

Abstract

The invention relates to the field of steel processing and steel production, in particular the
5 production of steel profiles. The invention relates to a method for manufacturing a steel
profile, the method comprising the steps of: providing a workpiece (2, 44, 52), in particular
a steel blank, preferably a steel strip blank, forming a weakened point (10) in the region of
a planned bend in the workpiece (2, 44, 52) and bending the workpiece (2, 44, 52) to
produce a bend in the workpiece (2, 44, 52). After bending, the weakened point (10) is
10 reinforced by welding.

[Figure 1]