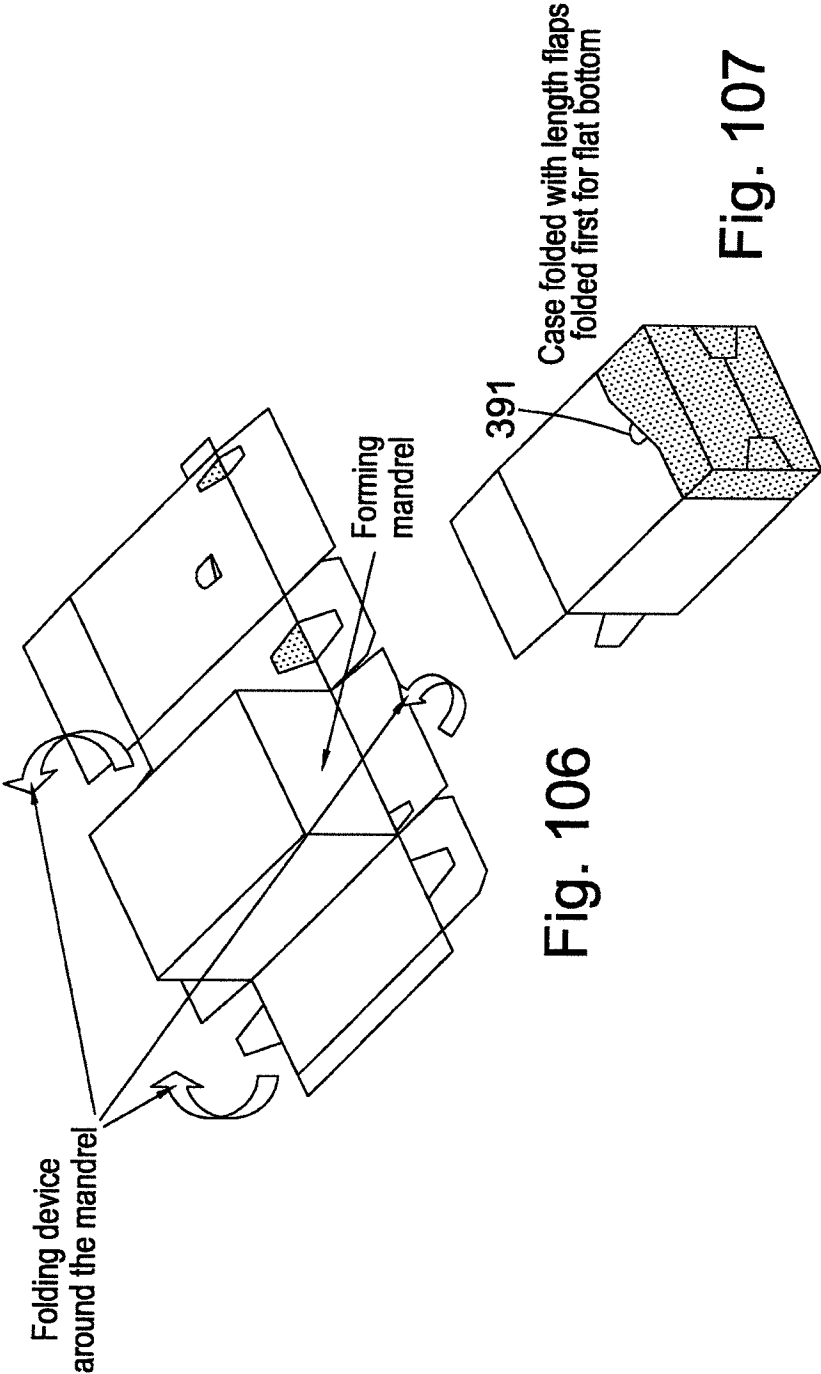
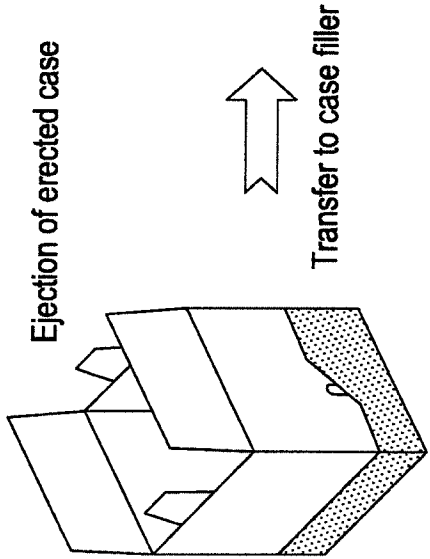
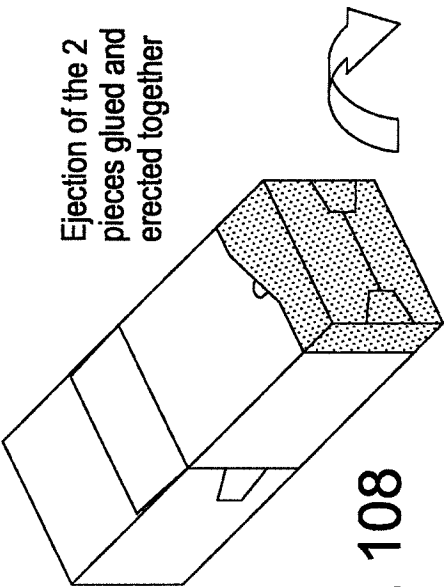
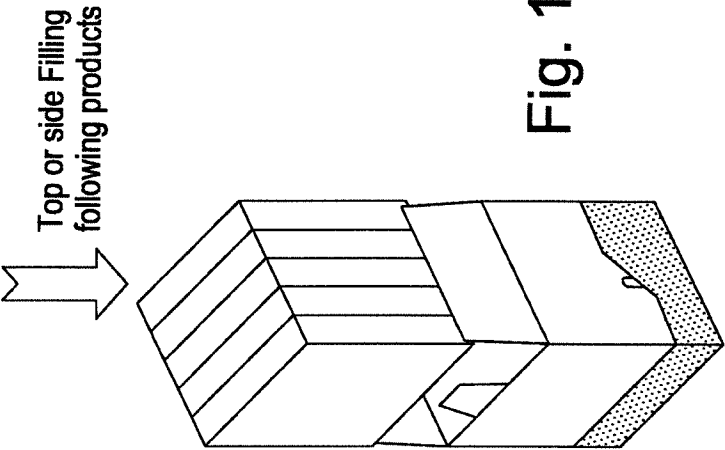


Fig. 107

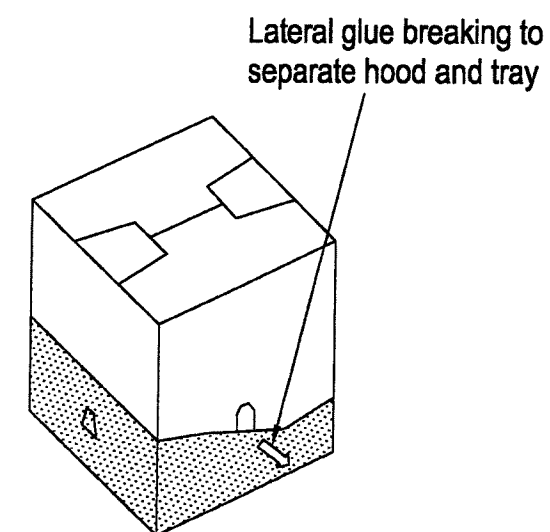
Fig. 106



The hood maintains and protects the extended position of the pusher for the filling

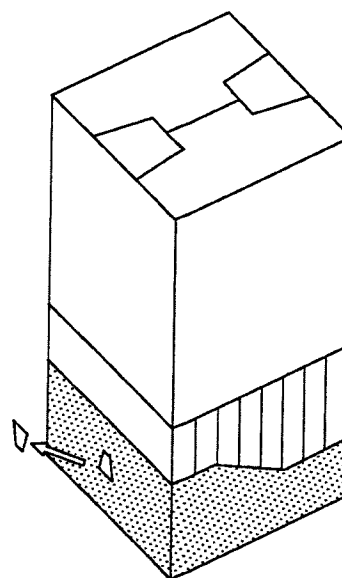


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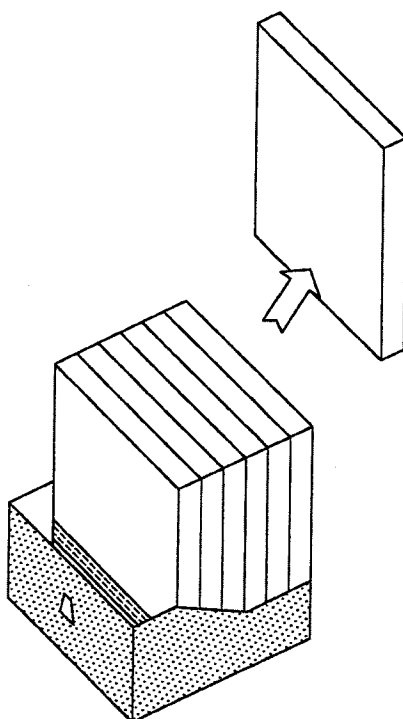
Case filled and closed with
small flaps outside for
Centering device

Fig. 111



Breaking back clamps
Glue zone to free the
pusher and SRP opening

Fig. 112



Pusher in action

Fig. 113

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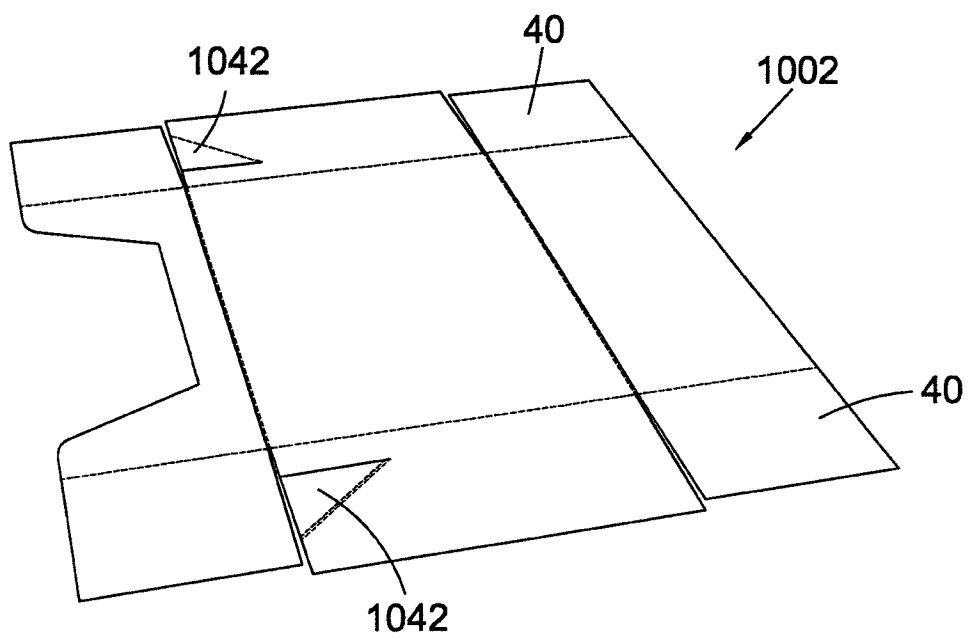


Fig. 114

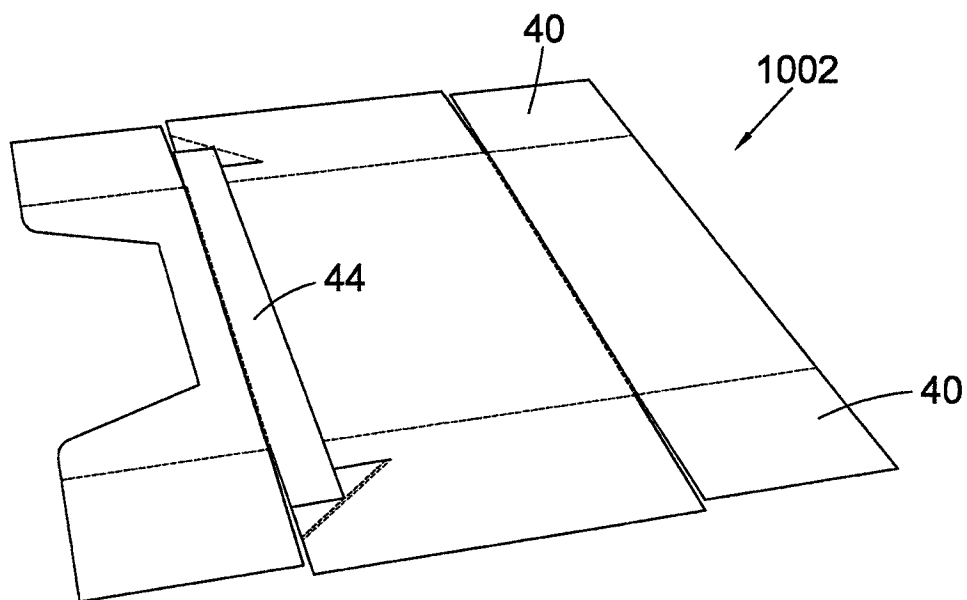


Fig. 115

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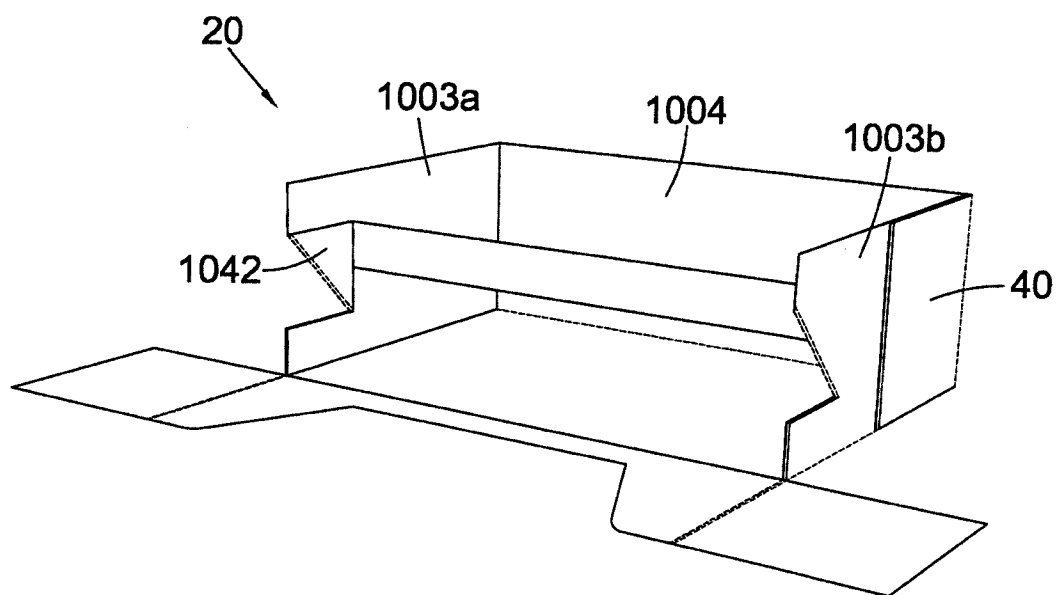


Fig. 116

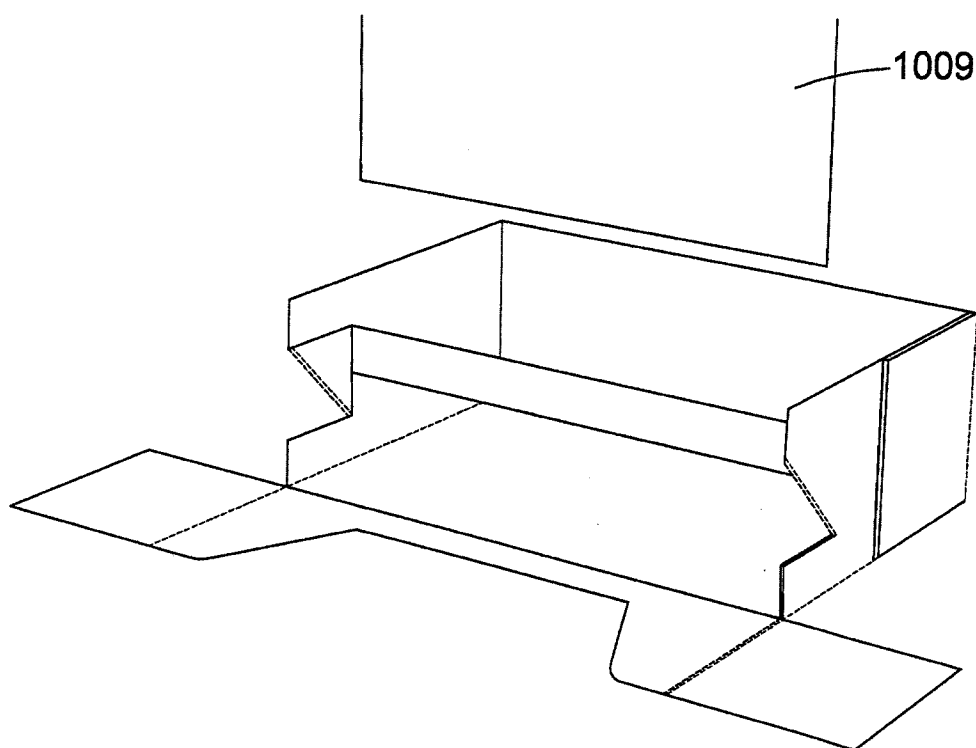


Fig. 117

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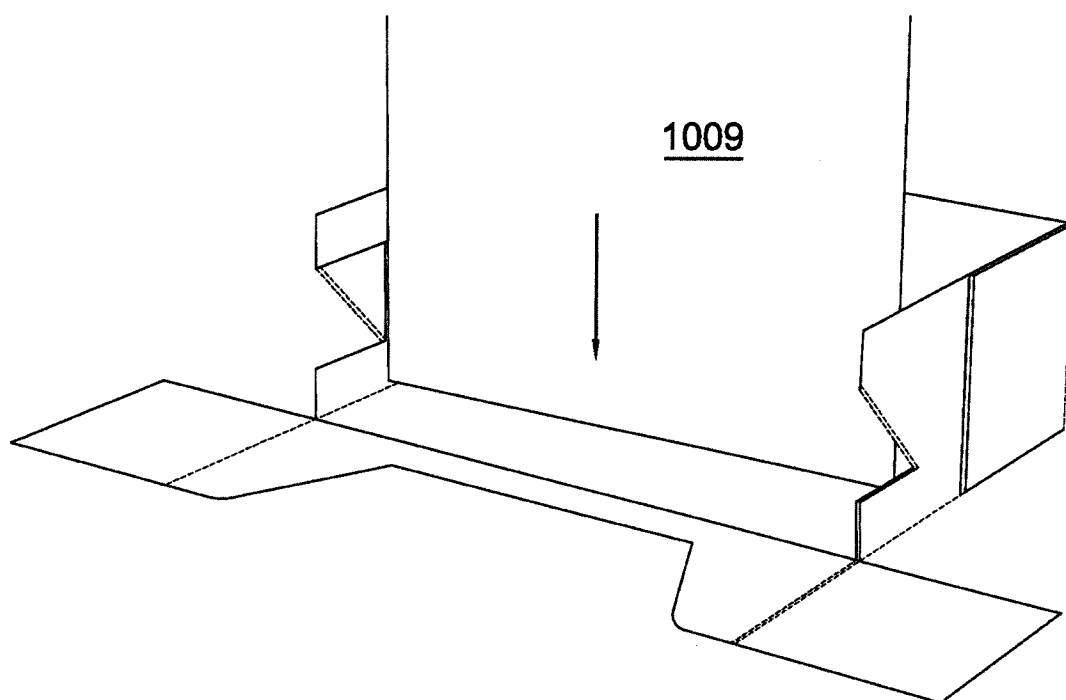


Fig. 118

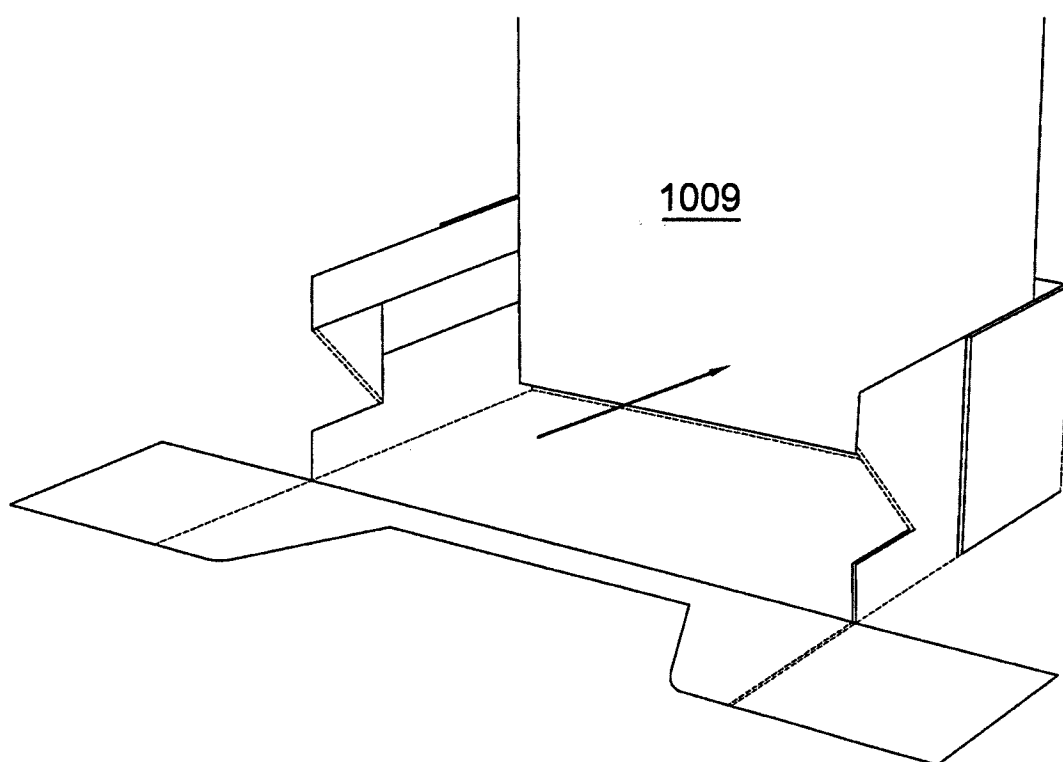


Fig. 119

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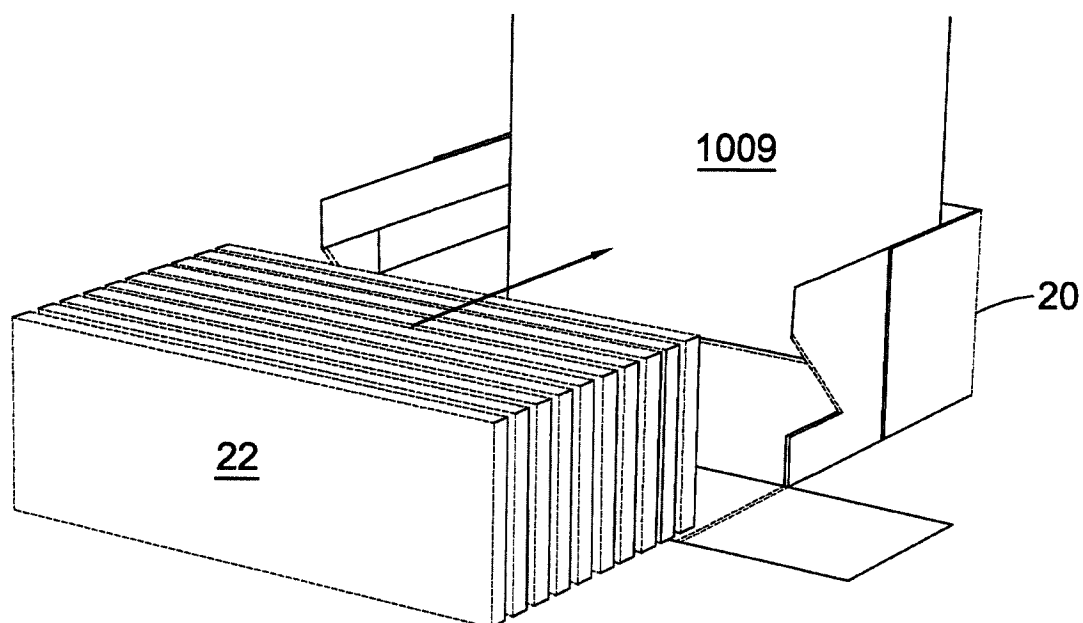


Fig. 120

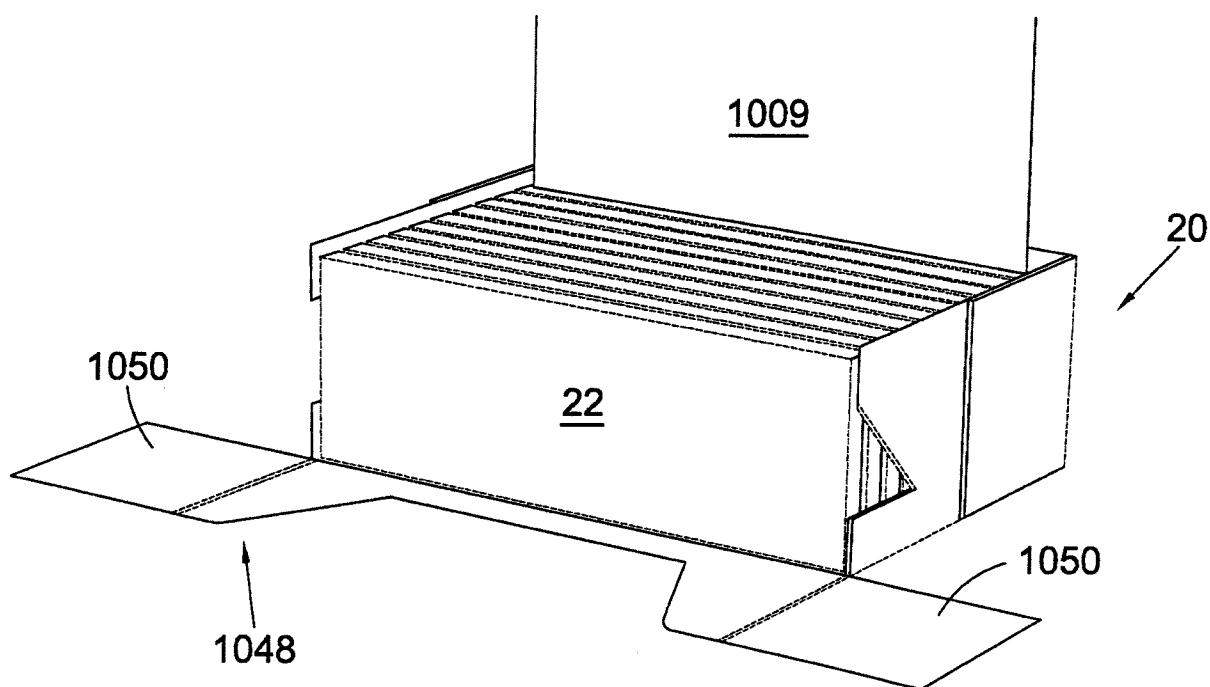


Fig. 121

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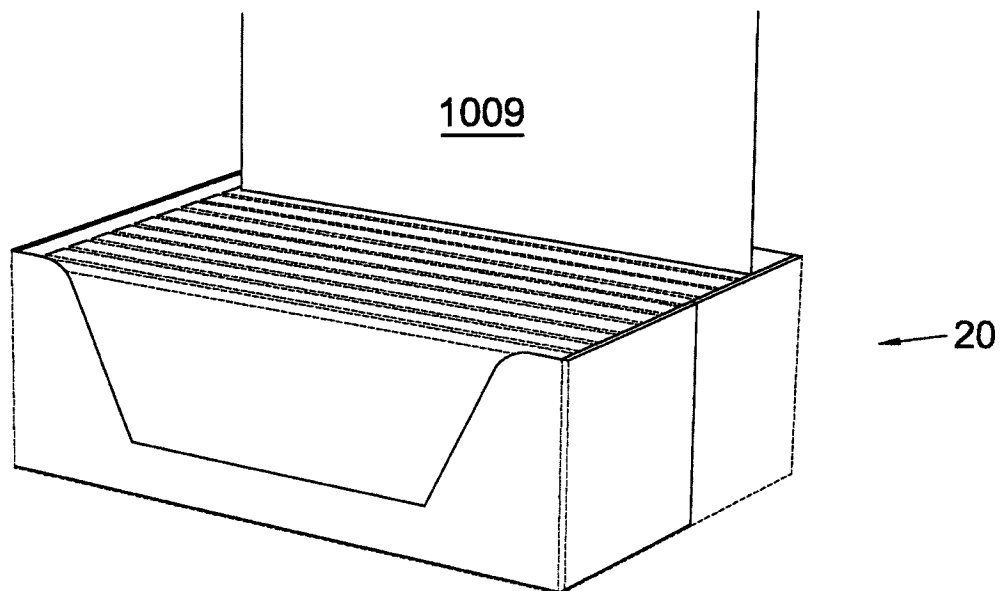


Fig. 122

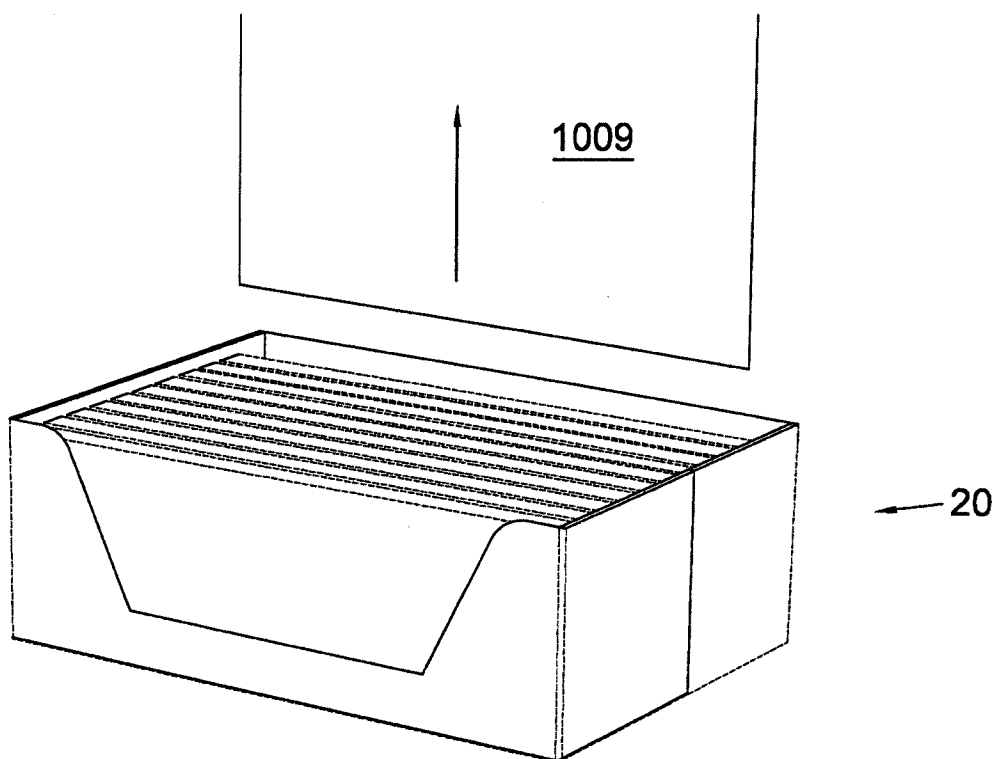


Fig. 123

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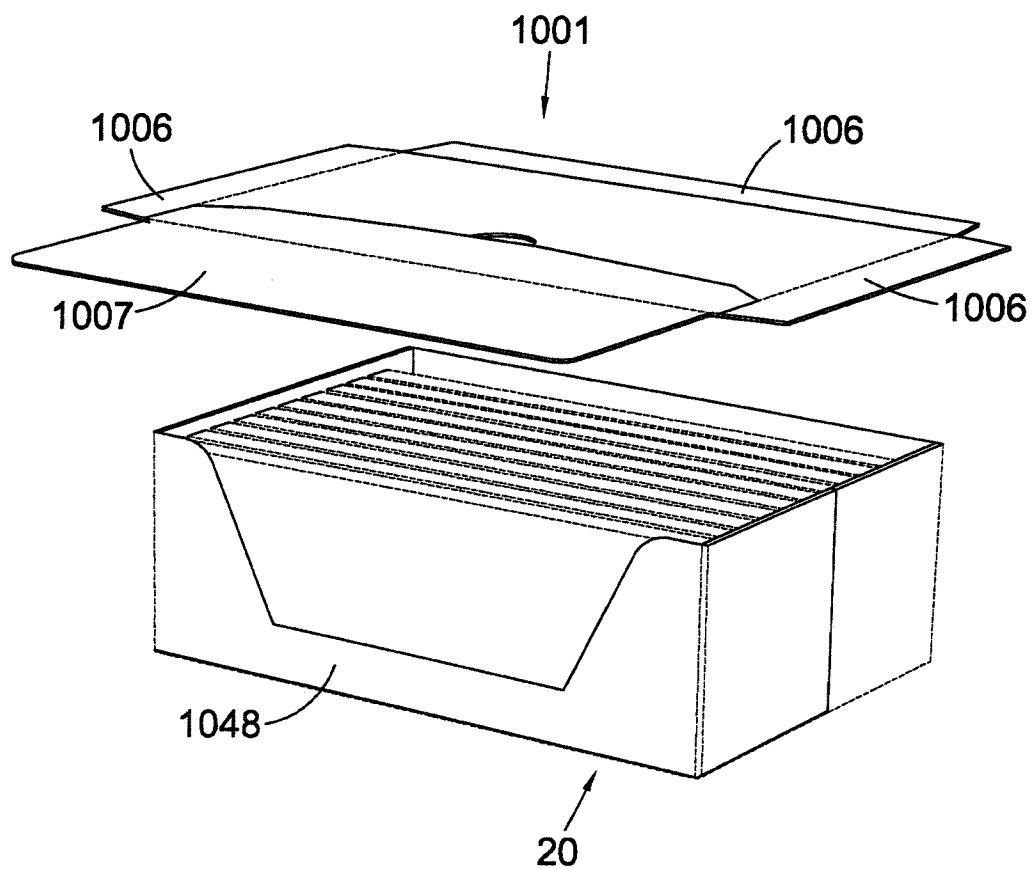


Fig. 124

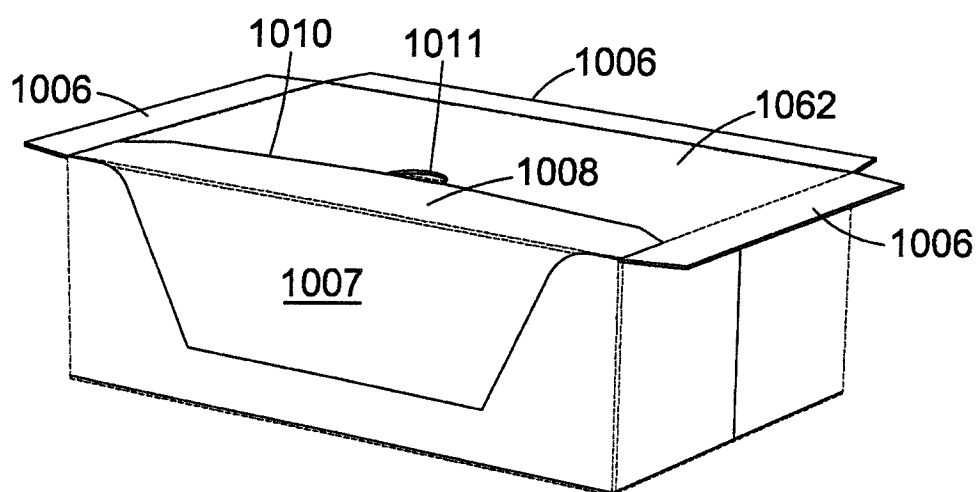


Fig. 125

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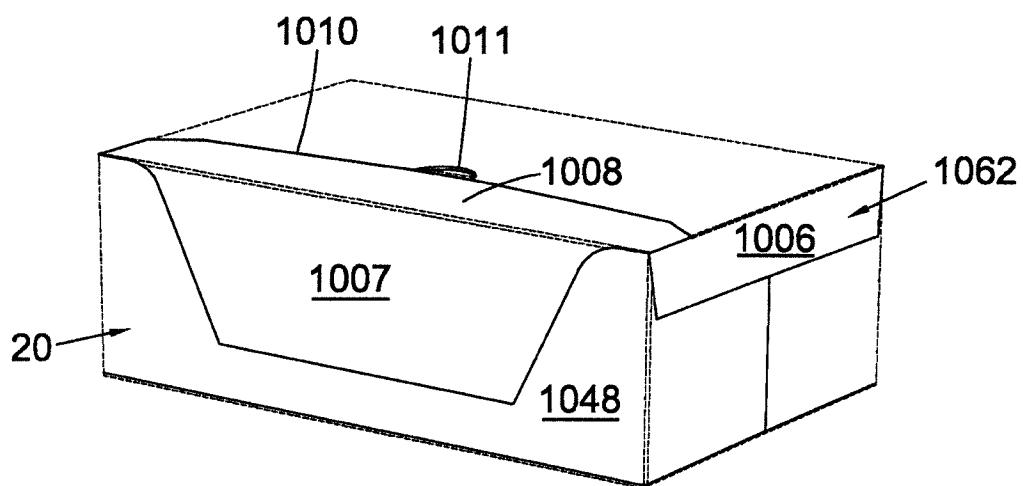


Fig. 126

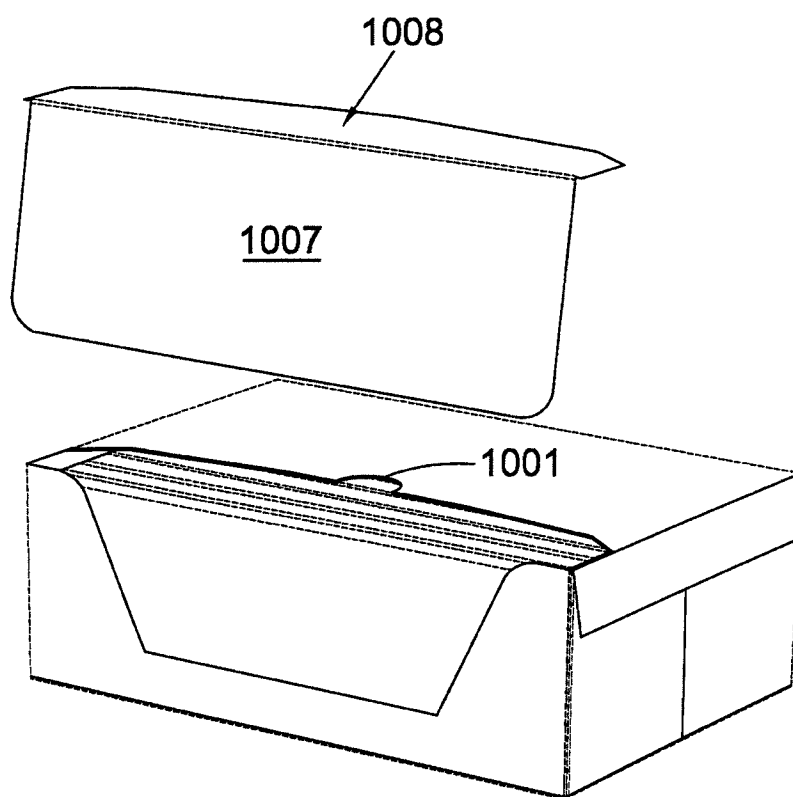


Fig. 127

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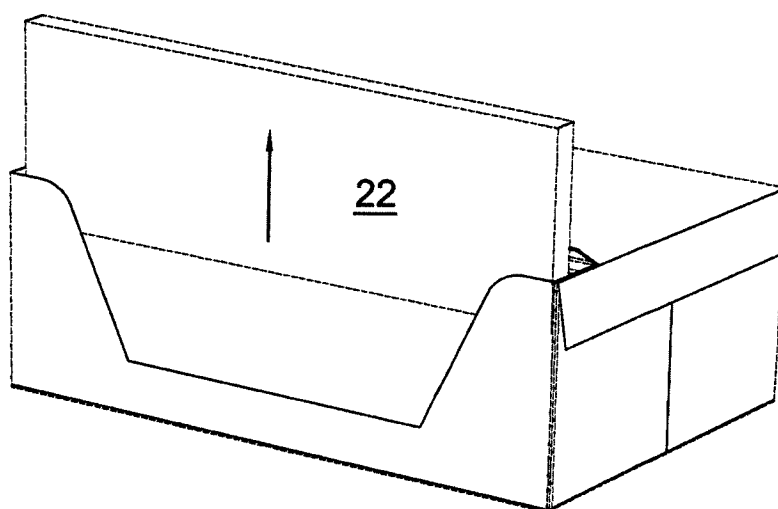


Fig. 128

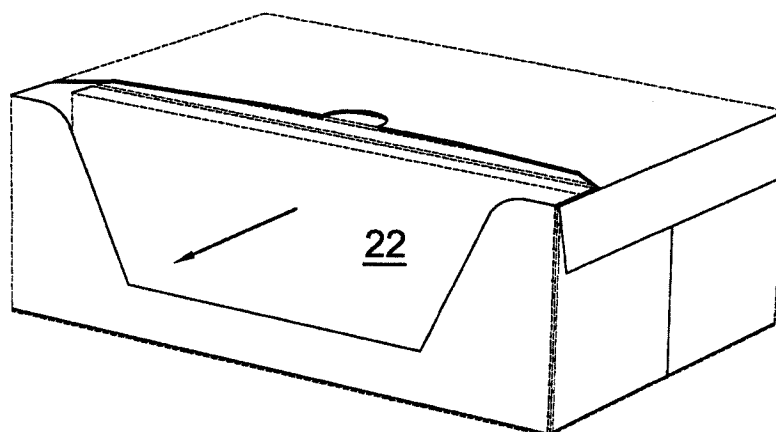


Fig. 129

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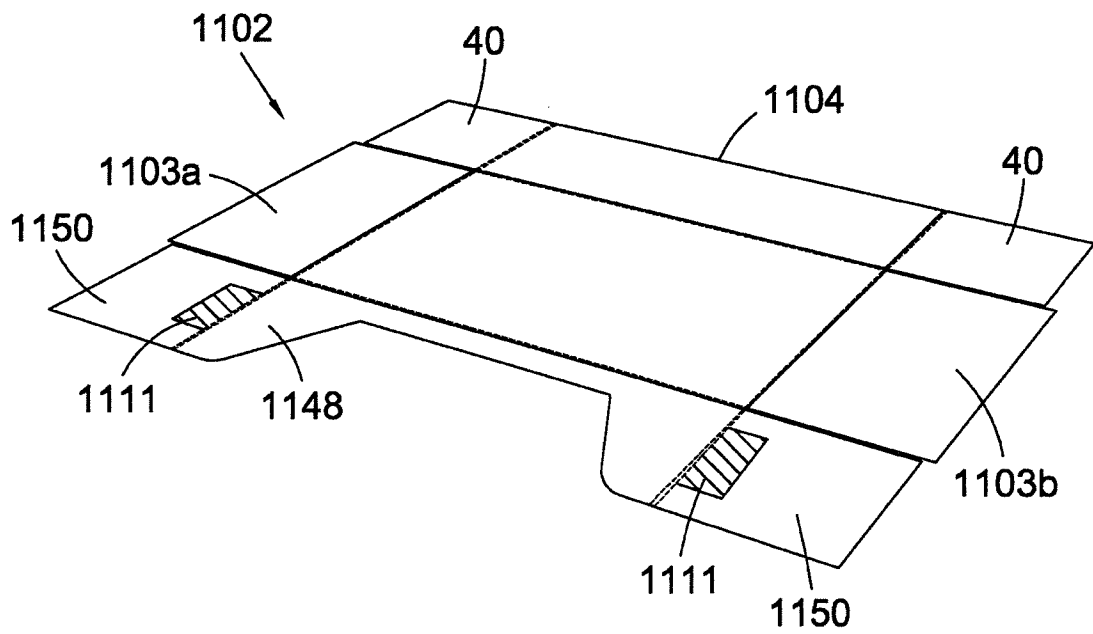


Fig. 130

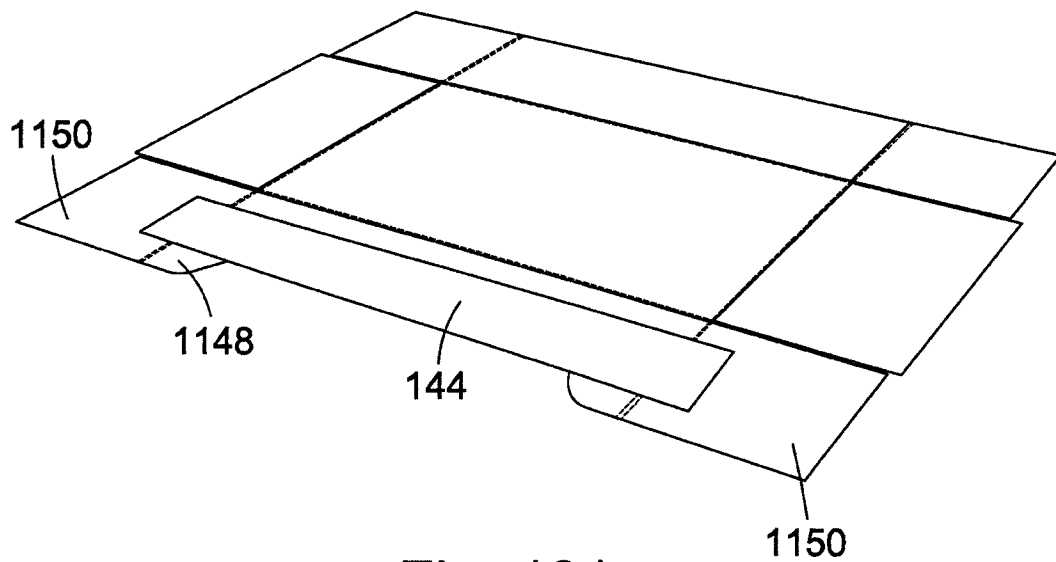


Fig. 131

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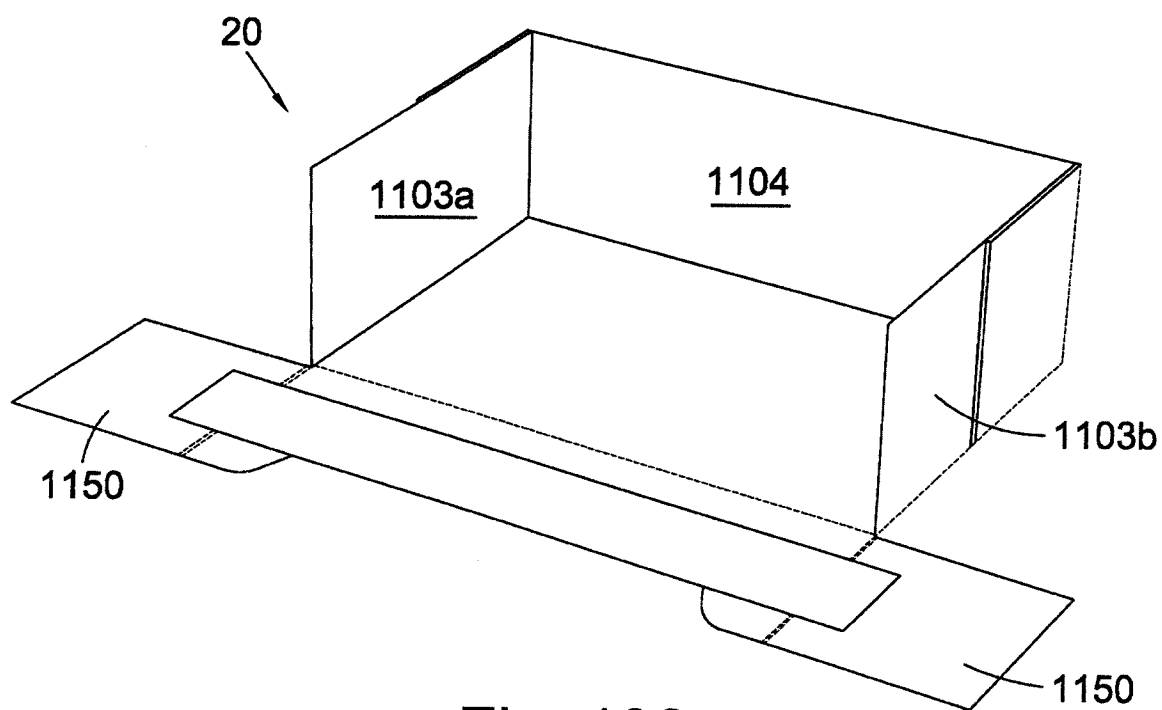


Fig. 132

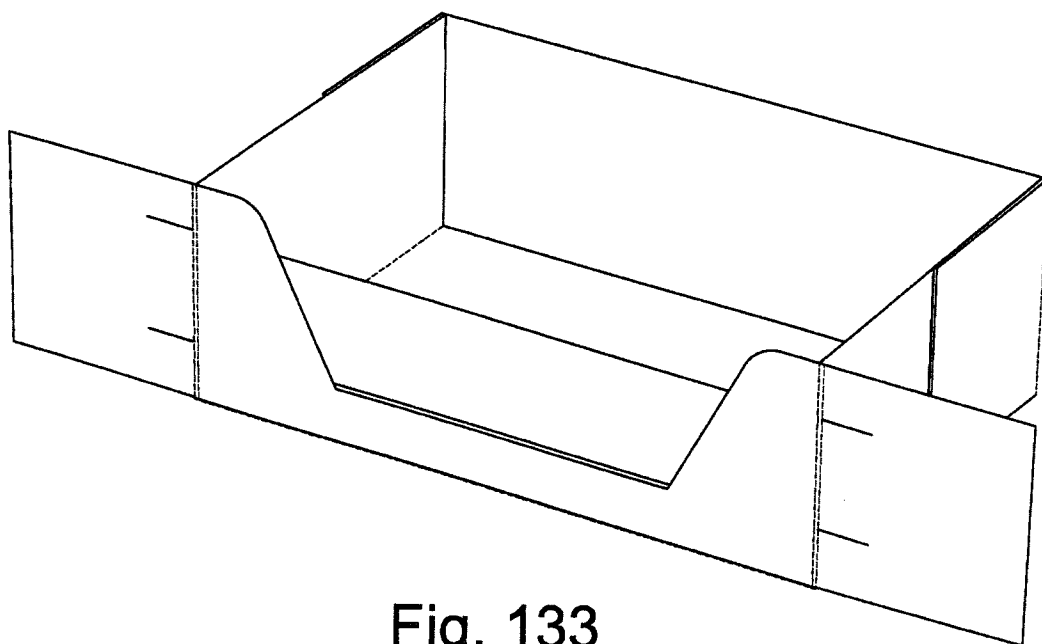


Fig. 133

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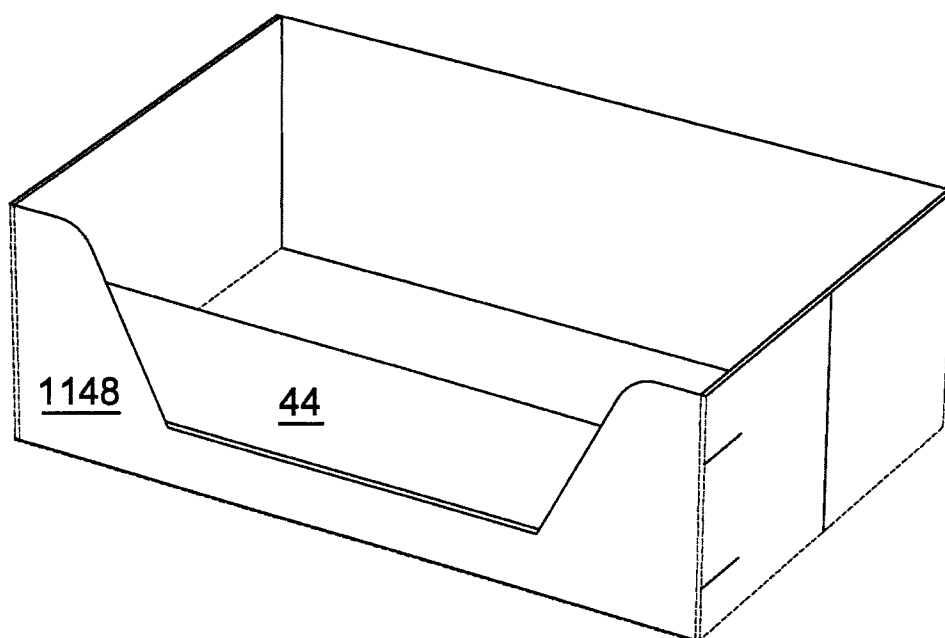


Fig. 134

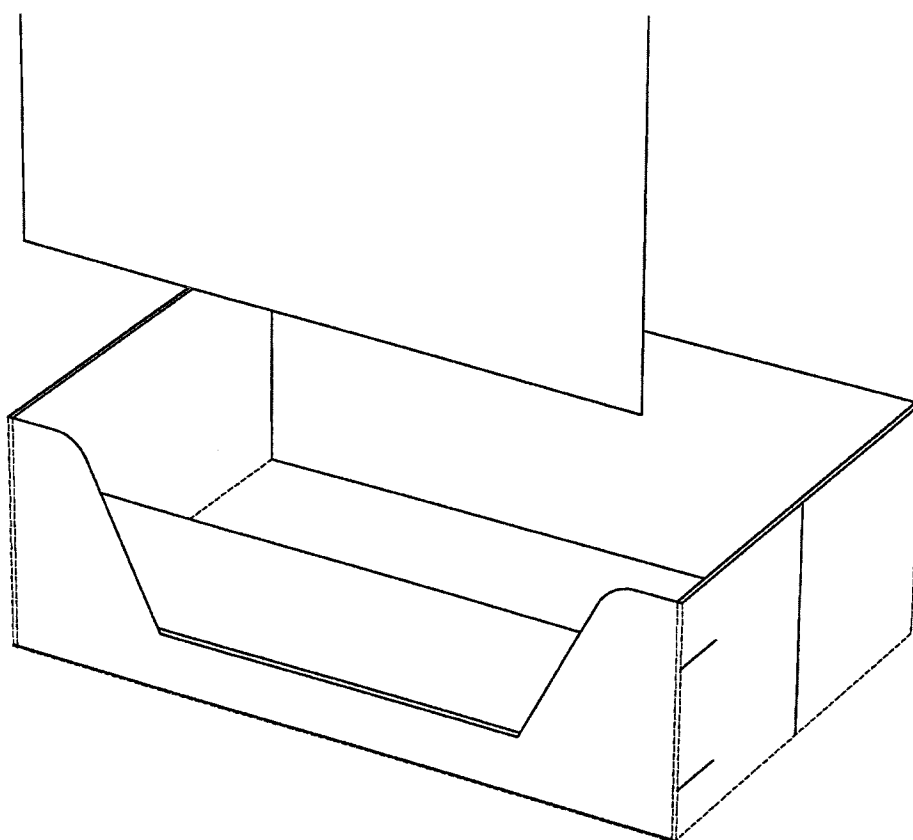


Fig. 135

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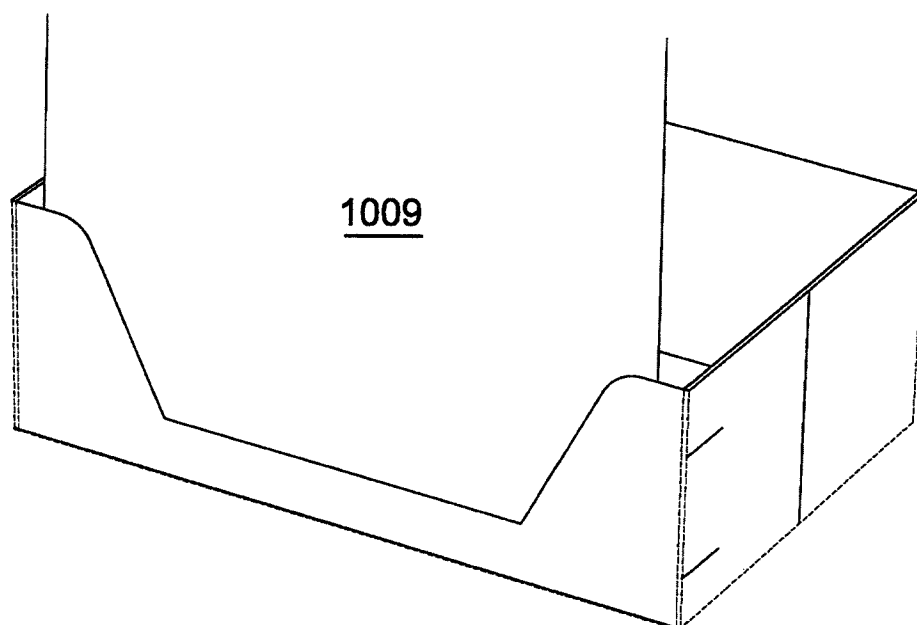


Fig. 136

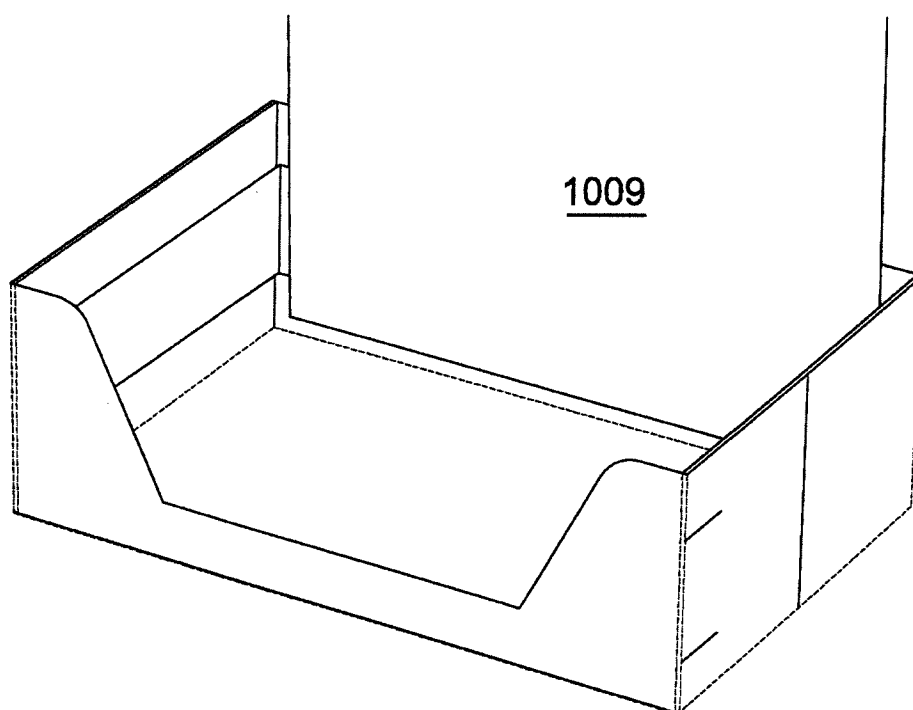


Fig. 137

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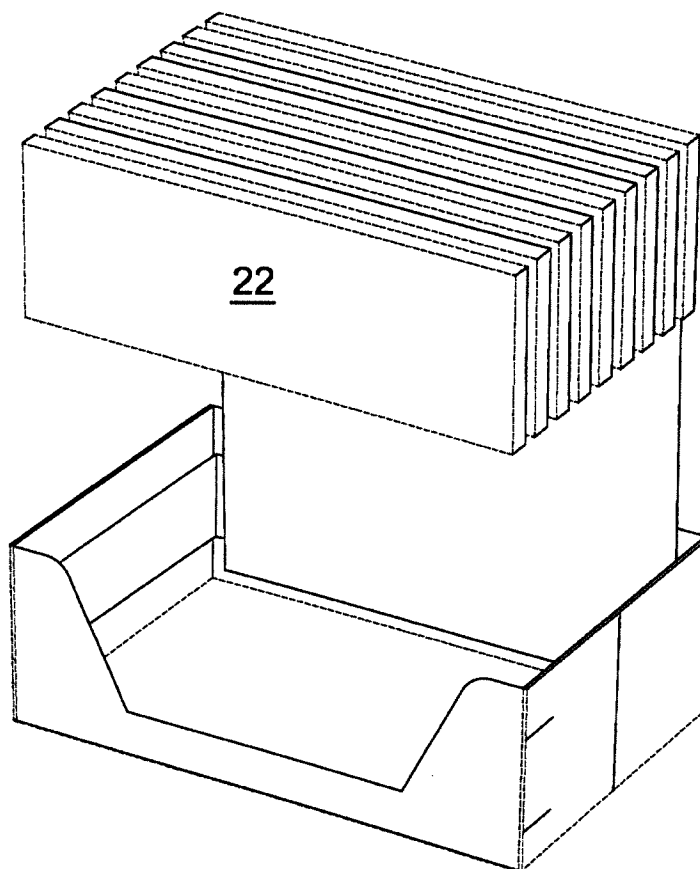


Fig. 138

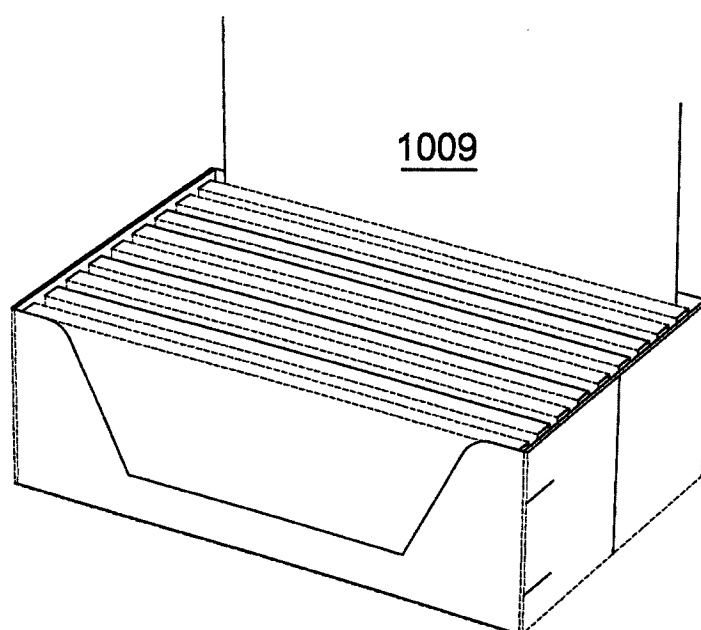


Fig. 139

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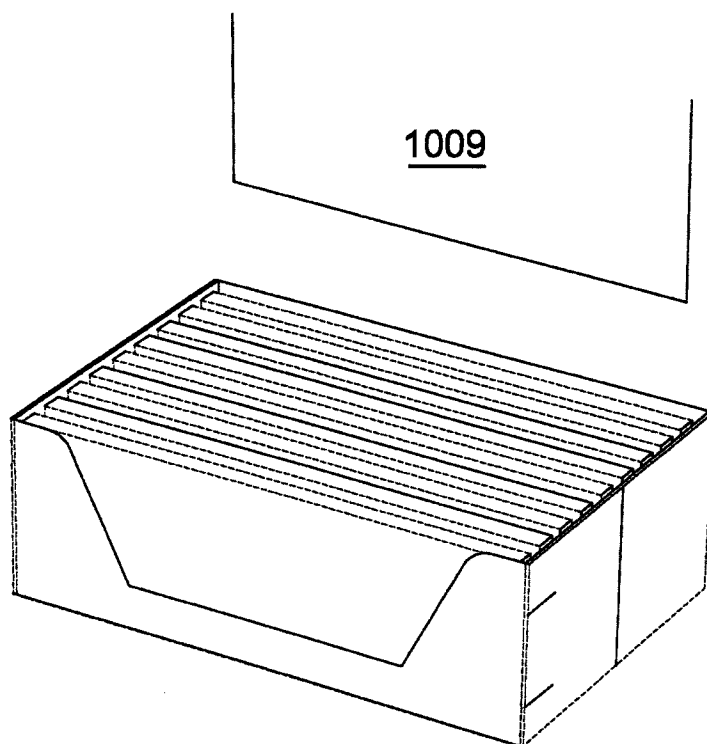


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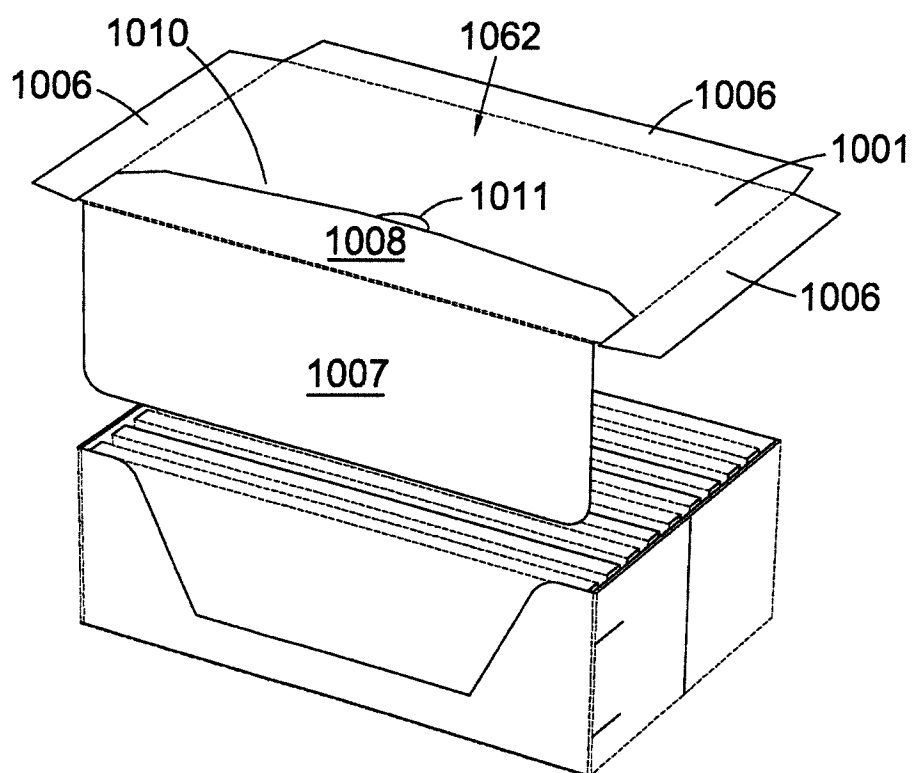


Fig. 141

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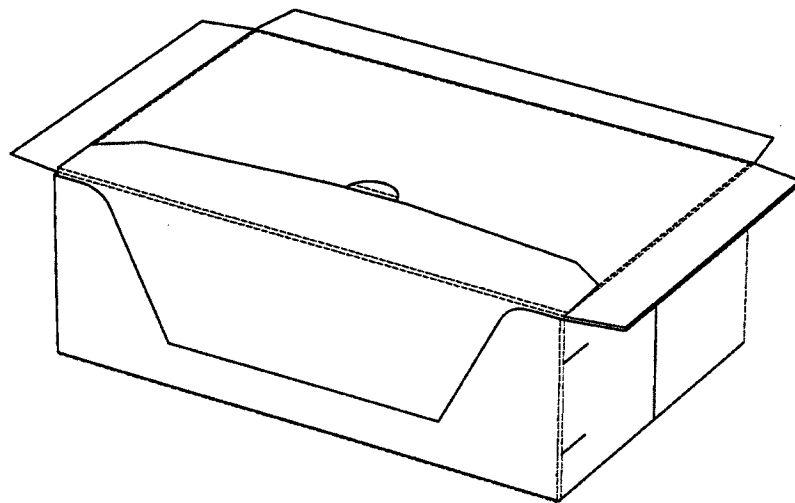


Fig. 142

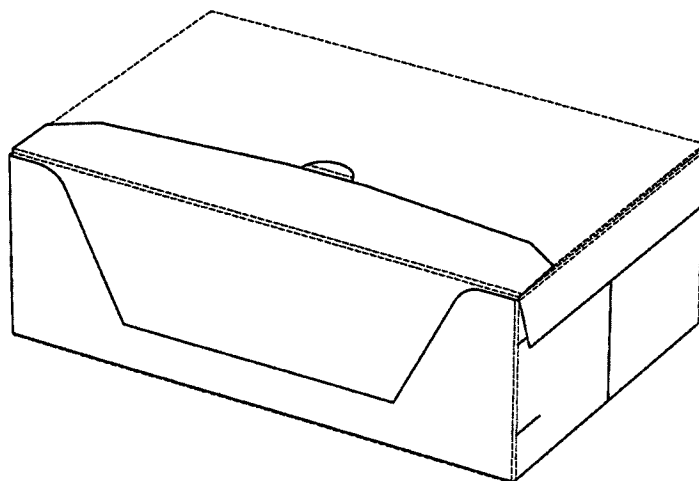


Fig. 143

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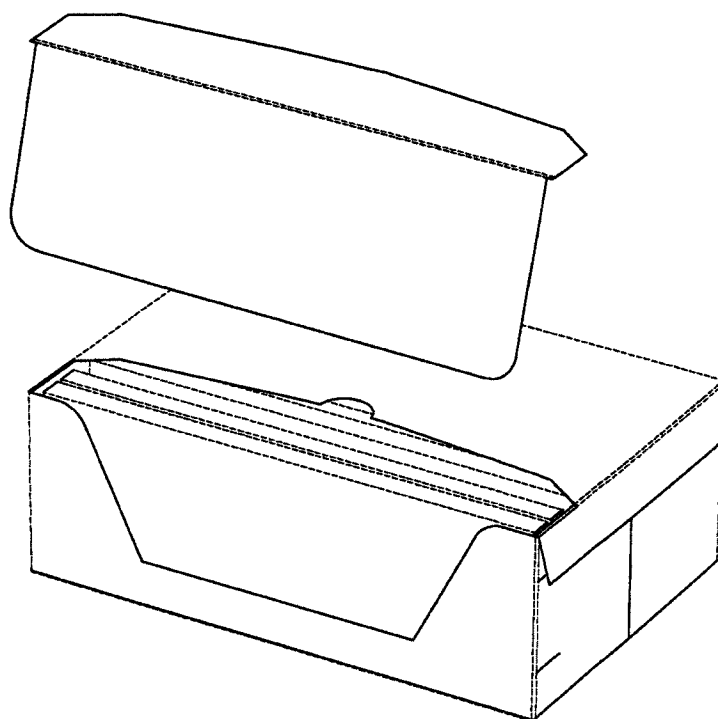


Fig. 144

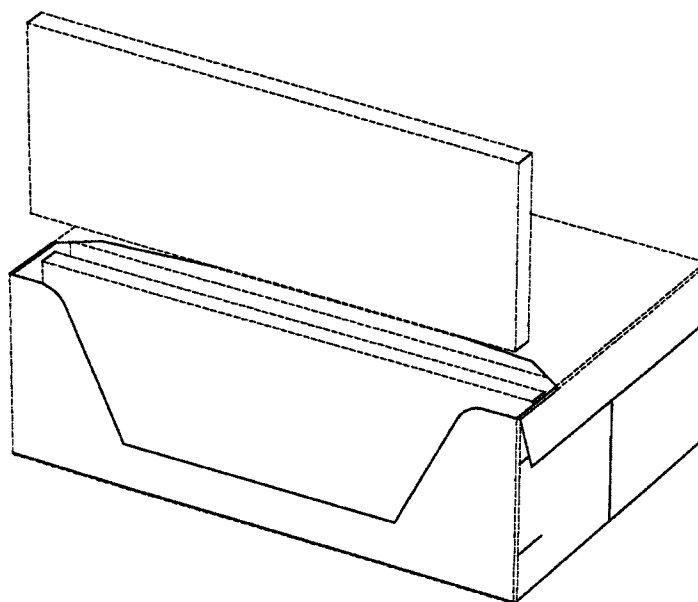


Fig. 145

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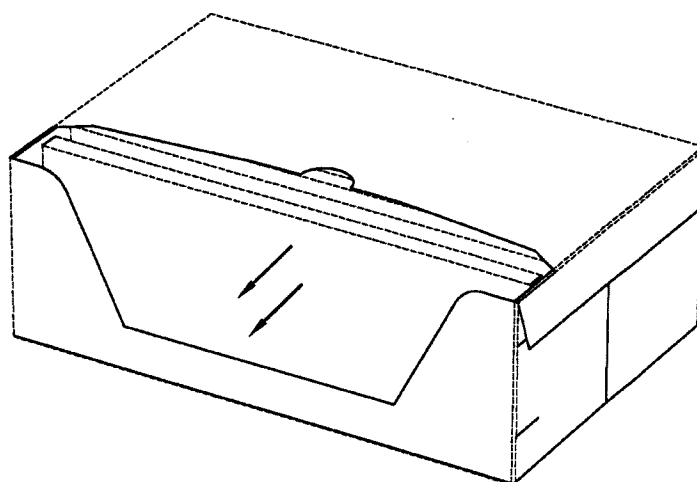


Fig. 146

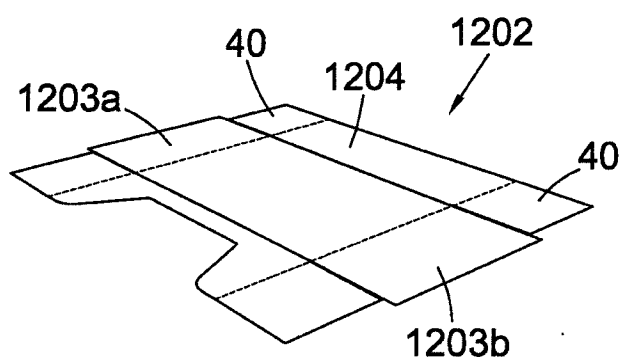


Fig. 147

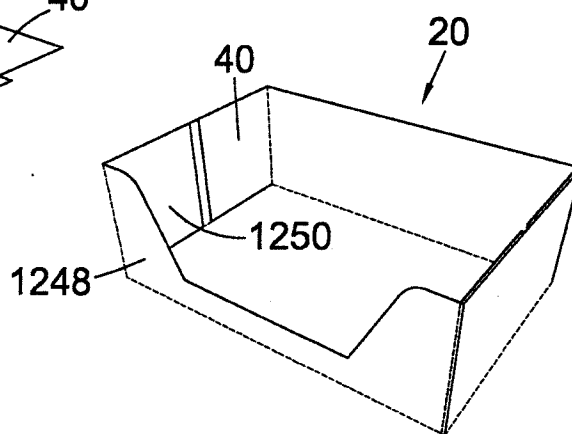


Fig. 148

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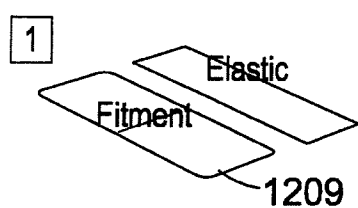


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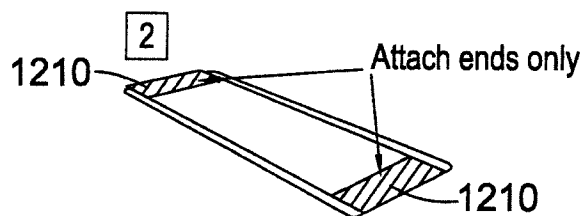


Fig. 150

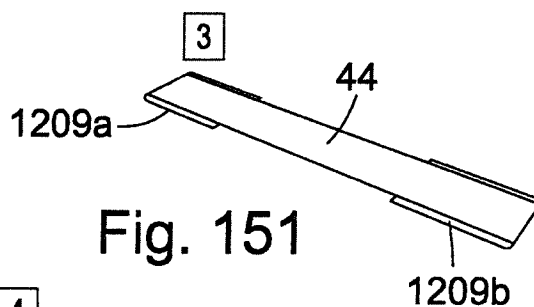


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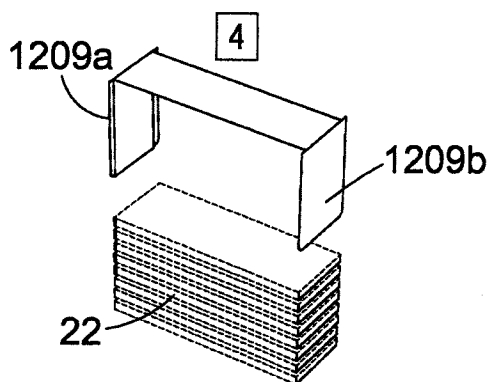


Fig. 152

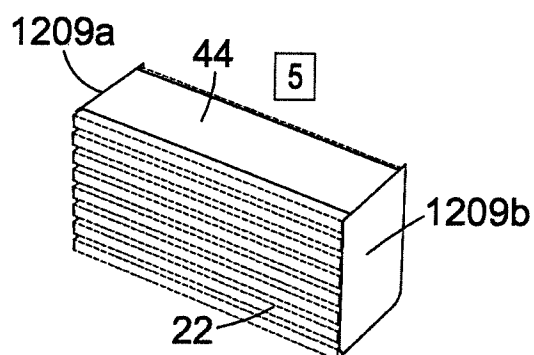


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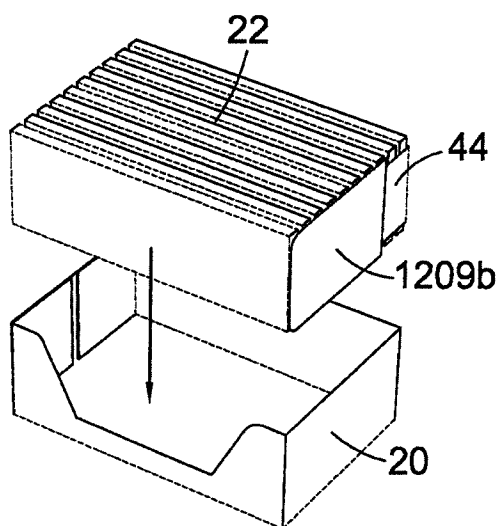


Fig. 154

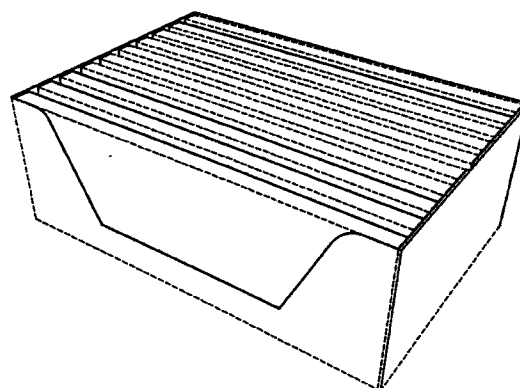


Fig. 155

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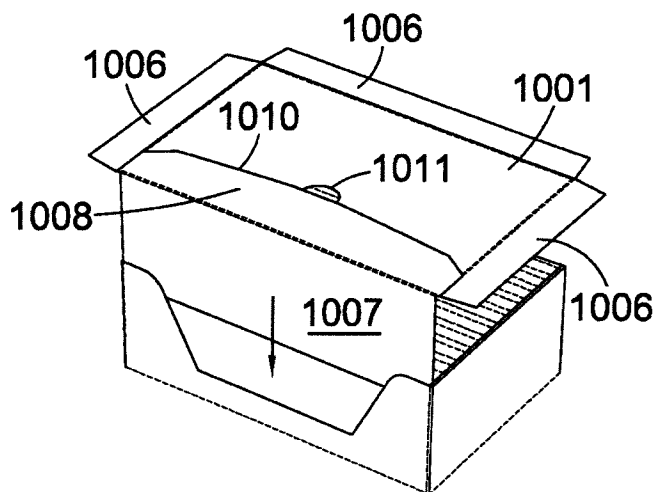


Fig. 156

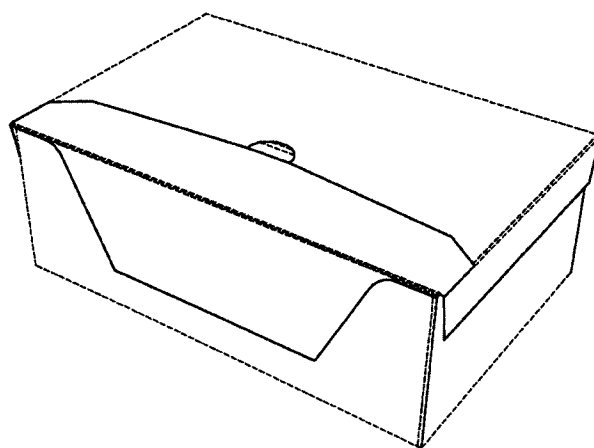


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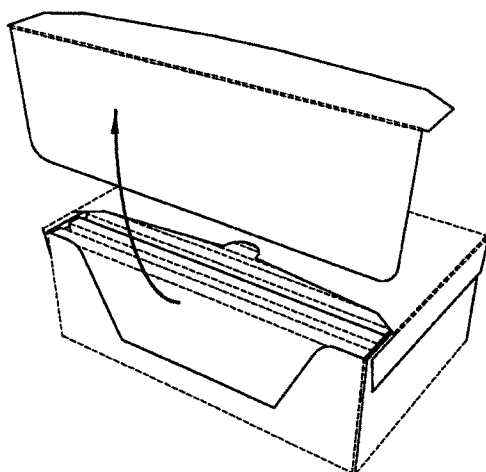


Fig. 158

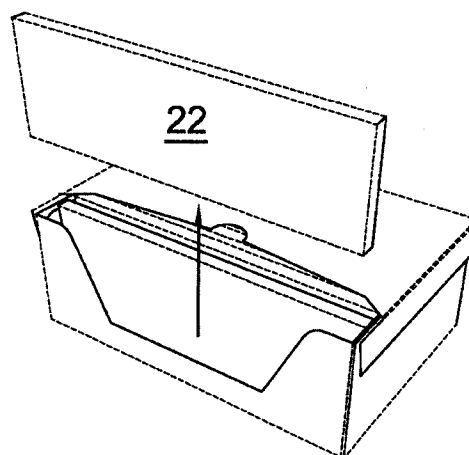


Fig. 159

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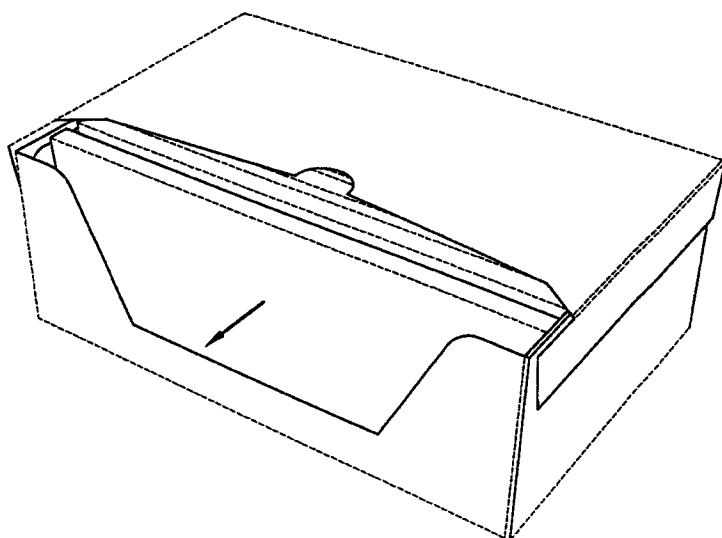


Fig. 160

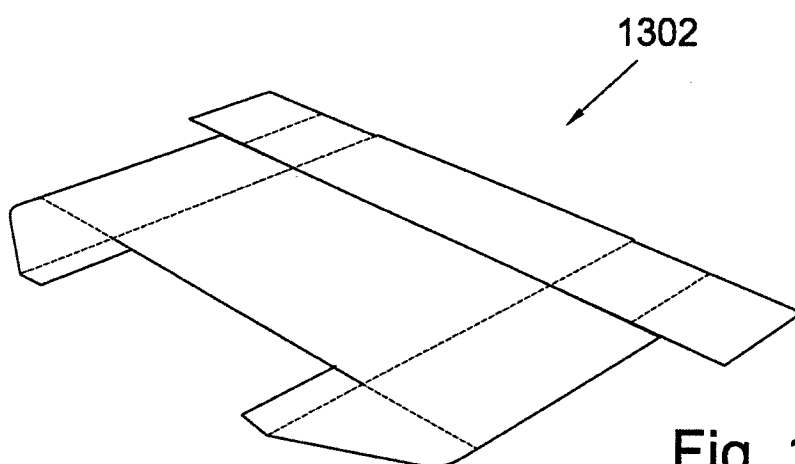


Fig. 161

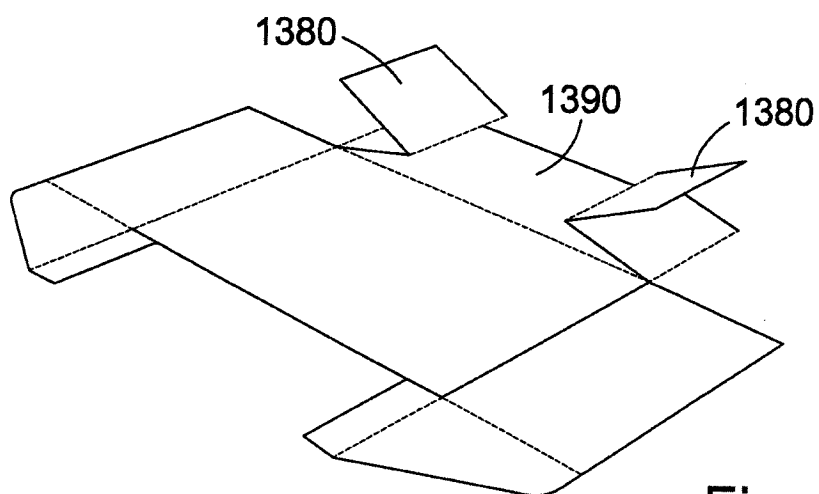


Fig. 162

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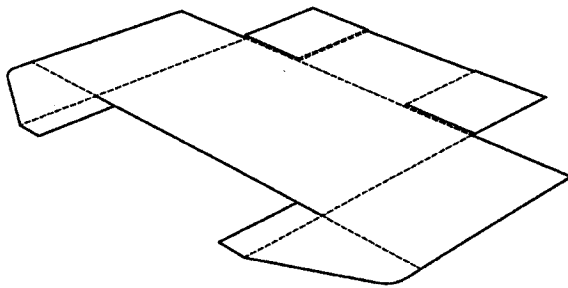


Fig. 163

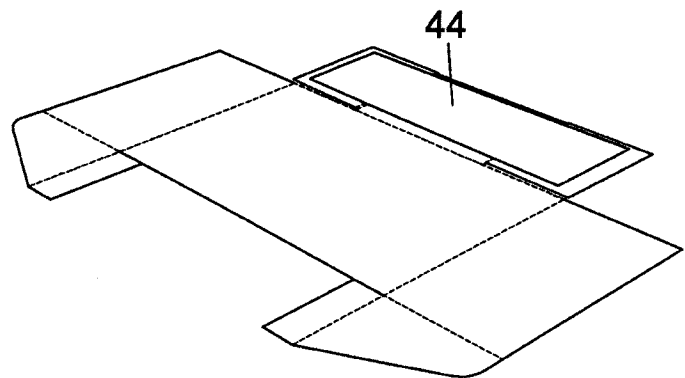


Fig. 164

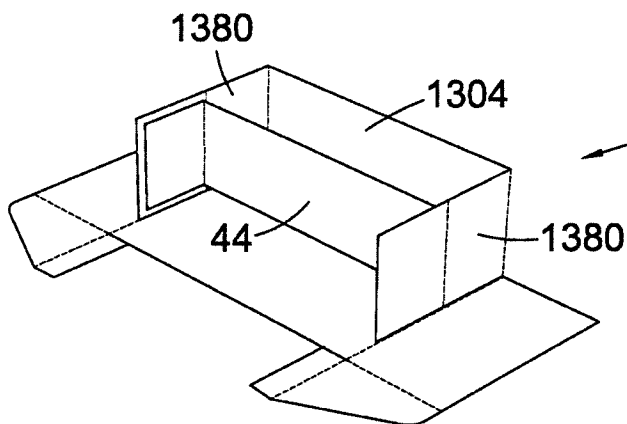


Fig. 165

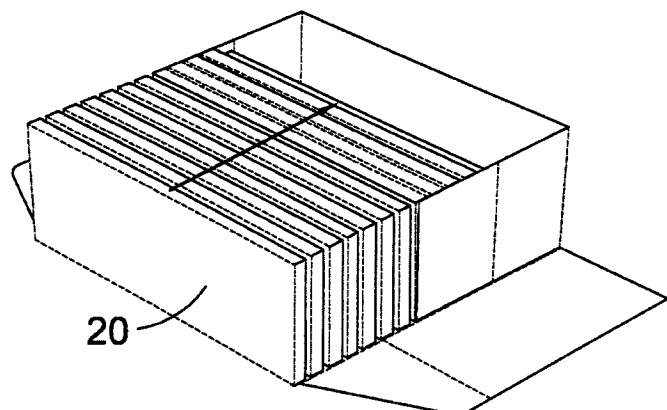


Fig. 166

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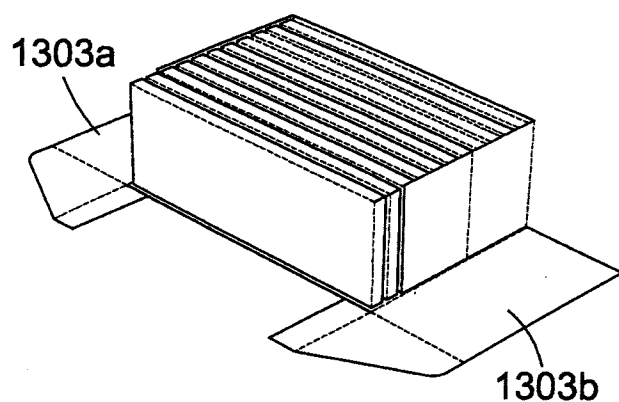


Fig. 167

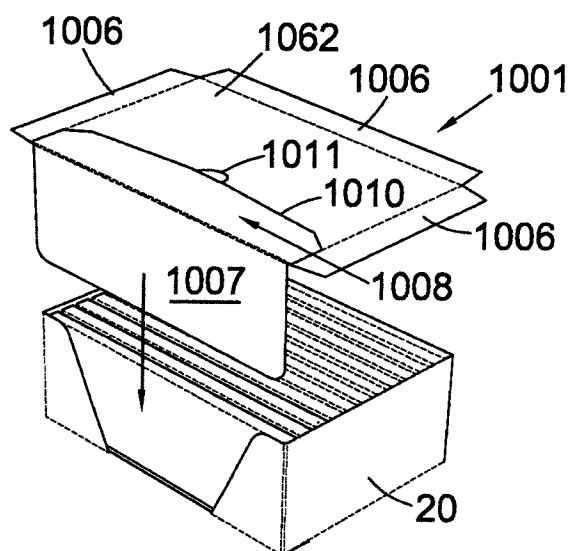


Fig. 168

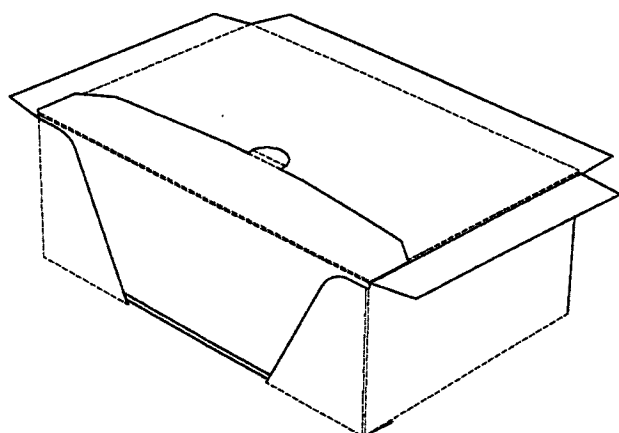


Fig. 169

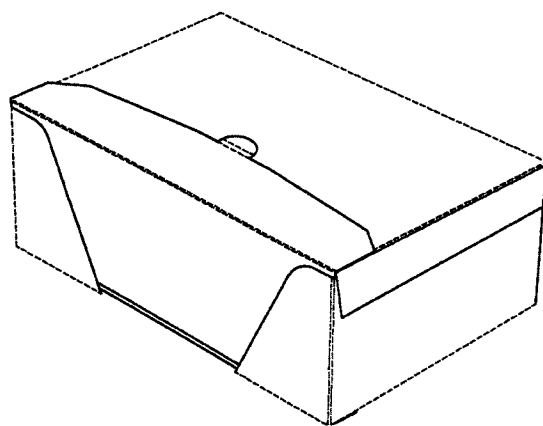


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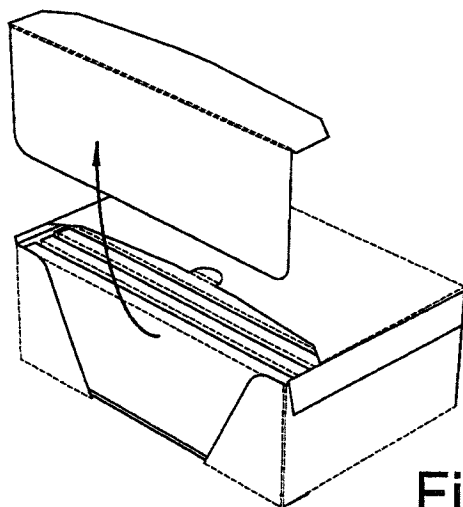


Fig. 171

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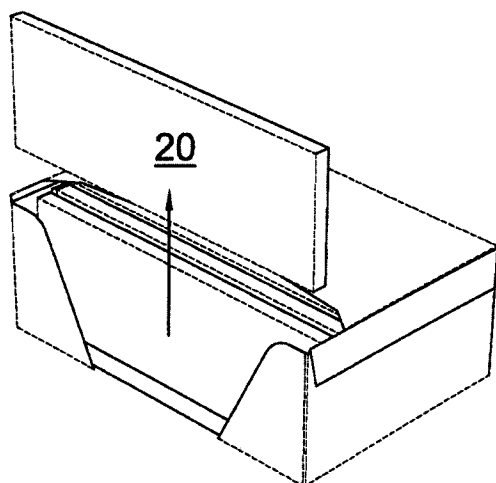


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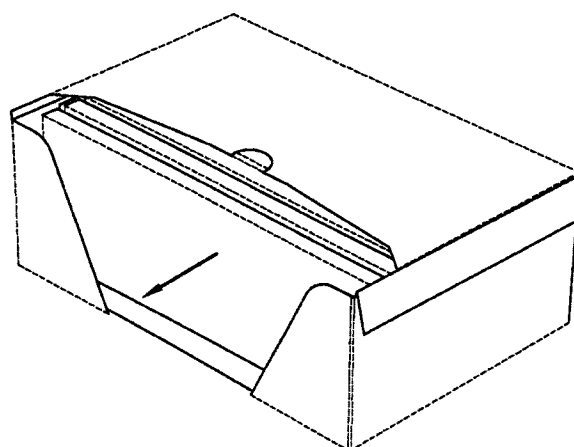


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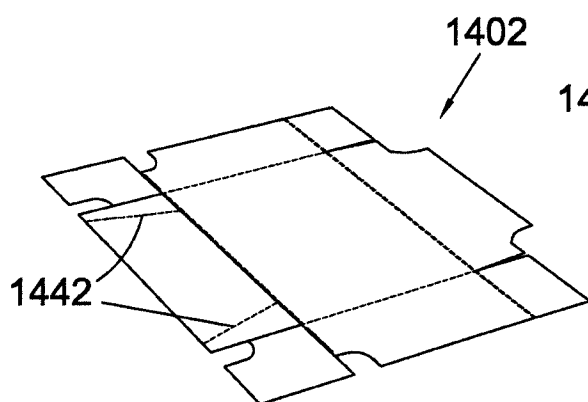


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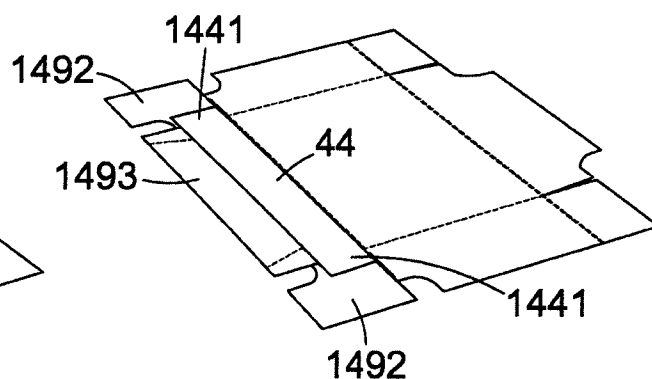


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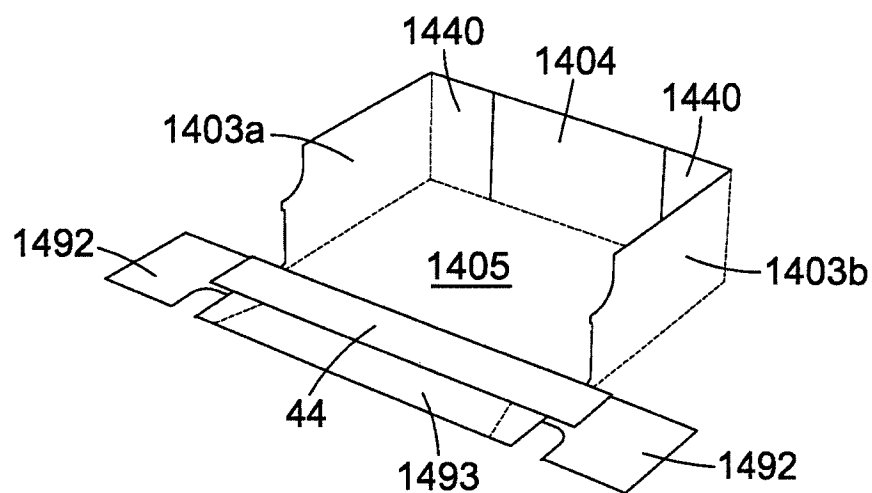


Fig. 176

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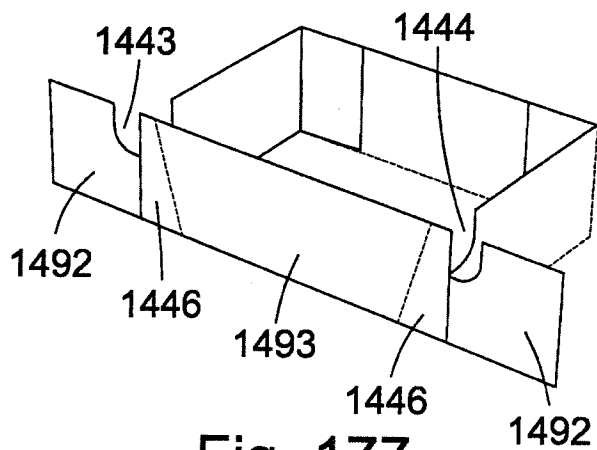


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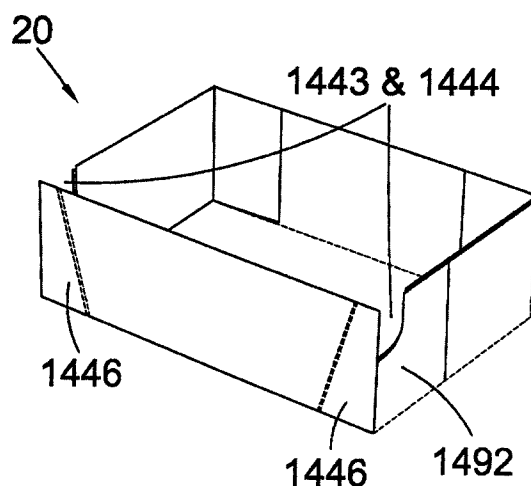


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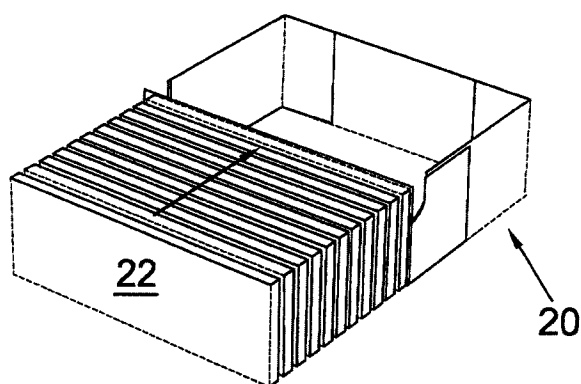


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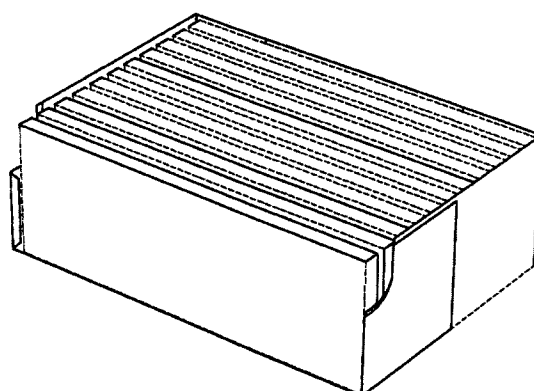


Fig. 180

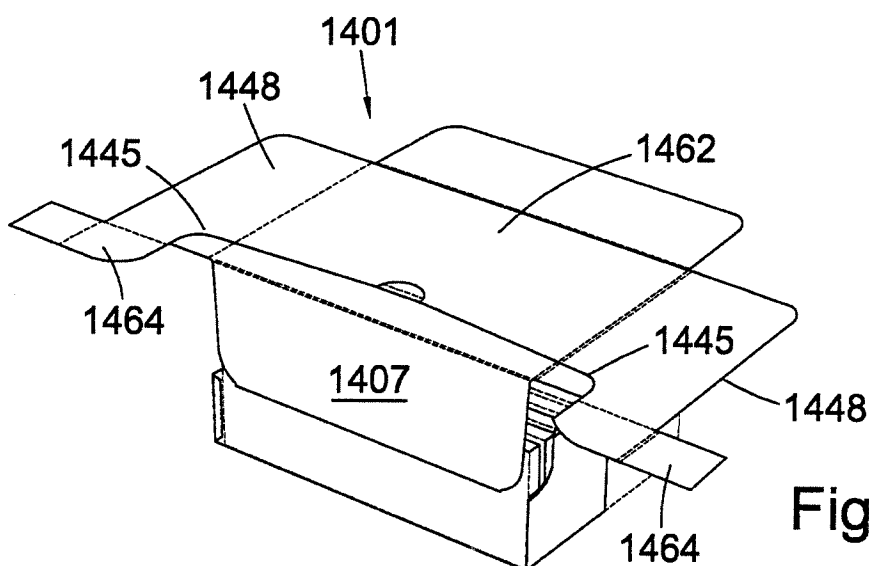


Fig. 181

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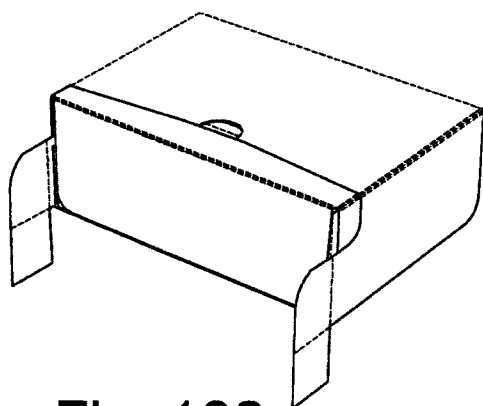


Fig. 182

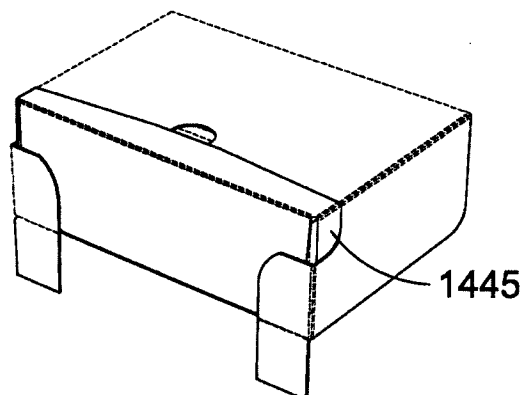


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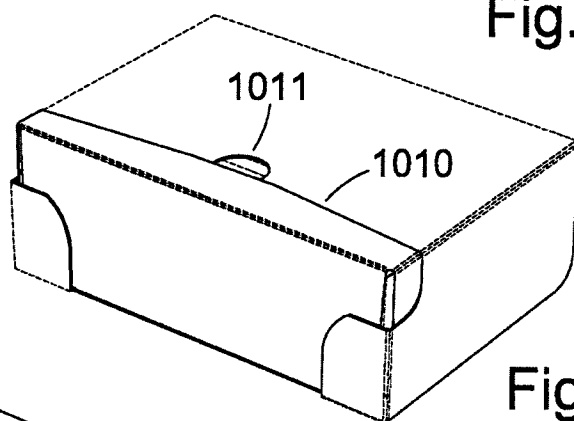


Fig. 184

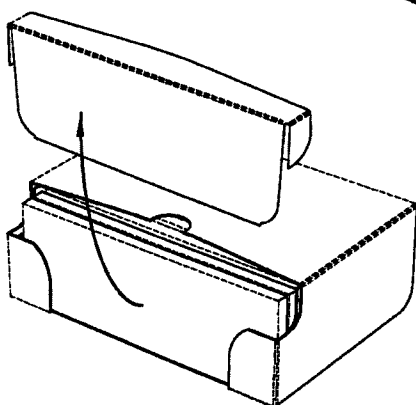


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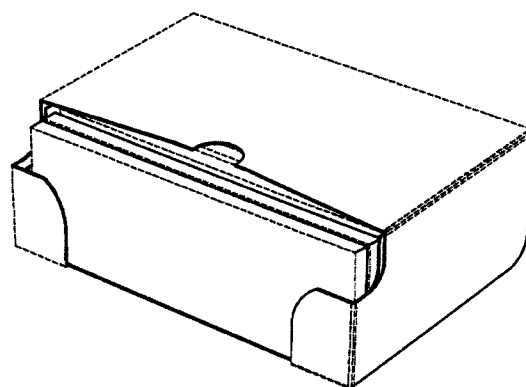


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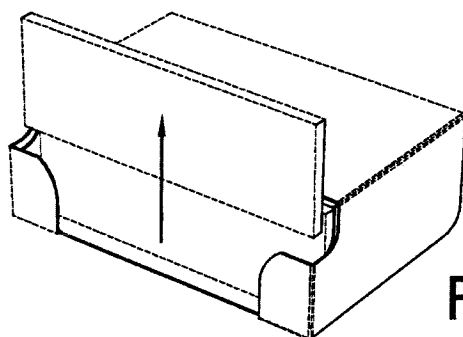


Fig. 187

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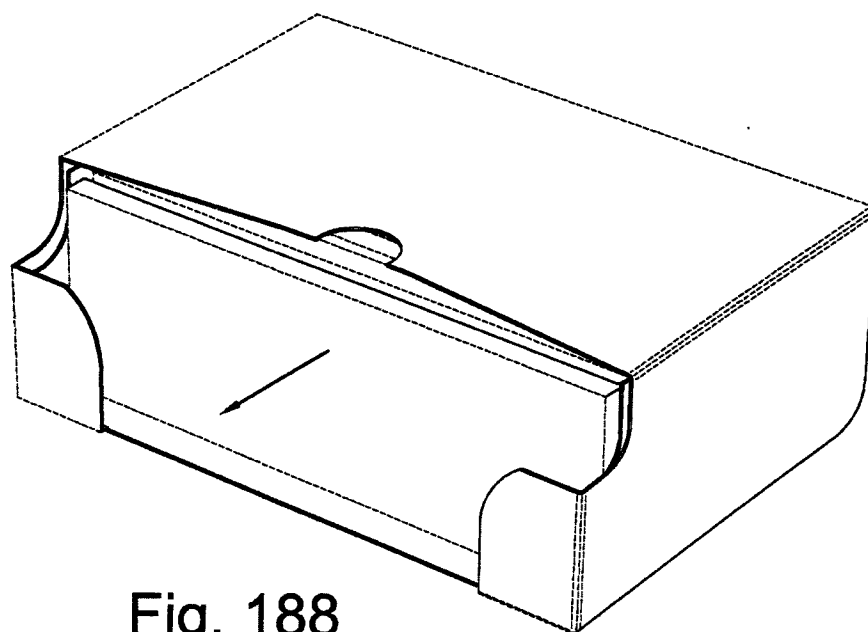


Fig. 188

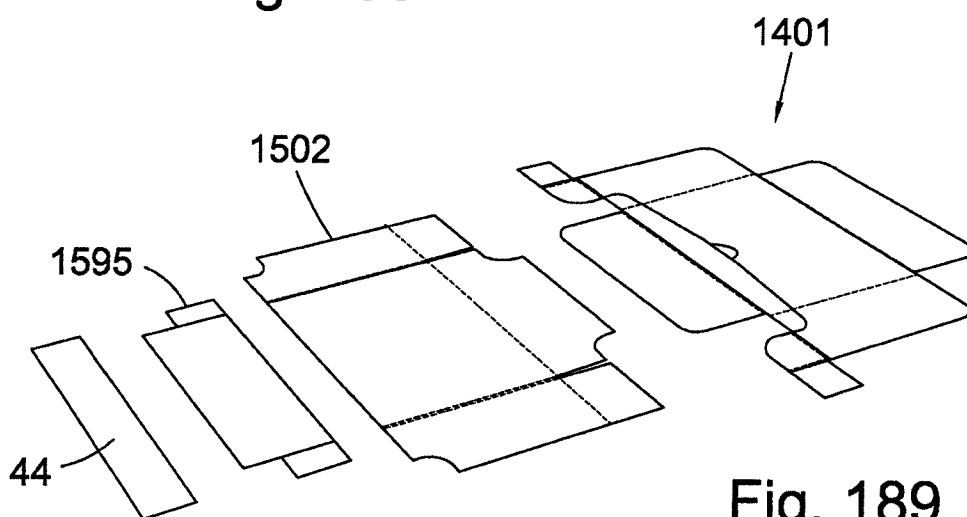


Fig. 189

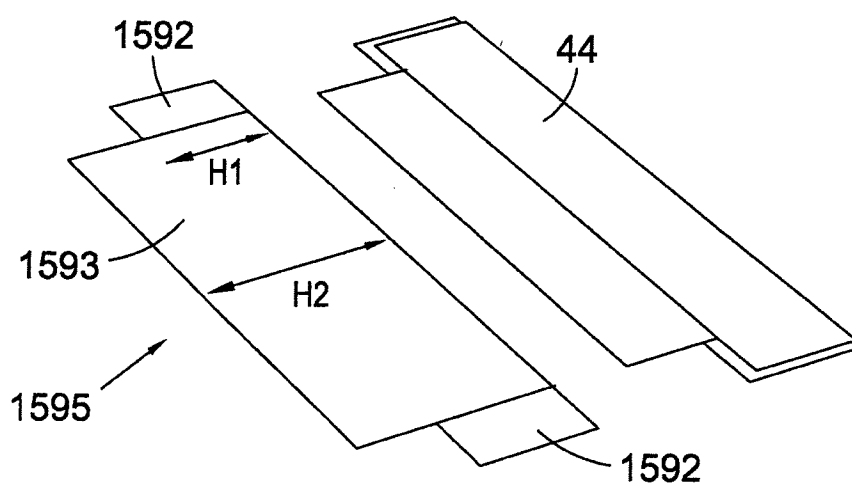


Fig. 190

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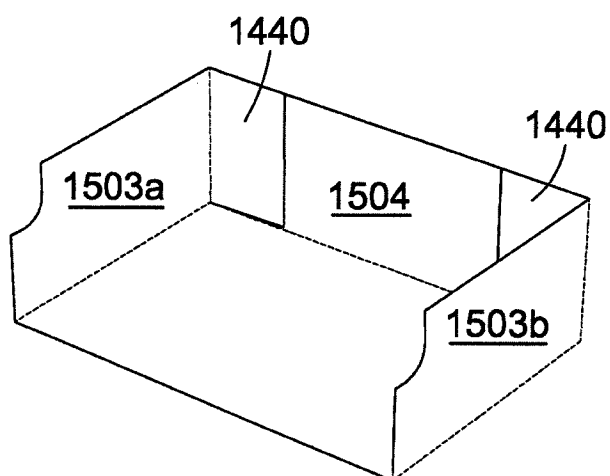


Fig. 191

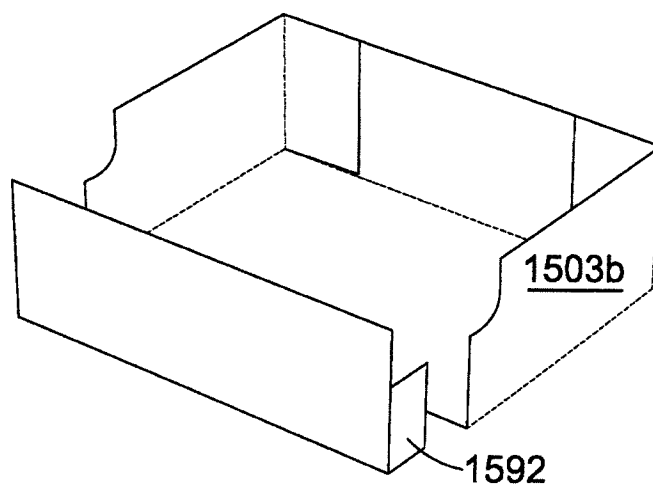


Fig. 192

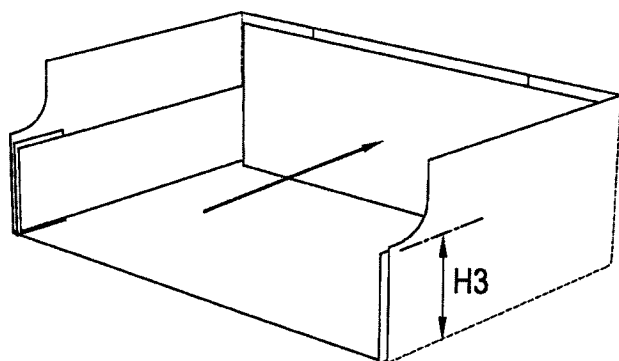


Fig. 193

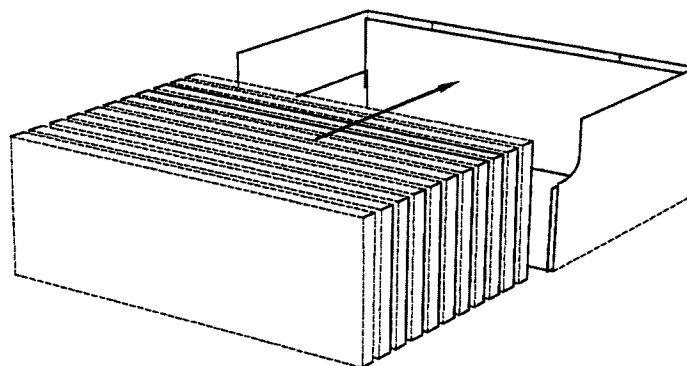


Fig. 194

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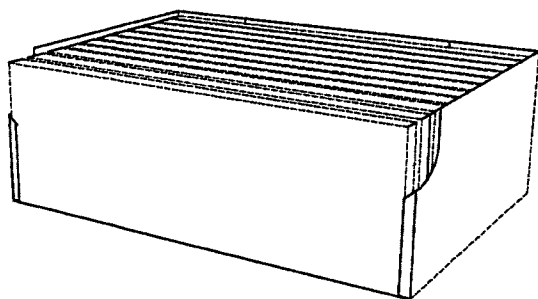


Fig. 195

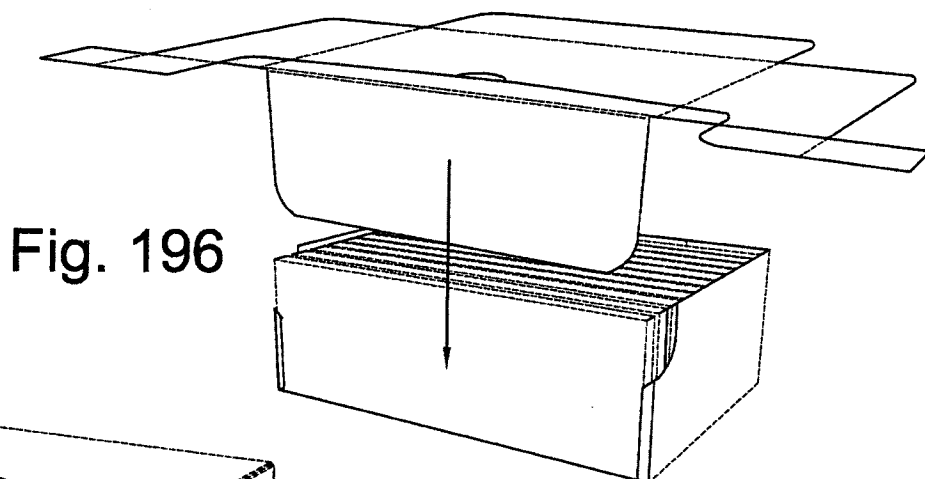


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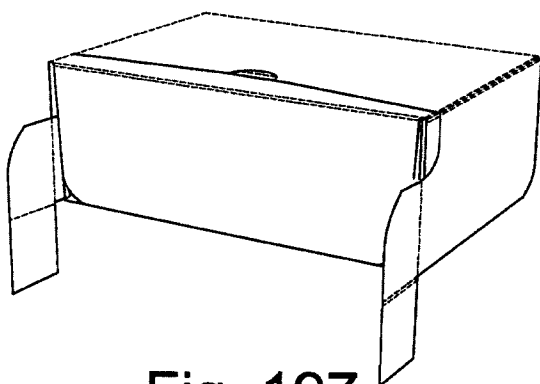


Fig. 197

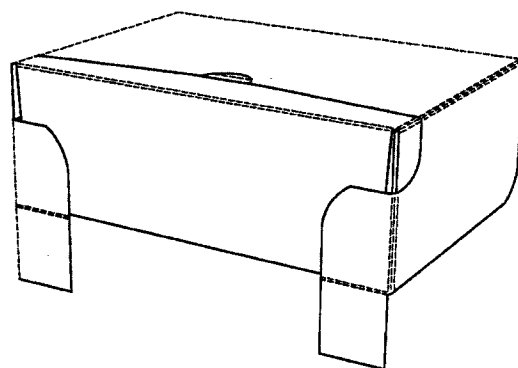


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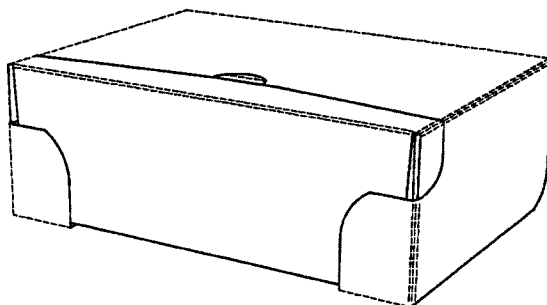


Fig. 199

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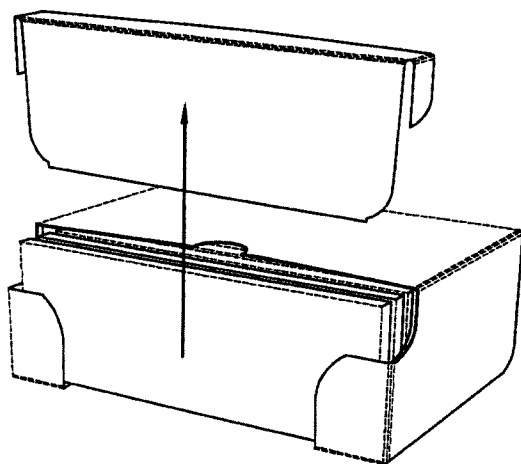


Fig. 200

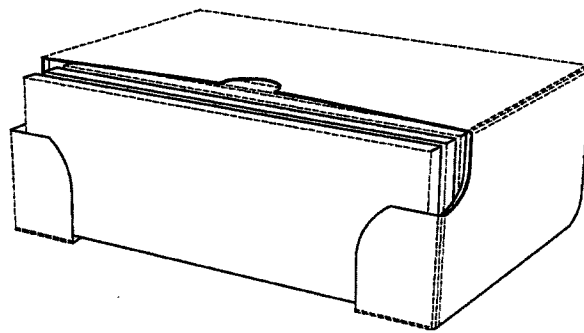


Fig. 201

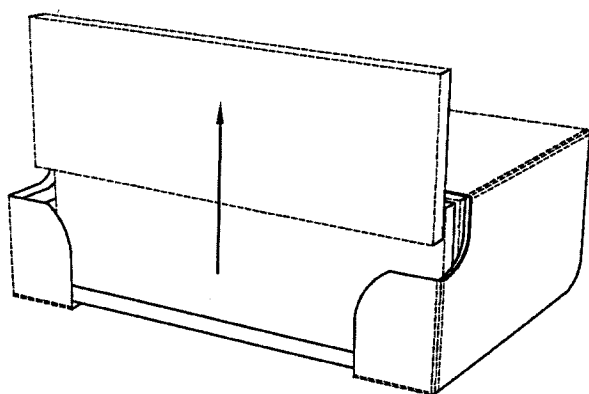


Fig. 202

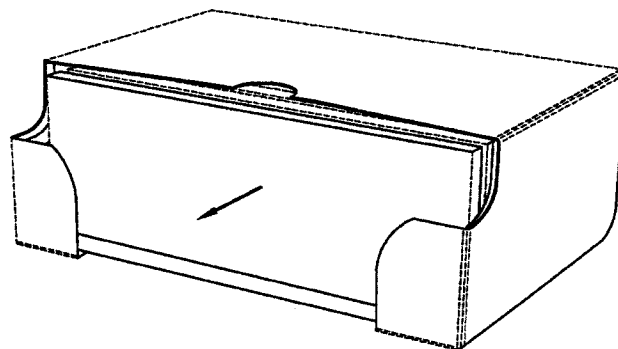


Fig. 203

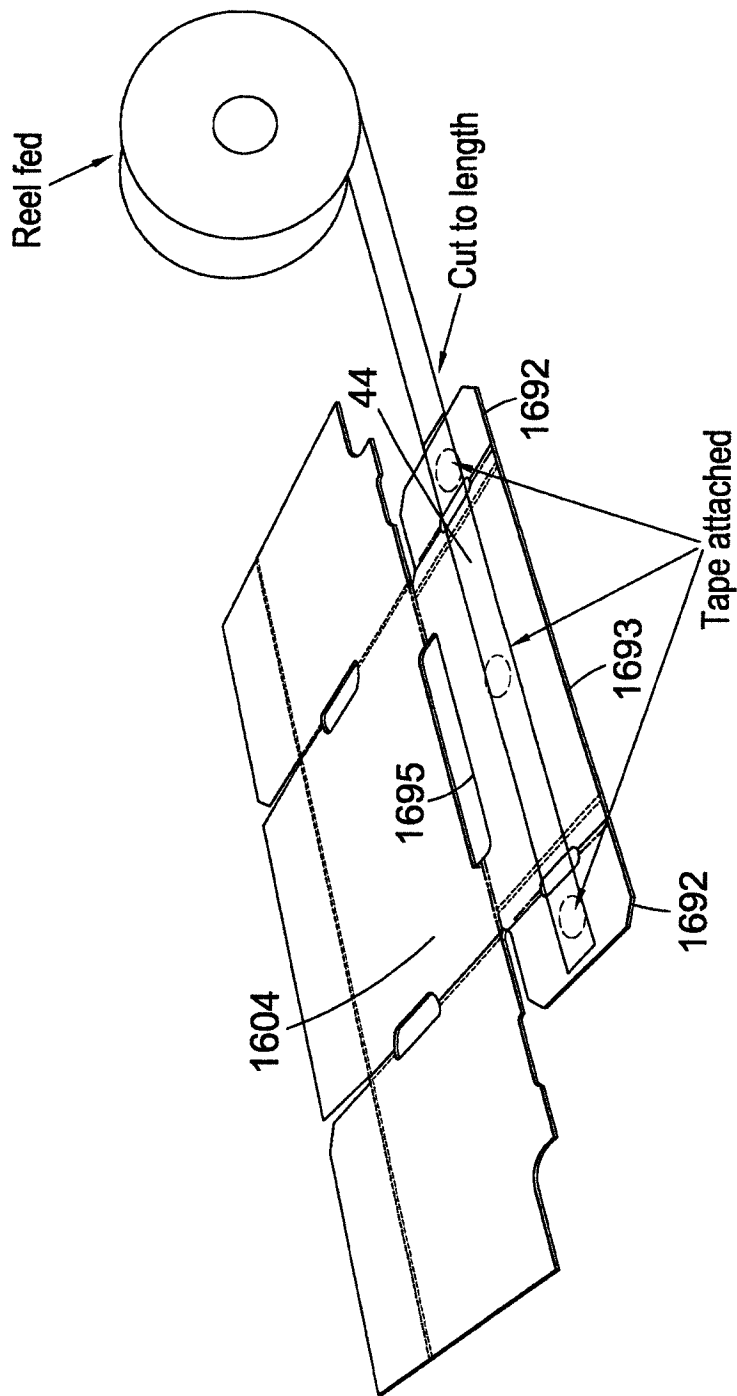


Fig. 204

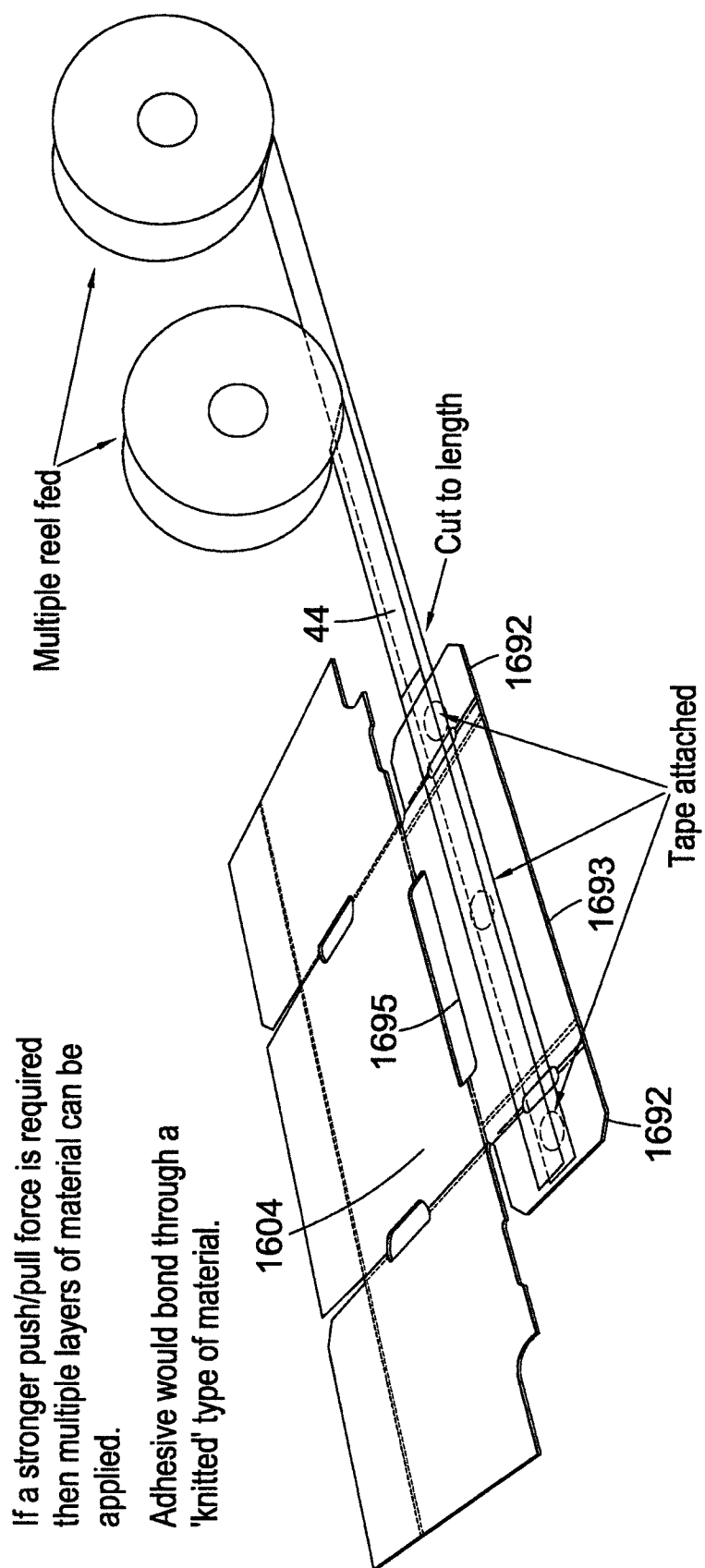


Fig. 205

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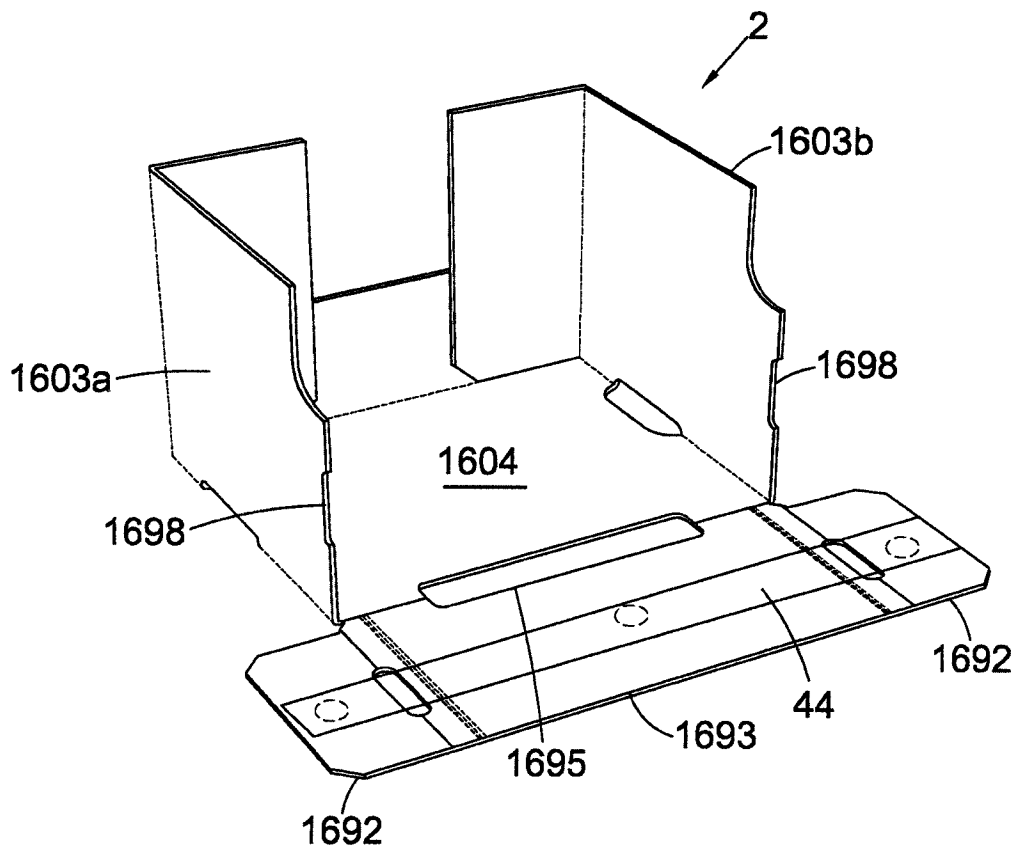


Fig. 206

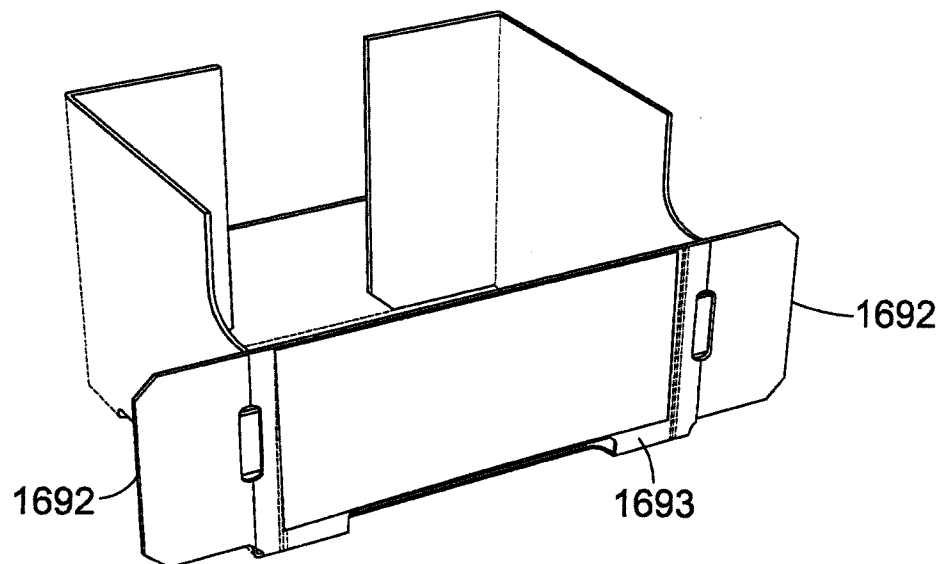


Fig. 207

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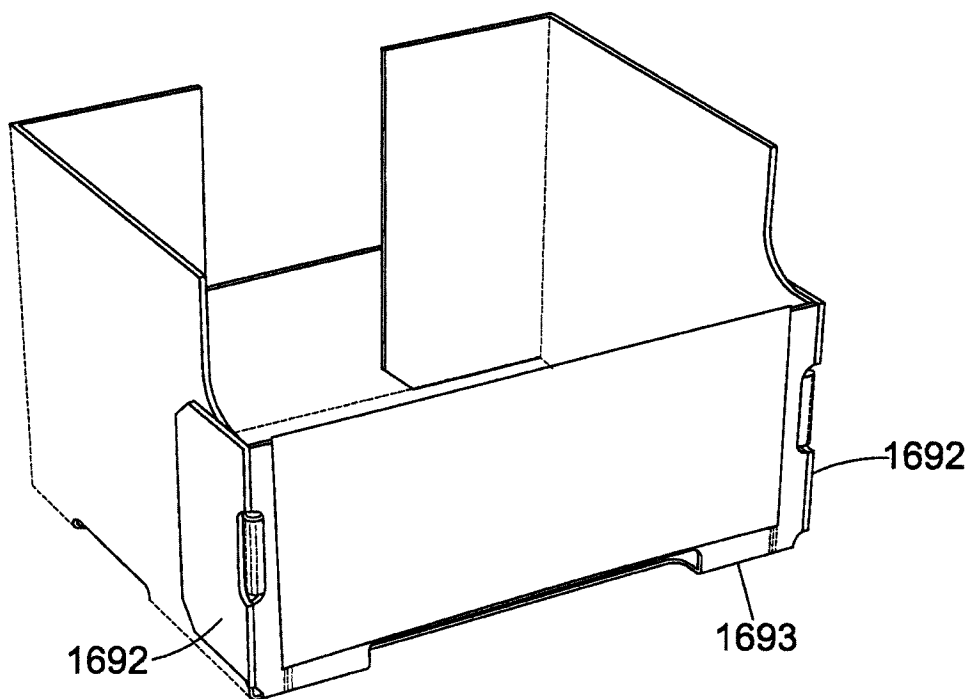


Fig. 208

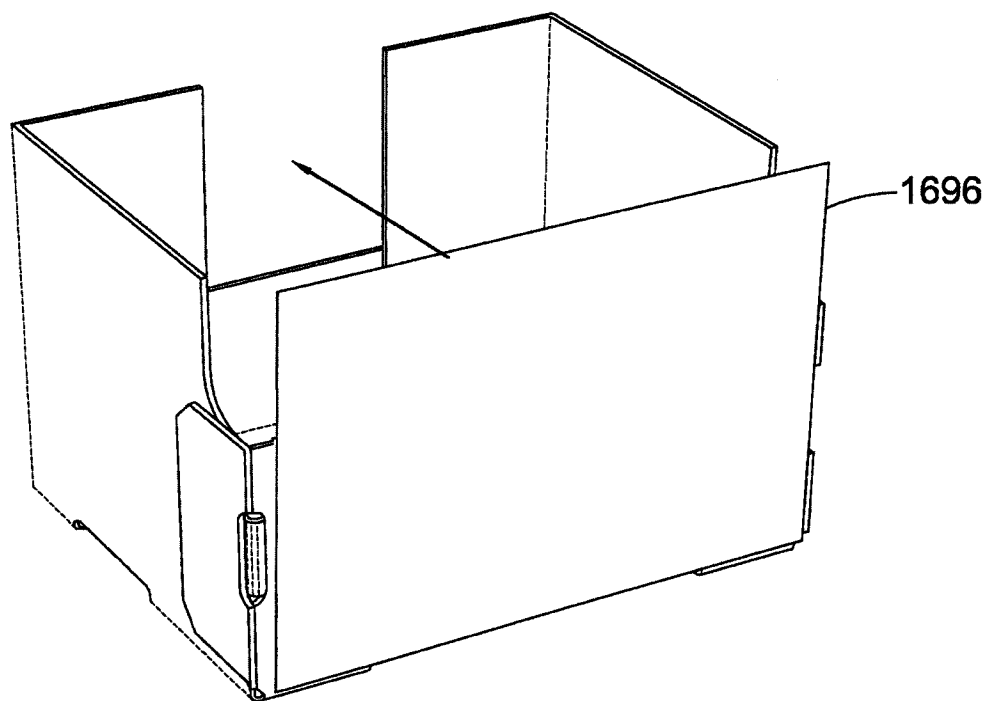


Fig. 209

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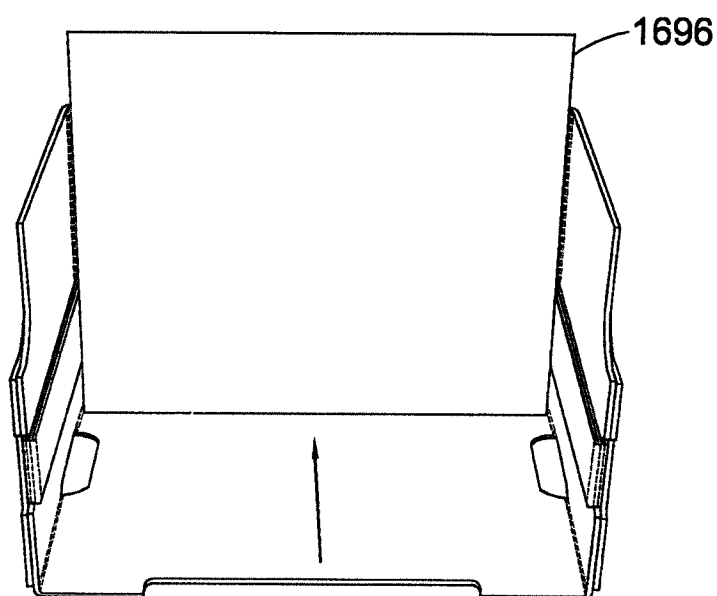


Fig. 210

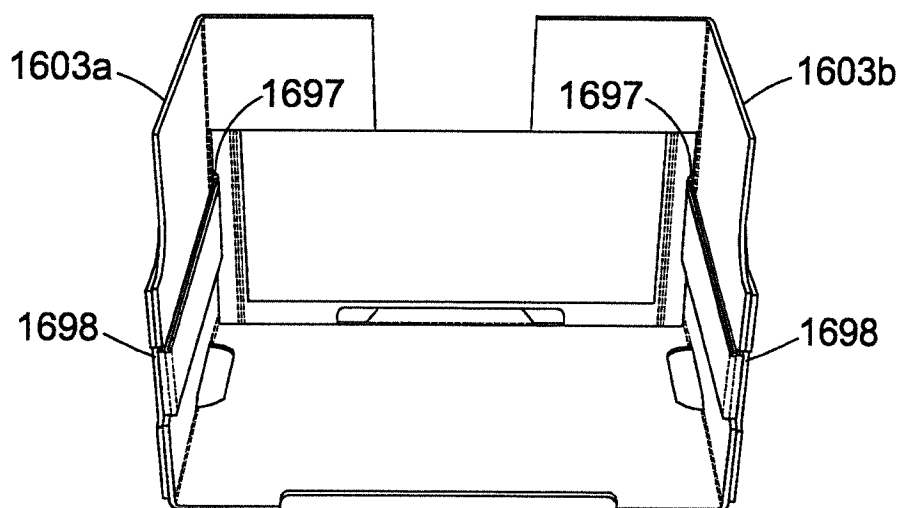


Fig. 211

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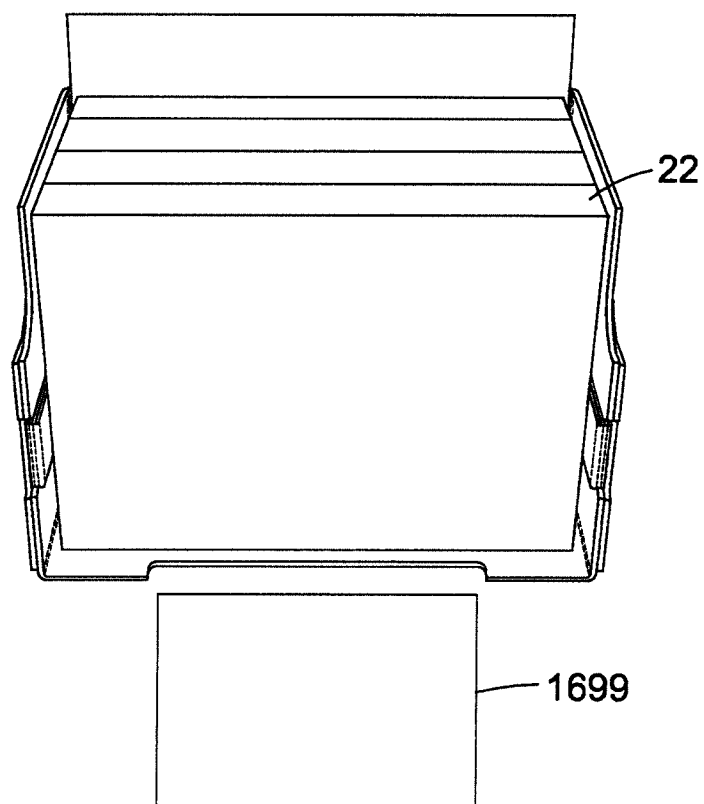


Fig. 212

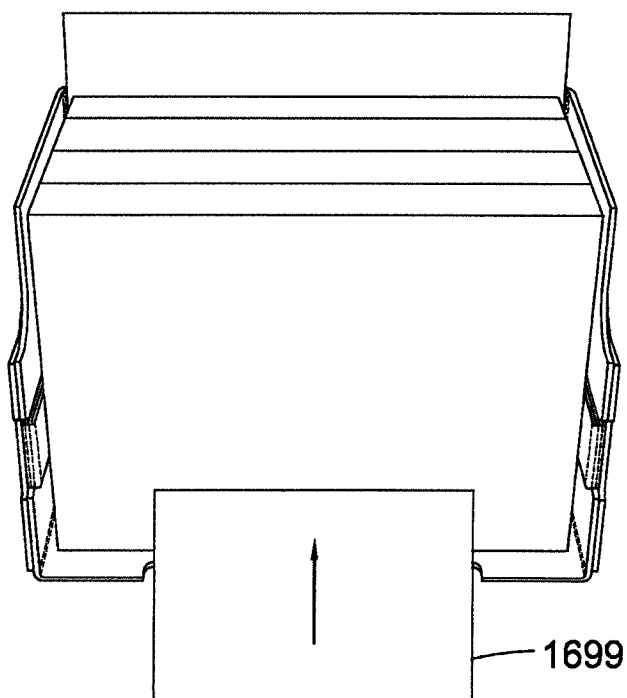


Fig. 213

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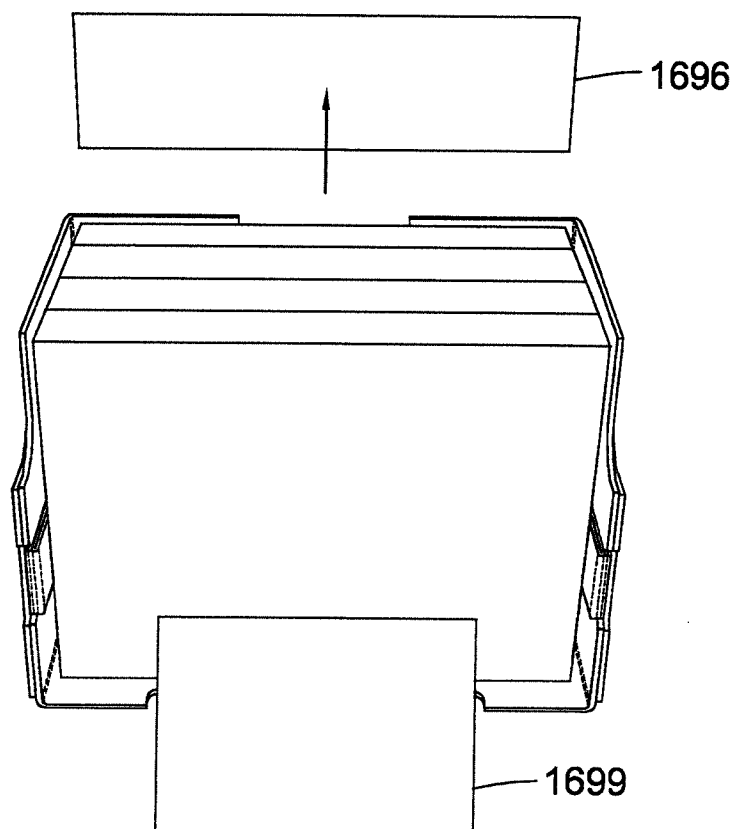


Fig. 214

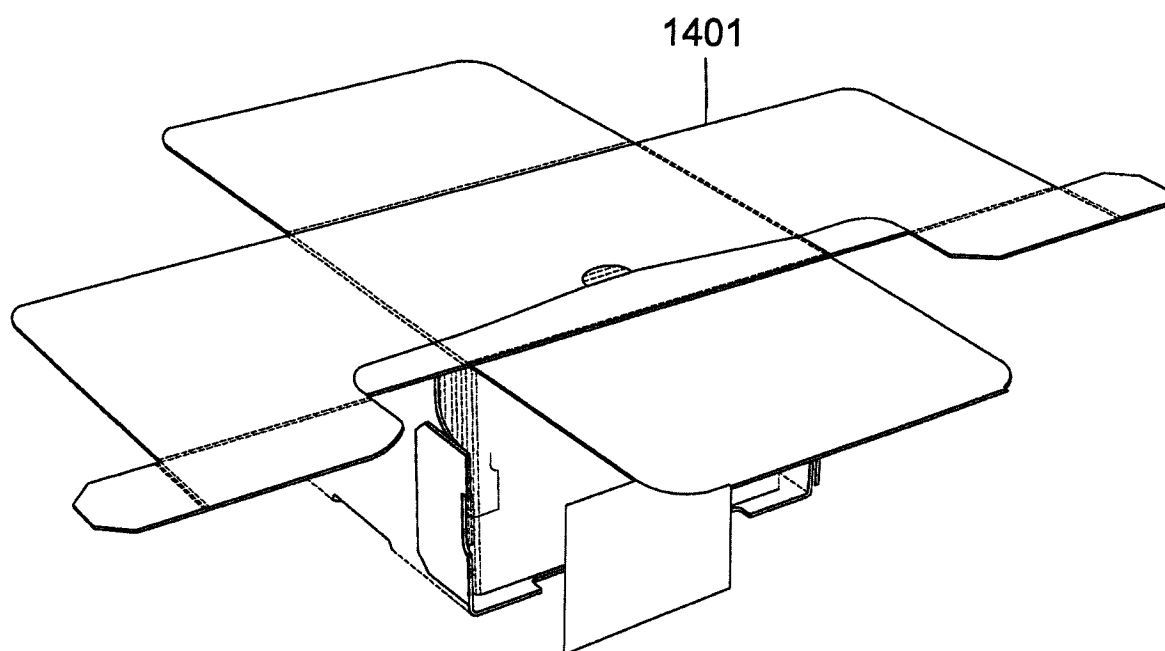


Fig. 215

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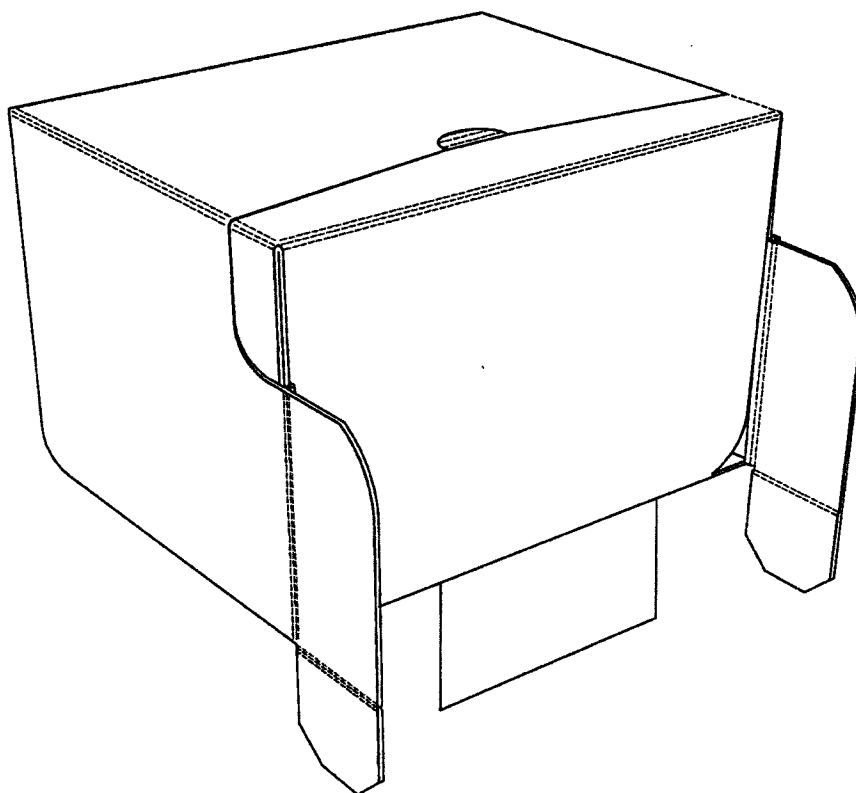


Fig. 216

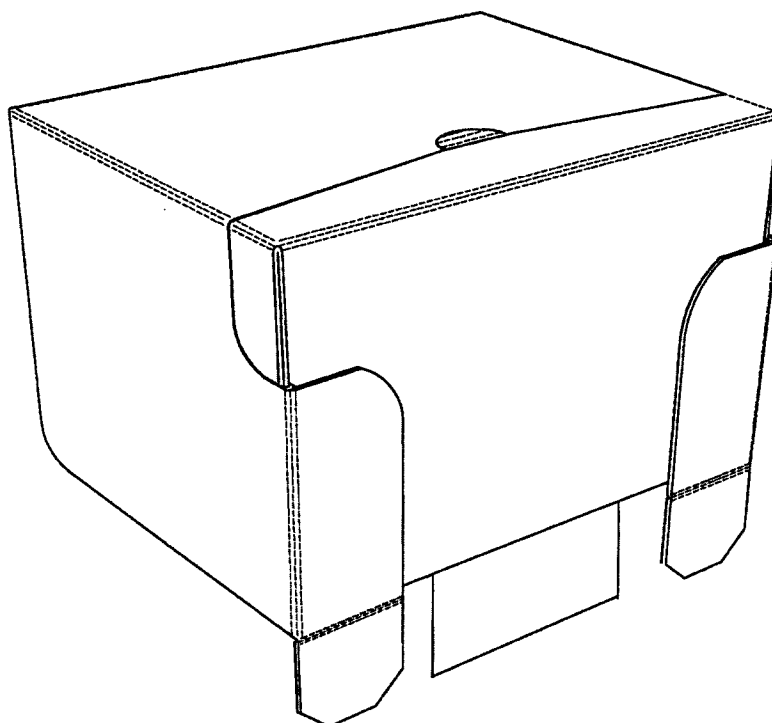


Fig. 217

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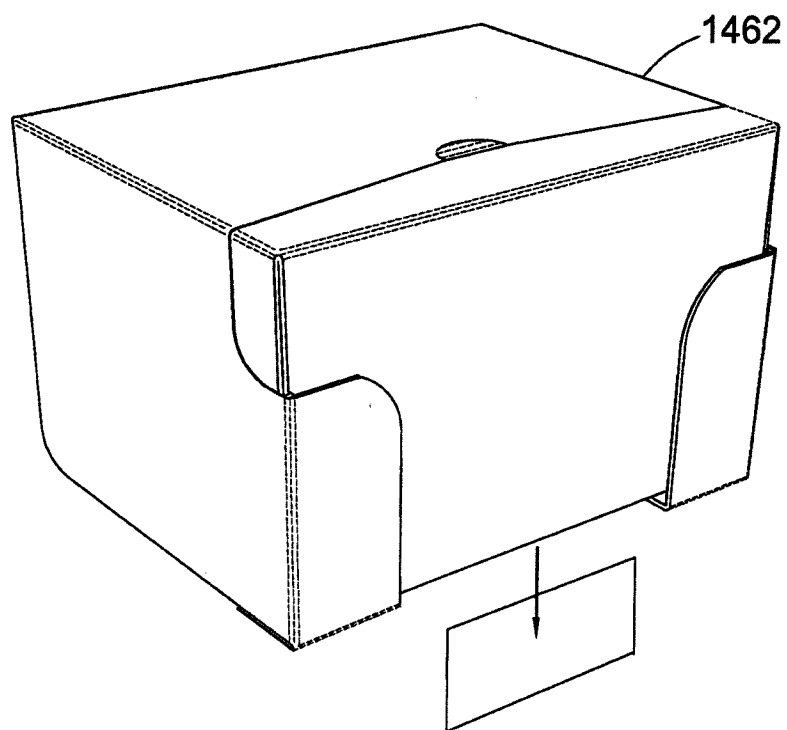


Fig. 218

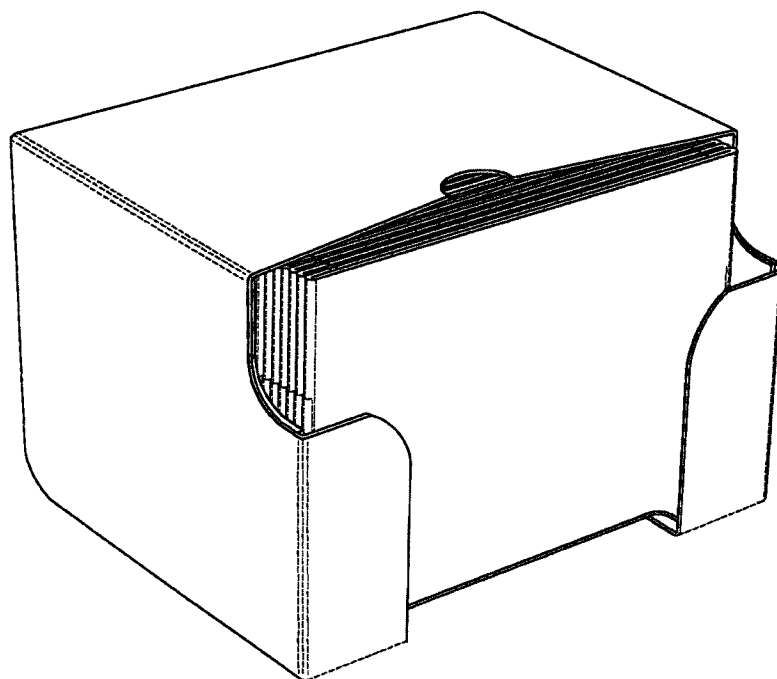


Fig. 219

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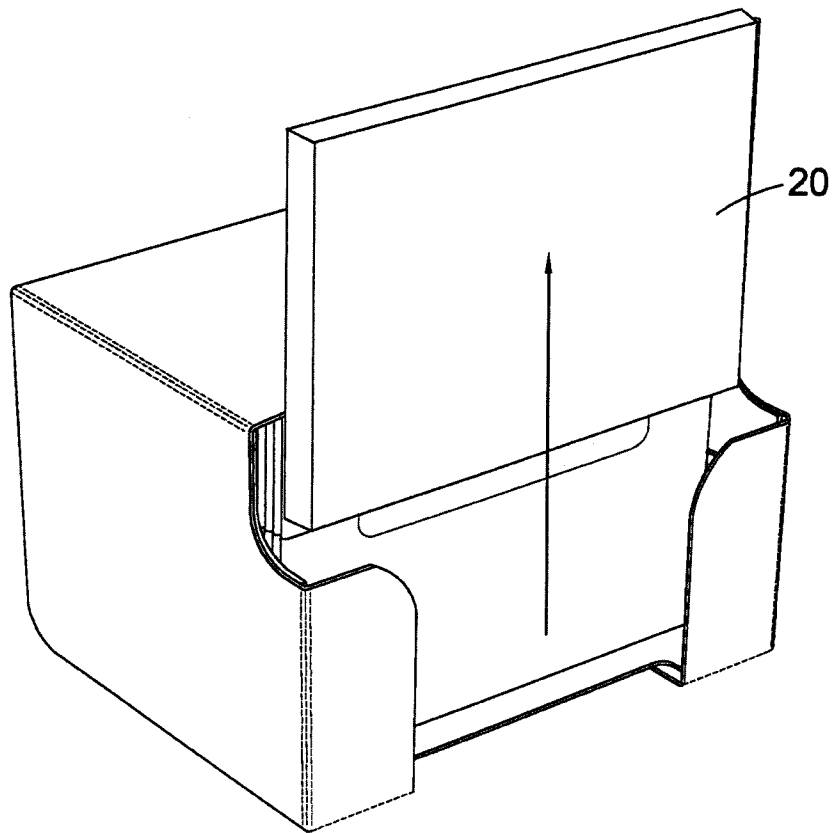


Fig. 220

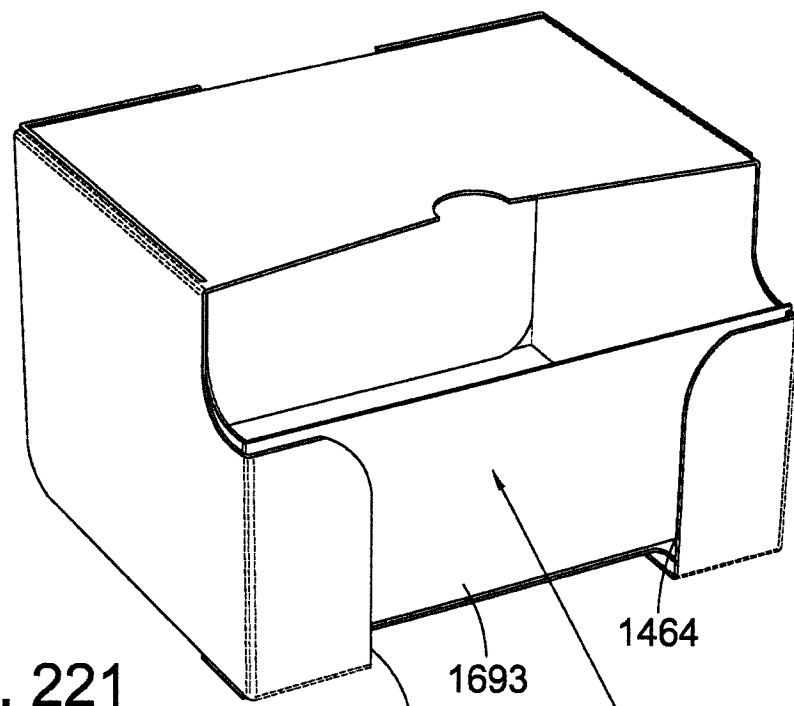


Fig. 221

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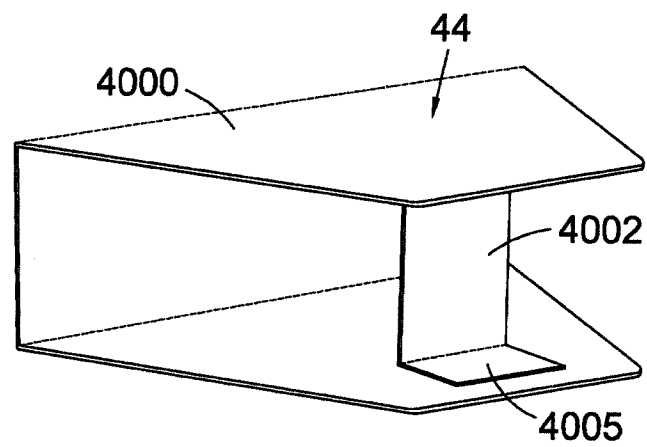


Fig. 222

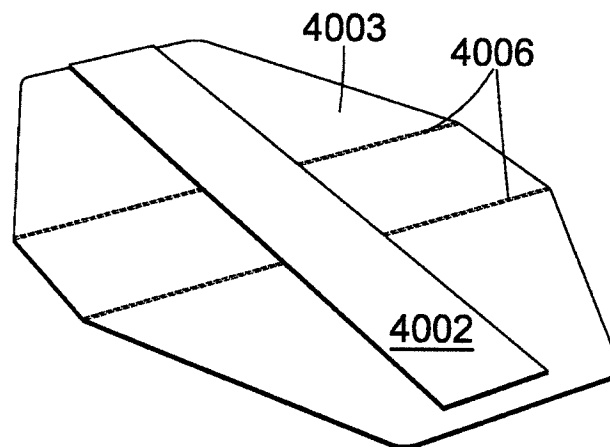


Fig. 223

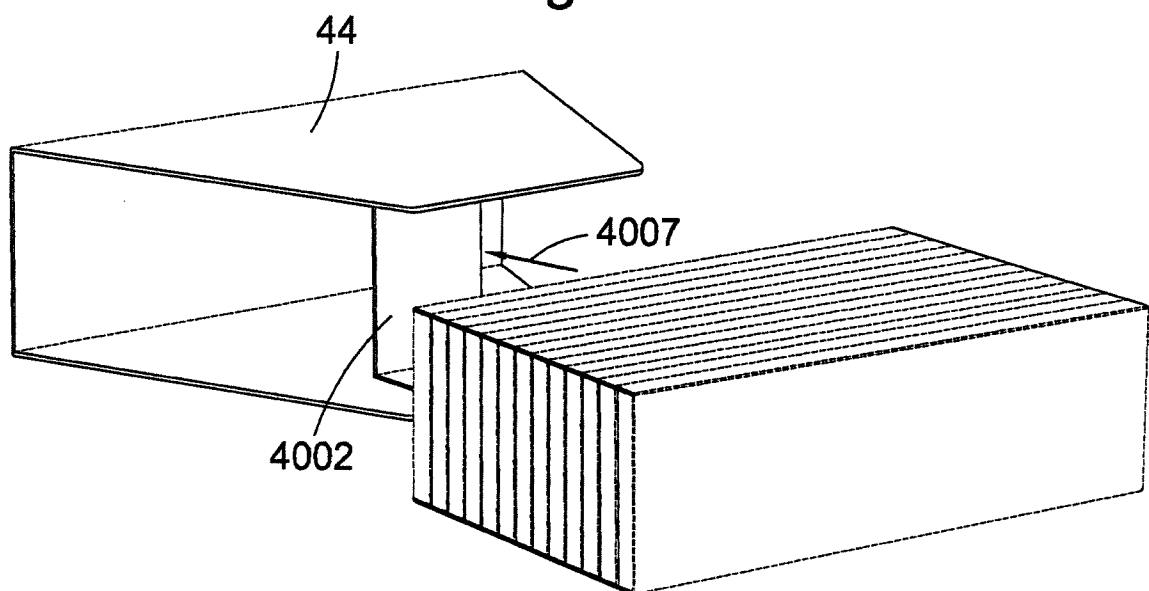


Fig. 224

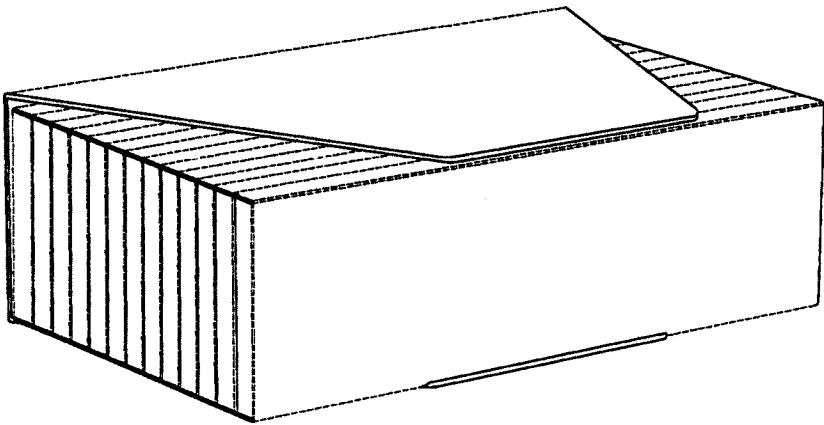


Fig. 225

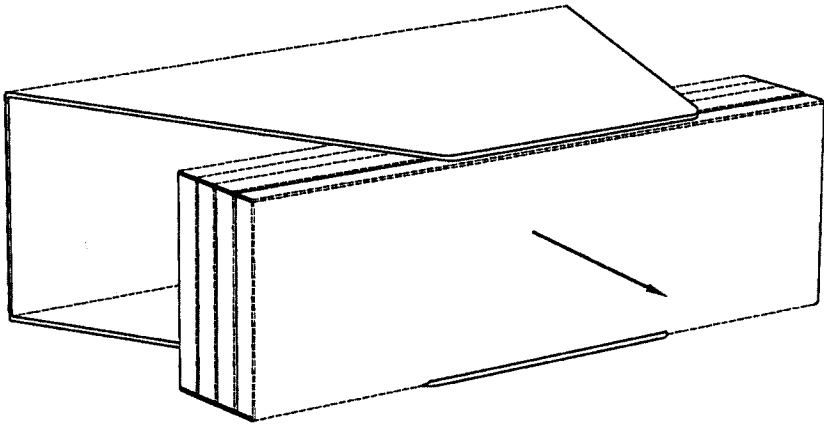


Fig. 226

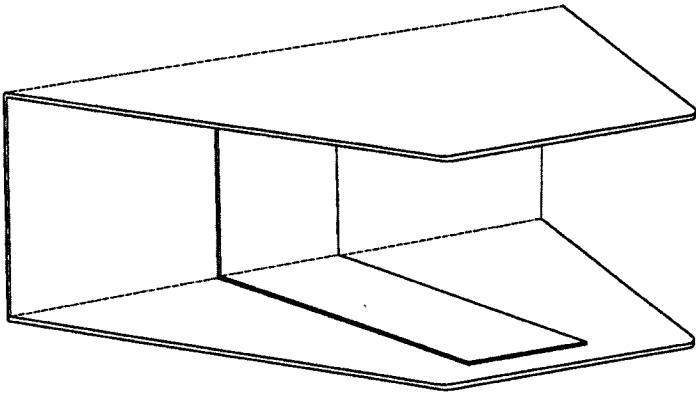


Fig. 227