WHAT IS CLAIMED IS:

1. A sheet used at a time of formation of a protective member protecting one surface of a plate-shaped workpiece by spreading and curing a liquid resin on the one surface, the sheet comprising:

a first layer configured to be brought into contact with a flat specular mounting surface; and

a second layer configured to be brought into contact with the liquid resin,

the first layer being formed of a material that is easily separated from the mounting surface after adhering to the mounting surface as compared with the second layer,

the second layer being formed of a material having high adhesiveness to the cured resin as compared with the first layer,

wherein

the workpiece is held under suction to a suction surface of a holding unit,

the sheet is held under suction to the mounting surface,

a tubular bellows cover configured to be expanded and contracted in a Z-axis direction is fixed to a frame body of the mounting surface, and

the mounting surface and the sheet are surrounded, forming a space sealed by the holding unit, the bellows cover and the frame body.

2. The sheet according to claim 1, wherein

the first layer is formed of polyethylene terephthalate, polyamide, or polyimide.

3. A protective member forming method using a sheet to form the protective member protecting one surface of a plate-shaped workpiece, the sheet used at a time of formation of the protective member protecting the one surface of the plate-shaped workpiece by spreading and curing a liquid resin on the one surface, the sheet including

a first layer configured to be brought into contact with a flat specular mounting surface, and

a second layer configured to be brought into contact with the liquid resin,

the first layer being formed of a material that is easily separated from the mounting surface after adhering to the mounting surface as compared with the second layer,

the second layer being formed of a material having high adhesiveness to the cured resin as compared with the first layer,

the protective member forming method comprising:

a sheet mounting step of mounting the sheet onto the mounting surface such that the first layer is in contact with the mounting surface;

a resin supply step of supplying the liquid resin to the second layer side of the sheet; and

a protective member forming step of bonding and fixing the protective member in a plate shape, the protective member being formed by the resin in a cured state, to the one surface of the workpiece and the second layer of the sheet by curing the liquid resin after spreading the resin over the one surface of the workpiece by pressing the workpiece against the liquid resin supplied to the sheet,

wherein

the workpiece is held under suction to a suction surface of a holding unit,

the sheet is held under suction to the mounting surface,

a tubular bellows cover configured to be expanded and contracted in a Z-axis direction is fixed to a frame body of the mounting surface, and

the mounting surface and the sheet are surrounded, forming a space sealed by the holding unit, the bellows

cover and the frame body.

4. The protective member forming method according to claim 3, wherein

the first layer is formed of polyethylene terephthalate, polyamide, or polyimide.

5. The sheet according to claim 1, wherein

the bellows cover is configured to surround the suction surface of the holding unit, and

a lower end side of the bellows cover in an extended state is configured to abut against and fixed to the upper surface of the frame body.

6. The protective member forming method according to claim 3, wherein

the bellows cover is configured to surround the suction surface of the holding unit, and

a lower end side of the bellows cover in an extended state is configured to abut against and fixed to the upper surface of the frame body.