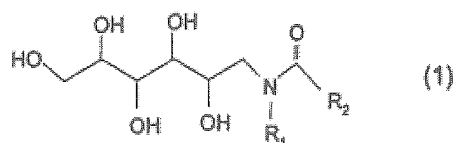


Claims

1. A foamable skin and hand cleansing composition comprising the following components, in each case based on the total composition of the cleaning composition:
 - a) 0.1 to 5% by weight of at least one emulsifier selected from PEG-18 castor dioleate, polyglycerine 4-caproate, hydrogenated castor oil, PEG-10 glyceryl dioleate, glycereth-7 caprylate/caprate, gemini surfactants and mixtures thereof;
 - b) 0.5 to 7% by weight of at least one oil, especially an alkyl fatty acid ester;
 - c) 0 to 10% by weight of at least one hydrophobic emollient; selected from polyol esters, and typically selected from PEG 7 glyceryl cocoate, polyglycerine 4 caprate, glycereth 2-cocoate, PEG-6 caprylic/capric glycerides, polyglyceryl 3 caprate, polyglyceryl 4-caparate and mixtures thereof;
 - d) 5 to 20% by weight of at least one surfactant used as a soiling remover;
 - e) 0.5 to 12% by weight of at least one fatty acid glucamide;
 - f) 1 to 8% by weight of at least one surfactant used as a foamer;
 - g) 0 to 1% by weight of at least one preservative;
 - h) 0 to 1% by weight of a pH modifier;
 - i) 0 to 10% by weight of one or more auxiliaries or additives;
 - j) water to make up 100% by weight.
2. A composition according to claim 1, comprising 1 to 5.5% fatty acid glucamide (e).
3. A composition according to claims 1 or 2, wherein the at least one fatty acid glucamide has a general formula:



Where:

$\text{R}^1 = \text{H}$ or a C1 to C4 alkyl

$\text{R}^2 = \text{C}_6$ to C_{20} linear or branched, saturated or unsaturated hydrocarbon residue.

4. A composition according to claim 3, wherein R_1 is-H or $-\text{CH}_3$, preferably $=\text{CH}_3$.

5. A composition according to claims 3 or 4 wherein R₂ is a C₈ to C₁₈ linear branched or unbranched, saturated or unsaturated hydrocarbon residue.
6. A composition according to claims 1 to 5, wherein the glucamide (e) comprises a mixture selected from capryloyl/caproyl methyl glucamide, lauroyl/myristoyl methyl glucamide; and cocoyl methyl glucamide
7. A composition according to claims 1 to 5, wherein the glucamide (e) is cocoyl methyl glucamide.
8. A composition according to claims 1 to 7, wherein the oil (b) is an isopropyl or ethyl hexyl fatty acid ester or alkyl benzoate.
9. A composition according to claim 8, wherein the oil (b) is selected from ethylhexyl stearate, isopropyl myristate, isopropyl palmitate, isopropyl stearate and isopropyl esters of rape seed oil or mixtures thereof.
10. A composition according to claims 1 to 9, wherein the composition comprises 1 to 3% by weight of the oil (b).
11. A composition according to claim 1, wherein the foamer is selected from cocamidopropyl betaine, capryl/capamido propyl betaine, fatty alcohol ether carboxylic acids and carboxylates, alkanol amides, amine oxides and ethoxylated alkyl sulfosuccinates.
12. A composition according to claims 1 to 11, comprising 1 to 3% by weight of the emulsifier (a).
13. A composition according to claims 1 to 12, comprising PEG-7 glyceryl cocoate, polyglyceryl -3-caprate, polyglycerine 4 caprate, glycereth-2 cocoate, or PEG-6 caprylic/capric glycerides as the emollient (c).
14. A composition according to claims 1 to 13, wherein the composition comprises 8 to 15% anionic surfactant (d).
15. A composition according to claims 1 to 14, comprising 2 to 5% by weight of foamer (f).
16. A composition according to claims 1 to 15, wherein the washing active substances comprise 7-20% of the total weight of the composition.

17. Use of a composition according to claims 1 to 16 for skin and/or hand washing.
18. Use according to claim 17 in an inverted foam dispenser.
19. An inverted foam dispenser comprising a composition according to claims 1 to 16.
20. A method of producing a foam, comprising providing a composition according to claims 1 to 16 in an inverted foam dispenser and operating the dispenser to generate the foam.