FIG. 1

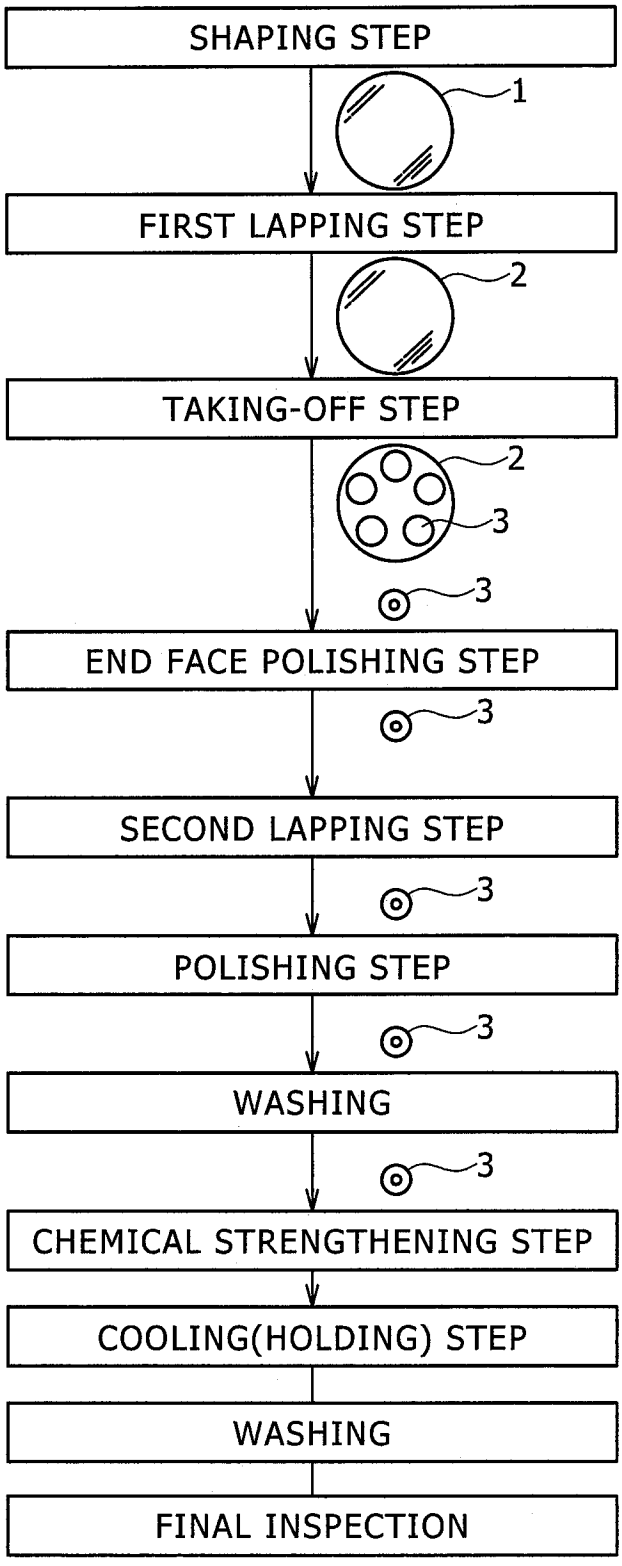

SHAPING STEP
1
FIRST LAPPING STEP
2
TAKING-OFF STEP
2
3
3
END FACE POLISHING STEP
3
SECOND LAPPING STEP
3
POLISHING STEP
3
WASHING
3
CHEMICAL STRENGTHENING STEP
COOLING(HOLDING) STEP
WASHING
FINAL INSPECTION

FIG. 2

