## CLAIMS

1. A filter panel (12) comprising:
   - a filtering element (30) including a primary filter end (38a), a secondary filter end (38b) and a filtering section (40) between the primary filter end (38a) and the secondary filter end (38b); and
   - a support structure (28) including a primary end support section (32a), a secondary end support section (32b), and a central support section (34) between the primary end support section (32a) and the secondary end support section (32b) supporting the filtering section (40);
   wherein each of the primary end support section (32a) and the secondary end support section (32b) comprises a sheet material (44) folded to clamp the primary filter end (38a) and the secondary filter end (38b), respectively.

2. The filter panel (12) according to claim 1, wherein the primary end support section (32a), the secondary end support section (32b) and the central support section (34) are formed from a single piece of sheet material (44).

3. The filter panel (12) according to claim 2, wherein the sheet material (44) is a metal sheet material.

4. The filter panel (12) according to any of the preceding claims, wherein each of the primary end support section (32a) and the secondary end support section (32b) comprises a first fold section (46) folded relative to the central support section (34) and a second fold section (48) folded relative to the first fold section (46), and wherein the first fold section (46) is positioned between the central support section (34) and the second fold section (48).

5. The filter panel (12) according to claim 4, wherein each of the primary filter end (38a) and the secondary filter end (38b) is clamped between a respective first fold section (46) and second fold section (48).

6. The filter panel (12) according to claim 4 or 5, wherein each of the primary end support section (32a) and the secondary end support section (32b) comprises a

through hole (36) passing through the first fold section (46) and the second fold section (48).

7. The filter panel (12) according to any of claims 4 to 6, wherein the primary filter end (38a) comprises a third fold section (50) folded relative to the second fold section (48), and wherein the second fold section (48) is positioned between the first fold section (46) and the third fold section (50).

8. The filter panel (12) according to claim 7, wherein each of the primary filter end (38a) and the secondary filter end (38b) is clamped between a respective third fold section (50) and the central support section (34).

9. The filter panel (12) according to any of the preceding claims, wherein the support structure (28) comprises a side fold section (52) of a sheet material (44) folded relative to the central support section (34) to clamp the filtering element (30).

10. The filter panel (12) according to any of the preceding claims, wherein the central support section (34) is curved.

11. A filtration apparatus (10) comprising a filter panel (12) according to any of the preceding claims.

12. The filtration apparatus (10) according to claim 11, when comprising a filter panel (12) according to claim 6, wherein the filtration apparatus (10) comprises a drum (14), and wherein the filter panel (12) is secured to the drum (14) by a fastener (58) passing through each through hole (36).

13. A method of providing a filter panel (12), the method comprising:
- providing (S10) a filtering element (30) including a primary filter end (38a), a secondary filter end (38b) and a filtering section (40) between the primary filter end (38a) and the secondary filter end (38b);
- providing (S12) a support structure (28) including a primary end support section (32a) comprising a sheet material (44), a secondary end support section (32b) comprising a sheet material (44), and a central support section (34)

between the primary end support section (32a) and the secondary end support section (32b);

- positioning (S14) the filtering element (30) on the support structure (28) such that the primary filter end (38a) is supported by the primary end support section (32a), the secondary filter end (38b) is supported by the secondary end support section (32b), and the filtering section (40) is supported by the central support section (34); and

- folding (S16) the sheet material (44) of the primary end support section (32a) and the secondary end support section (32b) to clamp the primary filter end (38a) and the secondary filter end (38b), respectively.

14. The method according to claim 13, wherein the primary end support section (32a), the secondary end support section (32b) and the central support section (34) are formed from a single piece of sheet material (44).

15. The method according to claim 13 or 14, wherein each of the primary end support section (32a) and the secondary end support section (32b) comprises a first fold section (46) folded relative to the central support section (34) and a second fold section (48) folded relative to the first fold section (46), wherein the first fold section (46) is positioned between the central support section (34) and the second fold section (48), wherein each of the primary filter end (38a) and the secondary filter end (38b) is clamped between a respective first fold section (46) and second fold section (48), wherein each of the primary end support section (32a) and the secondary end support section (32b) comprises a through hole (36) passing through the first fold section (46) and the second fold section (48), and wherein the method further comprises securing (S24) the filter panel (12) to a drum (14) of a filtration apparatus (10) by a fastener (58) passing through each through hole (36).