

ABSTRACT

A cleaning sheet includes a substrate sheet (11) and a plurality of clump-like fiber aggregate bundles (20) joined to at least one side of the substrate sheet (11) to form a cleaning section (12). Each clump-like fiber aggregate bundle (20) is formed by joining together, at a joining section (22), a plurality of fibers (21) that have been arranged in one direction and opening those fibers (21) extending from the joining section (22). Another cleaning sheet includes a plurality of unopened staple-fiber bundles joined to at least one side of a substrate sheet to form a cleaning section. Each unopened staple-fiber bundle is formed by joining together a plurality of fibers that have been arranged in one direction with a joining section that extends in a direction intersecting with the direction in which the fibers are arranged. The fibers extending from the joining section in each unopened staple-fiber bundle can be opened by wiping a surface-to-be-cleaned with the cleaning section.