

FIG.1

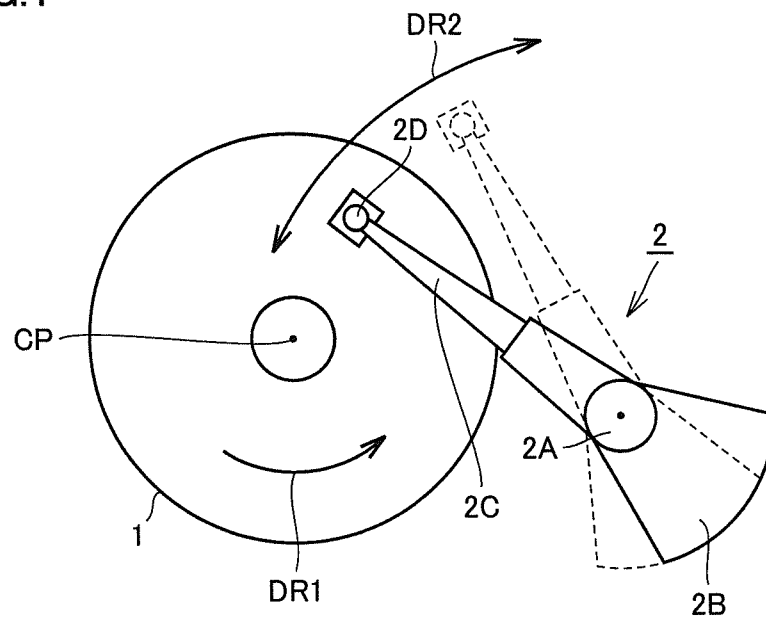


FIG.2

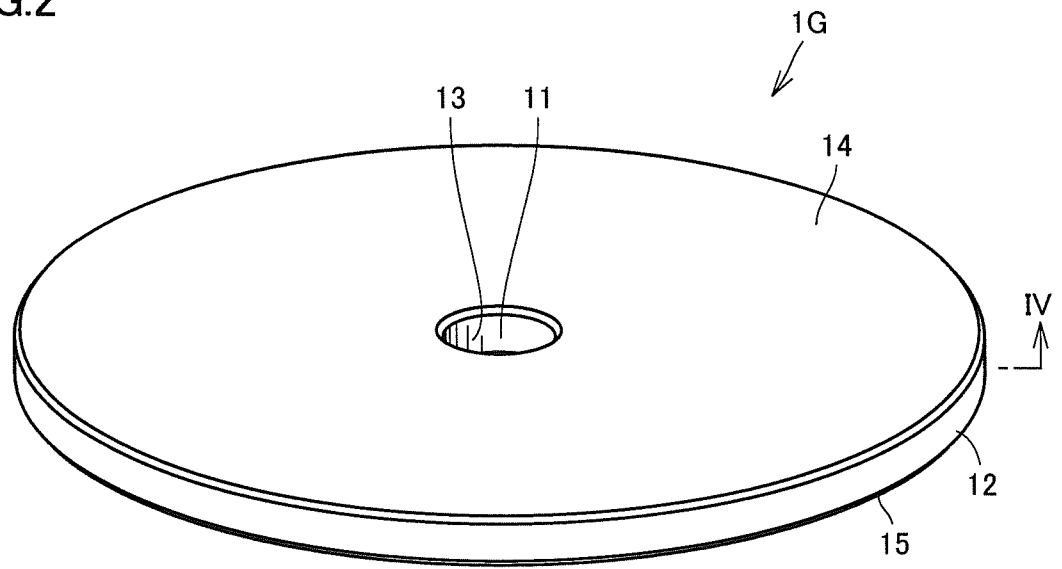


FIG.3

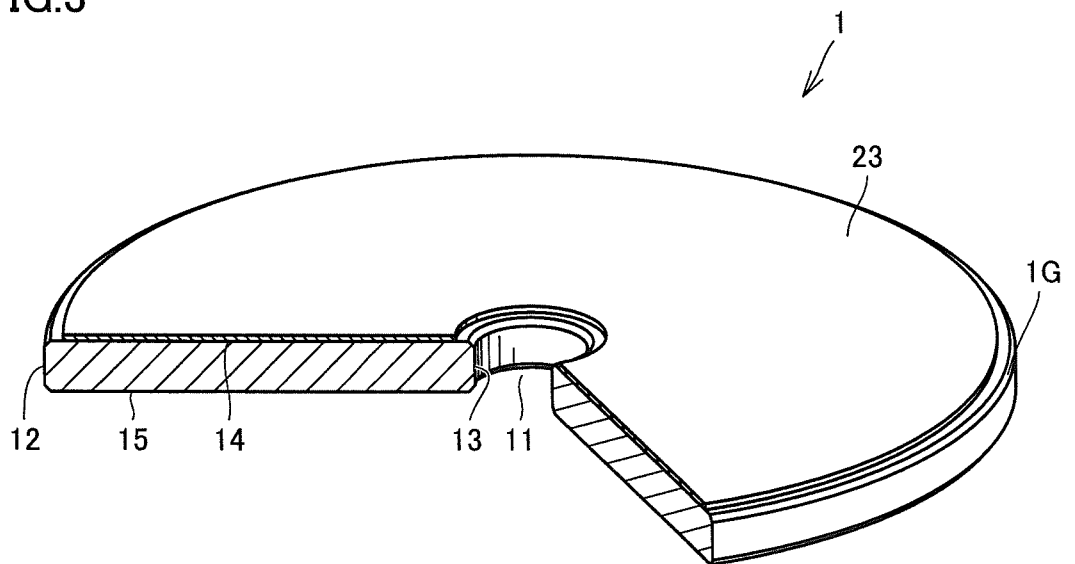


FIG.4

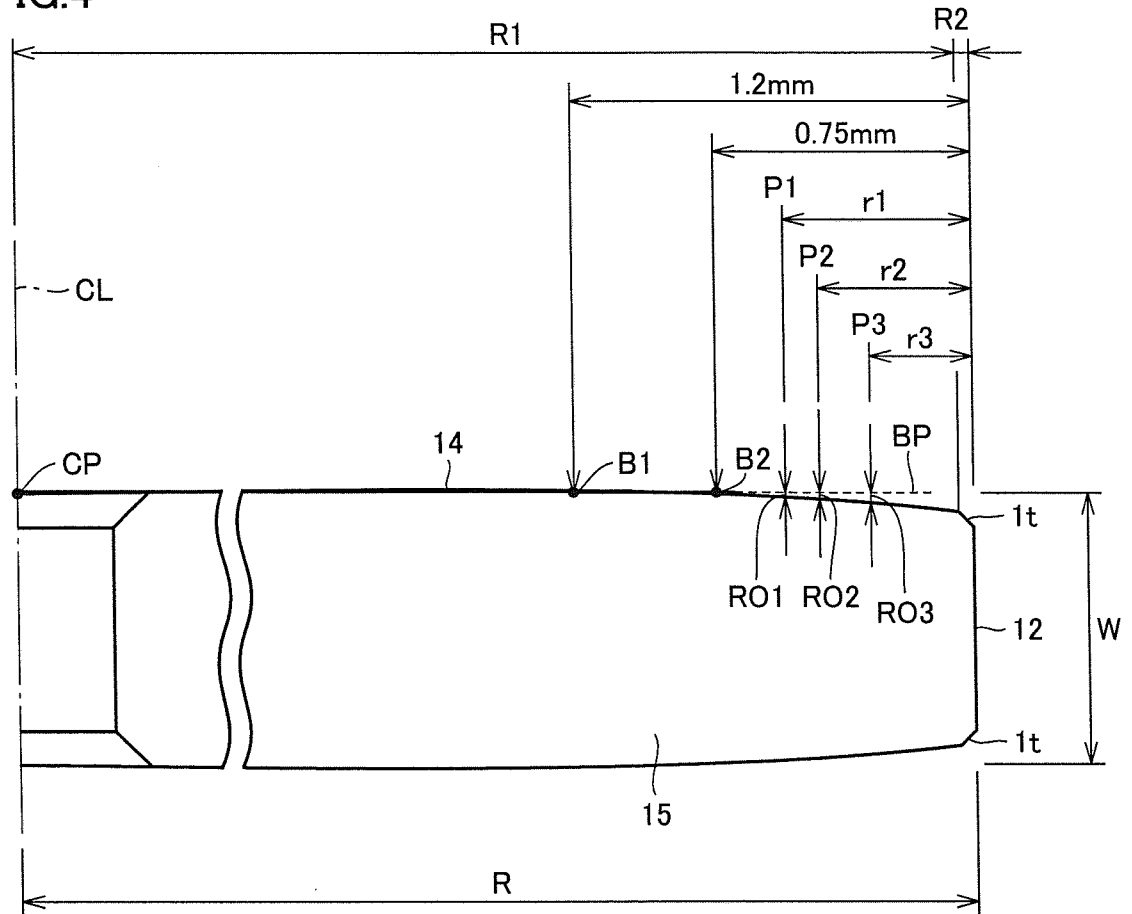


FIG.5

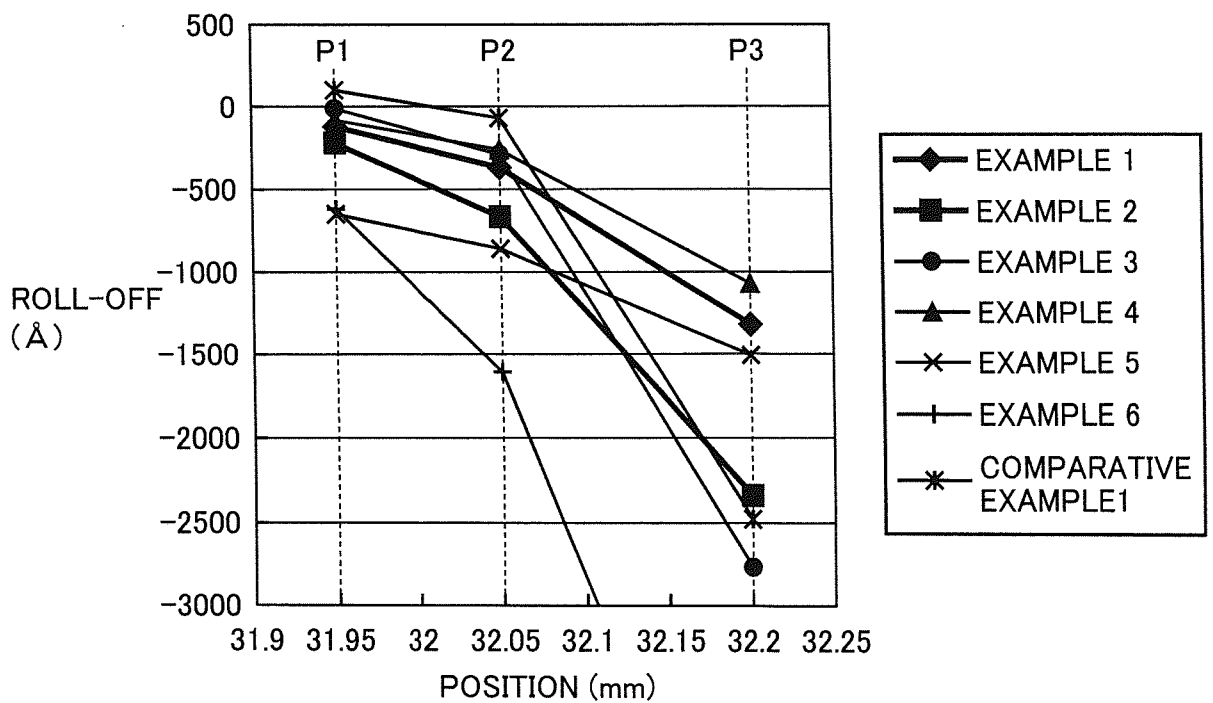


FIG.6

	R01 (Å)	R02 (Å)	R03 (Å)	S1 (R01-R02)	S2 (R02-R03)	LU	GA 1 1.3 mm FROM OUTER PERIPHERAL END SURFACE	GA 2 1.1 mm FROM OUTER PERIPHERAL END SURFACE	GA 3 0.9 mm FROM OUTER PERIPHERAL END SURFACE	NOTES
EXAMPLE 1	-120	-370	-1320	250	950	PASS	A	A	A	GOOD
EXAMPLE 2	-220	-670	-2540	450	1870	PASS	A	A	A	GOOD
EXAMPLE 3	-10	-290	-2770	280	2480	PASS	A	A	C	ROLL-OFF: INTERMEDIATE
EXAMPLE 4	-80	-260	-1070	180	810	PASS	A	B	C	
EXAMPLE 5	-650	-860	-1510	210	650	PASS	A	C	C	
EXAMPLE 6	-620	-1610	-5310	990	3700	PASS	A	C	C	ROLL-OFF: LARGE
COMPARATIVE EXAMPLE 1	+100	-70	-2480	170	2410	FAIL	-	-	-	